

March 11, 2017 Element Materials Testing 3100 N Hemlock Circle Broken Arrow, OK 74012

Subject: Gulfstream Aerospace Supplier Approval

Mr. Monos,

Gulfstream Aerospace Corporation Quality Assurance is pleased to inform you that your Quality System has been APPROVED. A survey/audit of your facility has been completed and your Quality System meets or exceeds Gulfstream Aerospace requirements.

The scope of your approval will be for Materials Testing. Your Gulfstream approval incorporates the following process codes as applicable.

PROCESS CODE	FINISH CODE	PROCESS	SPECIFICATIONS	
		Material Test Chemical	Industry Standards	
•		Material Test Metallographic	Industry Standards	
		Material Test Physical	Industry Standards	
		Material Test Spectrographic	Industry Standards	
		Salt Spray	ASTM B117	
		Material Test Non Metallic	Industry Standards	

Future audits of your facility will be at the discretion of our Quality Assurance department based upon your performance and our Quality requirements.

This approval will remain in effect until March 10, 2020 unless rescinded by Gulfstream.

Sincerely,

Ty Garland

Ty Garland

Supervisor, Supplier Quality

Gulfstream Aerospace



## **QUALITY ASSURANCE**

## SUPPLIER SYSTEM SURVEY To SQAR-0003

Supplier Code
Supplier Category

	Supplier Categor	Supplier Category						
Gulfstream Aerospace Corporation P.O. Box 2206 Savannah, Georgia 314 Telephone: (912) 965-3000 Fax	1	Supplier Function						
Audit Date: 02/22/19 Supplier Na			ne: Element Broken Arrow					
Street Address 3100 N. He	mlock Circle	Phone 918-25	Phone 918-258-6066					
Mailing Address 3100 N. Hemlock Circle					Fax 918-258-1	  154		
City/State Broken Arrow, 0	Oklahoma		Zip Code 74012					
Subsidiary Of: Element Ma	terials Techno	ology		Regulatory Certificate None	Regulatory Certificate (Type & No.)  None			
Type Audit Initial			acility Area: dgs. & Sq. Ft.)  One Building - 20,000 Sq. Ft.					
	Years of % N Aerospace Subco		acted	Total No. Employees/Prod. 36/25	Q.C. Employees 2	Ratio of Q.C./Prod. 12.5 to 1		
Supplier Personnel Contacted	Supplier Personnel Contacted: Name & Title Gil Monos QA Manager							
2 man, taan 666	@element.co							
Supplier Quality Signature	Supplier Quality Signature Gil Monos Digitally signed by Gil Monos One Bernett Broken Arrow, One and Broken Ar							
GAC USE ONLY		5	SURVEY	STATUS				
Approved	Conform service		ments. P	rocedures and contro	ols exist to control the	product or		
	Resurve	Resurvey Date						
Unapproved Does not conform to requirements, does not intend to revise to conform.  PG Item								
Conditional - Minor discrepancies noted, but supplier agrees to take action to bring areas to an acceptable level.								
	Resurve	ey (Date)						
GAC USE ONLY								
Form Reviewed By DateDate								
Approved By Date								



## **Element Materials Technology Broken Arrow**

## **Gulfstream Testing Matrix**

<b>Gulfstream Test Code</b>	Test Description	EBA Procedure	EBA Nadcap Test Code
Material Test	Atomic Emission		
Spectrographic (Industry Standards)	Spectroscopy-Spark/Ark (OES)	C223	F3
Material Test Chemical	Elemental Analysis Carbon	C205	G1
(Industry Standards	Elemental Analysis-Sulfur	C205	G5
Salt Spray ASTM B117	Corrosion-General	Q	
	Metallography-General	B213	L0
	Microhardness-Interior (Knoop/Vickers)	B208	L1
Material Test Metallographic	Near Surface Examinations Microhardness (Surface – Knoop/Vickers)	B208	L5
(Industry Standards)	Nitriding	B220	L6
	IGA/IGO	B214	L7
	Carburization/Decarburization	B212	L10
	Grain Size	B218	L11
	Inclusions	B204	L12
	Metallography-Macro	B205	XL
	Room Temperature Tensile	A201	Α
	Impact Testing	A202	N
Material Test Physical	Bend Testing	A203	XN
(Industry Standards)	Hardness - Brinell	A204	M1
	Hardness - Rockwell	A200	M2
	Hardness - Vickers (Macro)	B208	M3
Material Test Non-Metallics (Industry Standards)	A2LA Mechanical and Chemical Scopes	Various ASTM Test Methods	N/A