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APPROVAL

G. Becht

PROCESS SPECIFICATION

NUMBER

5PTPTT09-QPL-2

ENGINEERING

G. Becht

QUALIFIED PRODUCERS LIST FOR 5PTPTT09

DATE

1 Jun 2015

COMPOSITE MATERIALS, BATCH ACCEPTANCE TEST METHODS FOR

Page 1 of 3

CAGE CODE 81755

F-22 PROGRAM INFORMATION

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All pages bear the same revision.
Revised material is indicated by a vertical line or bar |.

QUALIFIED PRODUCERS LIST FOR 5PTPTT09

SUPPLIER	APPROVED METHODS	QUALIFICATION DATE
The Boeing Company Composite Materials Laboratory 9725 East Marginal Way South Tukwila, WA 98108	<1>	29 July 1993
LM Aero Process Control 1 Lockheed Blvd / MZ 6618 Fort Worth, Texas 76108 LM Aero Engineering Test Lab 1 Lockheed Blvd / MZ 5860 Fort Worth, Texas 76108	<1>	29 July 1993
LM Aero Engineering Test Lab 86 South Cobb Drive Marietta, GA 30063 Bldg/L-9 : MZ/0642	<1>	29 July 1993
LM Aero Palmdale Test Services 1011 Lockheed Way Palmdale, CA 93599 Dept 2737	<1>	29 July 1993
Element Los Angeles <5> 1857 Business Center Drive Duarte, CA 91010	<1>	30 May 2015
Integrated Technologies 1910 Merrill Creek Parkway Everett, WA 98203	<1>	29 July 1993
Cytec Engineered Materials 1440 N. Kraemer Blvd. Anaheim, CA 92806	<1>	29 July 1993
Cytec Engineered Materials 4300 Jackson Street Greenville, TX 75402	<1>	29 July 1993
Hexcel Composite Materials P.O. Box 18748 Salt Lake City, UT 84118	<1>	4 June 2003
GKN Westland Aerospace – Alabama 3951 Alabama Highway 229 Tallassee, AL 36078	<2>	14 March 2002

QUALIFIED PRODUCERS LIST FOR 5PTPTT09 (cont'd)

SUPPLIER	APPROVED METHODS	QUALIFICATION DATE
General Dynamics – Armament & Technical Products Marion Operations 150 Johnston Road Marion, VA 24354	<2>	21 March 2002
Hitco Carbon Composites 1600 West 135 th Street Gardena, CA 90249-2506	<2>	26 November 2002
Alliant TechSystems – Clearfield Operations P. O. Box 160433 Freeport Center Clearfield, UT 84016-0433	<2>	14 January 2003
Ducommun Aerostructures 801 Royal Oaks Drive Monrovia, CA 91016	<2>	2 December 2003
Vought Aircraft Industries, Inc. P. O. Box 655907 Dallas, TX 75265-5907	<2>	18 February 2004
GKN Aerospace Services 142 J.S. McDonnell Blvd. St. Louis, MO 63042	<3> <4>	23 April 2003 12 July 2007

NOTES:

- <1> Supplier is approved to perform all tests listed in 5PTPTT09
- <2> Supplier is only approved to perform 90/0 Tension (Method 4.7) and 90/0 Compression (Method 4.8) tests for material which will be consumed internally by the supplier performing the tests.
- <3> Supplier is approved to perform Resin Content (Method 1.2), Fiber Areal Weight (Method 1.3) and Cured Ply Thickness (Method 2.3) tests.
- <4> Supplier is approved to perform 90/0 Tension (Method 4.7) and 90/0 Compression (Method 4.8) tests.
- <5> Formerly Delsen Testing Laboratories