Bell Helicopter
A Textron Company

Use or disclosure of data in this section is subject to the restrictions on the title page

SECTION III

BHT APPROVED PROCESS SOURCES

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Austria
STATE: Styria

PANKL AEROSPACE SYSTEMS EUROPE GMBH
INDUSTRIE STRASSE WEST 4
KAPFENBERG, ST 8605
Austria

CONTACT: *ANJA TOTZ*
PHONE: *3862 33999 713*
FAX:
E-MAIL: *ANJA.TOTZ@PANKL.COM*

SUPPLIER CODE: *0000484581* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ		THERMAL FIT ASSEMBLY	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB2	X	INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	RESTRICTED TO LOCAL FPI ONLY.
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4182	QB2	X	CHEMICAL FILM TREATMENT, CLASS 3	RESTRICTIVE TO BRUSH APPLICATION ONLY.
4352	PH1E		SECTION II, METHOD III - WET ABRASIVE BLAST	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4453	IH2		INSPECTION, CONDUCTIVITY, OF 2024-T3, T4, T42 BARE AND PRIMED ALUMINUM ALLOY TUBING FOR HEAT TREAT	
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL AND BRINELL ONLY.
4514	MN		MACHINING, DRILLING & TRIMMING CARBON FIBER COMPOSITES	
4595	RFID		RFID: TAG	
4597	PT	X	SELECTIVE BRUSH ZINC-NICKEL ALLOY PAINTING	RESTRICTED TO APPLICATION OF CONVERSION COAT WITH MB2033 MATERIALS ONLY
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Austria
STATE: Styria

VOESTALPINE BÖHLER AEROSPACE GMBH
Mariazellerstraße 25
Kapfenberg, ST 8605
Austria

CONTACT: *ANDREAS FLECK*
PHONE: *+43503043336180*
FAX:
E-MAIL: *Andreas.Fleck@voestalpine.com*

SUPPLIER CODE: *0000476419*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4017	DA3		FORGING LOW ALLOY STEEL, HAMMER	
4017	DA4	X	FORGING LOW ALLOY STEEL, MECHANICAL PRESS	
4017	DC3		FORGING TITANIUM(EXCEPT 10-2-3 ALLOY), HAMMER	
4017	DC4		FORGING TITANIUM (EXCEPT 10-2-3 ALLOY), MECHANICAL PRESS	
4017	DD3		FORGING TOOL STEEL, HAMMER	
4017	DD4		FORGING TOOL STEEL, MECHANICAL PRESS	
4017	DE3		FORGING CORROSION RESISTANT & PH STEEL, HAMMER	
4017	DE4		FORGING CORROSION RESISTANT & PH STEEL, MECHANICAL PRESS	
4017	DN3		FORGING 10-2-3 TITANIUM, HAMMER	
4017	DN4		FORGING 10-2-3 TITANIUM, MECHANICAL PRESS	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB4	X	INSPECTION, FLUORESCENT PENETRANT (POST-EMULSIFIED) CASTINGS/FORGINGS; INCLUDES IB2.	RESTRICTED TO TITANIUM ALLOYS ONLY
4140	XI	X	HEAT TREAT MAR-AGING AND PH STEELS, SECT. 4	RESTRICTED TO PRECIPIATION HARDENING ONLY
4389	QE6	X	CHEMICAL MILLING FORGINGS	RESTRICTED TO TITANIUM FORGINGS ONLY
4467	IO		HARDNESS TESTING	
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	IL	X	INSPECTION, FINAL DIMENSIONAL LAY-OUT APPROVAL (QPS-104)	
CORE CAP	XL		HEAT TREAT STEEL (MIL-H-6875)	
CORE CAP	XM	X	HEAT TREAT TITANIUM (MIL-H-81200)	RESTRICTED TO SOL.H.T. & ANNEALING ONLY
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: British Columbia

ZUM HINGST TECHNOLOGIES INC
1452 SPITFIRE PLACE
PORT COQUITLAM, BC V3C 6L4
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000431409* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4467	IO		HARDNESS TESTING	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: British Columbia

VIKING AIR LTD
1959 de Havilland Way
SIDNEY, BC V8L 5V5
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000431735* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4007	QJ1		PASSIVATION, PROCEDURE I	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4139	XA5	X	HEAT TREATMENT ALUM ALLOY 2024 LESS THAN .036 INCH (HAND/SPECIAL QUENCH)-(INCLUDES XA1,XA2,XA3,XA4)	SOLUTION HEAT TREAT IS RESTRICTED TO THICKNESS OF .032 AND ABOVE.
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO		HARDNESS TESTING	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	SA		SHEET METAL ASSEMBLIES (COMPLEX)	
CORE CAP	SB		SHEET METAL ASSEMBLIES (SIMPLE)	
CORE CAP	SC		SHEET METAL DETAILS	
CORE CAP	SF		SWAGING - CABLE	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: New Brunswick

APEX INDUSTRIES INC.
100 MILLENNIUM BLVD
MONCTON, NB E1E 2G8
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000454966* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4001	PA		ANODIZE CHROMIC ACID	
4007	QJ1		PASSIVATION, PROCEDURE I	
4012	MJ		THERMAL FIT ASSEMBLY	
4089	QE10		PREPENETRANT ETCH OF WROUGHT ALUMINUM ALLOYS BPS 4089	IMMERSION PROCESS
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4162	ZM1		INSTALLATION AND RETENTION OF BEARINGS THROUGH STAKING	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4465	QL1		FLUIDIZED OR ELECTRO-STATIC EPOXY POWDER COATING (BPS 4465,TYPE I)	
4467	IO		HARDNESS TESTING	
4528	KR		ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	
4558	QU		INSTALLATION OF NUT PLATES UTILIZING COLD EXPANSION	
4570	RP		INSTALLATION OF ADHESIVE BONDED FASTENERS ON COMPOSITE AND METALLIC STRUCTURES	
ADDITION	21		INSPECTION DELEGATION	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	SB		SHEET METAL ASSEMBLIES (SIMPLE)	
CORE CAP	SC		SHEET METAL DETAILS	
CORE CAP	TG		WELDMENTS (SIMPLE) STEEL	
CORE CAP	ZD		SHIMS	
SQRM	0		MEETS MIN SQRM	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Nova Scotia

IMP AEROSTRUCTURES
13 TANTRAMAR CR
AMHERST, NS B4H 4J6
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000476842* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4001	PA		ANODIZE CHROMIC ACID	
4007	QJ1		PASSIVATION, PROCEDURE I	
4012	MJ		THERMAL FIT ASSEMBLY	
4089	QE10		PREPENETRANT ETCH OF WROUGHT ALUMINUM ALLOYS BPS 4089	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4139	XA5		HEAT TREATMENT ALUM ALLOY 2024 LESS THAN .036 INCH (HAND/SPECIAL QUENCH)-(INCLUDES XA1,XA2,XA3,XA4)	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4339	MK1	X	MACHINING OF HONEYCOMB CORE, ALUMINUM	RESTRICTED TO CORE CUTTING AND/OR MACHINING AND ROLL FORMING NO CRUSHING AND NO REBATTING).
4352	PH1D		SECTION II, METHOD II - SULFURIC/SODIUM DICHROMATE ETCH	
4352	PH1F		SECTION II, ALUMINUM SANDWICH CORE MATERIALS	
4352	PH1G		SECTION II, METHOD IV - PHOSPHORIC ACID ANODIZE	
4352	PH7B	X	SECTION XI - NON-METALLIC MATERIALS	RESTRITED TO SURFACE PREPARATION OF NYLON.
4383	AR		BONDING,LOW DENSITY INSERT MATERIAL WITH HONEYCOMB SANDWICHCONSTRUCTION	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4424	IG4	X	CONTACT ULTRASONIC INSPECTION	BPS 4424:IMP IS APPROVED TO PERFORM A SCAN ULTRASONICS ON METAL BONDED AND COMPOSITE PANEL ASSEMBLIE
4424	IG5		TAP HAMMER INSPECTION	
4425	AS		BONDING, SPLICING HONEYCOMB CORES & INSTALLING INSERTS	
4437	AJ		BONDED REINFORCED FIBERGLAS STRUCTURES BPS 4437	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4458	AP		STRUCTURAL ADHESIVE BONDING USING INTERMEDIATE -HIGH PERFORM SUPPORTED AND UNSUPPORTED ADHESIVE FILM	
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL.
4511	AM2		LAMINATE COMPOSITE STRUCTURES	
4514	MN		MACHINING, DRILLING & TRIMMING CARBON FIBER COMPOSITES	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

4518	AM4		SANDWICH COMPOSITE STRUCTURES USING EPOXY RESIN IMPREGNATEDFABRIC AND UNIDIRECTIONAL TAPE		
4528	KR		ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES		
4570	RP	X	INSTALLATION OF ADHESIVE BONDED FASTENERS ON COMPOSITE AND METALLIC STRUCTURES	1)NUTPLATES TO ALUMINUM STRUCTURES	QUALIFIED PERSONNEL:PATTI LEGERE, TINA BAXTER, PONCIE ROSE, KEN
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)		
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)		
CORE CAP	MC		MACHINING (DETAILS, LARGE)		
CORE CAP	MD		MACHINING (DETAILS, SMALL)		
CORE CAP	MH		MACHINING (PHENOLIC)		
CORE CAP	SA		SHEET METAL ASSEMBLIES (COMPLEX)		
CORE CAP	SB		SHEET METAL ASSEMBLIES (SIMPLE)		
CORE CAP	SC		SHEET METAL DETAILS		
CORE CAP	SD		FORMING, STRETCH		
CORE CAP	SI		RESERVOIRS, TANKS, ETC.		
CORE CAP	SK		FORMING, DROP HAMMER		
CORE CAP	SO		FORMING, ROLL		
CORE CAP	TA		TUBE SWAGING		
CORE CAP	TB		TUBE BENDING		
CORE CAP	TC		TUBULAR ASSEMBLY (SKID GEAR, CONTROL TUBES, ETC.)		
SQRM	0		MEETS MIN SQRM		

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Ontario

SAFRAN LANDING SYSTEMS CANADA INC
574 MONARCH AVE
AJAX, ON L1S 2G8
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000487221* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Ontario

METAL IMPROVEMENT CO INC
105 ALFRED KEUHNE BLVD
Brampton, ON L6T 4K3
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000421193* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4409	QG1		SHOT PEENING, METHOD I	
4409	QG2	X	SHOT PEEN, METHOD II	CODE QG2 AND QG3 (COMPUTER MONITORED SHOT PEENING) ARE RESTRICTED TO MACHINE 9-755
AMS2	QG3	X	SHOT PEENING, COMPUTERIZED METHOD (AMS2432)	CODE QG2 AND QG3 (COMPUTER MONITORED SHOT PEENING) ARE RESTRICTED TO MACHINE 9-755
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled if Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Ontario

AIRCRAFT APPLIANCES & EQUIP LTD
150 E DR
BRAMPTON, ON L6T 1C1
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000403202*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Ontario

PCC AEROSTRUCTURES - CENTRA
24 CHERRY BLOSSOM RD
CAMBRIDGE, ON N3H 4R7
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000489657* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4528	KR	X	ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	RESTRICTED TO METHOD III, DIRECT CONTACT ASSEMBLIES
4570	RP	X	INSTALLATION OF ADHESIVE BONDED FASTENERS ON COMPOSITE AND METALLIC STRUCTURES	RESTRICTED TO INSTALLATION ON METALLIC SUBSTRATE ONLY.
SQRM	0		MEETS MIN SQRM	

Uncontrolled if Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Ontario

SHIMCO NORTH AMERICA INC
75 HEROUX DEVTEK DRIVE
CAMBRIDGE, ON N3E 0A7
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000422336* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4138	PS	X	CHEMICAL CLEANING OF AIRCRAFT MATERIALS	RESTRICTED TO CLEANING NOT RESULTING FROM DIRECT CALLED-OUTFROM ANOTHER BELL PROCESS SPECIFICATION
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO		HARDNESS TESTING	
CORE CAP	SC		SHEET METAL DETAILS	
CORE CAP	ZD		SHIMS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled if Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Ontario

SOUTHWEST UNITED CANADA INC
8201 KEELE ST - UNIT 9
CONCORD, ON L4K 1Z4
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000401875*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4001	PA		ANODIZE CHROMIC ACID	ANODIZING LINE B HAS 2 SEALING SOLUTIONS, ONE IS SODIUM DICHROMATE
4006	PB		CADMIUM PLATE	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4462	SN4	X	CLEANING & DESCALING OF TITANIUM MATERIAL TO SECTION I	RESTRICTED TO CLEANING,DESCALING OF COLD FORMED TITANIUM PARTS PHYSICALLY LIM. TO 2FT X 1FT X 1.5FT
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled if Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Ontario

TRELLEBORG SEALING SOLUTIONS
43 VOYAGER COURT NORTH
ETOBICOKE, ON M9W 4Y2
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000456074*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	RA		RUBBER, MOLDED (SEALS, BOOTS, ETC.)	
CORE CAP	RB		RUBBER, DIE CUT PRODUCTS (GASKETS, SHEET)	
CORE CAP	RD		RUBBER, EXTRUDED	
SQRM	0		MEETS MIN SQRM	

Uncontrolled if P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Ontario

MAGELLAN AEROSPACE, HALEY
HALEY STATION PO BOX 4093
HALEY, ON K0J 1Y0
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000447267* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	
4139	XA1		HEAT TREATMENT OF ALUMINUM ALLOY CASTINGS.	
4163	CA		CASTINGS, SAND (ALUMINUM)	
4163	CB		CASTINGS, SAND (MAGNESIUM)	
4163	CJ		CASTINGS (HI STRENGTH ALUM. PREM.QUAL.	
4163	CN		CASTINGS, SAND (MAG. PREM. QUALITY)	
4309	IF1		INSPECTION, RADIOGRAPHIC	
4309	IF2	X	INSPECTION, RADIOGRAPHIC (FINAL INSP.REF. QPS-104) MUST BE ACCOMPLISHED BY BHTI-APPROVED INTERPRETER	
4389	QE7		PRE PENETRANT ETCH ALUMINUM	
4467	IO	X	HARDNESS TESTING	
4470	NJ1		WELDING (IN-PROCESS CASTINGS) ALUMINUM 356/A356/357 ALLOYS	
4470	NJ4		WELDING (IN-PROCESS, CASTINGS) MAGNESIUM AZ91/AZ92/ZE41	
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	IL	X	INSPECTION, FINAL DIMENSIONAL LAY-OUT APPROVAL (QPS-104)	
CORE CAP	LA		LAB, ROOM TEMP. TENSILE TESTING (ASTM E8, REF. QPS-104)	
CORE CAP	LG		LAB, METALLOGRAPHY (CAPA, ONLY, REF. QPS-104)	
CORE CAP	LM		LAB, QUANTITATIVE SPECTRO (AMS 2350, REF. QPS-104)	
CORE CAP	XG		HEAT TREAT MAGNESIUM, MIL-M-6857	
SQRM	0		MEETS MIN SQRM	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Ontario

FELLFAB LIMITED
2343 BARTON STREET EAST
HAMILTON, ON L8E 5V8
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000412144* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Ontario

SAFRAN ELECTRICAL COMPONENTS CANADA
10 ARTISANS CRES
LONDON, ON N5V 4N6
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000426451* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4359	NE	X	WELDING, HELIARC OF STEEL	RESTRICTED TO: MR. KEN REID AND FOR CLASS II(A) ALLOYS PER BPS 4431 (STAINLESS STEELS), CLASS A & B
SQRM	0		MEETS MIN SQRM	

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Ontario

TYCO ELECTRONICS CANADA LTD
20 ESNA PARK DRIVE
MARKHAM, ON L3R 1E1
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000426011* ***CLASS:*** *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	BPN		DISTRIBUTOR PROVIDING BHT PART NUMBERED ITEMS MANUFACTURED BY BHT APPROVED SOURCES.	
SQRM	0		MEETS MIN SQRM	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Ontario

AIR GRAPHICS INC
19694 CABER RD
MARTINTOWN, ON K0C 1S0
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000402883*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZC	X	NAMEPLATES AND DECALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Ontario

WEBER MANUFACTURING LTD
16566 HIGHWAY #12
MIDLAND, ON L4R 4L1
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000477327* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	13		SUB-CONTRACT TOOLING	
CORE CAP	BA		TOOLING (LARGE WELDMENTS)	
CORE CAP	BB		TOOLING (SMALL WELDMENTS)	
CORE CAP	BC		TOOLING (LARGE DIES, DRILL JIGS, FIXTURES)	
CORE CAP	BD		TOOLING (SMALL DIES, DRILL JIGS, FIXTURES)	
CORE CAP	BE		TOOLING, COMPOSITE	
CORE CAP	BF		TOOLS, SERVICE	
CORE CAP	BH		TOOLING (LARGE 5-AXIS)	
CORE CAP	BJ		TOOLING (SMALL 5-AXIS)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled if P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Ontario

HONEYWELL ASCA INC
3333 UNITY DRIVE
MISSISAUGA, ON L5L 3S6
Canada

CONTACT: *Reyad Abubaker*
PHONE: *817-280-4688-N/A*
FAX: *4167986849*
E-MAIL: *rabubaker@bellflight.com*

SUPPLIER CODE: *0000448848*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	12		SUPPLIER DESIGNED COMPUTER SOFTWARE	
SQRM	0		MEETS MIN SQRM	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Ontario

AEROCOM INSPECTION SERV LTD
2222 S SHERIDAN WAY
MISSISSAUGA, ON L5J 2M4
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000407963* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4309	IF1		INSPECTION, RADIOGRAPHIC	
4309	IF2		INSPECTION, RADIOGRAPHIC (FINAL INSP.REF. QPS-104) MUST BE ACCOMPLISHED BY BHTI-APPROVED INTERPRETER	
APP-III	3	X	SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Ontario

SNAP ON TOOLS OF CANADA LTD
195A HARRY WALKER PARKWAY NORTH
NEWMARKET, ON L3Y 7B3
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000477658*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Ontario

CANADIAN PLASTICS GROUP LTD
265 PONY DR
NEWMARKET, ON L3Y 7B5
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000419254* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4352	PH7B	X	SECTION XI - NON-METALLIC MATERIALS	RESTRICTED TO PREPARATION OF LAMINATED PHENOLIC ONLY
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4434	AU		BONDING POLYCARBONATES	
CORE CAP	EA		PLASTIC GASKETS, SEALS, HOSES, PLUGS, ETC.	
CORE CAP	MH		MACHINING (PHENOLIC)	
CORE CAP	MO		MACHINING, PLASTICS	
CORE CAP	RB		RUBBER, DIE CUT PRODUCTS (GASKETS, SHEET)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled if P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Ontario

VAC AERO INTERNATIONAL INC
1371 SPEERS ROAD
OAKVILLE, ON L6L 2X5
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000400665*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4140	XB	X	HEAT TREAT LOW ALLOY STEEL, SEC. 2	RESTRICTED TO FURNACES 8,17,21,28,29,40,43,45,46,47,48,60,80,100. SEE AUDIT COMMENTS FOR DETAILS.
4140	XI	X	HEAT TREAT MAR-AGING AND PH STEELS, SECT. 4	RESTRICTED TO FURNACES 8,12,17,19,21,28,29,42,47,48. SEE AUDIT COMMENTS FOR DETAILS
4140	XJ	X	HEAT TREAT TOOL STEEL SECT. 5	RESTRICTED TO FURNACES 12,19,40,42,46,47,60,80,100,DEEP FREEZER. SEE AUDIT COMMENTS FOR DETAILS.
4462	SN6	X	FORMING TITANIUM SHEET -STRESS RELIEVING PER BPS4462	VACUUM STRESS RELIEVING IN FURNACES # 12, 18 AND 42
4467	IO	X	HARDNESS TESTING	HARDNESS TESTING RESTRICTED TO ROCKWELL HARDNESS AND MICROHARDNESS TESTS ONLY.
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Ontario

L & M HEAT TREATING
441 WYECROFT ROAD
OAKVILLE, ON L6K 2H2
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000400598* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4432	QD		IMPREGNATION	
SQRM	0		MEETS MIN SQRM	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Ontario

SRB TECHNOLOGIES CANADA
320-140 BOUNDARY RD
PEMBROKE, ON K8A 6W5
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000484025* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	ZC		NAMEPLATES AND DECALS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Ontario

NORANCO INC
1842 CLEMENTS RD
PICKERING, ON L1W 3R8
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000428419* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4462	SN1	X	FORMING TITANIUM SHEET - COLD FORMING	RESTR TO FORM TITANIUM PRTS LIM TO LIN BNDS & BEAD FORM, STRESS REL & DESCAL BE DONE @ A BHT-APP SRC
4467	IO		HARDNESS TESTING	
4528	KR	X	ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	RESTRICTED TO METHOD III OF BPS 4528
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	SA		SHEET METAL ASSEMBLIES (COMPLEX)	
CORE CAP	SB		SHEET METAL ASSEMBLIES (SIMPLE)	
CORE CAP	SC		SHEET METAL DETAILS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled if P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Ontario

SCHAEFFLER AEROSPACE CANADA INC
151 WRIGHT BLVD
STRATFORD, ON N5A 6T2
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000476863* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
APP-II	2		SPECIAL REQUIREMENTS FOR ANTI-FRICTION BEARING	
CORE CAP	ZL		BEARINGS (ANTI-FRICTION) QPS-109	
SQRM	0		MEETS MIN SQRM	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Ontario

FTG AEROSPACE
10 COMMANDER BLVD
TORONTO, ON M1S 3T2
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000476966* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4439	KQ		SOLDERING OF ELECTRICAL AND ELECTRONIC EQUIPMENT, GENERAL REQUIREMENTS.	
4528	KR		ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	
ADDITION	20		DESIGN CAPABLE	
APP-IV	4		SPECIAL REQUIREMENTS FOR ELECTRICAL AND ELECTRONIC ITEMS	
CORE CAP	KE		ELECTRICAL, EDGELITE PANELS/INTEGRALLY LIT	
CORE CAP	KM		CABLE ASSEMBLIES, WIRING/DATA BUS HARNESSES	
CORE CAP	KP	X	SOLDERING TECHNOLOGY (MIL-STD-2000A, RESTRICTED APPROVAL)	RVA CAN1827, CAN1885, CAN2436 AND CAN2614 ARE APPLICABLE.
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Ontario

NWI PRECISION TUBE ULC
9 FENMAR DRIVE
TORONTO, ON M9L 1L5
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000405993* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ		THERMAL FIT ASSEMBLY	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4092	IC	X	INSPECTION, NITAL ETCH	APPVD INSP.: VARDE, CORAZZA, SANVIDO AND MASTRANGELO EXP 06.21.2025
4140	XB		HEAT TREAT LOW ALLOY STEEL, SEC. 2	
4140	XI	X	HEAT TREAT MAR-AGING AND PH STEELS, SECT. 4	
4352	PH8		SECTION XII, MISCELLANEOUS	
4402	AH	X	BONDING MACHINED PARTS BPS 4402	RESTRICTED TO BONDING OF MET. DETAILS < 2 SQ.IN. AREA, NON-MET. DETAILS WITH MAX WIDTH OF 1.0 IN
4403	AQ	X	BONDING, ADHESIVE, EPOXY-BASED	RESTRICTED TO BONDING OF MET. DETAILS < 2 SQ.IN. AREA, NON-MET. DETAILS WITH MAX WIDTH OF 1.0 IN
4458	AP	X	STRUCTURAL ADHESIVE BONDING USING INTERMEDIATE -HIGH PERFORM SUPPORTED AND UNSUPPORTED ADHESIVE FILM	RESTRICTED TO BONDING OF MET. DETAILS < 2 SQ.IN. AREA, NON-MET. DETAILS WITH MAX WIDTH OF 1.0 IN
4467	IO		HARDNESS TESTING	
4592	IUID1		IUID: LABEL / NAMEPLATE	
4595	RFID		RFID: TAG	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled if Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Ontario

AEROTEK MFG LTD
1449 HOPKINS ST
WHITBY, ON L1N 2C2
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000472683* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4006	PB	X	CADMIUM PLATE	BPS 4006 RESTRICTED TO TANKS #211 & TANK #503-CAD
4007	QJ1		PASSIVATION, PROCEDURE I	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4310	QI		APPLICATION OF SOLID FILM LUBRICANT	
4387	PD1		HARD ANODIZE	
4554	PO		ZINC-NICKEL ALLOY PLATING	
4555	PM		THIN SULFURIC ACID ANODIZE	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	LU1		HYDROGEN EMBRITTLEMENT TESTING	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Quebec

GROUPE DCM INC
11120 Rue Colbert
Anjou, QC H1J 2X4
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000430833* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ	X	THERMAL FIT ASSEMBLY	RESTRICTED TO COLD METHOD ONLY
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4162	ZM1		INSTALLATION AND RETENTION OF BEARINGS THROUGH STAKING	
4312	PI		SELECTIVE BRUSH CADMIUM PLATING	
4352	PH7B	X	SECTION XI - NON-METALLIC MATERIALS	SECTION XI NYLON ONLY.
4352	PH8	X	SECTION XII, MISCELLANEOUS	SECTION XII METHOD II.
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4419	ST	X	SWAGING AND INTERNAL THREADING OF ALUM TUBES	RESTRICTED TO THE THREADING PROCESS OF ALUMINUM TUBES ONLY.
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO		HARDNESS TESTING	
4528	KR		ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	
4558	QU		INSTALLATION OF NUT PLATES UTILIZING COLD EXPANSION	
4570	RP	X	INSTALLATION OF ADHESIVE BONDED FASTENERS ON COMPOSITE AND METALLIC STRUCTURES	INSTALLATION OF NUT PLATES ON METALLIC SURFACES ONLY.
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled if Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Quebec

PCM INNOVATION
21 RUE INDUSTRIELLE, ST-CLAIRE
BELLECHASSE, QC G0R 2V0
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000471423* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	13		SUB-CONTRACT TOOLING	
CORE CAP	BA		TOOLING (LARGE WELDMENTS)	
CORE CAP	BB		TOOLING (SMALL WELDMENTS)	
CORE CAP	BC		TOOLING (LARGE DIES, DRILL JIGS, FIXTURES)	
CORE CAP	BD		TOOLING (SMALL DIES, DRILL JIGS, FIXTURES)	
CORE CAP	BE		TOOLING, COMPOSITE	
CORE CAP	BF		TOOLS, SERVICE	
CORE CAP	BG		TOOL CASTINGS	
CORE CAP	BH		TOOLING (LARGE 5-AXIS)	
CORE CAP	BJ		TOOLING (SMALL 5-AXIS)	
CORE CAP	BK		TOOLING (LARGE 3D INSPECTION)	
CORE CAP	BL		TOOLING (SMALL 3D INSPECTION)	
CORE CAP	BM		TOOLING (CATIA)	
CORE CAP	BN		TOOLING, LIMITED (RUBBER / SLINGS / ETC.)	
CORE CAP	BP		TOOLING (LARGE 5-AXIS NC MACHINE)	
CORE CAP	BR		TOOLING (SMALL 5-AXIS NC MACHINE)	
SQRM	0	X	MEETS MIN SQRM	RESTRICTED TO MANUFACTURING OF TOOLING ONLY, NO PRODUCTION P/N

Uncontrolled if P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Quebec

VAC AERO INTERNATIONAL INC -QUEBEC
1365 NEWTON
BOUCHERVILLE, QC J4B 5H2
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000470454* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4463	QK	X	DEPOSITION OF TUNGSTEN CARBIDE COATINGS	APPROVED FOR ALUMINUM, TITANIUM, ALLOY STEEL AND CRES ON F1AND F4 SYSTEMS ONLY
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Quebec

INNOTECH AVIATION LTD
10225 RYAN AVE
DORVAL, QC H9P 1A2
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000444664*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Quebec

PCC AEROSTRUCTURES MEXICO SA DE CV
123 AERO
DORVAL, QC H9P 2Y9
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000483979* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ	X	THERMAL FIT ASSEMBLY	RESTRICTED TO INSTALLATIONS USING COOLING METHODS ONLY AND WHERE STRESS RELIEF OF ASSEMBLY IS NOT RE
4012	MJ	X	THERMAL FIT ASSEMBLY	RESTRICTED TO INSTALLATIONS USING COOLING METHODS ONLY AND WHERE STRESS RELIEF OF ASSEMBLY IS NOT RE
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO		HARDNESS TESTING	
4467	IO		HARDNESS TESTING	
4528	KR		ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	
4528	KR		ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	
4542	QF		COLD EXPANDING OF FATIGUE CRITICAL HOLES IN METALS	
4542	QF		COLD EXPANDING OF FATIGUE CRITICAL HOLES IN METALS	
4558	QU		INSTALLATION OF NUT PLATES UTILIZING COLD EXPANSION	
4558	QU		INSTALLATION OF NUT PLATES UTILIZING COLD EXPANSION	
4570	RP	X	INSTALLATION OF ADHESIVE BONDED FASTENERS ON COMPOSITE AND METALLIC STRUCTURES	RESTRICTED TO INSTALLATION OF CLICK STUDS AND NUT PLATES ON METALLIC SURFACES ONLY DSLATTON 8-31-15
4570	RP	X	INSTALLATION OF ADHESIVE BONDED FASTENERS ON COMPOSITE AND METALLIC STRUCTURES	RESTRICTED TO INSTALLATION OF CLICK STUDS AND NUT PLATES ON METALLIC SURFACES ONLY DSLATTON 8-31-15
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled if

SQRM	0	MEETS MIN SQRM

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Quebec

PCC AEROSTRUCTURES DORVAL
123 AVRO
Dorval, QC H9P 2Y9
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000472783* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ	X	THERMAL FIT ASSEMBLY	RESTRICTED TO COOLING METHOD ONLY.
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO		HARDNESS TESTING	
4528	KR		ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	
4558	QU		INSTALLATION OF NUT PLATES UTILIZING COLD EXPANSION	
4570	RP	X	INSTALLATION OF ADHESIVE BONDED FASTENERS ON COMPOSITE AND METALLIC STRUCTURES	RESTRICTED TO METALLIC STRUCTURES. NUT PLATES & COMPOSITE BASE CLICK STUDS ONLY, APPLICATION OF STAN
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled pdf

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Quebec

NSE AUTOMATECH INC
520 RUE RUTHERFORD
GRANBY, QC J2G 0B2
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000424447* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ		THERMAL FIT ASSEMBLY	
4089	QE10		PREPENETRANT ETCH OF WROUGHT ALUMINUM ALLOYS BPS 4089	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4162	ZM1	X	INSTALLATION AND RETENTION OF BEARINGS THROUGH STAKING	RESTRICTED TO ROLL STACKING AND RING STAKING
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4352	PH0	X	SECTION I, GENERAL	SURFACE PREP. OF MATERIALS FOR ADHESIVE BONDING RESTR. TO SEC. I PRT. # 429-012-153-101 ONLY
4352	PH7B	X	SECTION XI - NON-METALLIC MATERIALS	RESTRICTED TO 429-030-207-101, 407-030-069-105 & 512-015-026-101 (FOR BONDING SHIM 512-015-028-101)
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL HARDNESS TESTING
4528	KR		ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	
4555	PM		THIN SULFURIC ACID ANODIZE	
4570	RP	X	INSTALLATION OF ADHESIVE BONDED FASTENERS ON COMPOSITE AND METALLIC STRUCTURES	QUALIFIED OPERATORS ARE RICHARD PLOURDE #189, AND THIERRY LEMIRE #211
4583	PAC		PASSIVATION- CITRIC ACID METHOD	
4592	IUID1		IUID: LABEL / NAMEPLATE	
4595	RFID		RFID: TAG	
ADDITION	13		SUB-CONTRACT TOOLING	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	BA		TOOLING (LARGE WELDMENTS)	
CORE CAP	BB		TOOLING (SMALL WELDMENTS)	
CORE CAP	BC		TOOLING (LARGE DIES, DRILL JIGS, FIXTURES)	
CORE CAP	BD		TOOLING (SMALL DIES, DRILL JIGS, FIXTURES)	
CORE CAP	BF		TOOLS, SERVICE	
CORE CAP	BR		TOOLING (SMALL 5-AXIS NC MACHINE)	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	

SQRM	0	MEETS MIN SQRM

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Quebec

AVIOR INTEGRATED PRODUCTS INC.
840 VADNAIS
GRANBY, QC J2J 1A7
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000477477*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4339	MK2		MACHINING OF HONEYCOMB CORE,NON-METALLIC	
4339	MK1	X	MACHINING OF HONEYCOMB CORE, ALUMINUM	
4352	PH0		SECTION I, GENERAL	
4352	PH1H	X	SECTION II, METHOD V - BRUSH-ON ACID TREATMENT	
4352	PH2C		SECTION III, METHOD III - PREPERATION OF EXPANDED COPPER METAL	
4352	PH4F		SECTION VI, METHOD III - BRUSH-ON ACID TREATMENT	
4352	PH5A		SECTION VII, METHOD I - DRY ABRASIVE BLASTING	
4352	PH7B		SECTION XI - NON-METALLIC MATERIALS	
4383	AR		BONDING,LOW DENSITY INSERT MATERIAL WITH HONEYCOMB SANDWICHCONSTRUCTION	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4424	IG4	X	CONTACT ULTRASONIC INSPECTION	
4424	IG5		TAP HAMMER INSPECTION	
4425	AS	X	BONDING, SPLICING HONEYCOMB CORES & INSTALLING INSERTS	
4437	AJ		BONDED REINFORCED FIBERGLAS STRUCTURES BPS 4437	
4449	AE3		BONDED STRUCTURES, FLAT, HI-TEMP BPS 4449	
4458	AP	X	STRUCTURAL ADHESIVE BONDING USING INTERMEDIATE -HIGH PERFORM SUPPORTED AND UNSUPPORTED ADHESIVE FILM	
4478	AZ	X	BONDING, FABRICATION OF ROOM TEMP. CURING LAMINATED COMPONENTS	RESTRICTED TO PART 512-061-510-101 AND MINOR REPAIRS
4511	AM2		LAMINATE COMPOSITE STRUCTURES	
4514	MN		MACHINING, DRILLING & TRIMMING CARBON FIBER COMPOSITES	
4518	AM4		SANDWICH COMPOSITE STRUCTURES USING EPOXY RESIN IMPREGNATEDFABRIC AND UNIDIRECTIONAL TAPE	
4520	AM3	X	HIGH SERVICE TEMPERATURE RESIN, BMI SYSTEMS	
4570	RP	X	INSTALLATION OF ADHESIVE BONDED FASTENERS ON COMPOSITE AND METALLIC STRUCTURES	
SQRM	0		MEETS MIN SQRM	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Quebec

A7 INTEGRATION
849 MOELLER
GRANBY, QC J2J 2R1
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000485210* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ	X	THERMAL FIT ASSEMBLY	RESTRICTED TO COLD METHOD ONLY. WHEN REQUIRED, STRESS RELIEF TO BE DONE BY APPROVED SOURCE
4162	ZM1	X	INSTALLATION AND RETENTION OF BEARINGS THROUGH STAKING	RESTRICTED TO ROLL STAKING AND RING STAKING ONLY
4352	PH0		SECTION I, GENERAL	
4352	PH7B	X	SECTION XI - NON-METALLIC MATERIALS	RESTRICTED TO NYLON AND PEEK
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL HARDNESS TESTING ONLY
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	BA	X	TOOLING (LARGE WELDMENTS)	80" X 40" X 40"
CORE CAP	BB		TOOLING (SMALL WELDMENTS)	
CORE CAP	BC		TOOLING (LARGE DIES, DRILL JIGS, FIXTURES)	
CORE CAP	BD		TOOLING (SMALL DIES, DRILL JIGS, FIXTURES)	
CORE CAP	BE		TOOLING, COMPOSITE	
CORE CAP	BF		TOOLS, SERVICE	
CORE CAP	BG		TOOL CASTINGS	
CORE CAP	BH	X	TOOLING (LARGE 5-AXIS)	35" X 35" X 18"
CORE CAP	BJ		TOOLING (SMALL 5-AXIS)	
CORE CAP	BL	X	TOOLING (SMALL 3D INSPECTION)	60" X 40"
CORE CAP	BM		TOOLING (CATIA)	
CORE CAP	BR		TOOLING (SMALL 5-AXIS NC MACHINE)	
CORE CAP	BS	X	TOOLING, PROCESS (HEAT TREATING, PLATING, ETC.)	HEAT TREAT, BLACK OXIDE
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Quebec

AIR/GROUND EQUIPMENT
855 VADNAIS STREET
GRANBY, QC J2J 1H8
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000402886* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO		HARDNESS TESTING	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	GC		GEARS, DETAIL (PRIMARY/CRITICAL)	
CORE CAP	GD		GEARS, DETAIL (NON-PRIMARY)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	MG	X	MACHINING (SPECIAL TYPE)	SPLINES
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Quebec

DELASTEK INC
2699 - 5TH AVENUE LOCAL 14
GRAND-MERE, QC G9T 5K7
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000404301* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4098	NB		BRAZING, SILVER	
4138	PS	X	CHEMICAL CLEANING OF AIRCRAFT MATERIALS	RESTRICTED TO SOLVENT CLEANING
4162	ZM1		INSTALLATION AND RETENTION OF BEARINGS THROUGH STAKING	
4352	PH0		SECTION I, GENERAL	
4352	PH1H		SECTION II, METHOD V - BRUSH-ON ACID TREATMENT	
4352	PH5A		SECTION VII, METHOD I - DRY ABRASIVE BLASTING	
4402	AH		BONDING MACHINED PARTS BPS 4402	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4408	AT	X	BONDING MACHINED PARTS	RESTRICTED TO OVEN CURED PARTS USING BLADDER PRESSURE
4446	AL	X	BONDING, COMPOSITE	RESTRICTED TO SURFACE PREPARATION OF ANTI-FRETTING PADS ONLY
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO		HARDNESS TESTING	
4528	KR		ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	
ADDITION	20		DESIGN CAPABLE	
APP-IV	4		SPECIAL REQUIREMENTS FOR ELECTRICAL AND ELECTRONIC ITEMS	
CORE CAP	HK		CONTROLS, MECHANICAL (STICK ASSYS)	
CORE CAP	KB		ELECTRICAL ASSEMBLY (SIMPLE) SWITCHES/TRANSFORMERS	
CORE CAP	KM		CABLE ASSEMBLIES, WIRING/DATA BUS HARNESSES	
CORE CAP	KN		ELECTROSTATIC DISCHARGE CONTROL PROGRAM (DOD-STD-1686A)	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	TA		TUBE SWAGING	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled if Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Quebec

AE PETSCHE INC
16643 HYMUS
KIRKLAND, QC H9H 4R9
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000408388* ***CLASS:*** *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZRV		DISTRIBUTOR: VALUE ADDED	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Quebec

DEBUREX
80 RUE DU PARC INDUSTRIEL
LANORAIE, QC J0V 1E0
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000486317*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-VI	6	X	CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	2ND TIER SUPPLIER RESTRICTED TO DEBURR OPERATIONS ONLY.
SQRM	0	X	MEETS MIN SQRM	2ND TIER SUPPLIER RESTRICTED TO DEBURR OPERATIONS ONLY.
SQRM	ACS		APPROVED CLASSIFIED SUBTIER	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Quebec

AVIOR INTEGRATED PRODUCTS INC
1001 AUTOROUTE 440, STE 200
LAVAL, QC H7L 3W3
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000400324* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4089	IB1	X	INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4113	RW		PREPARATION OF METALS FOR RESISTANCE WELDING	
4115	NC		WELDING, SPOT	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4139	XA5	X	HEAT TREATMENT ALUM ALLOY 2024 LESS THAN .036 INCH (HAND/SPECIAL QUENCH)-(INCLUDES XA1,XA2,XA3,XA4)	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4207	ND		WELDING, FUSION OF TITANIUM	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4404	NF	X	WELDING, HELIARC OF ALUMINUM	
4431	LW		TESTING OF WELD SAMPLES	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4462	SN1	X	FORMING TITANIUM SHEET - COLD FORMING	RESTRICTION TO THIS CATEGORY CODE IS FOR STRESS RELIEF OF CP TI SHEETS USING FURNACE FA-004 ONLY.
4467	IO	X	HARDNESS TESTING	
4514	MN	X	MACHINING, DRILLING & TRIMMING CARBON FIBER COMPOSITES	
4528	KR		ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	
APP-VI	6	X	CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	APPROVAL LIMITED TO PROCESSING OF PARTS FROM AVIOR MONTREAL
CORE CAP	BA		TOOLING (LARGE WELDMENTS)	
CORE CAP	BB		TOOLING (SMALL WELDMENTS)	
CORE CAP	BC		TOOLING (LARGE DIES, DRILL JIGS, FIXTURES)	
CORE CAP	BD		TOOLING (SMALL DIES, DRILL JIGS, FIXTURES)	
CORE CAP	BF		TOOLS, SERVICE	
CORE CAP	BH		TOOLING (LARGE 5-AXIS)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	SA		SHEET METAL ASSEMBLIES (COMPLEX)	
CORE CAP	SB		SHEET METAL ASSEMBLIES (SIMPLE)	
CORE CAP	SC		SHEET METAL DETAILS	
CORE CAP	SH		SHIPPING CONTAINERS (REUSEABLE ONLY)	
CORE CAP	TD		SEAT ASSEMBLIES (PILOT, COPILOT, TROOP)	

SQRM	0	MEETS MIN SQRM

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Quebec

HEROUX DEVTEK INC
3675 BOUL INDUSTRIEL
LAVAL, QC H7L 4S3
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000407602* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ	X	THERMAL FIT ASSEMBLY	COOLING METHOD ONLY
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	QE10		PREPENETRANT ETCH OF WROUGHT ALUMINUM ALLOYS BPS 4089	IMMERSION PROCESS ONLY
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4092	IC	X	INSPECTION, NITAL ETCH	RESTRICTED TO H. TRAN AND P. BARRE BOTH EXPIRING JULY 26,2020000000000000000000000000000000000000000000000000000000000005
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4162	ZM1		INSTALLATION AND RETENTION OF BEARINGS THROUGH STAKING	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4310	QI		APPLICATION OF SOLID FILM LUBRICANT	
4312	PI		SELECTIVE BRUSH CADMIUM PLATING	
4352	PH4D		SECTION V, METHOD IV - DRY ABRASIVE BLASTING	
4352	PH8		SECTION XII, MISCELLANEOUS	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4453	IH1	X	INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	APPROVE: E. ILIE, A. AGUDELO, S. GIRARD, S. AZIRI, D. LIRETTE, L. ROBIDAS, G. PELLETIER, H. HINOSTRO
4458	AP	X	STRUCTURAL ADHESIVE BONDING USING INTERMEDIATE -HIGH PERFORM SUPPORTED AND UNSUPPORTED ADHESIVE FILM	SIR # M097639 (A-16782)
4467	IO	X	HARDNESS TESTING	ROCKWELL ONLY
ADDITION	27		CANADA CLASSIFIED	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	ZG		HYDRAULIC ACTUATORS/UNITS	
SQRM	0		MEETS MIN SQRM	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Quebec

HOWMET CANADA COMPANY
4001 AUTOROUTE DES LAURENTIDES
LAVAL, QC H7L 3H7
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000476658* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4089	IB3	X	INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	REFER TO THE LIST OF APPROVED INSPECTORS PROVIDED DURING THE JUNE 2015 AUDIT.
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4139	XA1	X	HEAT TREATMENT OF ALUMINUM ALLOY CASTINGS.	RESTRICTED TO:SOLUTION HEAT TREATMENT: 2, 5, 7, 12, 15; AGING: 10, 11, 16, 17, 18, 21.
4163	CD		CASTINGS, INVESTMENT (ALUM.ALLOYS)	
4163	CJ		CASTINGS (HI STRENGTH ALUM. PREM.QUAL.	
4309	IF1		INSPECTION, RADIOGRAPHIC	
4309	IF2	X	INSPECTION, RADIOGRAPHIC (FINAL INSP.REF. QPS-104) MUST BE ACCOMPLISHED BY BHTI-APPROVED INTERPRETER	REFER TO THE LIST OF APPROVED INSPECTORS PROVIDED DURING THE JUNE 2015 AUDIT.
4389	QE7		PRE PENETRANT ETCH ALUMINUM	
4467	IO		HARDNESS TESTING	
4470	NJ1	X	WELDING (IN-PROCESS CASTINGS) ALUMINUM 356/A356/357 ALLOYS	RESTRICTED TO: DONALD QUINN, DANIEL DROLET, LUIS MIGUEL, VINCENT MATHE.
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
CORE CAP	IL	X	INSPECTION, FINAL DIMENSIONAL LAY-OUT APPROVAL (QPS-104)	MICHEL GAUTHIER #C02, AMADEO RIZZO #C22.
CORE CAP	LA		LAB, ROOM TEMP. TENSILE TESTING (ASTM E8, REF. QPS-104)	
CORE CAP	LG		LAB, METALLOGRAPHY (CAPA, ONLY, REF. QPS-104)	
CORE CAP	LM		LAB, QUANTITATIVE SPECTRO (AMS 2350, REF. QPS-104)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled Draft

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Quebec

RTI CLARO INC
5515 ERNEST CORMIER
LAVAL, QC H7C 2S9
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000455658* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ	X	THERMAL FIT ASSEMBLY	COOLING METHOD ONLY
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4098	NB	X	BRAZING, SILVER	OXY-ACETYLENE TORCH ONLY (BRAZING/OXY-ACETYLENE)
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4162	ZM1		INSTALLATION AND RETENTION OF BEARINGS THROUGH STAKING	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4439	KQ	X	SOLDERING OF ELECTRICAL AND ELECTRONIC EQUIPMENT, GENERAL REQUIREMENTS.	SOLDERING OF WIRES AND LEADS TO SOLDER CUP AND TURRET TERMINALS PER CWI 122
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO		HARDNESS TESTING	
4528	KR		ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	
APP-IV	4		SPECIAL REQUIREMENTS FOR ELECTRICAL AND ELECTRONIC ITEMS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	KB		ELECTRICAL ASSEMBLY (SIMPLE) SWITCHES/TRANSFORMERS	
CORE CAP	KP	X	SOLDERING TECHNOLOGY (MIL-STD-2000A, RESTRICTED APPROVAL)	SOLDERING OF WIRES AND LEADS TO SOLDER CUP AND TURRET TERMINALS PER CWI 122
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Quebec

MECAER AMERICA INC
5555 RUE WILLIAM-PRICE
LAVAL, QC H7L 6C4
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000444329* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	ZJ		ITEMS NORMALLY PURCHASED-IN-ASSEMBLY	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Quebec

L3HARRIS MAS INC
10000 HELEN BRISTOL
MIRABEL, QC J7N 1H3
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000476427*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4139	XA8		AGING ONLY OF ALL ALLOYS	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO		HARDNESS TESTING	
CORE CAP	SB		SHEET METAL ASSEMBLIES (SIMPLE)	
CORE CAP	SC		SHEET METAL DETAILS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Quebec

LAUAK CANADA INC.
10200 RUE IRÉNÉE VACHON
MIRABEL, QC J7N 3E3
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000487899* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Quebec

BELL TEXTRON CANADA LTD.
12800 RUE DE L'AVENIR
MIRABEL, QC J7J 1R4
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000300034* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4003	QA1	X	CHEMICAL TREATMENT OF MAGNESIUM - DOW #7	RESTRICTED TO PERSONNEL TRAINED TO PROCESS METHOD CARD 4003.01 FOR DOW 19 TREATMENT
4006	PB		CADMIUM PLATE	
4007	QJ2		PASSIVATION, PROCEDURE II	
4012	MJ	X	THERMAL FIT ASSEMBLY	
4075	IA	X	INSPECTION, MAGNETIC PARTICLE	RESTRICTED TO USAGE OF PORTABLE YOKE EQUIPMENT ONLY PER BVAR-CA-2016-043
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	
4089	IB4		INSPECTION, FLUORESCENT PENETRANT (POST-EMULSIFIED) CASTINGS/FORGINGS; INCLUDES IB2.	
4089	QE10		PREPENETRANT ETCH OF WROUGHT ALUMINUM ALLOYS BPS 4089	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4139	LJ		LAB INTERGRANULAR CORROSION TESTING (ASTM G 110, REF QPS-104)	
4139	XA2		HEAT TREATMENT OF ALUMINUM ALLOY THICKER THAN .100 INCH (INCLUDE FORGINGS & XA1)	
4139	XA3		HEAT TREATMENT OF ALL ALUMINUM ALLOY SERIES LESS THAN .100 INCH OTHER THAN 2024 (INCLUDE XA1,XA2)	
4139	XA4		HT ALL ALUM ALLOY SERIE LESS THAN .100 IN, INCLUDE 2024 NOTLESS THAN .036 IN (INCLUDE XA1,XA2,XA3)	
4139	XA5		HEAT TREATMENT ALUM ALLOY 2024 LESS THAN .036 INCH (HAND/SPECIAL QUENCH)-(INCLUDES XA1,XA2,XA3,XA4)	
4139	XA6		HTALUM ALLOY, COLD STABILIZATION	
4139	XA7		HOT STRAIGHTENING OF ALUMINUM ALLOY	
4140	XI		HEAT TREAT MAR-AGING AND PH STEELS, SECT. 4	
4162	ZM1		INSTALLATION AND RETENTION OF BEARINGS THROUGH STAKING	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4302	EN		PLASTIC, ACRYLIC WORKING AND MAINTENANCE OF	
4305	GF		HANDLING OF HYRAULIC FLUIDS	
4310	QI		APPLICATION OF SOLID FILM LUBRICANT	
4312	PI		SELECTIVE BRUSH CADMIUM PLATING	
4339	MK1		MACHINING OF HONEYCOMB CORE, ALUMINUM	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

4339	MK2		MACHINING OF HONEYCOMB CORE,NON-METALLIC	
4352	PH1D		SECTION II, METHOD II - SULFURIC/SODIUM DICHROMATE ETCH	
4352	PH1G		SECTION II, METHOD IV - PHOSPHORIC ACID ANODIZE	
4352	PH1H		SECTION II, METHOD V - BRUSH-ON ACID TREATMENT	
4352	PH4C		SECTION V, METHOD III - BISULFATE ETCH	
4352	PH4D		SECTION V, METHOD IV - DRY ABRASIVE BLASTING	
4352	PH4F		SECTION VI, METHOD III - BRUSH-ON ACID TREATMENT	
4352	PH5A		SECTION VII, METHOD I - DRY ABRASIVE BLASTING	
4352	PH7B		SECTION XI - NON-METALLIC MATERIALS	
4352	PH8		SECTION XII, MISCELLANEOUS	
4357	AAD		REMOVAL OF ORGANIC FINISHES TYPE IV	
4383	AR		BONDING,LOW DENSITY INSERT MATERIAL WITH HONEYCOMB SANDWICHCONSTRUCTION	
4402	AH		BONDING MACHINED PARTS BPS 4402	
4424	IG1		IMMERSION ULTRASONIC INPECTON	
4424	IG5		TAP HAMMER INSPECTION	
4424	IG6		HIGH INTENSITY LIGHT	
4425	AS		BONDING, SPLICING HONEYCOMB CORES & INSTALLING INSERTS	
4437	AJ		BONDED REINFORCED FIBERGLAS STRUCTURES BPS 4437	
4439	KQ		SOLDERING OF ELECTRICAL AND ELECTRONIC EQUIPMENT, GENERAL REQUIREMENTS.	
4446	AL		BONDING, COMPOSITE	
4449	AE3		BONDED STRUCTURES, FLAT, HI-TEMP BPS 4449	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4453	IH2		INSPECTION, CONDUCTIVITY, OF 2024-T3, T4, T42 BARE AND PRIMED ALUMINUM ALLOY TUBING FOR HEAT TREAT	
4458	AP		STRUCTURAL ADHESIVE BONDING USING INTERMEDIATE -HIGH PERFORM SUPPORTED AND UNSUPPORTED ADHESIVE FILM	
4462	SN1		FORMING TITANIUM SHEET - COLD FORMING	
4462	SN4	X	CLEANING & DESCALING OF TITANIUM MATERIAL TO SECTION I	MAX DIMENSIONAL ENVELOPE FOR DESCALING OF PARTS : 8" X 6" X2"
4462	SN6		FORMING TITANIUM SHEET -STRESS RELIEVING PER BPS4462	
4467	IO		HARDNESS TESTING	
4478	AZ		BONDING, FABRICATION OF ROOM TEMP. CURING LAMINATED COMPONENTS	
4491	AY		BONDING, FABRICATION OF POLYAMIDE PREPREG. LAMINATED & HONEYCOMB SANDWICH STRUCTURES	
4492	IM		INSPECTION, FLUOROSCOPIC/RADIOGRAPHIC	
4511	AM2		LAMINATE COMPOSITE STRUCTURES	
4514	MN		MACHINING, DRILLING & TRIMMING CARBON FIBER COMPOSITES	
4518	AM4		SANDWICH COMPOSITE STRUCTURES USING EPOXY RESIN IMPREGNATEDFABRIC AND UNIDIRECTIONAL TAPE	
4520	AM3		HIGH SERVICE TEMPERATURE RESIN, BMI SYSTEMS	
4525	SN5		FABRICATION AND INSTALLATION OF TITANIUM TUBING ASSEMBLIES	
4528	KR		ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	
4542	QF		COLD EXPANDING OF FATIGUE CRITICAL HOLES IN METALS	
4553	IN		EDDY CURRENT FLAW DETECTION	

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

4555	PM	THIN SULFURIC ACID ANODIZE
4558	QU	INSTALLATION OF NUT PLATES UTILIZING COLD EXPANSION
4570	RP	INSTALLATION OF ADHESIVE BONDED FASTENERS ON COMPOSITE AND METALLIC STRUCTURES
4583	PAC	PASSIVATION- CITRIC ACID METHOD
ADDITION	11	SUBCONTRACT WORK (CUSTOMIZING) ON BHTI AIRCRAFT (QPS 110)
ADDITION	20	DESIGN CAPABLE
APP-VI	6	CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS
CORE CAP	BPN	DISTRIBUTOR PROVIDING BHT PART NUMBERED ITEMS MANUFACTURED BY BHT APPROVED SOURCES.
SQRM	0	MEETS MIN SQRM

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Quebec

BOEING DISTRIBUTION CANADA, LTD.
12845 RUE BRAULT
MIRABEL, QC J7J 0C4
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000475834*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Quebec

CANREP INC
12900 RUE BRAULT
MIRABEL, QC J7J 1P3
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000465361* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Quebec

AIR DATA INC
5930 COTE DE LIESSE
MONT-ROYAL, QC H4T 1C9
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000400935* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4439	KQ		SOLDERING OF ELECTRICAL AND ELECTRONIC EQUIPMENT, GENERAL REQUIREMENTS.	RVA CAN 2782 APPLIES
4495	QP		CONFORMAL COATING	RVA CAN 2788 APPLIES
4528	KR		ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	
ADDITION	12		SUPPLIER DESIGNED COMPUTER SOFTWARE	
ADDITION	20		DESIGN CAPABLE	
APP-IV	4		SPECIAL REQUIREMENTS FOR ELECTRICAL AND ELECTRONIC ITEMS	
CORE CAP	JE		AVIONICS	
CORE CAP	KB		ELECTRICAL ASSEMBLY (SIMPLE) SWITCHES/TRANSFORMERS	
CORE CAP	KM		CABLE ASSEMBLIES, WIRING/DATA BUS HARNESSES	
SQRM	0		MEETS MIN SQRM	

Uncontrolled if P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Quebec

TECHNIPRODEC LTD
11865 AVE ADOLPHE CARON
MONTREAL, QC H1E 6J8
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000429833* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ	X	THERMAL FIT ASSEMBLY	RESTRICTED TO COOLING METHOD ONLY
4138	PS	X	CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4162	ZM1		INSTALLATION AND RETENTION OF BEARINGS THROUGH STAKING	
4352	PH7B		SECTION XI - NON-METALLIC MATERIALS	
4352	PH8		SECTION XII, MISCELLANEOUS	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4445	ME	X	MACHINING (ROLLED THREADS)	RESTR TO GROUP I (LOW ALLOY STEEL), GROUP II (CRES, PRECIPITATION HARDENABLE) AND GROUP IV (TITANIUM
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO		HARDNESS TESTING	
4528	KR		ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	
4558	QU		INSTALLATION OF NUT PLATES UTILIZING COLD EXPANSION	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled if P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Quebec

CAPITOL INDUSTRIES INC
5795 AVE DE GASPE
MONTREAL, QC H2S 2X3
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000476416* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Quebec

TEKALIA AERONAUTIK 2010 INC
3900 Boulevard du Tricentenaire
Montréal, QC H1B 5L6
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000473054* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4006	PB	X	CADMIUM PLATE	PERMITTED FOR PARTS: NOT REQUIRING UNDERPLATE OR BAKED AT 385°F ONLY OR TYPE II CHROMATED ONLY.
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB2	X	INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	LIMITATION USAGE OF NON-AQUEOUS DEVELOPER ONLY
4089	QE10		PREPENETRANT ETCH OF WROUGHT ALUMINUM ALLOYS BPS 4089	
4138	PS	X	CHEMICAL CLEANING OF AIRCRAFT MATERIALS	APPROVED FOR ALUMINUM CLEANING PRIOR TO PENETRANT.
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4312	PI		SELECTIVE BRUSH CADMIUM PLATING	
4555	PM		THIN SULFURIC ACID ANODIZE	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Quebec

ELEMENT MATERIALS TECHNOLOGY CANADA
104 NORDIC AVENUE
POINTE-CLAIRE, QC H9R 3Y2
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000429848* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4139	LJ		LAB INTERGRANULAR CORROSION TESTING (ASTM G 110, REF QPS-104)	
4431	LW		TESTING OF WELD SAMPLES	
CORE CAP	LA		LAB, ROOM TEMP. TENSILE TESTING (ASTM E8, REF. QPS-104)	
CORE CAP	LD		LAB, IMPACT TESTING (ASTM E23, REF. QPS-104)	
CORE CAP	LG	X	LAB, METALLOGRAPHY (CAPA, ONLY, REF. QPS-104)	
CORE CAP	LH		LAB, MICROHARDNESS TEST. (BPS 4467, REF. QPS-104)	
CORE CAP	LU1		HYDROGEN EMBRITTLEMENT TESTING	
CORE CAP	LX		SALT SPRAY TESTING PER ASTM B117	
SQRM	0		MEETS MIN SQRM	

Uncontrolled Copy

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Quebec

ANODIZING AND PAINT TNM INC
21 CHEMIN DE L'AVIATION
POINTE-CLAIRE, QC H9R 4Z2
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000473055* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4001	PA		ANODIZE CHROMIC ACID	
4007	QJ1		PASSIVATION, PROCEDURE I	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	QE10		PREPENETRANT ETCH OF WROUGHT ALUMINUM ALLOYS BPS 4089	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4310	QI	X	APPLICATION OF SOLID FILM LUBRICANT	STRIPPING LIMITED ON ONLY SMALL PARTS
4357	AAD		REMOVAL OF ORGANIC FINISHES TYPE IV	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled Copy

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Quebec

FUSIA IMPRESSION 3D METAL INC
180 Boulevard Industriel
Saint Eustache, QC J7R 5C2
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000485370* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Quebec

LIBELLULE MONDE INC.
765, Nobel, suite 105 to 107
Saint-Jérome, QC J7Z 7A3
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000471376* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZC		NAMEPLATES AND DECALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Quebec

AVIOR INTEGRATED PRODUCTS INC
380 MONTEE DE LIESSE
SAINT-LAURENT, QC H4T 1N8
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000429686* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ	X	THERMAL FIT ASSEMBLY	LIMITED TO PROCESSING OF PARTS AT TEMPERATURES OF 185F AND 285F WHEN HEATING IS REQUIRED
4098	NB		BRAZING, SILVER	
4162	ZM1		INSTALLATION AND RETENTION OF BEARINGS THROUGH STAKING	
4352	PH4F	X	SECTION VI, METHOD III - BRUSH-ON ACID TREATMENT	RESTRICTED TO 429-010-117-101 PART. QUAL AND CONTROL COUPONS WAIVED PER ISS-168656
4352	PH5A		SECTION VII, METHOD I - DRY ABRASIVE BLASTING	
4352	PH7B		SECTION XI - NON-METALLIC MATERIALS	
4402	AH		BONDING MACHINED PARTS BPS 4402	
4403	AQ	X	BONDING, ADHESIVE, EPOXY-BASED	
4408	AT	X	BONDING MACHINED PARTS	RESTRICTED TO BONDING MACHINED PARTS/OVEN CURES PER BPS 4408
4439	KQ		SOLDERING OF ELECTRICAL AND ELECTRONIC EQUIPMENT, GENERAL REQUIREMENTS.	
4453	IH1	X	INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	APPROVED OPERATORS: TEAU LENG, RÉJEAN TREMBLAY AND MALEK MOUALEH
4467	IO	X	HARDNESS TESTING	APPROVED OPERATORS: TEAU LENG, RÉJEAN TREMBLAY AND MALEK MOUALEH
4528	KR		ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	
4570	RP	X	INSTALLATION OF ADHESIVE BONDED FASTENERS ON COMPOSITE AND METALLIC STRUCTURES	METALLIC STRUCTURES ONLY
APP-IV	4	X	SPECIAL REQUIREMENTS FOR ELECTRICAL AND ELECTRONIC ITEMS	
APP-VI	6	X	CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Quebec

MELOCHE
491 BOULEVARD DES ERABLES
SALABERRY-DE-VALLEYFIELD, QC J6T 6G3
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000488330* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	QE10		PREPENETRANT ETCH OF WROUGHT ALUMINUM ALLOYS BPS 4089	TWO PROCESSES ARE APPROVED: TURCO MIL ETCH AND BONDERITE DEOXIDIZER 6
4138	PS	X	CHEMICAL CLEANING OF AIRCRAFT MATERIALS	RESTRICTED TO ALUMINUM AND TITANIUM, REF AUDIT 488330-BPS0000000000000000000000000000000000000000000000000000000000000007
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4555	PM		THIN SULFURIC ACID ANODIZE	
SQRM	0		MEETS MIN SQRM	.

Uncontrolled if P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Quebec

PLACETECO
3763 BURRILL
SHAWINIGAN, QC G9N 0C4
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000410135* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4302	EF		PLASTICS, STRETCHED ACRYLIC, FORMED--WINDOWS, WINDSHIELDS, ETC.	
4339	MK2		MACHINING OF HONEYCOMB CORE,NON-METALLIC	
4352	PH0		SECTION I, GENERAL	
4352	PH7B	X	SECTION XI - NON-METALLIC MATERIALS	
4352	PH8	X	SECTION XII, MISCELLANEOUS	
4383	AR	X	BONDING,LOW DENSITY INSERT MATERIAL WITH HONEYCOMB SANDWICHCONSTRUCTION	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4434	AU		BONDING POLYCARBONATES	
4437	AJ	X	BONDED REINFORCED FIBERGLAS STRUCTURES BPS 4437	
4478	AZ		BONDING, FABRICATION OF ROOM TEMP. CURING LAMINATED COMPONENTS	
4546	EC2		PLASTICS, VACUUM MOLDED BPS 4546	
4570	RP	X	INSTALLATION OF ADHESIVE BONDED FASTENERS ON COMPOSITE AND METALLIC STRUCTURES	
ADDITION	20		DESIGN CAPABLE	
CORE CAP	BE		TOOLING, COMPOSITE	
CORE CAP	EL		PLASTIC ASSEMBLIES, SIMPLE	
CORE CAP	FF		FOAM, MOLDED, RIGID & FLEXIBLE	
CORE CAP	MH		MACHINING (PHENOLIC)	
CORE CAP	MO		MACHINING, PLASTICS	
CORE CAP	RA		RUBBER, MOLDED (SEALS, BOOTS, ETC.)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled if P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Quebec

MESOTEC INC
3575 BOUL INDUSTRIEL
SHERBROOKE, QC J1L 1X7
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000421032* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO		HARDNESS TESTING	
ADDITION	13		SUB-CONTRACT TOOLING	
CORE CAP	BA		TOOLING (LARGE WELDMENTS)	
CORE CAP	BB		TOOLING (SMALL WELDMENTS)	
CORE CAP	BC		TOOLING (LARGE DIES, DRILL JIGS, FIXTURES)	
CORE CAP	BD		TOOLING (SMALL DIES, DRILL JIGS, FIXTURES)	
CORE CAP	BF		TOOLS, SERVICE	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled if P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Quebec

METCOR INC
560 BOUL SAUVE
ST-EUSTACHE, QC J7R 5A8
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000427404* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4139	XA5	X	HEAT TREATMENT ALUM ALLOY 2024 LESS THAN .036 INCH (HAND/SPECIAL QUENCH)-(INCLUDES XA1,XA2,XA3,XA4)	SOLUTION HEAT TREAT - 701, 709 (AIR, EXCEPT 6013, 0.016 MINIMUM)
4139	XA8	X	AGING ONLY OF ALL ALLOYS	AGING - 702, 703, 707 (AIR)
4140	XB	X	HEAT TREAT LOW ALLOY STEEL, SEC. 2	
4140	XH	X	HEAT TREAT STAINLESS STEEL, SECT. 3	
4140	XI	X	HEAT TREAT MAR-AGING AND PH STEELS, SECT. 4	
4140	XJ	X	HEAT TREAT TOOL STEEL SECT. 5	
4140	XK	X	HEAT TREAT INDUCTION HARDEN, SECT. 6	HARDENING - 401(INDUCTION)
4453	IH1	X	INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4462	SN6		FORMING TITANIUM SHEET -STRESS RELIEVING PER BPS4462	
4467	IO	X	HARDNESS TESTING	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled if Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Quebec

SOLEN INC
4470 AVE THIBAULT
ST-HUBERT, QC J3Y 7T9
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000473787* ***CLASS:*** *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Quebec

MISTRAS SERVICES INC
915 ST CHARLES
ST-LAMBERT, QC J4P 2A2
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000400461* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	QE10		PREPENETRANT ETCH OF WROUGHT ALUMINUM ALLOYS BPS 4089	IMMERSION PROCESS ONLY
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4309	IF1	X	INSPECTION, RADIOGRAPHIC	FINALRADIOGRAPHIC ACCEPTANCE OF CASTINGS MUST BE PERFORMED BY A BELL APPROVED FILM INTERPRETER
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Quebec

MEGASOURCE INC.
2221 RUE GUENETTE
ST-LAURENT, QC H4R 2E9
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000465034* ***CLASS:*** *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Quebec

CANADA METAL NORD
8271 RUE LAFRENAIE
ST-LEONARD, QC H1P 2B1
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000456752*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Quebec

SIDTOR INDUSTRIES INC.
1191 Montee de Liesse N
St.Laurent, QC H4S 1J7
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000422589*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZC		NAMEPLATES AND DECALS	
SQRM	0	X	MEETS MIN SQRM	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Quebec

ALPHACASTING
391 STE. CROIX
STE. LAURENT, QC H4N 2L3
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000485093* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4139	XA1		HEAT TREATMENT OF ALUMINUM ALLOY CASTINGS.	
4140	XI	X	HEAT TREAT MAR-AGING AND PH STEELS, SECT. 4	PRECIPITATION HARDENING ONLY
4163	CC1		CASTINGS, INVESTMENT (CORROSION RESIST ALLOY)	
4163	CD		CASTINGS, INVESTMENT (ALUM.ALLOYS)	
4163	CJ		CASTINGS (HI STRENGTH ALUM. PREM.QUAL.	
4163	CL1		CASTINGS, INVESTMENT (TITANIUM)	
4163	CZ		CASTINGS (COMPLETE BY FOUNDRY)	
4309	IF1		INSPECTION, RADIOGRAPHIC	
4309	IF2		INSPECTION, RADIOGRAPHIC (FINAL INSP.REF. QPS-104) MUST BE ACCOMPLISHED BY BHTI-APPROVED INTERPRETER	SORIN OBLINCESCU #279, CHRISTIAN CORDUMEANU #278
4389	QE5	X	CHEMICAL MILLING OF TITANIUM	RESTRICTED TO ALPHA CASE REMOVAL FROM TI CASTINGS - TANK 5
4389	QE9		PRE PENETRANT ETCH TITANIUM	USING TANK 2
4467	IO		HARDNESS TESTING	
4470	NJ1		WELDING (IN-PROCESS CASTINGS) ALUMINUM 356/A356/357 ALLOYS	
4470	NJ3		WELDING (IN-PROCESS, CASTINGS) PH ALLOYS 17-4/15-5	
4470	NJ6	X	WELDING (IN-PROCESS,CASTINGS) TITANIUM 6-4 ALLOY	RESTRICTED TO JEISSON GARCIA ONLY
SQRM	0		MEETS MIN SQRM	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Quebec

PRAXAIR SURFACE TECHNOLOGIES MONTRE
2300 COHEN
VILLE ST LAURENT, QC H4R 2N8
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000416412* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4001	PA		ANODIZE CHROMIC ACID	
4003	QA1		CHEMICAL TREATMENT OF MAGNESIUM - DOW #7	
4006	PB		CADMIUM PLATE	
4007	QJ1		PASSIVATION, PROCEDURE I	
4007	QJ2		PASSIVATION, PROCEDURE II	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	
4089	IB4		INSPECTION, FLUORESCENT PENETRANT (POST-EMULSIFIED) CASTINGS/FORGINGS; INCLUDES IB2.	
4089	QE10		PREPENETRANT ETCH OF WROUGHT ALUMINUM ALLOYS BPS 4089	
4092	IC	X	INSPECTION, NITAL ETCH	PROCESS RESTRICTED TO APPROVED OPERATOR/INSPECTOR S. ASHRAFAND J. ESTONILO EXPIRING 3/12/2022. BVAR-CA-2020-416412-031
4110	PE		COPPER PLATE	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4310	QI		APPLICATION OF SOLID FILM LUBRICANT	
4312	PI		SELECTIVE BRUSH CADMIUM PLATING	
4384	QC		PHOSPHATIZING OF METALS	
4387	PD3		HARD ANODIZE (PTFE, TFE SEALED)	
4387	PD1		HARD ANODIZE	
4387	PD2		HARD ANODIZE (PTFE, TFE COATING)	
4409	QG1		SHOT PEENING, METHOD I	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4501	QQ		ELECTROPOLISHING OF METALS	
ADDITION	70		NADCAP AC7004 / ISO 17025	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled if P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Quebec

CMC ELECTRONICS INC
600 DR FREDERIK PHILIPS
VILLE ST LAURENT, QC H4M 2S9
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000419150* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Quebec

ULTRASPEC INC
2600 DE MINIAC
VILLE ST-LAURENT, QC H4S 1L7
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000431099* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4001	PA	X	ANODIZE CHROMIC ACID	IT IS PERMITTED TO PROCESS 7050 AL ALLOY PROVIDED MONTHLY COORROSION TEST COUPONS MEET BPS REQUIREME
4007	QJ1		PASSIVATION, PROCEDURE I	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4310	QI		APPLICATION OF SOLID FILM LUBRICANT	INITIAL AUDIT
4387	PD1	X	HARD ANODIZE	RESTRICTED TO PARTS NOT REQUIRING A SEAL
SQRM	0		MEETS MIN SQRM	

Uncontrolled if Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Canada
STATE: Quebec

VAC AERO INTERN INC
7450 VERITE ST
VILLE ST-LAURENT, QC H4S 1C5
Canada

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000400671*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4139	XA8		AGING ONLY OF ALL ALLOYS	
4140	XB	X	HEAT TREAT LOW ALLOY STEEL, SEC. 2	
4140	XH	X	HEAT TREAT STAINLESS STEEL, SECT. 3	
4140	XI	X	HEAT TREAT MAR-AGING AND PH STEELS, SECT. 4	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4462	SN6		FORMING TITANIUM SHEET -STRESS RELIEVING PER BPS4462	
4467	IO	X	HARDNESS TESTING	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Czech Republic
STATE: Jihomoravsky

RAY SERVICE, A.S.
HUSTENOVSKA 2022
STARE MESTO, 02 686 03
Czech Republic

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000488327*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4439	KQ		SOLDERING OF ELECTRICAL AND ELECTRONIC EQUIPMENT, GENERAL REQUIREMENTS.	
4528	KR	X	ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	BVAR FOR METER RANGE FOR ELEC. BONDING
APP-IV	4		SPECIAL REQUIREMENTS FOR ELECTRICAL AND ELECTRONIC ITEMS	

Uncontrolled if P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: France
STATE: Ain

JEHIER
ROUTE DE SAINT LEZIN BP29
CHEMILLE, 01 49120
France

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000476509* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZA		MISCELLANEOUS	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: France
STATE: Charente

SAFRAN AEROSYSTEMS
58 Rue de Segonzac
COGNAC, 16 16100
France

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000466863*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	RC		RUBBER FLOATS, LIFERAFTS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: France
STATE: Indre

ARESIA-CHATEAUROUX
BOULEVARD DU FRANC PIèCE DE NOURAT
SAINT MAUR, 36 36250
France

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000481247*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: France
STATE: Paris

SAFRAN ELECTRONICS & DEFENSE
2 BOULEVARD DU GENERAL MARTIAL VALI
PARIS, 75 75015
France

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000469699* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: France

STATE: Pyrénées (Hautes)

ESTEVE SA
8 RUE CLAUDE GONIN
TOULOUSE, 65 31400
France

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000485468*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: France

STATE: Savoie (Haute)

NTN-SNR ROULEMENTS
1 RUE DES USINES
ANNECY, 74 74010
France

CONTACT: *CLEMENT FERTE*
PHONE: *0450659454*
FAX:
E-MAIL: *clement.ferte@ntn-snr.fr*

SUPPLIER CODE: *0000412929*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-II	2		SPECIAL REQUIREMENTS FOR ANTI-FRICTION BEARING	
CORE CAP	ZL		BEARINGS (ANTI-FRICTION) QPS-109	
SQRM	0		MEETS MIN SQRM	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: France
STATE: Seine-Maritime

SAFRAN AEROSYSTEMS
4 Rue Lesage Maille
Caudebec-les-Elbeuf, 76 76320
France

CONTACT: *AURELIE VESSIER*
PHONE: *+33 232964140*
FAX:
E-MAIL: *aurelie.vessier@safrangroup.com*

SUPPLIER CODE: *0000475657*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	17		DIRECT SHIP AUTHORIZATION	
ADDITION	20		DESIGN CAPABLE	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Germany
STATE: Nrth Rhine Westfalia

CEROBEAR GMBH
KAISERSTR 100
HERZOGENRATH, 05 52134
Germany

CONTACT: *JENS WEMHOENER*
PHONE: *2407-9556-13*
FAX: *2407-96224*
E-MAIL: *Jens.Wemhoener@cerobear.de*

SUPPLIER CODE: *0000480991*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-II	2		SPECIAL REQUIREMENTS FOR ANTI-FRICTION BEARING	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	ZM		BEARINGS (ROD END/SPHERICAL) QPS-102	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: India
STATE:

TATA ADVANCED MATERIALS LTD
#10, JIGANI INDUSTRIAL AREA
BANGALORE, 562106
India

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000479591* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4328	AC	X	BONDED STRUCTURES, CONTOURED, HI TEMP ALSO INCLUDES BPSS 4408, 4448, 4449 AND 4520.	EMPORARY APPROVAL PROVIDED FOR THESE CODES. FINAL APPROVAL TO BE PROVIDED PRIOR TO PRODUCTION WORK.
4339	MK1	X	MACHINING OF HONEYCOMB CORE, ALUMINUM	EMPORARY APPROVAL PROVIDED FOR THESE CODES. FINAL APPROVAL TO BE PROVIDED PRIOR TO PRODUCTION WORK.
4352	PH7B	X	SECTION XI - NON-METALLIC MATERIALS	EMPORARY APPROVAL PROVIDED FOR THESE CODES. FINAL APPROVAL TO BE PROVIDED PRIOR TO PRODUCTION WORK.
4383	AR	X	BONDING,LOW DENSITY INSERT MATERIAL WITH HONEYCOMB SANDWICHCONSTRUCTION	EMPORARY APPROVAL PROVIDED FOR THESE CODES. FINAL APPROVAL TO BE PROVIDED PRIOR TO PRODUCTION WORK.
4402	AH	X	BONDING MACHINED PARTS BPS 4402	EMPORARY APPROVAL PROVIDED FOR THESE CODES. FINAL APPROVAL TO BE PROVIDED PRIOR TO PRODUCTION WORK.
4403	AQ	X	BONDING, ADHESIVE, EPOXY-BASED	EMPORARY APPROVAL PROVIDED FOR THESE CODES. FINAL APPROVAL TO BE PROVIDED PRIOR TO PRODUCTION WORK.
4425	AS	X	BONDING, SPLICING HONEYCOMB CORES & INSTALLING INSERTS	EMPORARY APPROVAL PROVIDED FOR THESE CODES. FINAL APPROVAL TO BE PROVIDED PRIOR TO PRODUCTION WORK.
4437	AJ	X	BONDED REINFORCED FIBERGLAS STRUCTURES BPS 4437	EMPORARY APPROVAL PROVIDED FOR THESE CODES. FINAL APPROVAL TO BE PROVIDED PRIOR TO PRODUCTION WORK.
4446	AL	X	BONDING, COMPOSITE	EMPORARY APPROVAL PROVIDED FOR THESE CODES. FINAL APPROVAL TO BE PROVIDED PRIOR TO PRODUCTION WORK.
4458	AP	X	STRUCTURAL ADHESIVE BONDING USING INTERMEDIATE -HIGH PERFORM SUPPORTED AND UNSUPPORTED ADHESIVE FILM	EMPORARY APPROVAL PROVIDED FOR THESE CODES. FINAL APPROVAL TO BE PROVIDED PRIOR TO PRODUCTION WORK.
4514	MN	X	MACHINING, DRILLING & TRIMMING CARBON FIBER COMPOSITES	EMPORARY APPROVAL PROVIDED FOR THESE CODES. FINAL APPROVAL TO BE PROVIDED PRIOR TO PRODUCTION WORK.
4518	AM4	X	SANDWICH COMPOSITE STRUCTURES USING EPOXY RESIN IMPREGNATEDFABRIC AND UNIDIRECTIONAL TAPE	EMPORARY APPROVAL PROVIDED FOR THESE CODES. FINAL APPROVAL TO BE PROVIDED PRIOR TO PRODUCTION WORK.
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: India

STATE: Karnataka

CIM TOOLS PVT LTD
#467-469, SITE #1D
BANGALORE, 10 560058
India

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000485980*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: India
STATE: Karnataka

INDO-US MIM TEC PVT LTD
45 P KIADB INDUSTRIAL AREA
BANGALORE, 10 561203
India

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000484183* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4001	PA		ANODIZE CHROMIC ACID	
4007	QJ1		PASSIVATION, PROCEDURE I	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled if P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: India
STATE: Karnataka

THERELEK ENGINEERS PRIVATE LIMITED
70-71 III PHASE, PEENYA
BANGALORE, 10 560058
India

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000485408* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4140	XI	X	HEAT TREAT MAR-AGING AND PH STEELS, SECT. 4	
4467	IO	X	HARDNESS TESTING	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	MEETS MIMIMUM SQRM REQUIREMENT

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: India
STATE: Karnataka

DYNAMATIC TECHNOLOGIES LTD
JKM Plaza, KIADB Aerospace Park
BANGALORE, 10 562110
India

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000482911* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4113	RW		PREPARATION OF METALS FOR RESISTANCE WELDING	
4113	RW		PREPARATION OF METALS FOR RESISTANCE WELDING	
4115	NC		WELDING, SPOT	
4115	NC		WELDING, SPOT	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4139	XA5		HEAT TREATMENT ALUM ALLOY 2024 LESS THAN .036 INCH (HAND/SPECIAL QUENCH)-(INCLUDES XA1,XA2,XA3,XA4)	
4139	XA5		HEAT TREATMENT ALUM ALLOY 2024 LESS THAN .036 INCH (HAND/SPECIAL QUENCH)-(INCLUDES XA1,XA2,XA3,XA4)	
4162	ZM1	X	INSTALLATION AND RETENTION OF BEARINGS THROUGH STAKING	
4162	ZM1	X	INSTALLATION AND RETENTION OF BEARINGS THROUGH STAKING	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	APPROVED TO PROCESS 2024, 6013, 6061 AND 7075 ALUMINIUM ALLOYS
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	APPROVED TO PROCESS 2024, 6013, 6061 AND 7075 ALUMINIUM ALLOYS
4352	PH7B	X	SECTION XI - NON-METALLIC MATERIALS	
4352	PH7B	X	SECTION XI - NON-METALLIC MATERIALS	
4352	PH8	X	SECTION XII, MISCELLANEOUS	
4352	PH8	X	SECTION XII, MISCELLANEOUS	
4402	AH		BONDING MACHINED PARTS BPS 4402	
4402	AH		BONDING MACHINED PARTS BPS 4402	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4425	AS	X	BONDING, SPLICING HONEYCOMB CORES & INSTALLING INSERTS	
4425	AS	X	BONDING, SPLICING HONEYCOMB CORES & INSTALLING INSERTS	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4453	IH2		INSPECTION, CONDUCTIVITY, OF 2024-T3, T4, T42 BARE AND PRIMED ALUMINUM ALLOY TUBING FOR HEAT TREAT	

Uncontrolled if P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

4453	IH2		INSPECTION, CONDUCTIVITY, OF 2024-T3, T4, T42 BARE AND PRIMED ALUMINUM ALLOY TUBING FOR HEAT TREAT	
4462	SN6		FORMING TITANIUM SHEET -STRESS RELIEVING PER BPS4462	
4462	SN6		FORMING TITANIUM SHEET -STRESS RELIEVING PER BPS4462	
4462	SN1		FORMING TITANIUM SHEET - COLD FORMING	
4462	SN1		FORMING TITANIUM SHEET - COLD FORMING	
4467	IO	X	HARDNESS TESTING	
4467	IO	X	HARDNESS TESTING	
4478	AZ		BONDING, FABRICATION OF ROOM TEMP. CURING LAMINATED COMPONENTS	
4478	AZ		BONDING, FABRICATION OF ROOM TEMP. CURING LAMINATED COMPONENTS	
4514	MN		MACHINING, DRILLING & TRIMMING CARBON FIBER COMPOSITES	
4514	MN		MACHINING, DRILLING & TRIMMING CARBON FIBER COMPOSITES	
4528	KR		ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	
4528	KR		ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	
ADDITION	18	X	DELEGATED MRB AUTHORITY	REV B NOV 26 2018
ADDITION	18	X	DELEGATED MRB AUTHORITY	REV B NOV 26 2018
ADDITION	23	X	DELEGATED MRB AUTHORITY (MIRABEL)	REV B NOV 26 2018
ADDITION	23	X	DELEGATED MRB AUTHORITY (MIRABEL)	REV B NOV 26 2018
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	
SQRM	0		MEETS MIN SQRM	

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: India
STATE: Karnataka

VIJAYA METAL FINISHERS
NO 365, 10TH CROSS, IV PHASE
BANGALORE, 10 560058
India

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000483327* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4001	PA	X	ANODIZE CHROMIC ACID	THIS REPORT ADDS ACCEPTANCE OF SIAR-A0304645/ISS-80817 APPROVING VMF IN PROCESSING PARTS TO BPS4001
4007	QJ1		PASSIVATION, PROCEDURE I	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	TEST PANELS PROCESSED ON EXTENDED TANK SIZES ARE MEETING BPS 4182 REQUIREMENTS.
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	VMF YET TO PROCESS CONTROLLED PARTS INHOUSE. HAVE PROCEDURES MEETING SQRM APP VI.
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: India

STATE: Karnataka

CURTISS WRIGHT SURFACE TECHNOLOGIES
NO 80, BOMMASANDRA-JIGANI
BANGALORE, 10 560105
India

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000484354*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4409	QG2		SHOT PEEN, METHOD II	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: India

STATE: Karnataka

DYNAMATIC OLDLAND AEROSPACE
PLOT # 55, DYNAMATIC AEROTROPOLIS,
BANGALORE, 10 562110
India

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000486888*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4089	IB1	X	INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	APPROVED TO USE TYPE I METHOD C PENETRANT SYSTEMS TO INSPECT PARTS ON ASSEMBLIES.
4402	AH	X	BONDING MACHINED PARTS BPS 4402	APPROVED TO USE FOR BONDING PROCESSES REQUIRED DURING ASSEMBLING ACTIVITES ONLY
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4425	AS	X	BONDING, SPLICING HONEYCOMB CORES & INSTALLING INSERTS	APPROVED FOR INSERT INSTALLATION ACTIVITIES ONLY. PLUG AND SLEEVEN AND MOLDED-IN TYPE INSERT ONLY.
4446	AL	X	BONDING, COMPOSITE	APPROVAL RESTRICTED TO BPS 4446 ADHESIVE SYSTEM IX. SEE AUDIT NOTES FOR ADDITIONAL INFORMATION.
4478	AZ		BONDING, FABRICATION OF ROOM TEMP. CURING LAMINATED COMPONENTS	
4514	MN	X	MACHINING, DRILLING & TRIMMING CARBON FIBER COMPOSITES	APPROVED FOR TRIMMING AND DRILLING ON COMPOSITES INVOLVED FOR ASSEMBLY ACTIVITIES
4528	KR		ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	
4570	RP	X	INSTALLATION OF ADHESIVE BONDED FASTENERS ON COMPOSITE AND METALLIC STRUCTURES	APPROVAL RESTRICTED TO BONDING OF NUTPLATES ONLY. SEE AUDIT NOTES FOR LIST OF APPROVED PERSONNEL.
ADDITION	18	X	DELEGATED MRB AUTHORITY	APPROVAL RESTRICTED FOR 1,2,4,5,6,7,8,9 OF SUB CONTRACTOR MATERIAL REVIEW BOARD APPROVAL REV B
APP-VI	6	X	CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled if

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: India

STATE: Karnataka

MAHINDRA AEROSTRUCTURES PRIVATE LTD
PLOT #251 (P), 252 TO 264 & 265
BANGALORE, 10 563133
India

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000485506*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4139	XA4		HT ALL ALUM ALLOY SERIE LESS THAN .100 IN, INCLUDE 2024 NOTLESS THAN .036 IN (INCLUDE XA1,XA2,XA3)	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO		HARDNESS TESTING	
SQRM	0		MEETS MIN SQRM	

Uncontrolled if P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: India

STATE: Karnataka

DYNAMATIC MANUFACTURING LIMITED
V-77 & V-78, Industrial Area Stage
BANGALORE, 10 560058
India

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000490974* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4113	RW		PREPARATION OF METALS FOR RESISTANCE WELDING	SURFACE PREPARATION FOR TITANIUM ALLOY ONLY
4115	NC		WELDING, SPOT	RESISTANCE WELDING ON TITANIUM ONLY
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4139	XA5		HEAT TREATMENT ALUM ALLOY 2024 LESS THAN .036 INCH (HAND/SPECIAL QUENCH)-(INCLUDES XA1,XA2,XA3,XA4)	
4162	ZM1		INSTALLATION AND RETENTION OF BEARINGS THROUGH STAKING	RING STAKING ONLY
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4453	IH2		INSPECTION, CONDUCTIVITY, OF 2024-T3, T4, T42 BARE AND PRIMED ALUMINUM ALLOY TUBING FOR HEAT TREAT	
4462	SN1		FORMING TITANIUM SHEET - COLD FORMING	
4462	SN4		CLEANING & DESCALING OF TITANIUM MATERIAL TO SECTION I	
4462	SN6		FORMING TITANIUM SHEET -STRESS RELIEVING PER BPS4462	
4467	IO		HARDNESS TESTING	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled Copy

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: India
STATE: Tamil Nadu

LAKSHMI MACHINE WORKS
489-511 SATHY RD, GENAPATHY
COIMBATORE, 22 641006
India

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000484358*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4001	PA		ANODIZE CHROMIC ACID	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4389	QE1		CHEMICAL MILLING ALUMINUM	
CORE CAP	AST		APPROVED SECOND TIER (NON-CLASSIFIED)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled if P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Indonesia

STATE: Jawa Barat West Java

PT DIRGANTARA INDONESIA PERSERO
JI PAJAJARAN NO 154
BANDUNG, 02 40174
Indonesia

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000483773* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4001	PA		ANODIZE CHROMIC ACID	
4003	QA1		CHEMICAL TREATMENT OF MAGNESIUM - DOW #7	
4006	PB		CADMIUM PLATE	PTDI IS APPROVED TO CAD PLATE ALL ALLOYS WITH MONTHLY H.E. TESTING.
4007	QJ1		PASSIVATION, PROCEDURE I	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4113	RW		PREPARATION OF METALS FOR RESISTANCE WELDING	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4139	XA5		HEAT TREATMENT ALUM ALLOY 2024 LESS THAN .036 INCH (HAND/SPECIAL QUENCH)-(INCLUDES XA1,XA2,XA3,XA4)	APPROVAL FOR HEAT TREAT FURNACE TFAW02
4139	XA6		HTALUM ALLOY, COLD STABILIZATION	APPROVAL FOR HEAT TREAT FURNACE TFAW02
4139	XA7		HOT STRAIGHTENING OF ALUMINUM ALLOY	APPROVAL FOR HEAT TREAT FURNACE TFAW02
4139	XA8		AGING ONLY OF ALL ALLOYS	APPROVAL FOR HEAT TREAT FURNACE TFAW02
4139	LJ		LAB INTERGRANULAR CORROSION TESTING (ASTM G 110, REF QPS-104)	
4139	XA5		HEAT TREATMENT ALUM ALLOY 2024 LESS THAN .036 INCH (HAND/SPECIAL QUENCH)-(INCLUDES XA1,XA2,XA3,XA4)	
4139	XA6		HTALUM ALLOY, COLD STABILIZATION	
4139	XA7		HOT STRAIGHTENING OF ALUMINUM ALLOY	
4140	XI		HEAT TREAT MAR-AGING AND PH STEELS, SECT. 4	
4140	XB		HEAT TREAT LOW ALLOY STEEL, SEC. 2	RESTRICTED TO STRESS RELIEF OF LOW ALLOY STEELS W/ MAX STRESS RELIEF TEMPERATURE OF 1200F &
4162	ZM1	X	INSTALLATION AND RETENTION OF BEARINGS THROUGH STAKING	RESTRICTED TO RING STAKING ONLY.
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4310	QI		APPLICATION OF SOLID FILM LUBRICANT	
4312	PI		SELECTIVE BRUSH CADMIUM PLATING	
4339	MK1		MACHINING OF HONEYCOMB CORE, ALUMINUM	
4352	PH1B		SECTION II, METHOD 1A - ANODIZE	
4352	PH1F		SECTION II, ALUMINUM SANDWICH CORE MATERIALS	
4352	PH1G		SECTION II, METHOD IV - PHOSPHORIC ACID ANODIZE	
4352	PH1H		SECTION II, METHOD V - BRUSH-ON ACID TREATMENT	
4352	PH7B		SECTION XI - NON-METALLIC MATERIALS	
4352	PH8		SECTION XII, MISCELLANEOUS	

Uncontrolled if Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

4359	NE	X	WELDING, HELIARC OF STEEL	RESTRICTED TO 212-061-207-315 & 212-061-207-317 & WELDER TATANG NIK 822088. REF BHT TPL 16-0160
4366	AI		BONDED REINFORCED FIBERGLAS STRUCTURES BPS 4366	
4383	AR		BONDING,LOW DENSITY INSERT MATERIAL WITH HONEYCOMB SANDWICHCONSTRUCTION	
4387	LT		LABORATORY ABRASION RESISTANCE TESTING--TABER ABRASER.	
4387	PD1		HARD ANODIZE	
4389	QE1		CHEMICAL MILLING ALUMINUM	
4402	AH		BONDING MACHINED PARTS BPS 4402	
4403	AQ	X	BONDING, ADHESIVE, EPOXY-BASED	SURFACE PREPARATION BY HAND SANDING IS NOT ALLOWED. USE BPS4352 METHODS ONLY.
4404	NF		WELDING, HELIARC OF ALUMINUM	
4408	AT		BONDING MACHINED PARTS	
4424	IG4		CONTACT ULTRASONIC INSPECTION	
4424	IG5		TAP HAMMER INSPECTION	
4424	IG6		HIGH INTENSITY LIGHT	
4425	AS		BONDING, SPLICING HONEYCOMB CORES & INSTALLING INSERTS	
4437	AJ		BONDED REINFORCED FIBERGLAS STRUCTURES BPS 4437	
4446	AL		BONDING, COMPOSITE	
4449	AE3		BONDED STRUCTURES, FLAT, HI-TEMP BPS 4449	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4453	IH2		INSPECTION, CONDUCTIVITY, OF 2024-T3, T4, T42 BARE AND PRIMED ALUMINUM ALLOY TUBING FOR HEAT TREAT	
4458	AP		STRUCTURAL ADHESIVE BONDING USING INTERMEDIATE -HIGH PERFORM SUPPORTED AND UNSUPPORTED ADHESIVE FILM	
4467	IO		HARDNESS TESTING	
4478	AZ	X	BONDING, FABRICATION OF ROOM TEMP. CURING LAMINATED COMPONENTS	RESTRICTED TO SUPPORT BPS 4446 SYSTEM XIII.
4492	IM		INSPECTION, FLUOROSCOPIC/RADIOGRAPHIC	
4528	KR		ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	
4542	QF		COLD EXPANDING OF FATIGUE CRITICAL HOLES IN METALS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Israel

STATE:

CARCOM COMPOSIT IND
PO BOX 114
KARMIEL, 20100
Israel

CONTACT: *EITAN IGRA*
PHONE: *9724996070-2*
FAX: *049966947*
E-MAIL:

SUPPLIER CODE: *0000453849*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	19		STANDARD REPAIR (FW)	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Israel
STATE: Central

ISRAEL AEROSPACE INDUSTRIES
BEN GURION INTRNATIONAL AIRPORT
LOD, 01 7010000
Israel

CONTACT: *AVIRAM ALON*
PHONE: *972-73-2043108*
FAX: *4-676-3685*
E-MAIL: *aalon2@iai.co.il*

SUPPLIER CODE: *0000481819*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Israel
STATE: Haifa

NADIV METAL COATING AND TREATMENT L
SHLOMO BEN YOSEF 21
KIRYAT ATTA, 02 2822727
Israel

CONTACT: *ELAD DERI*
PHONE: *+972-528430358*
FAX:
E-MAIL:

SUPPLIER CODE: *0000489117*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Israel
STATE: Northern

EVYG AEROSPACE TECHNOLOGIES LTD
39 HASHOHAM ST.
BARKAN, 04 4482000
Israel

CONTACT: *ASHWAQ BOUZIA*
PHONE: *+972547414758*
FAX:
E-MAIL: *ASHWAQ.B@EVYG.CO.IL*

SUPPLIER CODE: *0000489095*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	REFERENCE 489095-SQR00001

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Israel
STATE: Northern

KANFIT LTD
8 HAMERKAVA STREET
NOF HAGILIL, 04 1789064
Israel

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000485712*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Israel
STATE: Tel Aviv

ELBIT SYSTEMS EW AND SIGINT
29 HAMERKAVA ST
HOLON, 06 5885118
Israel

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000487006* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	JD		DEFENSE SYSTEMS	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Israel
STATE: Tel Aviv

ISRAEL AEROSPACE INDUSTRIES LTD
BEN GURION INTERNATIONAL
LOD, 06 7010000
Israel

CONTACT: *ADI BAR HAIM*
PHONE: *+972-52-5472522*
FAX:
E-MAIL: *abarhaim@iai.co.il*

SUPPLIER CODE: *0000485258*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Italy
STATE: Novara

MECAER AVIATION GROUP S.P.A.
Via per Arona, 46
Borgomanero, NO 28021
Italy

CONTACT: *ALESSANDRO IZZI*
PHONE: *+39 0735 709 334*
FAX:
E-MAIL: *a.izzi@mecaer.com*

SUPPLIER CODE: *0000483760*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4001	PA		ANODIZE CHROMIC ACID	
4006	PB		CADMIUM PLATE	
4007	QJ1		PASSIVATION, PROCEDURE I	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4387	PD1		HARD ANODIZE	
4528	KR		ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	
ADDITION	20		DESIGN CAPABLE	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Italy
STATE: Novara

MECAER AVIATION GROUP SPA
VIA PER ARONA, 46
BORGOMANERO, NO 28021
Italy

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000484148*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ		THERMAL FIT ASSEMBLY	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4139	LJ		LAB INTERGRANULAR CORROSION TESTING (ASTM G 110, REF QPS-104)	
4139	XA1		HEAT TREATMENT OF ALUMINUM ALLOY CASTINGS.	
4139	XA2		HEAT TREATMENT OF ALUMINUM ALLOY THICKER THAN .100 INCH (INCLUDE FORGINGS & XA1)	
4139	XA3		HEAT TREATMENT OF ALL ALUMINUM ALLOY SERIES LESS THAN .100 INCH OTHER THAN 2024 (INCLUDE XA1,XA2)	
4139	XA4		HT ALL ALUM ALLOY SERIE LESS THAN .100 IN, INCLUDE 2024 NOTLESS THAN .036 IN (INCLUDE XA1,XA2,XA3)	
4139	XA5		HEAT TREATMENT ALUM ALLOY 2024 LESS THAN .036 INCH (HAND/SPECIAL QUENCH)-(INCLUDES XA1,XA2,XA3,XA4)	
4139	XA6		HTALUM ALLOY, COLD STABILIZATION	
4139	XA7		HOT STRAIGHTENING OF ALUMINUM ALLOY	
4162	ZM1		INSTALLATION AND RETENTION OF BEARINGS THROUGH STAKING	
4310	QI		APPLICATION OF SOLID FILM LUBRICANT	
4409	QG1		SHOT PEENING, METHOD I	
4409	QG2		SHOT PEEN, METHOD II	
4419	ST		SWAGING AND INTERNAL THREADING OF ALUM TUBES	
4445	ME		MACHINING (ROLLED THREADS)	
4453	IH2		INSPECTION, CONDUCTIVITY, OF 2024-T3, T4, T42 BARE AND PRIMED ALUMINUM ALLOY TUBING FOR HEAT TREAT	
4467	IO		HARDNESS TESTING	
4553	IN		EDDY CURRENT FLAW DETECTION	
ADDITION	20		DESIGN CAPABLE	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Japan
STATE: Aichi-ken

NAKANIHON AIR SERVICE CO., LTD
2 TONOGAMA, TOYOBA
TOYOYAMA-CHO, NISHIKASUGAI-GUN, 23 4800202
Japan

CONTACT: *TORU KANENISHI*
PHONE: *568-28-3545*
FAX:
E-MAIL: *KANENISHI@NNK.CO.JP*

SUPPLIER CODE: *0000485568* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	11		SUBCONTRACT WORK (CUSTOMIZING) ON BHTI AIRCRAFT (QPS 110)	
CORE CAP	ZO		AIRCRAFT CUSTOMIZING	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Japan
STATE: Tochigi-ken

SUBARU CORPORATION
1-1-11 YONAN
UTSUNOMIYA, 09 3218564
Japan

CONTACT: *DAIJI JIMBO*
PHONE: *+81-28-684-7645*
FAX: *81-28-684-7547-1*
E-MAIL: *jinbou.daiji@subaru.co.jp*

SUPPLIER CODE: *0000476907*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4601	QG4		LASER PEENING, METALLIC PARTS	
ADDITION	91		AS9100, EN9100, JISQ9100	
APP-V	5		SPECIAL REQUIREMENTS FOR PRO-ACTIVE QUALITY PLANNING (PAQP)PROGRAM	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
APP-VI	6A		CONTROLLED ITEMS FATIGUE CONTROLLED PARTS, SEE 299-100-840	
CORE CAP	ZO		AIRCRAFT CUSTOMIZING	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Japan
STATE: Tokyo-to

JAPAN GENERAL AVIATION
LEVEL 11, AOYAMA PALACIO TOWER 3-6-
MINATOKU, 13 1070061
Japan

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000487059*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-V	5		CUSTOMIZING SERVICES ON BELL HELICOPTER AIRCRAFT	
CORE CAP	ZO		AIRCRAFT CUSTOMIZING	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Luxembourg
STATE: Luxembourg

EURO-COMPOSITES SA
2, rue Benedikt Zender
ECHTERNACH, LU 6468
Luxembourg

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000476266* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4339	MK2		MACHINING OF HONEYCOMB CORE,NON-METALLIC	NON-METALLIC CORE ONLY
4437	AJ		BONDED REINFORCED FIBERGLAS STRUCTURES BPS 4437	FOR CORE STABILISATION. APPROVAL MAINTAINED WITH DEMONSTRATOR. AUDIT NEEDED FOR NEW PARTS.
ADDITION	13		SUB-CONTRACT TOOLING	
CORE CAP	BE		TOOLING, COMPOSITE	
SQRM	0		MEETS MIN SQRM	

Uncontrolled if P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Mexico
STATE: Baja California

HUTCHINSON SEAL DE MEXICO, S.A. DE
Pelicanos No. 313
Ensenada, BC 22785
Mexico

CONTACT: *FABIOLA CABRERA*
PHONE: *52 646 120 1100*
FAX: *011526461736636*
E-MAIL: *Fabiola.CABRERA@hutchinson.com*

SUPPLIER CODE: *0000477602*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	RB		RUBBER, DIE CUT PRODUCTS (GASKETS, SHEET)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Mexico
STATE: Baja California

BARRY AVENUE PLATING
CALLE MAQUILADORAS 101
INDUSTRIAL MESA DE OTAY, BC 22444
Mexico

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000486693* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4001	PA		ANODIZE CHROMIC ACID	INITIAL AUDIT. NO FINDINGS.
4001	PA		ANODIZE CHROMIC ACID	INITIAL AUDIT. NO FINDINGS.
4007	QJ1		PASSIVATION, PROCEDURE I	INITIAL AUDIT. NO FINDINGS.
4007	QJ1		PASSIVATION, PROCEDURE I	INITIAL AUDIT. NO FINDINGS.
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	INITIAL AUDIT. NO FINDINGS.
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	INITIAL AUDIT. NO FINDINGS.
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4310	QI		APPLICATION OF SOLID FILM LUBRICANT	INITIAL AUDIT. NO FINDINGS.
4310	QI		APPLICATION OF SOLID FILM LUBRICANT	INITIAL AUDIT. NO FINDINGS.
4387	PD1		HARD ANODIZE	INITIAL AUDIT. NO FINDINGS.
4387	PD1		HARD ANODIZE	INITIAL AUDIT. NO FINDINGS.
SQRM	0		MEETS MIN SQRM	NO FINDINGS
SQRM	0		MEETS MIN SQRM	NO FINDINGS

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Mexico
STATE: Chihuahua

METAL FINISHING CO, INC
AV NICOLAS GOGOL #11332
CHIHUAHUA, CHI 31136
Mexico

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000483425* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4001	PA		ANODIZE CHROMIC ACID	
4001	PA		ANODIZE CHROMIC ACID	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4139	XA1		HEAT TREATMENT OF ALUMINUM ALLOY CASTINGS.	
4139	XA1		HEAT TREATMENT OF ALUMINUM ALLOY CASTINGS.	
4139	XA5		HEAT TREATMENT ALUM ALLOY 2024 LESS THAN .036 INCH (HAND/SPECIAL QUENCH)-(INCLUDES XA1,XA2,XA3,XA4)	
4139	XA5		HEAT TREATMENT ALUM ALLOY 2024 LESS THAN .036 INCH (HAND/SPECIAL QUENCH)-(INCLUDES XA1,XA2,XA3,XA4)	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4357	AAD	X	REMOVAL OF ORGANIC FINISHES TYPE IV	REMOVAL OF ORGANIC FINISHES PER BPS 4357 RESTRICTED TO SECTION II ONLY (NOT APPROVED FOR SECTION IV
4357	AAD	X	REMOVAL OF ORGANIC FINISHES TYPE IV	REMOVAL OF ORGANIC FINISHES PER BPS 4357 RESTRICTED TO SECTION II ONLY (NOT APPROVED FOR SECTION IV
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL HARDNESS (REGULAR AND SUPERFICIAL) ONLY
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL HARDNESS (REGULAR AND SUPERFICIAL) ONLY
SQRM	0		MEETS MIN SQRM	
SQRM	0		MEETS MIN SQRM	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Mexico
STATE: Chihuahua

T.I.M Textron International Mexico
AVE CRISTOBAL COLON
CHIHUAHUA, CHI 31170
Mexico

CONTACT: *CHRISTIAN ROBLES*
PHONE: *+526142388033*
FAX: *614 2387023*
E-MAIL: *crobles@bellflight.com*

SUPPLIER CODE: *0000479071* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ	X	THERMAL FIT ASSEMBLY	
4089	QE10	X	PREPENETRANT ETCH OF WROUGHT ALUMINUM ALLOYS BPS 4089	RESTRICTED TO LOCAL ETCH PROCEDURE
4089	IB1	X	INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4138	PS	X	CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4139	XA5	X	HEAT TREATMENT ALUM ALLOY 2024 LESS THAN .036 INCH (HAND/SPECIAL QUENCH)-(INCLUDES XA1,XA2,XA3,XA4)	
4182	QB1	X	CHEMICAL FILM TREATMENT, CLASS 1A	RESTRICTED TO BRUSH PROCEDURE
4312	PI		SELECTIVE BRUSH CADMIUM PLATING	
4352	PH1H	X	SECTION II, METHOD V - BRUSH-ON ACID TREATMENT	
4352	PH8	X	SECTION XII, MISCELLANEOUS	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4424	IG4		CONTACT ULTRASONIC INSPECTION	
4424	IG5		TAP HAMMER INSPECTION	
4425	AS		BONDING, SPLICING HONEYCOMB CORES & INSTALLING INSERTS	
4439	KQ		SOLDERING OF ELECTRICAL AND ELECTRONIC EQUIPMENT, GENERAL REQUIREMENTS.	
4453	IH2		INSPECTION, CONDUCTIVITY, OF 2024-T3, T4, T42 BARE AND PRIMED ALUMINUM ALLOY TUBING FOR HEAT TREAT	
4458	AP	X	STRUCTURAL ADHESIVE BONDING USING INTERMEDIATE -HIGH PERFORM SUPPORTED AND UNSUPPORTED ADHESIVE FILM	
4462	SN1	X	FORMING TITANIUM SHEET - COLD FORMING	
4467	IO		HARDNESS TESTING	
4478	AZ		BONDING, FABRICATION OF ROOM TEMP. CURING LAMINATED COMPONENTS	
4514	MN		MACHINING, DRILLING & TRIMMING CARBON FIBER COMPOSITES	RESTRICTED TO MINOR REPAIR WITHOUT REMOVAL OF UNDERLYING PLIES WHEN SPE
4528	KR		ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	DISPOSITION OF NCR.
4542	QF		COLD EXPANDING OF FATIGUE CRITICAL HOLES IN METALS	
4548	QO		HIGH INTERFERANCE FIT BUSHING INSTALLATION FOR FATIGUE LIFEIMPROVEMENT	
4553	IN	X	EDDY CURRENT FLAW DETECTION	
4558	QU		INSTALLATION OF NUT PLATES UTILIZING COLD EXPANSION	
4570	RP	X	INSTALLATION OF ADHESIVE BONDED FASTENERS ON COMPOSITE AND METALLIC STRUCTURES	
4583	PAC	X	PASSIVATION- CITRIC ACID METHOD	RESTRICTED TO BRUSH PROCEDURE

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

ADDITION	18	X	DELEGATED MRB AUTHORITY	REFER TO THE RESTRICTED LETTER
ADDITION	24		STANDARD REPAIR (MIRABEL)	REFER TO THE REPAIR APPROVAL LETTER
APP-IV	4	X	SPECIAL REQUIREMENTS FOR ELECTRICAL AND ELECTRONIC ITEMS	
APP-VI	6	X	CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Mexico
STATE: Chihuahua

FIGEAC AERO
Blvd. Jose Fuentes Mares 3723, Ával
CHIHUAHUA, CHI 31064
Mexico

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000487218* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4001	PA	X	ANODIZE CHROMIC ACID	NOT APPROVED FOR 7050 ALUMINUM ALLOY
4001	PA	X	ANODIZE CHROMIC ACID	NOT APPROVED FOR 7050 ALUMINUM ALLOY
4138	PS	X	CHEMICAL CLEANING OF AIRCRAFT MATERIALS	RESTRICTED TO CLEANING OF ALUMINUM ALLOYS AND TITANIUM.
4138	PS	X	CHEMICAL CLEANING OF AIRCRAFT MATERIALS	RESTRICTED TO CLEANING OF ALUMINUM ALLOYS AND TITANIUM.
4139	XA5		HEAT TREATMENT ALUM ALLOY 2024 LESS THAN .036 INCH (HAND/SPECIAL QUENCH)-(INCLUDES XA1,XA2,XA3,XA4)	
4139	XA5		HEAT TREATMENT ALUM ALLOY 2024 LESS THAN .036 INCH (HAND/SPECIAL QUENCH)-(INCLUDES XA1,XA2,XA3,XA4)	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL HARDNESS TESTING ONLY.
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL HARDNESS TESTING ONLY.
4570	RP	X	INSTALLATION OF ADHESIVE BONDED FASTENERS ON COMPOSITE AND METALLIC STRUCTURES	RESTRICTED TO BONDING TO METALLIC SUBSTRATES ONLY.
4570	RP	X	INSTALLATION OF ADHESIVE BONDED FASTENERS ON COMPOSITE AND METALLIC STRUCTURES	RESTRICTED TO BONDING TO METALLIC SUBSTRATES ONLY.
SQRM	0		MEETS MIN SQRM	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Mexico
STATE: Chihuahua

PALOMINO MAKINOVO SA DE CV
CALLE 24A. #2412
CHIHUAHUA, CHI 31030
Mexico

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000485626* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO	X	HARDNESS TESTING	RESTICTED TO RB & RC SCALES ONLY. SUPERFICIAL SCALES NOT ALLOWED.
4467	IO	X	HARDNESS TESTING	RESTICTED TO RB & RC SCALES ONLY. SUPERFICIAL SCALES NOT ALLOWED.
CORE CAP	BC		TOOLING (LARGE DIES, DRILL JIGS, FIXTURES)	
CORE CAP	BC		TOOLING (LARGE DIES, DRILL JIGS, FIXTURES)	
CORE CAP	BD		TOOLING (SMALL DIES, DRILL JIGS, FIXTURES)	
CORE CAP	BD		TOOLING (SMALL DIES, DRILL JIGS, FIXTURES)	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	MF		MACHINING (SCREW MACHINE DETAILS)	
CORE CAP	MF		MACHINING (SCREW MACHINE DETAILS)	
CORE CAP	MG		MACHINING (SPECIAL TYPE)	
CORE CAP	MG		MACHINING (SPECIAL TYPE)	
CORE CAP	MI		MACHINING (ROLLED THREADS, TITANIUM) NAS 621	
CORE CAP	MI		MACHINING (ROLLED THREADS, TITANIUM) NAS 621	
CORE CAP	MM		MACHINING (ACRYLIC)	
CORE CAP	MM		MACHINING (ACRYLIC)	
CORE CAP	MO		MACHINING, PLASTICS	
CORE CAP	MO		MACHINING, PLASTICS	
CORE CAP	MP1		ELECTRIC DISCHARGE MACHINING - WIRE CUT	
CORE CAP	MP1		ELECTRIC DISCHARGE MACHINING - WIRE CUT	
CORE CAP	MP2		ELECTRONIC DISCHARGE MACHINING - OTHER THAN WIRE CUT	

Uncontrolled if Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

CORE CAP	MP2		ELECTRONIC DISCHARGE MACHINING - OTHER THAN WIRE CUT	
SQRM	0	X	MEETS MIN SQRM	FOR TOOLING ONLY
SQRM	0	X	MEETS MIN SQRM	FOR TOOLING ONLY

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Mexico
STATE: Chihuahua

TIGHITCO LATINOAMERICA SA DE CV
CALLE AEROESPACIAL S/N
CHIHUAHUA, CHI 31074
Mexico

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000480330* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4139	XA5	X	HEAT TREATMENT ALUM ALLOY 2024 LESS THAN .036 INCH (HAND/SPECIAL QUENCH)-(INCLUDES XA1,XA2,XA3,XA4)	RESTRICTION AS PER MEMO EN12MT019 MIN THICKNESS NOW .020. B. BEAULIEU JUNE 11, 2012.
4139	XA5	X	HEAT TREATMENT ALUM ALLOY 2024 LESS THAN .036 INCH (HAND/SPECIAL QUENCH)-(INCLUDES XA1,XA2,XA3,XA4)	RESTRICTION AS PER MEMO EN12MT019 MIN THICKNESS NOW .020. B. BEAULIEU JUNE 11, 2012.
4139	XA8	X	AGING ONLY OF ALL ALLOYS	APPLIES TO FURNACE MAQ6020 ONLY. D. CHARBONNEAU SEPT. 24, 2000000000000000000000000000000000000000000000000000000000000014
4139	XA8	X	AGING ONLY OF ALL ALLOYS	APPLIES TO FURNACE MAQ6020 ONLY. D. CHARBONNEAU SEPT. 24, 2000000000000000000000000000000000000000000000000000000000000014
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL AND SUPERFICIAL, 15T SCALE ONLY. NO BRINNEL OR MICRO-HARDNESS.
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL AND SUPERFICIAL, 15T SCALE ONLY. NO BRINNEL OR MICRO-HARDNESS.
4528	KR		ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	
4528	KR		ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	
APP-VI	6	X	CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
APP-VI	6	X	CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	SC		SHEET METAL DETAILS	
CORE CAP	SC		SHEET METAL DETAILS	
SQRM	0	X	MEETS MIN SQRM	

SQRM	0	X	MEETS MIN SQRM

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Mexico
STATE: Querétaro

CURTISS-WRIGHT SURFACE
Carretara Estatal 100 El Colorado -
Col►n, QRO 76295
Mexico

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000485410* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4409	QG1		SHOT PEENING, METHOD I	
4409	QG2		SHOT PEEN, METHOD II	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled if P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Mexico
STATE: Querétaro

AERNNOVA AEROSPACE MEXICO, S.A DE C
AV. INDUSTRIA DE L TRANSFORMACION 4
QUERETARO, QRO 76220
Mexico

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000484029* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ		THERMAL FIT ASSEMBLY	
4089	QE10	X	PREPENETRANT ETCH OF WROUGHT ALUMINUM ALLOYS BPS 4089	RESTRICTED TO LOCAL ETCHING
4138	PS	X	CHEMICAL CLEANING OF AIRCRAFT MATERIALS	BPS 4138 IS ONLY APPROVED FOR SOLVENT CLEANING
4352	PH0		SECTION I, GENERAL	
4352	PH7B		SECTION XI - NON-METALLIC MATERIALS	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4424	IG5	X	TAP HAMMER INSPECTION	BPS4424 - TAP TEST INSPECTION IS RESTRICTED TO INSPECT WETLAYUP REPAIR OVER LAMINATE AREA.
4478	AZ	X	BONDING, FABRICATION OF ROOM TEMP. CURING LAMINATED COMPONENTS	BPS4478 IS RESTRICTED TO MINOR REPAIR UP TO 4SQIN MAX.3 PLIES OF DRY FIBER(REF.BVAR-CAN-2017-002)
4514	MN		MACHINING, DRILLING & TRIMMING CARBON FIBER COMPOSITES	
4528	KR	X	ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	BPS 4528 IS ONLY APPROVED FOR ALUMINUM SURFACES
4570	RP		INSTALLATION OF ADHESIVE BONDED FASTENERS ON COMPOSITE AND METALLIC STRUCTURES	
ADDITION	23	X	DELEGATED MRB AUTHORITY (MIRABEL)	SEE APPROVAL FORM AND AUDIT COMMENTS FOR RESTRICTIONS
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Mexico
STATE: Querétaro

AERNNOVA COMPONENTS MEXICO, S.A. DE
Av. Industria de la Transformacion
Queretaro, QRO 76220
Mexico

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000483992* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4001	PA		ANODIZE CHROMIC ACID	
4001	PA		ANODIZE CHROMIC ACID	
4012	MJ		THERMAL FIT ASSEMBLY	
4012	MJ		THERMAL FIT ASSEMBLY	
4089	QE10		PREPENETRANT ETCH OF WROUGHT ALUMINUM ALLOYS BPS 4089	
4089	QE10		PREPENETRANT ETCH OF WROUGHT ALUMINUM ALLOYS BPS 4089	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4139	XA5		HEAT TREATMENT ALUM ALLOY 2024 LESS THAN .036 INCH (HAND/SPECIAL QUENCH)-(INCLUDES XA1,XA2,XA3,XA4)	
4139	XA5		HEAT TREATMENT ALUM ALLOY 2024 LESS THAN .036 INCH (HAND/SPECIAL QUENCH)-(INCLUDES XA1,XA2,XA3,XA4)	
4162	ZM1		INSTALLATION AND RETENTION OF BEARINGS THROUGH STAKING	
4162	ZM1		INSTALLATION AND RETENTION OF BEARINGS THROUGH STAKING	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4310	QI		APPLICATION OF SOLID FILM LUBRICANT	
4310	QI		APPLICATION OF SOLID FILM LUBRICANT	
4403	AQ	X	BONDING, ADHESIVE, EPOXY-BASED	RESTRICTED TO BONDING NYLON GROMMETS ONLY
4403	AQ	X	BONDING, ADHESIVE, EPOXY-BASED	RESTRICTED TO BONDING NYLON GROMMETS ONLY
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4462	SN1		FORMING TITANIUM SHEET - COLD FORMING	SEE AUDIT NOTES FOR RESTRICTIONS. REQUIRED STRESS RELIEF & ETCH MUST BE DONE OUTSIDE APPROVED SOURCE
4462	SN1		FORMING TITANIUM SHEET - COLD FORMING	SEE AUDIT NOTES FOR RESTRICTIONS. REQUIRED STRESS RELIEF & ETCH MUST BE DONE OUTSIDE APPROVED SOURCE
4467	IO		HARDNESS TESTING	
4467	IO		HARDNESS TESTING	
4528	KR		ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

4528	KR		ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	
4570	RP	X	INSTALLATION OF ADHESIVE BONDED FASTENERS ON COMPOSITE AND METALLIC STRUCTURES	RESTRICTED TO BONDING CLICKSTUDS AND NUTPLATES ON METALLIC SUBSTRATES ONLY.
4570	RP	X	INSTALLATION OF ADHESIVE BONDED FASTENERS ON COMPOSITE AND METALLIC STRUCTURES	RESTRICTED TO BONDING CLICKSTUDS AND NUTPLATES ON METALLIC SUBSTRATES ONLY.
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	
SQRM	0		MEETS MIN SQRM	

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Mexico
STATE: Querétaro

AEROPROCESS TTT S.A. DE C.V
AV. EL MARQUÉS NO 70 P.I. BERNANRDO
QUERÉTARO, QRO 76246
Mexico

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000486992*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4140	XI	X	HEAT TREAT MAR-AGING AND PH STEELS, SECT. 4	BPS4140 RESTRICTED TO PRECIPATION HARDENING AND STRESS RELIEF ONLY
4462	SN6	X	FORMING TITANIUM SHEET -STRESS RELIEVING PER BPS4462	STRESS RELIEF ONLY PER BPS 4462
4467	IO	X	HARDNESS TESTING	HARDNESS TESTING ON SCALES ROCKWELL B AND C ONLY
SQRM	0		MEETS MIN SQRM	

Uncontrolled if

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Mexico
STATE: Querétaro

TESTIA MEXICO
AV. FRAY LUIS DE LEON EDI
QUERÉTARO, QRO 76090
Mexico

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000486781*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4424	IG4	X	CONTACT ULTRASONIC INSPECTION	INSPECTION OF SUSPECTED DAMAGE.
4424	IG4	X	CONTACT ULTRASONIC INSPECTION	INSPECTION OF SUSPECTED DAMAGE.
4553	IN	X	EDDY CURRENT FLAW DETECTION	INSPECTION OF SUSPECTED DAMAGE.
4553	IN	X	EDDY CURRENT FLAW DETECTION	INSPECTION OF SUSPECTED DAMAGE.
SQRM	0		MEETS MIN SQRM	
SQRM	0		MEETS MIN SQRM	

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Mexico
STATE: Querétaro

SOUTHWEST UNITED DE MEXICO SA DE CV
AVE. DE LA LUZ NO. 24 INT. 16
QUERETARO CITY, QRO 76120
Mexico

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000485340*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4001	PA		ANODIZE CHROMIC ACID	
4001	PA		ANODIZE CHROMIC ACID	
4007	QJ1		PASSIVATION, PROCEDURE I	
4007	QJ1		PASSIVATION, PROCEDURE I	
4089	QE10		PREPENETRANT ETCH OF WROUGHT ALUMINUM ALLOYS BPS 4089	
4089	QE10		PREPENETRANT ETCH OF WROUGHT ALUMINUM ALLOYS BPS 4089	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4409	QG1		SHOT PEENING, METHOD I	
4409	QG1		SHOT PEENING, METHOD I	
4555	PM		THIN SULFURIC ACID ANODIZE	
4555	PM		THIN SULFURIC ACID ANODIZE	
APP-VI	6	X	CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
APP-VI	6	X	CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0	X	MEETS MIN SQRM	
SQRM	0	X	MEETS MIN SQRM	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Singapore

STATE:

SINGAPORE TECHNOLOGIES AEROSPACE LT
540 AIRPORT RD
PYA LEBAR, SINGAPORE, 539938
Singapore

CONTACT: *PK Nambiar*
PHONE: *+65-6380-6506*
FAX: *6562809713*
E-MAIL: *Laiwheyli@stengg.com*

SUPPLIER CODE: *0000413283*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	11		SUBCONTRACT WORK (CUSTOMIZING) ON BHTI AIRCRAFT (QPS 110)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: South Korea
STATE:

AERO COTEC CORPORATION
25, Gongdan 5-ro, Sanam-myeon
Sacheon-Si, 52535
South Korea

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000490381* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4001	PA		ANODIZE CHROMIC ACID	
4006	PB		CADMIUM PLATE	
4007	QJ1	X	PASSIVATION, PROCEDURE I	RESTRICTED TO PASSIVATION WHERE DESCALE IS NOT NEEDED.
4012	MJ		THERMAL FIT ASSEMBLY	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4113	RW	X	PREPARATION OF METALS FOR RESISTANCE WELDING	RESTRICTED TO ALUMINUM CLEANING AND DEOXIDIZING PRIOR TO SPOT WELDING
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4387	PD1		HARD ANODIZE	
4389	QE1		CHEMICAL MILLING ALUMINUM	
4389	QE11		PREPENETRANT ETCH OF WROUGHT ALUMINUM ALLOYS BPS 4389	
4554	PO		ZINC-NICKEL ALLOY PLATING	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: South Korea
STATE: Kyongsang-namdo

KOREA HEAT TREATMENT (KHT)
383 Paryong-ro
Changwon-si, 11 51395
South Korea

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000489778* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4140	XB		HEAT TREAT LOW ALLOY STEEL, SEC. 2	
4140	XH		HEAT TREAT STAINLESS STEEL, SECT. 3	
4140	XI		HEAT TREAT MAR-AGING AND PH STEELS, SECT. 4	
4467	IO		HARDNESS TESTING	
SQRM	0		MEETS MIN SQRM	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: South Korea
STATE: Kyongsang-namdo

DAEHWA AEROSPACE INDUSTRIES CO LTD
390 Gyosadaedok-gil
Goseong-gun, 11 52933
South Korea

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000427237* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4139	XA5	X	HEAT TREATMENT ALUM ALLOY 2024 LESS THAN .036 INCH (HAND/SPECIAL QUENCH)-(INCLUDES XA1,XA2,XA3,XA4)	RESTRICTED TO SHEET METAL PRODUCTS
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL HARDNESS TESTING
CORE CAP	SC	X	SHEET METAL DETAILS	RESTRICTED TO KAI OFFLOAD PROGRAM
SQRM	0		MEETS MIN SQRM	

Uncontrolled if P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: South Korea
STATE: Kyongsang-namdo

KOREA AEROSPACE INDUSTIRES LTD
78 GONGDAN 1-RO
SACHEON CITY, GYEONGNAM, 11 52529
South Korea

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000477599* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4001	PA		ANODIZE CHROMIC ACID	
4089	QE10		PREPENETRANT ETCH OF WROUGHT ALUMINUM ALLOYS BPS 4089	
4089	IB1	X	INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB2	X	INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4113	RW		PREPARATION OF METALS FOR RESISTANCE WELDING	
4115	NC	X	WELDING, SPOT	
4139	XA5	X	HEAT TREATMENT ALUM ALLOY 2024 LESS THAN .036 INCH (HAND/SPECIAL QUENCH)-(INCLUDES XA1,XA2,XA3,XA4)	SOLUTION HT OVENS: #5101, #ED51003 (MAX TEMP :1040F), AGEING OVENS: #5102, #5104
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4352	PH1B		SECTION II, METHOD 1A - ANODIZE	
4352	PH1D		SECTION II, METHOD II - SULFURIC/SODIUM DICHROMATE ETCH	
4352	PH1H		SECTION II, METHOD V - BRUSH-ON ACID TREATMENT	
4352	PH4D		SECTION V, METHOD IV - DRY ABRASIVE BLASTING	
4352	PH5A		SECTION VII, METHOD I - DRY ABRASIVE BLASTING	
4352	PH7B	X	SECTION XI - NON-METALLIC MATERIALS	
4352	PH8		SECTION XII, MISCELLANEOUS	
4389	QE1		CHEMICAL MILLING ALUMINUM	
4389	QE7		PRE PENETRANT ETCH ALUMINUM	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4404	NF		WELDING, HELIARC OF ALUMINUM	
4424	IG4		CONTACT ULTRASONIC INSPECTION	
4424	IG5		TAP HAMMER INSPECTION	
4425	AS	X	BONDING, SPLICING HONEYCOMB CORES & INSTALLING INSERTS	
4431	LW		TESTING OF WELD SAMPLES	
4446	AL		BONDING, COMPOSITE	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

4458	AP	X	STRUCTURAL ADHESIVE BONDING USING INTERMEDIATE -HIGH PERFORM SUPPORTED AND UNSUPPORTED ADHESIVE FILM
4467	IO		HARDNESS TESTING
4528	KR		ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES
4542	QF		COLD EXPANDING OF FATIGUE CRITICAL HOLES IN METALS
4553	IN		EDDY CURRENT FLAW DETECTION
ADDITION	23		DELEGATED MRB AUTHORITY (MIRABEL)
ADDITION	24		STANDARD REPAIR (MIRABEL)
APP-IV	4		SPECIAL REQUIREMENTS FOR ELECTRICAL AND ELECTRONIC ITEMS
APP-VI	6	X	CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)
CORE CAP	MC		MACHINING (DETAILS, LARGE)
CORE CAP	MD		MACHINING (DETAILS, SMALL)
CORE CAP	SA		SHEET METAL ASSEMBLIES (COMPLEX)
CORE CAP	SB		SHEET METAL ASSEMBLIES (SIMPLE)
CORE CAP	SC		SHEET METAL DETAILS
CORE CAP	SD		FORMING, STRETCH
CORE CAP	SK		FORMING, DROP HAMMER
CORE CAP	SO		FORMING, ROLL
SQRM	0	X	MEETS MIN SQRM

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: South Korea
STATE: Kyongsang-namdo

DAESHIN AEROSPACE
57, Gongdan 5-ro
Sacheon-si, 11 52535
South Korea

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000469806* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4003	QA1	X	CHEMICAL TREATMENT OF MAGNESIUM - DOW #7	RESTRICTED TO DOW 19 TOUCH UP PROCESS.
4115	NC	X	WELDING, SPOT	RESTRICTED TO ALUMINUM ALLOYS ONLY
4453	IH1	X	INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	RESTRICTED TO BARE ALUMINUM ALLOYS (NO ORGANIC COATINGS)
4528	KR	X	ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	RESTRICTED TO ALUMINUM AND MAGNESIUM ALLOYS.
4542	QF	X	COLD EXPANDING OF FATIGUE CRITICAL HOLES IN METALS	RESTRICTED TO 212-030-121-117A & 212-030-099-171H
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	
SQRM	ACS	X	APPROVED CLASSIFIED SUBTIER	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: South Korea
STATE: Kyongsang-namdo

SONGWOL CO., LTD SONGWOL
SEOGYANG-GIL, 56
SACHEON-SI, 11 52546
South Korea

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000490474* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4352	PH0		SECTION I, GENERAL	
4352	PH1G		SECTION II, METHOD IV - PHOSPHORIC ACID ANODIZE	
4424	IG2	X	SQUIRTER ULTRASONIC INSPECTION	RESTRICTIONS: IG2 APPLICABLE ONLY ON METALLIC BONDED STRUCTURES.
4424	IG4	X	CONTACT ULTRASONIC INSPECTION	IG4 APPLICABLE ONLY ON METALLIC BONDED STRUCTURES: PULSE-ECHO, CONTACT TTU
4424	IG6		HIGH INTENSITY LIGHT	
ADDITION	70		NADCAP AC7004 / ISO 17025	
ADDITION	91		AS9100, EN9100, JISQ9100	
SQRM	0		MEETS MIN SQRM	

Uncontrolled if P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: South Korea
STATE: Pusan-jikhalsi

ROKADI. Inc.
14, NOKSANSANDAN 261-RO 59BEON-GIL,
BUSAN, 12 46753
South Korea

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000411612* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	BC		TOOLING (LARGE DIES, DRILL JIGS, FIXTURES)	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Taiwan

STATE:

DREWLOONG PRECISION INC
166 BADE 2ND ROAD JENWU HSIANG
KAOHSIUNG HSIEN TAIWAN ROC, 814
Taiwan

CONTACT: *SHAUN HUANG*
PHONE:
FAX: *7-310-2000*
E-MAIL: *shaun.huang@drewloong.com.tw*

SUPPLIER CODE: *0000480782*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4139	XA2		HEAT TREATMENT OF ALUMINUM ALLOY THICKER THAN .100 INCH (INCLUDE FORGINGS & XA1)	
4139	XA3		HEAT TREATMENT OF ALL ALUMINUM ALLOY SERIES LESS THAN .100 INCH OTHER THAN 2024 (INCLUDE XA1,XA2)	
4139	XA4		HT ALL ALUM ALLOY SERIE LESS THAN .100 IN, INCLUDE 2024 NOTLESS THAN .036 IN (INCLUDE XA1,XA2,XA3)	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO		HARDNESS TESTING	
CORE CAP	BE		TOOLING, COMPOSITE	
CORE CAP	BH		TOOLING (LARGE 5-AXIS)	
CORE CAP	BJ		TOOLING (SMALL 5-AXIS)	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	SB		SHEET METAL ASSEMBLIES (SIMPLE)	
CORE CAP	SC		SHEET METAL DETAILS	
CORE CAP	SD	X	FORMING, STRETCH	SD- HYDRO FORMING IS RESTRICTED TO 30" OR BELOW.
SQRM	0		MEETS MIN SQRM	

Uncontrolled Copy

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Taiwan
STATE: Taiwan

AEROSPACE INDUSTRIAL DEVELOPMENT
1 HANXIANG RD, XITUN DISTRICT
TAICHUNG CITY, TWN 40760
Taiwan

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000475713* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4001	PA		ANODIZE CHROMIC ACID	AUDIT 475713-BPS00020 PROCEDURE SHEET CODE 0100321205 REV RWAS EXAMINED
4006	PB		CADMIUM PLATE	
4007	QJ1		PASSIVATION, PROCEDURE I	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	QE10		PREPENETRANT ETCH OF WROUGHT ALUMINUM ALLOYS BPS 4089	AUDIT 475713-BPS00021 SHEET CODE 0100311304 REV AI IS APPROVED
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	AUDIT 475713-BPS00021 SHEET CODE 0100315640 REV P IS APPROVED
4139	XA5	X	HEAT TREATMENT ALUM ALLOY 2024 LESS THAN .036 INCH (HAND/SPECIAL QUENCH)-(INCLUDES XA1,XA2,XA3,XA4)	APPROVED FURNACES FOR SOLUTION HEAT-TREATMENT & FOR ANNEALING: XI-0825, XI-0830, 32014978
4140	XI	X	HEAT TREAT MAR-AGING AND PH STEELS, SECT. 4	RESTRICTED TO AGING OF PH STEELS ONLY USING APPROVED FURNACE X1-1871 & XI-0830
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	AUDIT 475713-BPS00020 PROCEDURE SHEET CODE 01000411 02 REV AK WAS EXAMINED
4312	PI		SELECTIVE BRUSH CADMIUM PLATING	
4339	MK1	X	MACHINING OF HONEYCOMB CORE, ALUMINUM	IF CORE HAND MACH O/S CORE MACH CELL, SURF IN CONT W/ CORE SOLV CLEANED, DOORS TO ROOMS INCL O/S CLO
4339	MK2	X	MACHINING OF HONEYCOMB CORE,NON-METALLIC	IF CORE HAND MACH O/S CORE MACH CELL, SURF IN CONT W/ CORE SOLV CLEANED, DOORS TO ROOMS INCL O/S CLO
4352	PH0		SECTION I, GENERAL	
4352	PH4F		SECTION VI, METHOD III - BRUSH-ON ACID TREATMENT	
4352	PH1D		SECTION II, METHOD II - SULFURIC/SODIUM DICHROMATE ETCH	
4352	PH1F		SECTION II, ALUMINUM SANDWICH CORE MATERIALS	
4352	PH1G		SECTION II, METHOD IV - PHOSPHORIC ACID ANODIZE	
4352	PH4D		SECTION V, METHOD IV - DRY ABRASIVE BLASTING	
4352	PH4E		SECTION VI, METHOD II - PHOSPHATE/FLUORIDE TREATMENT	
4352	PH5A		SECTION VII, METHOD I - DRY ABRASIVE BLASTING	
4352	PH7B		SECTION XI - NON-METALLIC MATERIALS	
4357	AAD	X	REMOVAL OF ORGANIC FINISHES TYPE IV	BPS 4357 SECTION IV IS RESTRICTED TO CLASS I
4383	AR		BONDING,LOW DENSITY INSERT MATERIAL WITH HONEYCOMB SANDWICHCONSTRUCTION	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

4387	LT		LABORATORY ABRASION RESISTANCE TESTING--TABER ABRASER.	
4387	PD1		HARD ANODIZE	
4389	QE1		CHEMICAL MILLING ALUMINUM	AUDIT 475713-BPS00021 PROCEDURE SHEET CODE 0100071001 REV YIS APPROVED. TKS3-9, 3-14 AND 3-17 APPRO
4402	AH		BONDING MACHINED PARTS BPS 4402	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4408	AT	X	BONDING MACHINED PARTS	APPROVAL ON-HOLD, NO PARTS SINCE 2013. NEED AUDIT FOR NEW PO/PARTS.
4409	QG1		SHOT PEENING, METHOD I	
4424	IG1		IMMERSION ULTRASONIC INPECTON	
4424	IG2		SQUIRTER ULTRASONIC INSPECTION	
4424	IG4		CONTACT ULTRASONIC INSPECTION	
4424	IG5		TAP HAMMER INSPECTION	
4425	AS		BONDING, SPLICING HONEYCOMB CORES & INSTALLING INSERTS	
4437	AJ		BONDED REINFORCED FIBERGLAS STRUCTURES BPS 4437	
4446	AL		BONDING, COMPOSITE	
4449	AE3		BONDED STRUCTURES, FLAT, HI-TEMP BPS 4449	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4458	AP		STRUCTURAL ADHESIVE BONDING USING INTERMEDIATE -HIGH PERFORM SUPPORTED AND UNSUPPORTED ADHESIVE FILM	
4462	SN2		FORMING TITANIUM SHEET - HOT FORMING	
4462	SN4		CLEANING & DESCALING OF TITANIUM MATERIAL TO SECTION I	AUDIT475713-BPS00021 PROCEDURE SHEET CODE 0100415644 REV B IS APPROVED
4463	QK		DEPOSITION OF TUNGSTEN CARBIDE COATINGS	
4467	IO	X	HARDNESS TESTING	ROCKWELL AND MICRO-HARDNESS ONLY
4478	AZ		BONDING, FABRICATION OF ROOM TEMP. CURING LAMINATED COMPONENTS	
4492	IM		INSPECTION, FLUOROSCOPIC/RADIOGRAPHIC	
4511	AM2	X	LAMINATE COMPOSITE STRUCTURES	ON-HOLD, NO PARTS SINCE 2018. NEED BPS AUDIT FOR NEW PO/PARTS.
4512	AM1		PROCESSING SPECIFICATION FOR 250 F.DEGREE TO 325 F.DEGREE CURE LAMINATE COMPOSITE STRUCTURES	
4514	MN		MACHINING, DRILLING & TRIMMING CARBON FIBER COMPOSITES	GLASS EDGING AND SKINS. CARBON COMPOSITES.
4518	AM4	X	SANDWICH COMPOSITE STRUCTURES USING EPOXY RESIN IMPREGNATEDFABRIC AND UNIDIRECTIONAL TAPE	ON-HOLD, NO PARTS SINCE 2018. NEED BPS AUDIT FOR NEW PO/PARTS.
4520	AM3	X	HIGH SERVICE TEMPERATURE RESIN, BMI SYSTEMS	ON-HOLD, NO PARTS SINCE 2018. NEED BPS AUDIT FOR NEW PO/PARTS.
4528	KR		ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	
4542	QF		COLD EXPANDING OF FATIGUE CRITICAL HOLES IN METALS	
4558	QU		INSTALLATION OF NUT PLATES UTILIZING COLD EXPANSION	
4570	RP	X	INSTALLATION OF ADHESIVE BONDED FASTENERS ON COMPOSITE AND METALLIC STRUCTURES	HAND SAND INST CLICK STUDS LIM PRTS SPEC 299-947-125 TY I ADHES, SUBSTR IN BHTCL LAB REP EN09/MM-059
4592	IUID1		IUID: LABEL / NAMEPLATE	
APP-IV	4	X	SPECIAL REQUIREMENTS FOR ELECTRICAL AND ELECTRONIC ITEMS	INACTIVE
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	BA		TOOLING (LARGE WELDMENTS)	
CORE CAP	BB		TOOLING (SMALL WELDMENTS)	
CORE CAP	BC		TOOLING (LARGE DIES, DRILL JIGS, FIXTURES)	
CORE CAP	BD		TOOLING (SMALL DIES, DRILL JIGS, FIXTURES)	

Uncontrolled If Printed

CORE CAP	BE	TOOLING, COMPOSITE
CORE CAP	BH	TOOLING (LARGE 5-AXIS)
CORE CAP	LV1	TESTING OF 299-947-315 MATERIAL PER 299-947-299.
CORE CAP	LV2	TESTING OF 299-947-315 MATERIAL PER 299-947-399.
CORE CAP	MA	MACHINING (ASSEMBLIES, LARGE)
CORE CAP	MB	MACHINING (ASSEMBLIES, SMALL)
CORE CAP	MC	MACHINING (DETAILS, LARGE)
CORE CAP	MD	MACHINING (DETAILS, SMALL)
CORE CAP	SA	SHEET METAL ASSEMBLIES (COMPLEX)
CORE CAP	SB	SHEET METAL ASSEMBLIES (SIMPLE)
CORE CAP	SC	SHEET METAL DETAILS
CORE CAP	SD	FORMING, STRETCH
CORE CAP	SK	FORMING, DROP HAMMER
CORE CAP	TB	TUBE BENDING
CORE CAP	TE	WELDMENTS (COMPLEX) STEEL
CORE CAP	TF	WELDMENTS (COMPLEX) ALUMINUM
CORE CAP	TG	WELDMENTS (SIMPLE) STEEL
CORE CAP	TH	WELDMENTS (SIMPLE) ALUMINUM
SQRM	0	MEETS MIN SQRM

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Turkey
STATE: Ankara

KUCUKPAZARLI AEROSPACE
1.OSB. AVAR CADDESI NO:18 SINCAN
ANKARA, 06 06930
Turkey

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000486415* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ		THERMAL FIT ASSEMBLY	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO	X	HARDNESS TESTING	RESTRCITED TO ROCKWELL HARDNESS SCALE MEASUREMENT USING STATIONATY AND PORTABLE TESTERS ONLY
4528	KR		ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	RESTRICTED TO CLASS R II APPROVAL
4558	QU		INSTALLATION OF NUT PLATES UTILIZING COLD EXPANSION	EMPLOYESS - SALIH DOGRU OZ (EMPLOYEE ID: K00203), UGUR SALDIRICI (EMPLOYEE ID: K00536) ARE QUALIFIE
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Turkey
STATE: Ankara

MIKRON MUHENDISLIK LTD. STI
AYDIN PLASTIKCILER SANAYL
ANKARA, 06 06378
Turkey

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000487332* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4001	PA		ANODIZE CHROMIC ACID	BVAR APPROVALS PROVIDED
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	BVAR APPROVALS PROVIDED
SQRM	0		MEETS MIN SQRM	THIS IS MIKRON'S SITE 2 WITH THE SAME PROCESS

Uncontrolled if P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Turkey
STATE: Ankara

MIKRON MUHENDISLIK LTD
IVEDIK OSB AGAC ISLERI SAN
ANKARA, 06 06378
Turkey

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000486727* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4001	PA		ANODIZE CHROMIC ACID	BVAR-FW-2018-486727-080; BVAR-FW-2018-486727-101 PROCESS DEVIATION APPROVALS PROVIDED
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4387	LT		LABORATORY ABRASION RESISTANCE TESTING--TABER ABRASER.	
4387	PD1	X	HARD ANODIZE	BVAR-FW-2018-486727-079; ONLY AL 7050 PRODUCTION PARTS TO BE PROCESSED
SQRM	0		MEETS MIN SQRM	

Uncontrolled if Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Turkey
STATE: Ankara

TURKISH AEROSPACE INDUSTRIES INC
FETHIYE MAHALLESI
KAZAN, 06 06980
Turkey

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000483387* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-IV	4		SPECIAL REQUIREMENTS FOR ELECTRICAL AND ELECTRONIC ITEMS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Turkey
STATE: Ankara

EPSILON COMPOSITE
BASKENT OSB, BASKENT BULVARI
MALIKOY-TEMELLI, 06 06909
Turkey

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000485285* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4339	MK2		MACHINING OF HONEYCOMB CORE,NON-METALLIC	
4352	PH0		SECTION I, GENERAL	
4352	PH1H		SECTION II, METHOD V - BRUSH-ON ACID TREATMENT	
4352	PH4D		SECTION V, METHOD IV - DRY ABRASIVE BLASTING	
4352	PH4F		SECTION VI, METHOD III - BRUSH-ON ACID TREATMENT	
4383	AR		BONDING,LOW DENSITY INSERT MATERIAL WITH HONEYCOMB SANDWICHCONSTRUCTION	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4424	IG2		SQUIRTER ULTRASONIC INSPECTION	
4424	IG4		CONTACT ULTRASONIC INSPECTION	
4424	IG5		TAP HAMMER INSPECTION	
4425	AS		BONDING, SPLICING HONEYCOMB CORES & INSTALLING INSERTS	
4458	AP	X	STRUCTURAL ADHESIVE BONDING USING INTERMEDIATE -HIGH PERFORM SUPPORTED AND UNSUPPORTED ADHESIVE FILM	LIMITED TO COMPOSITE PART SECONDARY BONDING ONLY (NO METAL).
4511	AM2		LAMINATE COMPOSITE STRUCTURES	
4514	MN		MACHINING, DRILLING & TRIMMING CARBON FIBER COMPOSITES	
4518	AM4		SANDWICH COMPOSITE STRUCTURES USING EPOXY RESIN IMPREGNATEDFABRIC AND UNIDIRECTIONAL TAPE	
4528	KR	X	ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	LIMITED TO CO-BONDED EMBEDDED PLATES/STRIPS IN COMPOSITE PARTS.
4570	RP		INSTALLATION OF ADHESIVE BONDED FASTENERS ON COMPOSITE AND METALLIC STRUCTURES	
4576	CV		PROCESSING SPECIFICATION FOR VACUUM BAG CURING OF EPOXY RESIN SYSTEMS	
SQRM	0		MEETS MIN SQRM	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: Turkey
STATE: Ankara

YEPSAN DEFENSE & AVIATION INC
BASKENT OSB 30. CADDE NO :7
MALIKOY, SINCAN, 06 06909
Turkey

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000487333* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4139	XA8	X	AGING ONLY OF ALL ALLOYS	AGING OF ALUMINIUM ALLOYS ONLY. BVAR-FW-2019-487333-017.
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO		HARDNESS TESTING	
SQRM	0		MEETS MIN SQRM	SQRM INITIAL AUDIT.

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: United Kingdom
STATE:

ROBERT STUART PLC
10-11 EDINBURGH WAY
HARLOW, ESSEX, CM20 2DH
United Kingdom

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000409836* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4001	PA		ANODIZE CHROMIC ACID	
4007	QJ1		PASSIVATION, PROCEDURE I	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4182	QB2		CHEMICAL FILM TREATMENT, CLASS 3	
4352	PH1D	X	SECTION II, METHOD II - SULFURIC/SODIUM DICHROMATE ETCH	RESTRICTED TO SURFACE PREP FOR BONDING ONLY (NOT BONDING)
SQRM	0		MEETS MIN SQRM	

Uncontrolled if P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: United Kingdom
STATE:

APPLUS AEROSPACE UK LTD
BLDG 27 PERCIVAL WAY
LUTON BEDS, LU2 9LX
United Kingdom

CONTACT: *Adrian Pearce*
PHONE:
FAX:
E-MAIL: *apearce@caparotesting.com*

SUPPLIER CODE: *0000400573*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4424	IG4		CONTACT ULTRASONIC INSPECTION	
4492	IM		INSPECTION, FLUOROSCOPIC/RADIOGRAPHIC	
SQRM	0		MEETS MIN SQRM	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: United Kingdom
STATE:

BODYCOTE SURFACE TECHNOLOGY
20 Maesglas Industrial Estate
Newport, NP20 2NN
United Kingdom

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000486948* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4463	QK		DEPOSITION OF TUNGSTEN CARBIDE COATINGS	
4467	IO		HARDNESS TESTING	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: United Kingdom

STATE:

Atlantic Precision
ARAGON ROAD
Yateley, Hampshire, GU46 6ET
United Kingdom

CONTACT: *Bob Kitchen*
PHONE: *011 44 1252 8...*
FAX:
E-MAIL: *rkitchen@atlantic-precision.co.uk*

SUPPLIER CODE: *0000479226*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4339	MK2		MACHINING OF HONEYCOMB CORE,NON-METALLIC	
4514	MN	X	MACHINING, DRILLING & TRIMMING CARBON FIBER COMPOSITES	RESTRICTED TO 901-062-205-125. TENTATIVE APPROVAL IS GRANTED UNTIL ONSITE REVIEW CAN BE COMPLETED W
CORE CAP	MH	X	MACHINING (PHENOLIC)	RESTRICTED TO 901-062-205-125. TENTATIVE APPROVAL IS GRANTED UNTIL ONSITE REVIEW CAN BE COMPLETED W

Uncontrolled if P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: United Kingdom
STATE: Bedfordshire

GKN AEROSPACE SERVICES SYSTS
Percival Way
LUTON, BE LU2 9PQ
United Kingdom

CONTACT: *AMEL RAJU*
PHONE: *07773 113637*
FAX:
E-MAIL: *Amel.Raju@gknaerospace.com*

SUPPLIER CODE: *0000440984* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4328	AC		BONDED STRUCTURES, CONTOURED, HI TEMP ALSO INCLUDES BPSS 4408, 4448, 4449 AND 4520.	
4339	MK2		MACHINING OF HONEYCOMB CORE,NON-METALLIC	
4352	PH1D	X	SECTION II, METHOD II - SULFURIC/SODIUM DICHROMATE ETCH	
4352	PH7B		SECTION XI - NON-METALLIC MATERIALS	
4383	AR		BONDING,LOW DENSITY INSERT MATERIAL WITH HONEYCOMB SANDWICHCONSTRUCTION	
4402	AH		BONDING MACHINED PARTS BPS 4402	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4408	AT		BONDING MACHINED PARTS	
4425	AS		BONDING, SPLICING HONEYCOMB CORES & INSTALLING INSERTS	
4446	AL		BONDING, COMPOSITE	
4449	AE3		BONDED STRUCTURES, FLAT, HI-TEMP BPS 4449	
4458	AP		STRUCTURAL ADHESIVE BONDING USING INTERMEDIATE -HIGH PERFORM SUPPORTED AND UNSUPPORTED ADHESIVE FILM	
4511	AM2		LAMINATE COMPOSITE STRUCTURES	
4518	AM4		SANDWICH COMPOSITE STRUCTURES USING EPOXY RESIN IMPREGNATEDFABRIC AND UNIDIRECTIONAL TAPE	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
CORE CAP	KP	X	SOLDERING TECHNOLOGY (MIL-STD-2000A, RESTRICTED APPROVAL)	
SQRM	0		MEETS MIN SQRM	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: United Kingdom
STATE: Buckinghamshire

SAFRAN ELECTRICAL & POWER UK,LTD
WESTFIELD RD
PITSTONE, BU LU7 9GT
United Kingdom

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000409076* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	12		SUPPLIER DESIGNED COMPUTER SOFTWARE	
ADDITION	20		DESIGN CAPABLE	
CORE CAP	HY		GENERATORS/ALTERNATORS	
CORE CAP	ZA		MISCELLANEOUS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: United Kingdom
STATE: Cheshire

SENIOR AEROSPACE - BIRD BELLOWS
RADNOR PARK ESTATE
CONGLETON, CH CW124UQ
United Kingdom

CONTACT: *ALISON PRICE*
PHONE: *011441260271411*
FAX:
E-MAIL: *aprice@bird-bellows.co.uk*

SUPPLIER CODE: *0000476487*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4138	PS	X	CHEMICAL CLEANING OF AIRCRAFT MATERIALS	REQUIRES A BVAR FOR MCGEAN SUPER BEE 300LFG.
ADDITION	20		DESIGN CAPABLE	
CORE CAP	JG		DUCTS & BELLOWS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: United Kingdom
STATE: Cheshire

SENIOR AEROSPACE BWT
ADLINGTON BUSINESS PARK
MACCLESFIELD, CH SK10 4NL
United Kingdom

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000476185* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	JG		DUCTS & BELLOWS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: United Kingdom
STATE: Dorset

PENNY & GILES AEROSPACE LTD
15 ENTERPRISE WAY
CHRISTCHURCH, DO BH236HH
United Kingdom

CONTACT: *CHARLOTTE TAYLOR*
PHONE: *+441202-034-407*
FAX: *1202484846*
E-MAIL: *CTaylor@curtisswright.com*

SUPPLIER CODE: *0000408722*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4592	IUID1		IUID: LABEL / NAMEPLATE	
ADDITION	12		SUPPLIER DESIGNED COMPUTER SOFTWARE	
ADDITION	20		DESIGN CAPABLE	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
CORE CAP	JE		AVIONICS	
CORE CAP	JF		TRANSDUCERS/TRANSMITTERS	
CORE CAP	KN		ELECTROSTATIC DISCHARGE CONTROL PROGRAM (DOD-STD-1686A)	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: United Kingdom
STATE: Gloucestershire

MOOG CONTROLS LIMITED
ASHCHURCH
Tewkesbury, GL GL20 8NA
United Kingdom

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000490508* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: United Kingdom
STATE: Gloucestershire

MOOG WOLVERHAMPTON LTD AIRCRAFT
VALIANT WAY
WOLVERHAMPTON, GL WV9 5GB
United Kingdom

CONTACT: *ALAN DAVIES*
PHONE: *+441902394301*
FAX:
E-MAIL: *adavies@moog.com*

SUPPLIER CODE: *0000403535*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	ZG		HYDRAULIC ACTUATORS/UNITS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: United Kingdom
STATE: Hampshire

MEGGITT (UK) LTD T/A MEGGITT
20-26 BARNES WALLIS RD
FAREHAM, HA P015 5TT
United Kingdom

CONTACT: *ANDREA KELLNER*
PHONE: *1489-483244*
FAX:
E-MAIL: *andrea.kellner@meggitt.com*

SUPPLIER CODE: *0000414930*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	12		SUPPLIER DESIGNED COMPUTER SOFTWARE	
ADDITION	20		DESIGN CAPABLE	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
CORE CAP	JC		TRACKING SYSTEMS	
CORE CAP	JD		DEFENSE SYSTEMS	
CORE CAP	JE		AVIONICS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: United Kingdom
STATE: Hampshire

GKN AEROSPACE SERVICES LTD
AIRPORT SERVICE RD
PORTSMOUTH, HA P03 5PE
United Kingdom

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000477560* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	HO		FUEL CELLS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: United Kingdom
STATE: Isle of Wight

GKN AEROSPACE SERVICES LIMITED
FERRY ROAD
EAST COWES, IW PO32 6RA
United Kingdom

CONTACT: *AIMEE KNIGHT*
PHONE: *00447814064901*
FAX: *198329-1006*
E-MAIL: *aimee.knight@gknaerospace.com*

SUPPLIER CODE: *0000452252*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
CORE CAP	KA		ELECTRICAL ASSEMBLY (COMPLEX)	
CORE CAP	KN		ELECTROSTATIC DISCHARGE CONTROL PROGRAM (DOD-STD-1686A)	
CORE CAP	KO		SOLDERING TECHNOLOGY (MIL-STD-2000A REQUIREMENTS)	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: United Kingdom
STATE: North Somerset

SKF (U.K.) LIMITED
108 STRODE RD
CLEVEDON, NS BS216QQ
United Kingdom

CONTACT: *ADAM SHELLARD*
PHONE: *+44 1275 335065*
FAX: *1275-878936*
E-MAIL: *adam.shellard@skf.com*

SUPPLIER CODE: *0000409681*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4467	IO		HARDNESS TESTING	
ADDITION	20		DESIGN CAPABLE	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: United Kingdom
STATE: South Yorkshire

DONCASTERS STRUCTURES BRAMAH DIV
HALFWAY, SHEFFIELD
YORKSHIRE, YS S20 3GB
United Kingdom

CONTACT: *KATH BROADHEAD*
PHONE: *0114251216-4*
FAX: *114-251-2065*
E-MAIL: *kbroadhead@doncasters.com*

SUPPLIER CODE: *0000403681*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4207	ND	X	WELDING, FUSION OF TITANIUM	
4309	IF1	X	INSPECTION, RADIOGRAPHIC	
4389	QE9		PRE PENETRANT ETCH TITANIUM	
4431	LW		TESTING OF WELD SAMPLES	
4462	SN1		FORMING TITANIUM SHEET - COLD FORMING	
4462	SN2		FORMING TITANIUM SHEET - HOT FORMING	
4462	SN3		FORMING TITANIUM SHEET - SUPERPLASTIC FORMING	
4462	SN4		CLEANING & DESCALING OF TITANIUM MATERIAL TO SECTION I	
CORE CAP	SO		FORMING, ROLL	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: United Kingdom
STATE: Surrey

AMETEK AIRTECHNOLOGY GROUP LTD
111 WINDMILL RD SURBURY ON THAMES
MIDDLESEX TW 16 7EF, SY TW16 7EF
United Kingdom

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000419197*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	ZA		MISCELLANEOUS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Alabama

CORE SHAPERS, INC.
12317 County Road 65
Foley, AL 36535
USA

CONTACT: *BELINDA MELTON*
PHONE: *731-327-0008*
FAX:
E-MAIL: *BELINDA.MELTON@CORESHAPERS.COM*

SUPPLIER CODE: *0000488025*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4339	MK1	X	MACHINING OF HONEYCOMB CORE, ALUMINUM	RESTRICTED FROM CRUSHING OR FORMING HONEYCOMB CORE.
4339	MK2	X	MACHINING OF HONEYCOMB CORE,NON-METALLIC	RESTRICTED FROM CRUSHING OR FORMING HONEYCOMB CORE.
4403	AQ	X	BONDING, ADHESIVE, EPOXY-BASED	RESTRICTED TO BONDING FOAM CORE TO FOAM CORE ONLY.
4424	IG6		HIGH INTENSITY LIGHT	
4523	AM5	X	SANDWICH COMPONENTS USING POLYMETHACRYLIC IMIDE FOAM CORE	RESTRICTED TO DRYING AND MACHINING FOAM CORE ONLY.
SQRM	0		MEETS MIN SQRM	

Uncontrolled if Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Alabama

PPG INDUSTRIES, INC.
1719 HIGHWAY 72 EAST
HUNTSVILLE, AL 35811
USA

CONTACT: *ADAM KENNAMER*
PHONE: *256-859-2500 ...*
FAX: *2568518822*
E-MAIL: *akennamar@ppg.com*

SUPPLIER CODE: *0000478417*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	ZA	X	MISCELLANEOUS	RESTRICTED TO HEATED, BIRDPROOF & COMBINATION/GLASS ACRYLICWINDSHIELDS.
CORE CAP	ZF		WINDSHIELDS, GLASS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Alabama

BROWN PRECISION INC
CHASE IND PARK - 90 SHIELDS RD
HUNTSVILLE, AL 35811
USA

CONTACT: *Cass Cable*
PHONE: *256-746-0533*
FAX: *2567460511*
E-MAIL: *cable@brownprecisioninc.com*

SUPPLIER CODE: *0000473624* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4514	MN		MACHINING, DRILLING & TRIMMING CARBON FIBER COMPOSITES	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Alabama

WALTHAM AIRCRAFT CLOCK CORP
2364 SOUTH US HWY. 231
OZARK, AL 36360-2556
USA

CONTACT: *PAULA MUNN*
PHONE: *3347743584-102*
FAX: *3347747083*
E-MAIL: *pmunn@walthamclocks.com*

SUPPLIER CODE: *0000431914*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Alabama

DIEHL AEROSPACE , INC
12001 HWY 280
STERRETT, AL 35147
USA

CONTACT: *Kim Dawson*
PHONE: *205-678-7101*
FAX: *2056787119*
E-MAIL: *kim.dawson@diehlaerospace.com*

SUPPLIER CODE: *0000423245* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Alabama

GKN AEROSPACE - AFS
11 TWIN CREEKS DR
TALLASSEE, AL 36078
USA

CONTACT: *BRANDON RAY*
PHONE: *334-283-9400*
FAX:
E-MAIL: *Brandon.Ray@usa.gknaerospace.com*

SUPPLIER CODE: *0000483340*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	HO		FUEL CELLS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Alabama

ARCADIA AEROSPACE INDUSTRIES
266 TWIN CREEKS ROAD
TALLASSEE, AL 36078
USA

CONTACT: *JEFFREY PHILLIPS*
PHONE: *941-205-5700*
FAX: *941-205-5701*
E-MAIL: *JEFF@ARCADIAAEROSPACE.COM*

SUPPLIER CODE: *0000485135*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4424	IG2		SQUIRTER ULTRASONIC INSPECTION	
4424	IG4		CONTACT ULTRASONIC INSPECTION	
4553	IN		EDDY CURRENT FLAW DETECTION	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Alabama

GKN WESTLAND AEROSPACE
3951 ALABAMA HWY 229
TALLASSEE, AL 36078
USA

CONTACT: *CHINQUA WAVER*
PHONE: *334-283-9358*
FAX: *3342839511*
E-MAIL: *chinqua.waver@usa.gknaerospace.com*

SUPPLIER CODE: *0000454861* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4162	ZM1		INSTALLATION AND RETENTION OF BEARINGS THROUGH STAKING	
4339	MK1		MACHINING OF HONEYCOMB CORE, ALUMINUM	
4339	MK2		MACHINING OF HONEYCOMB CORE,NON-METALLIC	
4352	PH0		SECTION I, GENERAL	
4352	PH7B		SECTION XI - NON-METALLIC MATERIALS	
4383	AR		BONDING,LOW DENSITY INSERT MATERIAL WITH HONEYCOMB SANDWICHCONSTRUCTION	
4402	AH		BONDING MACHINED PARTS BPS 4402	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4424	IG5	X	TAP HAMMER INSPECTION	
4424	IG1		IMMERSION ULTRASONIC INPECTON	
4424	IG2		SQUIRTER ULTRASONIC INSPECTION	
4424	IG4		CONTACT ULTRASONIC INSPECTION	
4425	AS		BONDING, SPLICING HONEYCOMB CORES & INSTALLING INSERTS	
4449	AE3	X	BONDED STRUCTURES, FLAT, HI-TEMP BPS 4449	
4458	AP		STRUCTURAL ADHESIVE BONDING USING INTERMEDIATE -HIGH PERFORM SUPPORTED AND UNSUPPORTED ADHESIVE FILM	
4478	AZ		BONDING, FABRICATION OF ROOM TEMP. CURING LAMINATED COMPONENTS	
4511	AM2		LAMINATE COMPOSITE STRUCTURES	
4512	AM1		PROCESSING SPECIFICATION FOR 250 F.DEGREE TO 325 F.DEGREE CURE LAMINATE COMPOSITE STRUCTURES	
4514	MN		MACHINING, DRILLING & TRIMMING CARBON FIBER COMPOSITES	
4518	AM4		SANDWICH COMPOSITE STRUCTURES USING EPOXY RESIN IMPREGNATEDFABRIC AND UNIDIRECTIONAL TAPE	
4520	AM3		HIGH SERVICE TEMPERATURE RESIN, BMI SYSTEMS	
4528	KR		ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	AUDIT OF 4-18-16 PASSED DSLATTON 4-20-16
4570	RP		INSTALLATION OF ADHESIVE BONDED FASTENERS ON COMPOSITE AND METALLIC STRUCTURES	
4589	AM6		SANDWICH STRUCTURES USING LARGE CELL CARBON CORE.	PROCESS CONTROL TESTING PENDING BUT APPROVAL GRANTED IN INTERIM. J HRYCUSHKO 4-9-18.
APP-VI	6	X	CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

CORE CAP	BVAR	X	BVAR APPROVAL AS LISTED	BVAR-FW-2017-203 BPS 4570
CORE CAP	LV1		TESTING OF 299-947-315 MATERIAL PER 299-947-299.	
CORE CAP	LV2		TESTING OF 299-947-315 MATERIAL PER 299-947-399.	
CORE CAP	VCMP		COMPOSITES WAIVER	
SQRM	0	X	MEETS MIN SQRM	RESTRICTED TO P/N 512-034-700-191 ONLY

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Arizona

HEXCEL CORP
1214 W. HIGHWAY 84
CASA GRANDE, AZ 85122
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000477037* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	LV1		TESTING OF 299-947-315 MATERIAL PER 299-947-299.	
CORE CAP	LV2		TESTING OF 299-947-315 MATERIAL PER 299-947-399.	
CORE CAP	RAW2		299-947-315 CATEGORY 2 MATERIAL APPROVAL	
CORE CAP	ZI		ALUMINUM HONEYCOMB CORE	
CORE CAP	ZK		PLASTIC HONEYCOMB CORE	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Arizona

TALON TEST LABORATORIES
6145 WEST DETROIT STREET
CHANDLER, AZ 85226
USA

CONTACT: *CLIFF MURPHY*
PHONE: *623-293-1618*
FAX: *6024542515*
E-MAIL: *cliff.murphy@applusgca.com*

SUPPLIER CODE: *0000471522* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	
4089	IB4		INSPECTION, FLUORESCENT PENETRANT (POST-EMULSIFIED) CASTINGS/FORGINGS; INCLUDES IB2.	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4309	IF2	X	INSPECTION, RADIOGRAPHIC (FINAL INSP.REF. QPS-104) MUST BE ACCOMPLISHED BY BHTI-APPROVED INTERPRETER	
4399	ID		INSPECTION, ULTRASONIC, OF FORGINGS & WROUGHT STOCK (MIL-STD-2154)	
4424	IG1		IMMERSION ULTRASONIC INPECTON	
4424	IG2		SQUIRTER ULTRASONIC INSPECTION	
4424	IG3		REFLECTOR PLATE ULTRASONIC INSPECTION	
4424	IG4		CONTACT ULTRASONIC INSPECTION	
ADDITION	70		NADCAP AC7004 / ISO 17025	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Arizona

CURTISS-WRIGHT CONTROLS INTEGRATED
1150 NORTH FIESTA BLVD
GILBERT, AZ 85233
USA

CONTACT: *CHRIS NEWCOMB*
PHONE: *480-758-6026 x71*
FAX:
E-MAIL: *cnewcomb@curtisswright.com*

SUPPLIER CODE: *0000477081*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	HX		OIL COOLERS	
CORE CAP	JH		VALVES	
CORE CAP	KB		ELECTRICAL ASSEMBLY (SIMPLE) SWITCHES/TRANSFORMERS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Arizona

PLI MANUFACTURING, LLC.
1405 N Fiesta Blvd STE 130
Gilbert, AZ 85233
USA

CONTACT: *CHRISTOPHER DEPIANO*
PHONE: *602-231-8616 ...*
FAX: *602-273-9135*
E-MAIL: *CDEPIANO@PHXLOGISTICS.COM*

SUPPLIER CODE: *0000409532* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
APP-IV	4		SPECIAL REQUIREMENTS FOR ELECTRICAL AND ELECTRONIC ITEMS	
CORE CAP	KM		CABLE ASSEMBLIES, WIRING/DATA BUS HARNESSES	
CORE CAP	KO		SOLDERING TECHNOLOGY (MIL-STD-2000A REQUIREMENTS)	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Arizona

MAGELLAN AEROSPACE, GLENDALE, INC
5401 W LAKE AVE
GLENDALE, AZ 85311
USA

CONTACT: *AARON SWIFT*
PHONE: *623-939-9441*
FAX:
E-MAIL: *Aaron.Swift@magellan.aero*

SUPPLIER CODE: *0000477501* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	
4139	XA1		HEAT TREATMENT OF ALUMINUM ALLOY CASTINGS.	
4163	CA		CASTINGS, SAND (ALUMINUM)	
4163	CB		CASTINGS, SAND (MAGNESIUM)	
4163	CJ		CASTINGS (HI STRENGTH ALUM. PREM.QUAL.	
4163	CN		CASTINGS, SAND (MAG. PREM. QUALITY)	
4309	IF1		INSPECTION, RADIOGRAPHIC	
4309	IF2	X	INSPECTION, RADIOGRAPHIC (FINAL INSP.REF. QPS-104) MUST BE ACCOMPLISHED BY BHTI-APPROVED INTERPRETER	APPROVED FINAL RADIOGRAPHIC INTERPRETERS: JUAN IBARRA #218, ALAN MOSIER #211.
4389	QE7		PRE PENETRANT ETCH ALUMINUM	
4467	IO		HARDNESS TESTING	
4470	NJ1		WELDING (IN-PROCESS CASTINGS) ALUMINUM 356/A356/357 ALLOYS	
4470	NJ4		WELDING (IN-PROCESS, CASTINGS) MAGNESIUM AZ91/AZ92/ZE41	
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	CIP: WI 7-18 (2/26/2020), P-20 REV C (9/1/2014) CHECKLIST: QC-551 (12/2/2019)
CORE CAP	IL	X	INSPECTION, FINAL DIMENSIONAL LAY-OUT APPROVAL (QPS-104)	DIMENSIONAL LAYOUT INSPECTORS: DAVID DAY #206.
CORE CAP	LA	X	LAB, ROOM TEMP. TENSILE TESTING (ASTM E8, REF. QPS-104)	RESTRICTED TO ALL FORMS OF LOT TESTIN AND PERIODIC TESTING ONLY
CORE CAP	LM		LAB, QUANTITATIVE SPECTRO (AMS 2350, REF. QPS-104)	
CORE CAP	XG		HEAT TREAT MAGNESIUM, MIL-M-6857	
SQRM	0		MEETS MIN SQRM	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Arizona

ABLE AEROSPACE SERVICES, INC.
7706 E. VELOCITY WAY
MESA, AZ 85212
USA

CONTACT: *ALLAN CATHEY*
PHONE: *817-280-5706*
FAX: *602-304-1277*
E-MAIL: *ACATHEY@BellFlight.com*

SUPPLIER CODE: *0000300315*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4453	IH2		INSPECTION, CONDUCTIVITY, OF 2024-T3, T4, T42 BARE AND PRIMED ALUMINUM ALLOY TUBING FOR HEAT TREAT	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	ZO		AIRCRAFT CUSTOMIZING	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Arizona

PAS TECHNOLOGIES, INC.
1021 N. 22ND AVE.
Phoenix, AZ 85009
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000479304* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4006	PB	X	CADMIUM PLATE	RESTRICTED IN THAT ONLY CADMIUM PLATE TANK #7 IS APPROVED FOR BHT COMPONENTS.
4022	PK		CHROMIUM PLATING	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB4		INSPECTION, FLUORESCENT PENETRANT (POST-EMULSIFIED) CASTINGS/FORGINGS; INCLUDES IB2.	
4092	IC	X	INSPECTION, NITAL ETCH	NITAL ETCH INSPECTORS DANIEL SOTELO, KEN LEE EXP 02142025
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4312	PI		SELECTIVE BRUSH CADMIUM PLATING	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Arizona

AMSAFE AVIATION INC
1043 N 47TH AVE
PHOENIX, AZ 85043
USA

CONTACT: *ALEJANDRA OAXACA*
PHONE: *602-850-2850*
FAX:
E-MAIL: *alejandra.oaxaca@amsafe.com*

SUPPLIER CODE: *0000475876*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	ZX		RESTRAINT/SEAT BELT ASSEMBLIES	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Arizona

CHEM RESEARCH CO INC
1101 W HILTON AVE
PHOENIX, AZ 85007
USA

CONTACT: *CHARISSA KOBYLUCK*
PHONE: *602-253-4178*
FAX: *602-254-0428*
E-MAIL: *ckobyluck@chemresearchco.com*

SUPPLIER CODE: *0000480888* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4001	PA		ANODIZE CHROMIC ACID	
4003	QA1		CHEMICAL TREATMENT OF MAGNESIUM - DOW #7	
4006	PB		CADMIUM PLATE	
4007	QJ1		PASSIVATION, PROCEDURE I	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4310	QI		APPLICATION OF SOLID FILM LUBRICANT	
4387	PD1		HARD ANODIZE	
4387	PD2		HARD ANODIZE (PTFE, TFE COATING)	
ADDITION	70		NADCAP AC7004 / ISO 17025	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Arizona

CERTIFIED INSPECTION SERVICE CO.,
21 S 41ST ST
PHOENIX, AZ 85034
USA

CONTACT: *Craig Barnthson*
PHONE: *817-280-5191-N/A*
FAX: *6022730034*
E-MAIL: *cbarnthson@bellflight.com*

SUPPLIER CODE: *0000400111*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4007	QJ1		PASSIVATION, PROCEDURE I	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	
4089	IB4		INSPECTION, FLUORESCENT PENETRANT (POST-EMULSIFIED) CASTINGS/FORGINGS; INCLUDES IB2.	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Arizona

HONEYWELL INC COMMERCIAL FLIGHT
21111 N 19TH AVENUE
PHOENIX, AZ 85027-2708
USA

CONTACT: *AISHWARYARAYKAR RAYKAR*
PHONE: *779-585-3955*
FAX:
E-MAIL: *AISHWARYARAYKAR.RAYKAR@Honeywell.com*

SUPPLIER CODE: *0000477056* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
ADDITION	21		INSPECTION DELEGATION	
CORE CAP	HA		ACCELEROMETERS	
CORE CAP	HR		GYROS	
CORE CAP	HS		INSTRUMENTS, MECHANICAL	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Arizona

COATING TECHNOLOGIES, INC
21438 NORTH 7TH AVE
PHOENIX, AZ 85027
USA

CONTACT: *CHARISSA KOBYLUCK*
PHONE: *623-242-9575*
FAX: *623-581-5397*
E-MAIL: *charissa@coatingtechnologiesllc.com*

SUPPLIER CODE: *0000481874*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4084	PF		BLACK OXIDE - ALLOY STEELS	
4084	PF1		BLACK OXIDE - CRES AND X-53 ALLOYS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Arizona

Joined Alloys, LLC
2350 SHANGRI-LA
Phoenix, AZ 85029
USA

CONTACT: *JIM BOWEN*
PHONE: *602-870-5600*
FAX: *602-371-0080*
E-MAIL: *jbowen@joinedalloys.com*

SUPPLIER CODE: *0000480349*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4098	NB		BRAZING, SILVER	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Arizona

PHOENIX HEAT TREATING INC
2405 W MOHAVE
Phoenix, AZ 85009
USA

CONTACT: *CHARLIE HUSHEK*
PHONE: *602-258-7751*
FAX: *6022587767*
E-MAIL: *chushek@phxht.com*

SUPPLIER CODE: *0000400508*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4139	XA1		HEAT TREATMENT OF ALUMINUM ALLOY CASTINGS.	
4139	XA2		HEAT TREATMENT OF ALUMINUM ALLOY THICKER THAN .100 INCH (INCLUDE FORGINGS & XA1)	
4140	XB		HEAT TREAT LOW ALLOY STEEL, SEC. 2	
4140	XH		HEAT TREAT STAINLESS STEEL, SECT. 3	
4140	XI		HEAT TREAT MAR-AGING AND PH STEELS, SECT. 4	
4140	XJ		HEAT TREAT TOOL STEEL SECT. 5	
4212	XF	X	HEAT TREAT TITANIUM	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO		HARDNESS TESTING	
ADDITION	70		NADCAP AC7004 / ISO 17025	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Arizona

BLUE STREAK GRINDING
2821 WILLETTA ST
PHOENIX, AZ 85009
USA

CONTACT: *MARK SNIEGOWSKI*
PHONE: *602 353 8088*
FAX: *602 353-8035*
E-MAIL: *MATT@BLUESTREAKGRINDING.COM*

SUPPLIER CODE: *0000484711*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Arizona

SEMIRAY INC
3027 WASHINGTON
PHOENIX, AZ 85034
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000480369* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4001	PA		ANODIZE CHROMIC ACID	
4007	QJ1		PASSIVATION, PROCEDURE I	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	
4089	IB4		INSPECTION, FLUORESCENT PENETRANT (POST-EMULSIFIED) CASTINGS/FORGINGS; INCLUDES IB2.	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4310	QI		APPLICATION OF SOLID FILM LUBRICANT	
ADDITION	70		NADCAP AC7004 / ISO 17025	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Arizona

R&D MANCO
340 North 51st Ave
Phoenix, AZ 85043
USA

CONTACT: *AMANDA JENSEN*
PHONE: *602-278-7700 ...*
FAX: *602-272-4320*
E-MAIL: *AJensen@rdmanco.com*

SUPPLIER CODE: *0000426971*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ		THERMAL FIT ASSEMBLY	
4162	ZM1	X	INSTALLATION AND RETENTION OF BEARINGS THROUGH STAKING	ROLL STAKING ONLY, RING STAKING ADDED FROM 426971-BPS00006 AUDIT.
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL HARDNESS TESTING ONLY
4558	QU		INSTALLATION OF NUT PLATES UTILIZING COLD EXPANSION	
4570	RP	X	INSTALLATION OF ADHESIVE BONDED FASTENERS ON COMPOSITE AND METALLIC STRUCTURES	RESTRICTED TO SECTION I AND SECTION III ONLY (NUTPLATES)
4592	IUID1		IUID: LABEL / NAMEPLATE	
ADDITION	20		DESIGN CAPABLE	
ADDITION	21		INSPECTION DELEGATION	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled if Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Arizona

F & B MANUFACTURING COMPANY
4316 NORTH 39TH AVE.
PHOENIX, AZ 85019
USA

CONTACT: *JESSE MYERS*
PHONE: *602-272-3900*
FAX: *602-272-4117*
E-MAIL: *jmyers@fbmfg.com*

SUPPLIER CODE: *0000450637*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4462	SN1	X	FORMING TITANIUM SHEET - COLD FORMING	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Arizona

KIMBERLY GEAR & SPLINE
4334 E. MAGNOLIA
PHOENIX, AZ 85034
USA

CONTACT: *STEVE LACHANCE*
PHONE: *602-437-3085*
FAX:
E-MAIL: *slachance@kimberlygear.net*

SUPPLIER CODE: *0000486247*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	GC		GEARS, DETAIL (PRIMARY/CRITICAL)	
CORE CAP	GD		GEARS, DETAIL (NON-PRIMARY)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Arizona

MODERN INDUSTRIES, INC.
4747 E BEAUTIFUL LANE
Phoenix, AZ 85044
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000473517* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4003	QA1	X	CHEMICAL TREATMENT OF MAGNESIUM - DOW #7	RESTRICTED TO TOUCH-UP ONLY USING THE DOW 19 SOLUTION PER PARAGRAPH 5.2 OF BPS 4003
4012	MJ		THERMAL FIT ASSEMBLY	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4089	IB4		INSPECTION, FLUORESCENT PENETRANT (POST-EMULSIFIED) CASTINGS/FORGINGS; INCLUDES IB2.	
4092	IC	X	INSPECTION, NITAL ETCH	PROCESS RESTRICTED TO CERTIFIED INSPECTOR L. WASOWSKI EXPIRING 2/26/2022.
4138	PS	X	CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4162	ZM1		INSTALLATION AND RETENTION OF BEARINGS THROUGH STAKING	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4182	QB2		CHEMICAL FILM TREATMENT, CLASS 3	
4310	QI	X	APPLICATION OF SOLID FILM LUBRICANT	RESTICTED TO METHOD IV ONLY
4312	PI	X	SELECTIVE BRUSH CADMIUM PLATING	
4352	PH1H		SECTION II, METHOD V - BRUSH-ON ACID TREATMENT	
4352	PH3B		SECTION IV, METHOD II - MODIFIED CHROME PICKLE (BRUSH)	
4352	PH4D		SECTION V, METHOD IV - DRY ABRASIVE BLASTING	
4384	QC		PHOSPHATIZING OF METALS	
4387	PD1		HARD ANODIZE	
4387	PD2		HARD ANODIZE (PTFE, TFE COATING)	
4387	PD3		HARD ANODIZE (PTFE, TFE SEALED)	
4402	AH		BONDING MACHINED PARTS BPS 4402	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4446	AL		BONDING, COMPOSITE	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4458	AP	X	STRUCTURAL ADHESIVE BONDING USING INTERMEDIATE -HIGH PERFORM SUPPORTED AND UNSUPPORTED ADHESIVE FILM	RESTRICTED TO PARTS WHICH DO NOT REQUIRE ADHESIVE PRIMER ORA BAGGING REQUIREMENT
4467	IO		HARDNESS TESTING	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

4478	AZ		BONDING, FABRICATION OF ROOM TEMP. CURING LAMINATED COMPONENTS	
4592	IUID2		IUID: DOT PEEN	
4595	RFID	X	RFID: TAG	RESTRICTED TO RFID TAGS PROVIDED BY CODESOURCE IN DENTON, TX
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Arizona

AMERICAN INDUSTRIES DIVERSIFIED INC
4831 S 32ND STREET
Phoenix, AZ 85040
USA

CONTACT: *THOMAS ROEPER*
PHONE: *602-243-3071 ...*
FAX: *602-276-7122*
E-MAIL: *troeper@aid-az.com*

SUPPLIER CODE: *0000480846*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4310	QI		APPLICATION OF SOLID FILM LUBRICANT	
4432	QD	X	IMPREGNATION	AMERICAN INDUSTRIES DIVERSIFIED WILL IMPREGNATE PARTS FROM THEIR SUPPLIERS AND THEIR SUPPLIERS WILL
4465	QL1		FLUIDIZED OR ELECTRO-STATIC EPOXY POWDER COATING (BPS 4465,TYPE I)	
ADDITION	70		NADCAP AC7004 / ISO 17025	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Arizona

BAE SYSTEMS LAND & ARMAMENTS L.P.
7822 SOUTH 46TH STREET
PHOENIX, AZ 85044-5354
USA

CONTACT: *ALYSON REZVAN*
PHONE: *602-643-7462*
FAX:
E-MAIL: *Alyson.rezvan@baesystems.com*

SUPPLIER CODE: *0000422968*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4328	AC		BONDED STRUCTURES, CONTOURED, HI TEMP ALSO INCLUDES BPSS 4408, 4448, 4449 AND 4520.	
4328	AE1		BONDED STRUCTURES, FLAT, HI-TEMP BPS 4328	
4352	PH7B	X	SECTION XI - NON-METALLIC MATERIALS	RESTRICTED TO P/NS 222-020-741-121; 222-020-763-121; AND 222-020-829-113.
4366	AI		BONDED REINFORCED FIBERGLAS STRUCTURES BPS 4366	
4383	AR		BONDING,LOW DENSITY INSERT MATERIAL WITH HONEYCOMB SANDWICHCONSTRUCTION	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4408	AT		BONDING MACHINED PARTS	
4425	AS		BONDING, SPLICING HONEYCOMB CORES & INSTALLING INSERTS	
4448	AE2		BONDED STRUCTURES, FLAT, HI-TEMP BPS 4448	
4449	AE3		BONDED STRUCTURES, FLAT, HI-TEMP BPS 4449	
4460	AW		BOND.FAB.,STRUC.COMP. USING HI & INTER TEMP CURING UNI.DIR.FIBER REINF.EPOXY PRE-IMPREG.COMP.MATL.	
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL HARDNESS TESTING
4478	AZ		BONDING, FABRICATION OF ROOM TEMP. CURING LAMINATED COMPONENTS	
ADDITION	20		DESIGN CAPABLE	
ADDITION	21		INSPECTION DELEGATION	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	SB		SHEET METAL ASSEMBLIES (SIMPLE)	
CORE CAP	TD		SEAT ASSEMBLIES (PILOT, COPILOT, TROOP)	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Arizona

CHELTON AVIONICS, INC.
6400 WILKINSON DRIVE
PRESCOTT, AZ 86301
USA

CONTACT: *ALEXANDRA RAWLINSON*
PHONE: *928-756-1658*
FAX: *928-541-7627*
E-MAIL: *alexandra.rawlinson@cobham.com*

SUPPLIER CODE: *0000478041*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Arizona

HONEYWELL INTERNATIONAL INC.
1300 W WARNER RD
TEMPE, AZ 85284-2822
USA

CONTACT: *AISHWARYARAYKAR RAYKAR*
PHONE: *779-585-3955*
FAX: *4805921635*
E-MAIL: *AISHWARYARAYKAR.RAYKAR@Honeywell.com*

SUPPLIER CODE: *0000476920*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4592	IUID1		IUID: LABEL / NAMEPLATE	
ADDITION	20		DESIGN CAPABLE	
CORE CAP	HX		OIL COOLERS	
CORE CAP	JH		VALVES	
CORE CAP	JI		PUMPS	
CORE CAP	ZG		HYDRAULIC ACTUATORS/UNITS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Arizona

Anmark Inc.
417 SOUTH CLARK DRIVE
TEMPE, AZ 85281
USA

CONTACT: *MARK CARVER*
PHONE: *480-968-3126*
FAX: *480-966-6035*
E-MAIL: *mark_anmark@qwestoffice.net*

SUPPLIER CODE: *0000479081*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Arizona

SARGENT AEROSPACE & DEFENSE LLC
5675 WEST BURLINGAME ROAD
TUCSON, AZ 85743
USA

CONTACT: *ANGELICA HUERTA*
PHONE: *520-572-4543*
FAX: *520-744-9494*
E-MAIL: *AHuerta@sargentaerospace.com*

SUPPLIER CODE: *0000478437* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ		THERMAL FIT ASSEMBLY	
4467	IO	X	HARDNESS TESTING	RESTRICTED TO STANDARD ROCKWELL ONLY ON MACHINE UNITED TRU BLUE II, GAGE NUMBER G54582
4592	IUID1		IUID: LABEL / NAMEPLATE	
4595	RFID	X	RFID: TAG	APPROVAL ALLOWED ONLY IF SARGENT CONTINUES TO UTILIZE CODESOURCE TO ENCODE THEIR RFID TAGS. DSLATT
ADDITION	20		DESIGN CAPABLE	
ADDITION	21		INSPECTION DELEGATION	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	ZM		BEARINGS (ROD END/SPHERICAL) QPS-102	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Arkansas

BEMCO OPERATIONS LLC
233 Main Street
Centerton, AR 72719
USA

CONTACT: *ANITA RENEAU*
PHONE: *479-795-2121*
FAX: *4797952326*
E-MAIL: *anita@bemcoproduction.com*

SUPPLIER CODE: *0000458242*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	JG		DUCTS & BELLOWS	
CORE CAP	RB		RUBBER, DIE CUT PRODUCTS (GASKETS, SHEET)	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Arkansas

MAYNARD INC
7175 S MCGUIRE ST
FAYETTEVILLE, AR 72704
USA

CONTACT: *FRED MAPLES*
PHONE: *479-443-6677*
FAX: *479-443-2810*
E-MAIL: *fmaples@maynardinc.us*

SUPPLIER CODE: *0000482235*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4570	RP		INSTALLATION OF ADHESIVE BONDED FASTENERS ON COMPOSITE AND METALLIC STRUCTURES	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Arkansas

RADIUS AEROSPACE, INC
1923 CENTRAL AVE
HOT SPRINGS, AR 71901
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000456028* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	
4089	QE10		PREPENETRANT ETCH OF WROUGHT ALUMINUM ALLOYS BPS 4089	
4089	QE10		PREPENETRANT ETCH OF WROUGHT ALUMINUM ALLOYS BPS 4089	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4139	XA5		HEAT TREATMENT ALUM ALLOY 2024 LESS THAN .036 INCH (HAND/SPECIAL QUENCH)-(INCLUDES XA1,XA2,XA3,XA4)	
4139	XA5		HEAT TREATMENT ALUM ALLOY 2024 LESS THAN .036 INCH (HAND/SPECIAL QUENCH)-(INCLUDES XA1,XA2,XA3,XA4)	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4310	QI		APPLICATION OF SOLID FILM LUBRICANT	
4310	QI		APPLICATION OF SOLID FILM LUBRICANT	
4352	PH8		SECTION XII, MISCELLANEOUS	
4352	PH8		SECTION XII, MISCELLANEOUS	
4383	AR		BONDING,LOW DENSITY INSERT MATERIAL WITH HONEYCOMB SANDWICHCONSTRUCTION	
4383	AR		BONDING,LOW DENSITY INSERT MATERIAL WITH HONEYCOMB SANDWICHCONSTRUCTION	
4389	QE1		CHEMICAL MILLING ALUMINUM	
4389	QE1		CHEMICAL MILLING ALUMINUM	
4389	QE5		CHEMICAL MILLING OF TITANIUM	
4389	QE5		CHEMICAL MILLING OF TITANIUM	
4389	QE6		CHEMICAL MILLING FORGINGS	
4389	QE6		CHEMICAL MILLING FORGINGS	
4402	AH		BONDING MACHINED PARTS BPS 4402	
4402	AH		BONDING MACHINED PARTS BPS 4402	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

4425	AS		BONDING, SPLICING HONEYCOMB CORES & INSTALLING INSERTS	
4425	AS		BONDING, SPLICING HONEYCOMB CORES & INSTALLING INSERTS	
4437	AJ		BONDED REINFORCED FIBERGLAS STRUCTURES BPS 4437	
4437	AJ		BONDED REINFORCED FIBERGLAS STRUCTURES BPS 4437	
4439	KQ	X	SOLDERING OF ELECTRICAL AND ELECTRONIC EQUIPMENT, GENERAL REQUIREMENTS.	RESTRICTED TO 404-020-101-235D STABILIZER ASSEMBLY ONLY
4439	KQ	X	SOLDERING OF ELECTRICAL AND ELECTRONIC EQUIPMENT, GENERAL REQUIREMENTS.	RESTRICTED TO 404-020-101-235D STABILIZER ASSEMBLY ONLY
4449	AE3		BONDED STRUCTURES, FLAT, HI-TEMP BPS 4449	
4449	AE3		BONDED STRUCTURES, FLAT, HI-TEMP BPS 4449	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4458	AP		STRUCTURAL ADHESIVE BONDING USING INTERMEDIATE -HIGH PERFORM SUPPORTED AND UNSUPPORTED ADHESIVE FILM	
4458	AP		STRUCTURAL ADHESIVE BONDING USING INTERMEDIATE -HIGH PERFORM SUPPORTED AND UNSUPPORTED ADHESIVE FILM	
4462	SN1		FORMING TITANIUM SHEET - COLD FORMING	
4462	SN1		FORMING TITANIUM SHEET - COLD FORMING	
4462	SN2		FORMING TITANIUM SHEET - HOT FORMING	
4462	SN2		FORMING TITANIUM SHEET - HOT FORMING	
4462	SN3		FORMING TITANIUM SHEET - SUPERPLASTIC FORMING	
4462	SN3		FORMING TITANIUM SHEET - SUPERPLASTIC FORMING	
4462	SN4		CLEANING & DESCALING OF TITANIUM MATERIAL TO SECTION I	
4462	SN4		CLEANING & DESCALING OF TITANIUM MATERIAL TO SECTION I	
4467	IO		HARDNESS TESTING	
4467	IO		HARDNESS TESTING	
4528	KR	X	ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	RESTRICTED TO 404-020-101-235D STABILIZER ASSEMBLY ONLY
4528	KR	X	ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	RESTRICTED TO 404-020-101-235D STABILIZER ASSEMBLY ONLY
4558	QU		INSTALLATION OF NUT PLATES UTILIZING COLD EXPANSION	
4558	QU		INSTALLATION OF NUT PLATES UTILIZING COLD EXPANSION	
4592	IUID1		IUID: LABEL / NAMEPLATE	
4592	IUID1		IUID: LABEL / NAMEPLATE	
ADDITION	19		STANDARD REPAIR (FW)	
ADDITION	19		STANDARD REPAIR (FW)	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
CORE CAP	LA		LAB, ROOM TEMP. TENSILE TESTING (ASTM E8, REF. QPS-104)	
CORE CAP	LA		LAB, ROOM TEMP. TENSILE TESTING (ASTM E8, REF. QPS-104)	
CORE CAP	LL		LAB, WET CHEM. ANALYSIS (AMS 2350, REF QPS-104)	
CORE CAP	LL		LAB, WET CHEM. ANALYSIS (AMS 2350, REF QPS-104)	

Uncontrolled If Printed

CORE CAP	LM	LAB, QUANTITATIVE SPECTRO (AMS 2350, REF. QPS-104)
CORE CAP	LM	LAB, QUANTITATIVE SPECTRO (AMS 2350, REF. QPS-104)
CORE CAP	LU1	HYDROGEN EMBRITTLEMENT TESTING
CORE CAP	LU1	HYDROGEN EMBRITTLEMENT TESTING
CORE CAP	LV1	TESTING OF 299-947-315 MATERIAL PER 299-947-299.
CORE CAP	LV1	TESTING OF 299-947-315 MATERIAL PER 299-947-299.
CORE CAP	LV2	TESTING OF 299-947-315 MATERIAL PER 299-947-399.
CORE CAP	LV2	TESTING OF 299-947-315 MATERIAL PER 299-947-399.
CORE CAP	MB	MACHINING (ASSEMBLIES, SMALL)
CORE CAP	MB	MACHINING (ASSEMBLIES, SMALL)
CORE CAP	MC	MACHINING (DETAILS, LARGE)
CORE CAP	MC	MACHINING (DETAILS, LARGE)
CORE CAP	MD	MACHINING (DETAILS, SMALL)
CORE CAP	MD	MACHINING (DETAILS, SMALL)
CORE CAP	SA	SHEET METAL ASSEMBLIES (COMPLEX)
CORE CAP	SA	SHEET METAL ASSEMBLIES (COMPLEX)
CORE CAP	SB	SHEET METAL ASSEMBLIES (SIMPLE)
CORE CAP	SB	SHEET METAL ASSEMBLIES (SIMPLE)
CORE CAP	SC	SHEET METAL DETAILS
CORE CAP	SC	SHEET METAL DETAILS
CORE CAP	SD	FORMING, STRETCH
CORE CAP	SD	FORMING, STRETCH
CORE CAP	SK	FORMING, DROP HAMMER
CORE CAP	SK	FORMING, DROP HAMMER
CORE CAP	TB	TUBE BENDING
CORE CAP	TB	TUBE BENDING
CORE CAP	TC	TUBULAR ASSEMBLY (SKID GEAR, CONTROL TUBES, ETC.)
CORE CAP	TC	TUBULAR ASSEMBLY (SKID GEAR, CONTROL TUBES, ETC.)
SQRM	0	MEETS MIN SQRM
SQRM	0	MEETS MIN SQRM

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Arkansas

AIRTECH SUPPLY, INC
3058 HWY 290
HOT SPRINGS, AR 71913
USA

CONTACT: *CATHY DARNELL*
PHONE: *501-525-7707*
FAX: *501-262-2400*
E-MAIL: *cathydarnell@airtechsupply.com*

SUPPLIER CODE: *0000479326* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4138	PS	X	CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4139	XA4		HT ALL ALUM ALLOY SERIE LESS THAN .100 IN, INCLUDE 2024 NOTLESS THAN .036 IN (INCLUDE XA1,XA2,XA3)	
4139	XA5		HEAT TREATMENT ALUM ALLOY 2024 LESS THAN .036 INCH (HAND/SPECIAL QUENCH)-(INCLUDES XA1,XA2,XA3,XA4)	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	CODE REQUESTED ON SUPPLIER PROFILE 2294
4446	AL	X	BONDING, COMPOSITE	CODE AL IS RESTRICTED TO THE BONDING OF BUFFER PADS TO METALLIC ALUMINUM STRUCTURE.
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4462	SN6		FORMING TITANIUM SHEET -STRESS RELIEVING PER BPS4462	
4462	SN1		FORMING TITANIUM SHEET - COLD FORMING	
4462	SN2		FORMING TITANIUM SHEET - HOT FORMING	
4462	SN4	X	CLEANING & DESCALING OF TITANIUM MATERIAL TO SECTION I	
4467	IO		HARDNESS TESTING	
4528	KR		ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	
4570	RP		INSTALLATION OF ADHESIVE BONDED FASTENERS ON COMPOSITE AND METALLIC STRUCTURES	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
SQRM	0		MEETS MIN SQRM	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Arkansas

DUCOMMUN LABARGE TECHNOLOGIES INC
403 LaBarge Avenue
HUNTSVILLE, AR 72740
USA

CONTACT: *AMANDA PODOLL*
PHONE: *479-737-1239*
FAX: *479-738-1944*
E-MAIL: *apodoll@ducommun.com*

SUPPLIER CODE: *0000478360*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4439	KQ		SOLDERING OF ELECTRICAL AND ELECTRONIC EQUIPMENT, GENERAL REQUIREMENTS.	
4495	QP		CONFORMAL COATING	
4528	KR		ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	
APP-IV	4		SPECIAL REQUIREMENTS FOR ELECTRICAL AND ELECTRONIC ITEMS	
CORE CAP	KA		ELECTRICAL ASSEMBLY (COMPLEX)	
CORE CAP	KN		ELECTROSTATIC DISCHARGE CONTROL PROGRAM (DOD-STD-1686A)	
CORE CAP	KO		SOLDERING TECHNOLOGY (MIL-STD-2000A REQUIREMENTS)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Arkansas

LB AMFUEL LLC
601 FIRESTONE DR
MAGNOLIA, AR 71753
USA

CONTACT: *ALISSA COLVIN*
PHONE: *870-235-7204*
FAX: *870-235-7270*
E-MAIL: *alissa.colvin@amfuel.com*

SUPPLIER CODE: *0000478011*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4592	IUID1		IUID: LABEL / NAMEPLATE	
ADDITION	20		DESIGN CAPABLE	
CORE CAP	HO		FUEL CELLS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Arkansas

BEI PRECISION SYSTEMS & SPACE COMPA
1100 MURPHY DR
MAUMELLE, AR 72113
USA

CONTACT: *BETHANY SEMANS*
PHONE: *501-851-5590*
FAX:
E-MAIL: *bsemans@beiprecision.com*

SUPPLIER CODE: *0000459244* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	HA		ACCELEROMETERS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Arkansas

TABER EXTRUSIONS, LLC
915 S ELMIRA AVE
RUSSELLVILLE, AR 72802-9640
USA

CONTACT: *NINA CLARK*
PHONE: *479-968-1021 ...*
FAX: *479-968-8645*
E-MAIL: *NCLARK@TABEREXTRUSIONS.COM*

SUPPLIER CODE: *0000487705*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

DUCOMMUN AEROSTRUCTURES
HCR BOX 80A
ADELANTO, CA 92301-9489
USA

CONTACT: *David Munro*
PHONE: *310-380-5376*
FAX: *6193884221*
E-MAIL: *dmunro@ducommun.com*

SUPPLIER CODE: *0000401938*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4389	QE5		CHEMICAL MILLING OF TITANIUM	
CORE CAP	LN		LAB, HYDROGEN ANALYSIS (CAPABILITY ONLY, REF. QPS-104)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

EMCORE CORPORATION
2015 Chestnut St.
Alhambra, CA 91803
USA

CONTACT: *ADRIENNE WARREN*
PHONE: *925-979-4513*
FAX: *925-979-9830*
E-MAIL: *Adrienne_Warren@emcore.com*

SUPPLIER CODE: *0000429088* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4592	IUID1		IUID: LABEL / NAMEPLATE	
ADDITION	20		DESIGN CAPABLE	
ADDITION	21		INSPECTION DELEGATION	
CORE CAP	HA		ACCELEROMETERS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

CYTEC ENGINEERED MATERIALS
1191 HAWK CIRCLE
Anaheim, CA 92807
USA

CONTACT: *CHRISTINA ACERO*
PHONE: *7146328444*
FAX: *7146327164*
E-MAIL: *christina.acero@cytec.com*

SUPPLIER CODE: *0000476736*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	LV1		TESTING OF 299-947-315 MATERIAL PER 299-947-299.	
CORE CAP	LV2		TESTING OF 299-947-315 MATERIAL PER 299-947-399.	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

ASTRO-TEK INDUSTRIES LLC
1198 N KRAEMER BLVD
ANAHEIM, CA 92806-1916
USA

CONTACT: *DARYL SILVA*
PHONE: *714-238-0022*
FAX: *714-238-0023*
E-MAIL: *daryl.silva@astro-tek.com*

SUPPLIER CODE: *0000481617*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4352	PH7B	X	SECTION XI - NON-METALLIC MATERIALS	RESTRICTED TO SUPPORT EQUIPMENT MANUFACTURE AND ASSEMBLY ONLY.
4403	AQ	X	BONDING, ADHESIVE, EPOXY-BASED	RESTRICTED TO SUPPORT EQUIPMENT MANUFACTURE AND ASSEMBLY ONLY.
ADDITION	13		SUB-CONTRACT TOOLING	
CORE CAP	BB		TOOLING (SMALL WELDMENTS)	
CORE CAP	BC		TOOLING (LARGE DIES, DRILL JIGS, FIXTURES)	
CORE CAP	BD		TOOLING (SMALL DIES, DRILL JIGS, FIXTURES)	
CORE CAP	BK		TOOLING (LARGE 3D INSPECTION)	
CORE CAP	BL		TOOLING (SMALL 3D INSPECTION)	
CORE CAP	BM		TOOLING (CATIA)	
CORE CAP	HP		GROUND SUPPORT EQUIPMENT, SIMPLE	
CORE CAP	HQ		GROUND SUPPORT EQUIPMENT (COMPLEX)	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	CODE ADDED TO SUPPORT RFQS
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	CODE ADDED TO SUPPORT RFQS
CORE CAP	MC		MACHINING (DETAILS, LARGE)	CODE ADDED TO SUPPORT RFQS
CORE CAP	MD		MACHINING (DETAILS, SMALL)	CODE ADDED TO SUPPORT RFQS
CORE CAP	TE		WELDMENTS (COMPLEX) STEEL	
CORE CAP	TF		WELDMENTS (COMPLEX) ALUMINUM	
CORE CAP	TG		WELDMENTS (SIMPLE) STEEL	
CORE CAP	TH		WELDMENTS (SIMPLE) ALUMINUM	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

CYTEC ENGINEERED MATERIALS INC
1440 N KRAEMER BLVD
ANAHEIM, CA 92806
USA

CONTACT: *AMY BALL*
PHONE: *714-215-8086*
FAX:
E-MAIL: *amy.ball@solvay.com*

SUPPLIER CODE: *0000477352*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	LV1		TESTING OF 299-947-315 MATERIAL PER 299-947-299.	
CORE CAP	LV2		TESTING OF 299-947-315 MATERIAL PER 299-947-399.	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

SONFARREL AEROSPACE LLC
3010 E LA JOLLA ST
ANAHEIM, CA 92806
USA

CONTACT: *ANDREW HUNTER*
PHONE: *714-630-7280*
FAX:
E-MAIL: *ahunter@son-aero.com*

SUPPLIER CODE: *0000424298*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4487	ED1		PLASTICS, INJECTION MOLDING OF THERMOPLASTIC PARTS; CLASS I& II	
4487	ED2		PLASTICS, INJECTION MOLDING OF THERMOPLASTIC PARTS; CLASS III	
CORE CAP	EA		PLASTIC GASKETS, SEALS, HOSES, PLUGS, ETC.	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	RA		RUBBER, MOLDED (SEALS, BOOTS, ETC.)	
CORE CAP	RB		RUBBER, DIE CUT PRODUCTS (GASKETS, SHEET)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

GOODRICH CORP
3355 East La Palma Ave
Anaheim, CA 92806-2815
USA

CONTACT: *ANDY SZE*
PHONE: *714-984-1619*
FAX: *319 295 4092*
E-MAIL: *andy.sze@collins.com*

SUPPLIER CODE: *0000464198*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	HL		HOISTS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

BISCO INDUSTRIES, INC.
5065 E HUNTER AVE
ANAHEIM, CA 92807
USA

CONTACT: *ERIC GREGORICH*
PHONE: *503-626-1165*
FAX: *972-579-7562*
E-MAIL: *egregorich@biscoind.com*

SUPPLIER CODE: *0000476375*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

KGS EXPORT SALES CORP
418 EAST LIVE OAK AVE
ARCADIA, CA 91006
USA

CONTACT: *ANA M NGUYEN*
PHONE: *626-574-1175*
FAX: *626-574-0553*
E-MAIL: *anguyen@kgselectronics.com*

SUPPLIER CODE: *0000443295*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
CORE CAP	JA		POWER SUPPLIES	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

SUPERIOR THREAD ROLLING CO
12801 WENTWORTH ST
ARLETA, CA 91331
USA

CONTACT: *CAROLYN SMITH*
PHONE: *818-330-8821*
FAX: *818-504-3636*
E-MAIL: *csmith@superiorthread.com*

SUPPLIER CODE: *0000428833* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4445	ME		MACHINING (ROLLED THREADS)	
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL HARDNESS TESTING
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	WI-PRO-07 REV. K DATED 07/10/2020
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

SKYLOCK INDUSTRIES INC
1290 W OPTICAL DR
AZUSA, CA 91702
USA

CONTACT: *CANDY PEREZ*
PHONE: *626-334-2391-X*
FAX: *626-815-2595*
E-MAIL: *cperez@skylock.com*

SUPPLIER CODE: *0000423180*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

CPP - MAGPARTS OPERATION
1545 ROOSEVELT ST
AZUSA, CA 91702
USA

CONTACT: *KEN DERLEY*
PHONE: *626-334-7897 x81*
FAX: *8183347781*
E-MAIL: *ken.derley@cppcorp.com*

SUPPLIER CODE: *0000417501* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4163	CA		CASTINGS, SAND (ALUMINUM)	
4163	CB		CASTINGS, SAND (MAGNESIUM)	
4163	CD		CASTINGS, INVESTMENT (ALUM.ALLOYS)	
4163	CF		CASTINGS, PERM.MOLD (ALUMINUM)	
4163	CG		CASTINGS, PERM MOLD (MAGNESIUM)	
4163	CJ		CASTINGS (HI STRENGTH ALUM. PREM.QUAL.	
4163	CM		CASTINGS, INVESTMENT (MAGNESIUM)	
4163	CN		CASTINGS, SAND (MAG. PREM. QUALITY)	
4163	CZ		CASTINGS (COMPLETE BY FOUNDRY)	
4467	IO	X	HARDNESS TESTING	RESTRICTED TO BRINELL ONLY
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	IL	X	INSPECTION, FINAL DIMENSIONAL LAY-OUT APPROVAL (QPS-104)	APPROVED LAYOUT INSPECTOR IS DONALD DUQUE, #140
CORE CAP	LA		LAB, ROOM TEMP. TENSILE TESTING (ASTM E8, REF. QPS-104)	
CORE CAP	LM		LAB, QUANTITATIVE SPECTRO (AMS 2350, REF. QPS-104)	
CORE CAP	QM		CHROME PICKLE TREATMENT (TYPE I) MIL-M-3171	
CORE CAP	XG		HEAT TREAT MAGNESIUM, MIL-M-6857	
SQRM	0		MEETS MIN SQRM	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

CALIFORNIA AMFORGE CORP
750 NORTH VERNON AVE
AZUSA, CA 91702
USA

CONTACT: *Brandy Yniguez*
PHONE: *818-839-8424*
FAX:
E-MAIL: *byniguez@cal-amforge.com*

SUPPLIER CODE: *0000476631*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4017	DA4	X	FORGING LOW ALLOY STEEL, MECHANICAL PRESS	
4017	DA6	X	FORGING LOW ALLOY STEEL, UPSETTER	
4017	DC4	X	FORGING TITANIUM (EXCEPT 10-2-3 ALLOY), MECHANICAL PRESS	
4017	DC6	X	FORGING TITANIUM (EXCEPT 10-2-3 ALLOY), UPSETTER	
4017	DD4	X	FORGING TOOL STEEL, MECHANICAL PRESS	
4017	DD6	X	FORGING TOOL STEEL, UPSETTER	
4017	DE4	X	FORGING CORROSION RESISTANT & PH STEEL, MECHANICAL PRESS	
4017	DE6	X	FORGING CORROSION RESISTANT & PH STEEL, UPSETTER	
4017	DN4	X	FORGING 10-2-3 TITANIUM, MECHANICAL PRESS	
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	IL	X	INSPECTION, FINAL DIMENSIONAL LAY-OUT APPROVAL (QPS-104)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

AMETEK AMERON LLC DBA MASS SYSTEMS
4750 LITTLEJOHN ST
BALDWIN PARK, CA 91706
USA

CONTACT: *ALBERTO DELACRUZ*
PHONE: *626-337-4640 ...*
FAX: *626-960-0553*
E-MAIL: *alberto.delacruz@ametek.com*

SUPPLIER CODE: *0000450204* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	17		DIRECT SHIP AUTHORIZATION	
ADDITION	20		DESIGN CAPABLE	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
CORE CAP	HN		FIRE EXTINGUISHERS, AIRCRAFT	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

HENKEL CORPORATION
2850 WILLOW PASS RD
BAY POINT, CA 94565
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000477077*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	LV1		TESTING OF 299-947-315 MATERIAL PER 299-947-299.	
CORE CAP	LV2		TESTING OF 299-947-315 MATERIAL PER 299-947-399.	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

METAL SURFACES INC
6060 SHULL ST
BELL GARDENS, CA 90201
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000482335* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4006	PB	X	CADMIUM PLATE	RESTRICTED AS THE ONLY APPROVED ARE TANKS IE15 AND 62. THE APPROVAL OF TANK #IE15 AND TANK #62 SHALL
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4554	PO	X	ZINC-NICKEL ALLOY PLATING	RESTRICTED AS THE ONLY APPROVED TANKS ARE TANKS #100, #103,AND #103C. THE APPROVAL OF TANK 100 AN
APP-VI	6	X	CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0	X	MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

FLEXCO INC
6855 SUVA ST
BELL GARDENS, CA 90201
USA

CONTACT: *CHRIS ALLEN*
PHONE: *562-927-2525*
FAX: *562-927-2528*
E-MAIL: *C.Allen@flexcoinc.com*

SUPPLIER CODE: *0000476885*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	EA		PLASTIC GASKETS, SEALS, HOSES, PLUGS, ETC.	
CORE CAP	RB		RUBBER, DIE CUT PRODUCTS (GASKETS, SHEET)	
CORE CAP	ZH	X	HOSE ASSEMBLIES	
CORE CAP	ZZ	X	SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled if P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

4th STATE, INC
1260 ELMER ST
BELMONT, CA 94002
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000483444*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4589	AM6	X	SANDWICH STRUCTURES USING LARGE CELL CARBON CORE.	RESTRICTED TO PLASMA TREATMENT AS STATED IN PARAGRAPH 4.6.3.6,
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

APPLIED COMPOSITE STRUCTURES INC
1095/1195 COLUMBIA ST
BREA, CA 92821-2928
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000460070* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4339	MK1		MACHINING OF HONEYCOMB CORE, ALUMINUM	
4339	MK2		MACHINING OF HONEYCOMB CORE,NON-METALLIC	
4352	PH7B		SECTION XI - NON-METALLIC MATERIALS	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4424	IG1		IMMERSION ULTRASONIC INPECTON	
4424	IG2		SQUIRTER ULTRASONIC INSPECTION	
4424	IG3		REFLECTOR PLATE ULTRASONIC INSPECTION	
4449	AE3		BONDED STRUCTURES, FLAT, HI-TEMP BPS 4449	
4511	AM2		LAMINATE COMPOSITE STRUCTURES	
4514	MN		MACHINING, DRILLING & TRIMMING CARBON FIBER COMPOSITES	
4518	AM4		SANDWICH COMPOSITE STRUCTURES USING EPOXY RESIN IMPREGNATEDFABRIC AND UNIDIRECTIONAL TAPE	
4520	AM3		HIGH SERVICE TEMPERATURE RESIN, BMI SYSTEMS	
ADDITION	20		DESIGN CAPABLE	
APP-VI	6	X	CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0	X	MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

KIRKHILL INC
300 E CYPRESS ST
BREA, CA 92821
USA

CONTACT: *JAMES WOODHALL*
PHONE: *714-529-4901*
FAX: *714-529-6584*
E-MAIL: *jwoodhall@kirkhill.com*

SUPPLIER CODE: *0000478357*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	RA		RUBBER, MOLDED (SEALS, BOOTS, ETC.)	
CORE CAP	RB		RUBBER, DIE CUT PRODUCTS (GASKETS, SHEET)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

LEACH INTERNATIONAL CORPORATION
6900 ORANGETHORPE AVE
BUENA PARK, CA 90622
USA

CONTACT: *ADRIANA SOSA*
PHONE: *714-736-7352*
FAX: *7146701145*
E-MAIL: *Adriana.Sosa@leachcorp.com*

SUPPLIER CODE: *0000477199*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
CORE CAP	HD		ACTUATORS/RELAYS, ELECTRICAL	
CORE CAP	HJ		CONTROLS, REGULATORS, ELECTRICAL	
CORE CAP	KN		ELECTROSTATIC DISCHARGE CONTROL PROGRAM (DOD-STD-1686A)	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

K & L ANODIZING CO
1200 S. Victory Blvd
BURBANK, CA 91502
USA

CONTACT: *DANIEL CUNNINGHAM*
PHONE: *2138496815*
FAX: *8188450650*
E-MAIL:

SUPPLIER CODE: *0000400285*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4001	PA		ANODIZE CHROMIC ACID	
4007	QJ1	X	PASSIVATION, PROCEDURE I	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4387	PD1		HARD ANODIZE	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

SENIOR AEROSPACE SSP
2980 N SAN FERNANDO BLVD
BURBANK, CA 91504
USA

CONTACT: *CYNTHIA HALCOMB*
PHONE: *818-260-2247*
FAX:
E-MAIL: *chalcomb@seniorssp.com*

SUPPLIER CODE: *0000477694*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	ZH		HOSE ASSEMBLIES	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

HYDRA ELECTRIC CO
3151 KENWOOD
BURBANK, CA 91505
USA

CONTACT: *ALBERT TORRES*
PHONE: *818-843-6211*
FAX: *8188431209*
E-MAIL: *shipping@hydraelectric.com*

SUPPLIER CODE: *0000425444*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	KB		ELECTRICAL ASSEMBLY (SIMPLE) SWITCHES/TRANSFORMERS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

TECHNICAL METAL FINISHING
3401 W PACIFIC AVE
BURBANK, CA 91505
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000400628*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4310	QI		APPLICATION OF SOLID FILM LUBRICANT	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA

STATE: California

GKN AEROSPACE BANDY MACHING INC
3420 N SAN FERNANDO BLVD
BURBANK, CA 91510
USA

CONTACT: *JESSICA ANDERSON*
PHONE: *818-846-9020-170*
FAX: *818-846-0621*
E-MAIL: *jessica.anderson@usa.gknaerospace.com*

SUPPLIER CODE: *0000458657*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

HUTCHINSON AEROSPACE & INDUSTRY INC
4510 VANOWEN ST
BURBANK, CA 91505
USA

CONTACT: *ALEN SAROKHANIAN*
PHONE: *818-955-4254*
FAX: *818-955-4284*
E-MAIL: *alen.sarokhanian@hutchinsoninc.com*

SUPPLIER CODE: *0000476163* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4162	ZM1		INSTALLATION AND RETENTION OF BEARINGS THROUGH STAKING	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4467	IO		HARDNESS TESTING	
4592	IUID1		IUID: LABEL / NAMEPLATE	
4595	RFID		RFID: TAG	
ADDITION	20		DESIGN CAPABLE	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	QWI-10-10 REVISION "B"
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	ZM		BEARINGS (ROD END/SPHERICAL) QPS-102	
CORE CAP	ZN		BEARINGS (ELASTOMERIC) QPS-102	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

TT ELECTRONICS BI TECHNOLOGIES
413 ROOD RD SUITE 7
CALEXICO, CA 92231
USA

CONTACT: *ALEJANDRO BRAVO*
PHONE: *+526865641300*
FAX:
E-MAIL: *alejandro.bravo@ttelectronics.com*

SUPPLIER CODE: *0000476219*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	HZ		POTENTIOMETERS (RESISTORS)	
CORE CAP	JF		TRANSDUCERS/TRANSMITTERS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

SUPRA ALLOYS
352 BALBOA CIRCLE
CAMARILLO, CA 93012
USA

CONTACT: *CHARLES BERRY*
PHONE: *818-961-7151*
FAX: *805-914-1368*
E-MAIL: *cberry@supraalloys.com*

SUPPLIER CODE: *0000412919*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

PARKER HANNIFIN CORP STRATOFLEX
3800 CALLE TECATE
Camarillo, CA 93012
USA

CONTACT: *ALLAN MANN*
PHONE: *817-210-1509*
FAX: *805-987-9238*
E-MAIL: *Allan.Mann@parker.com*

SUPPLIER CODE: *0000477724* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	JH		VALVES	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

SKURKA AEROSPACE INC
4600 CALLE BOLARO
CAMARILLO, CA 93012
USA

CONTACT: *BILL FOLTZ*
PHONE: *805-484-8884 X25*
FAX:
E-MAIL: *bfoltz@skurka-aero.com*

SUPPLIER CODE: *0000423137*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
CORE CAP	HY		GENERATORS/ALTERNATORS	
CORE CAP	KA		ELECTRICAL ASSEMBLY (COMPLEX)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

HI TEMP INSULATION INC
4700 CALLE ALTO
CAMARILLO, CA 93012-8489
USA

CONTACT: *ANDY DEGUZMAN*
PHONE: *805-383-6171*
FAX: *805-484-7551*
E-MAIL: *andyd@hi-tempinsulation.com*

SUPPLIER CODE: *0000423283*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
ADDITION	20		DESIGN CAPABLE	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

MACHINETEK
1985 PALOMAR OAKS
Carlsbad, CA 92011-1307
USA

CONTACT: *Jay Huttinger*
PHONE: *760-438-6644*
FAX: *760-438-2288*
E-MAIL: *jay.huttinger@machinetek.com*

SUPPLIER CODE: *0000479774*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4339	MK1		MACHINING OF HONEYCOMB CORE, ALUMINUM	
4339	MK2		MACHINING OF HONEYCOMB CORE,NON-METALLIC	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

Interface Welding
20722 BELSHAW AVE.
CARSON, CA 90746
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000479108*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA

STATE: California

DUCOMMUN LABARGE TECHNOLOGIES
23301 WILMINGTON AVE
CARSON, CA 90745-6209
USA

CONTACT: *CLAIR LANE*
PHONE: *310-847-2873*
FAX: *805-499-2333*
E-MAIL: *celane@ducommun.com*

SUPPLIER CODE: *0000418172*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	KE		ELECTRICAL, EDGELITE PANELS/INTEGRALLY LIT	
CORE CAP	MO		MACHINING, PLASTICS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled if P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

PANKL AEROSPACE SYSTEMS
16615 EDWARDS RD
CERRITOS, CA 90703
USA

CONTACT: *BRANDON SAUW*
PHONE: *562-207-6392*
FAX: *562-207-6301*
E-MAIL: *Brandon.Sauw@panklaerospace.com*

SUPPLIER CODE: *0000406421* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4138	PS	X	CHEMICAL CLEANING OF AIRCRAFT MATERIALS	RESTRICED TO HAND WIPE WITH ACETONE PRIOR TO NDT
4467	IO	X	HARDNESS TESTING	LIMITED TO ROCKWELL HARDNESS TEST ONLY
4592	IUID1		IUID: LABEL / NAMEPLATE	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	GC		GEARS, DETAIL (PRIMARY/CRITICAL)	
CORE CAP	GD		GEARS, DETAIL (NON-PRIMARY)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

ONTIC ENGINEERING AND
20400 PLUMMER ST
CHATSWORTH, CA 91311
USA

CONTACT: *ALAN CHUANG*
PHONE: *818-725-2118*
FAX: *513-360-0091*
E-MAIL: *alan.chuang@ontic.com*

SUPPLIER CODE: *0000477412*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

AEROSPACE WELDING LLC
20500 PRAIRIE ST
Chatsworth, CA 91311
USA

CONTACT: *DAVID SAVAGE*
PHONE: *818-882-5411 x30*
FAX:
E-MAIL:

SUPPLIER CODE: *0000489137*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

CUSTOM CONTROL SENSORS, L.L.C.
21111 PLUMMER ST
CHATSWORTH, CA 91313-2516
USA

CONTACT: *ARAVIND VADHOOLA*
PHONE: *818-721-5138*
FAX: *8187090426*
E-MAIL: *AVadhoola@ccsdualsnap.com*

SUPPLIER CODE: *0000453957*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
ADDITION	21		INSPECTION DELEGATION	
CORE CAP	KB		ELECTRICAL ASSEMBLY (SIMPLE) SWITCHES/TRANSFORMERS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

FLAME ENTERPRISES
21500 GLEDHILL ST
CHATSWORTH, CA 91311
USA

CONTACT: *DIEGO LOZA*
PHONE:
FAX: *8187009168*
E-MAIL: *diego@flamecorp.com*

SUPPLIER CODE: *0000478304*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	BPN		DISTRIBUTOR PROVIDING BHT PART NUMBERED ITEMS MANUFACTURED BY BHT APPROVED SOURCES.	
CORE CAP	BPN		DISTRIBUTOR PROVIDING BHT PART NUMBERED ITEMS MANUFACTURED BY BHT APPROVED SOURCES.	
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	
SQRM	0		MEETS MIN SQRM	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

DYTRAN INSTRUMENTS INC
21592 MARILLA ST
CHATSWORTH, CA 91311
USA

CONTACT: *JULIE SILBERBERG*
PHONE: *818-700-7818 X10*
FAX: *2137007880*
E-MAIL: *jsilberberg@dytran.com*

SUPPLIER CODE: *0000406686*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	HA		ACCELEROMETERS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

NEW HAMPSHIRE BALL BEARINGS
9700 INDEPENDENCE AVE
CHATSWORTH, CA 91311
USA

CONTACT: *DONNIE WELLS*
PHONE: *818-407-9300 x42*
FAX:
E-MAIL: *dwells@nhbb.com*

SUPPLIER CODE: *0000486249* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-II	2		SPECIAL REQUIREMENTS FOR ANTI-FRICTION BEARING	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

MILLER CNC
789 Anita Street
Chula Vista, CA 91911
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000490563*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

CPP-INDUSTRY
16800 CHESTNUT ST
CITY OF INDUSTRY, CA 91745
USA

CONTACT: *ELDA ZAVALA*
PHONE: *626-937-3467*
FAX: *8189610894*
E-MAIL: *Elda.Zavala@cppcorp.com*

SUPPLIER CODE: *0000460513* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	
4089	IB4		INSPECTION, FLUORESCENT PENETRANT (POST-EMULSIFIED) CASTINGS/FORGINGS; INCLUDES IB2.	
4140	XI		HEAT TREAT MAR-AGING AND PH STEELS, SECT. 4	
4163	CC1		CASTINGS, INVESTMENT (CORROSION RESIST ALLOY)	
4163	CQ		VACUUM MELT SSTEEL CASTINGS	
4309	IF1		INSPECTION, RADIOGRAPHIC	
4309	IF2	X	INSPECTION, RADIOGRAPHIC (FINAL INSP.REF. QPS-104) MUST BE ACCOMPLISHED BY BHTI-APPROVED INTERPRETER	APP. INTERP., G. REYES #225, F. OCHOA #232, P. TRUJILLO #233, R. FREGOSO #242, D. ROSS #241
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL ONLY
4470	NJ3	X	WELDING (IN-PROCESS, CASTINGS) PH ALLOYS 17-4/15-5	APPROVED WELDER: MINH VAN NGUYEN W1
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	IL	X	INSPECTION, FINAL DIMENSIONAL LAY-OUT APPROVAL (QPS-104)	APPROVED IL INSPECTOR: JOHN ZERVOS #175 AND RIGOBERTO BLANCO #224
CORE CAP	LA		LAB, ROOM TEMP. TENSILE TESTING (ASTM E8, REF. QPS-104)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

NEWTON HEAT TREATING CO.
19235 E. WALNUT DRIVE
CITY OF INDUSTRY, CA 91748
USA

CONTACT: *JOHN AVALOS*
PHONE: *626- 964-6528 x*
FAX: *8189131582*
E-MAIL: *JAvalos@newtonheattreating.com*

SUPPLIER CODE: *0000427794*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4139	XA5	X	HEAT TREATMENT ALUM ALLOY 2024 LESS THAN .036 INCH (HAND/SPECIAL QUENCH)-(INCLUDES XA1,XA2,XA3,XA4)	XA5, BPS 4139, HEAT TREATMENT OF ALUMINIUM ALLOY 2024 LESS THAN . 036" THICK (HAND/SPECIAL QUENCH)-(I
4139	XA6	X	HTALUM ALLOY, COLD STABILIZATION	XA6, BPS 4139, HEAT TREATMENT OF ALUMINIUM ALLOY, COLD STABILIZATION.
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO		HARDNESS TESTING	ADD IO, BPS 4467(HARDNESS TESTING ONLY)
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

MAGNESIUM ALLOY
2420 N. Alameda st
compton, CA 90222
USA

CONTACT: *CHRISTINA OLIVERI*
PHONE: *310-605-1440*
FAX: *310-608-1637*
E-MAIL: *coliveri@magnesiumalloy.com*

SUPPLIER CODE: *0000477255* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4139	XA1	X	HEAT TREATMENT OF ALUMINUM ALLOY CASTINGS.	RESTRICTED TO AGE ONLY. APPROVED FURNACES: AGE - #1, 2, 3,AND 5; MAGNESIUM HEAT TREAT - #3 AND 5
4163	CA		CASTINGS, SAND (ALUMINUM)	
4163	CB		CASTINGS, SAND (MAGNESIUM)	
4163	CJ		CASTINGS (HI STRENGTH ALUM. PREM.QUAL.	
4163	CN		CASTINGS, SAND (MAG. PREM. QUALITY)	
4467	IO	X	HARDNESS TESTING	HARDNESS TESTING - ROCKWELL ONLY.
4470	NJ1		WELDING (IN-PROCESS CASTINGS) ALUMINUM 356/A356/357 ALLOYS	
4470	NJ4		WELDING (IN-PROCESS, CASTINGS) MAGNESIUM AZ91/AZ92/ZE41	
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	IL	X	INSPECTION, FINAL DIMENSIONAL LAY-OUT APPROVAL (QPS-104)	APPROVED IL INSPECTOR: LUIS MORENO #176.
CORE CAP	LM		LAB, QUANTITATIVE SPECTRO (AMS 2350, REF. QPS-104)	
CORE CAP	QM		CHROME PICKLE TREATMENT (TYPE I) MIL-M-3171	
CORE CAP	VHT		HEAT TREATING WAIVER	
CORE CAP	XG		HEAT TREAT MAGNESIUM, MIL-M-6857	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

CONTINENTAL FORGE CO., LLC.
412 E. El Segundo Blvd.,
COMPTON, CA 90222
USA

CONTACT: *JOSE MURO*
PHONE: *3106031014-123*
FAX: *3106317223*
E-MAIL: *jmuro@cforge.com*

SUPPLIER CODE: *0000454882*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4017	DB1		FORGING ALUMINUM, PRECISION (PRESS)	
4017	DB2		FORGING ALUMINUM, HYDRAULIC PRESS	
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	
4089	IB4		INSPECTION, FLUORESCENT PENETRANT (POST-EMULSIFIED) CASTINGS/FORGINGS; INCLUDES IB2.	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4389	QE11		PREPENETRANT ETCH OF WROUGHT ALUMINUM ALLOYS BPS 4389	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO	X	HARDNESS TESTING	
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	CIP: WI-20-01 REV NC DATED 4/15/2020, CHECKLIST: BELL CI AUDIT GUIDE
CORE CAP	IL	X	INSPECTION, FINAL DIMENSIONAL LAY-OUT APPROVAL (QPS-104)	APPROVED INSPECTORS: JESUS ROMER,#246
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

AAA PLATING & INSPECTION INC.
424 E DIXON ST
COMPTON, CA 90222
USA

CONTACT: *IVAN LASTRA*
PHONE: *310-637-1066 ...*
FAX: *3106378253*
E-MAIL: *ivan@aaaplating.com*

SUPPLIER CODE: *0000400097*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4007	QJ1	X	PASSIVATION, PROCEDURE I	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4436	PC		VACUUM CADMIUM PLATE	
4496	PJ		ION VAPOR DEPOSITION	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

MORRELL'S ELECTRO PLATING INC
PO BOX 3085
COMPTON, CA 90223
USA

CONTACT: *JOSE CASTANEDA*
PHONE: *424-370-7120*
FAX: *3106391025*
E-MAIL: *josec@morrellsplating.com*

SUPPLIER CODE: *0000400430*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4089	QE10		PREPENETRANT ETCH OF WROUGHT ALUMINUM ALLOYS BPS 4089	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6	X	CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	RESTRICTED TO OFFLOAD
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

SIERRA PACIFIC SUPPLY CO
PO BOX 4848
COMPTON, CA 90224
USA

CONTACT: *MONA MMORENO*
PHONE: *310-638-9318*
FAX: *3106388105*
E-MAIL: *mona@sierrapacificsupply.com*

SUPPLIER CODE: *0000422648*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

ACROMIL, LLC
1168 SHERBORN STREET
CORONA, CA 92879
USA

CONTACT: *ALEJANDRO ESPARZA MUNOZ*
PHONE: *951-339-1800*
FAX: *951-808-9969*
E-MAIL: *amunoz@acromil.com*

SUPPLIER CODE: *0000476453* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ	X	THERMAL FIT ASSEMBLY	COOLING METHOD ONLY
4542	QF		COLD EXPANDING OF FATIGUE CRITICAL HOLES IN METALS	
4548	QO		HIGH INTERFERANCE FIT BUSHING INSTALLATION FOR FATIGUE LIFEIMPROVEMENT	
4592	IUID1		IUID: LABEL / NAMEPLATE	
4595	RFID		RFID: TAG	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

LAMINATED SHIM CO INC
1691 CALIFORNIA AVE
CORONA, CA 92881
USA

CONTACT: *ABIGAIL CIRIACO*
PHONE: *951-273-3900 x22*
FAX: *817-503-0045*
E-MAIL: *aciriaco@laminatedshim.com*

SUPPLIER CODE: *0000412455*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	21		INSPECTION DELEGATION	
CORE CAP	ZD		SHIMS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

G&N RUBICON GEAR INC
225 CITATION CIRCLE
CORONA, CA 92880
USA

CONTACT: *AMIR RODOLF*
PHONE:
FAX: *714-973-2350*
E-MAIL: *ARODOLF@RUBICON-GEAR.COM*

SUPPLIER CODE: *0000471528*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	GC		GEARS, DETAIL (PRIMARY/CRITICAL)	
CORE CAP	GD		GEARS, DETAIL (NON-PRIMARY)	
SQRM	0		MEETS MIN SQRM	
SQRM	ACS		APPROVED CLASSIFIED SUBTIER	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

CIRCOR AEROSPACE PROD GRP
2301 WARDLOW RD
CORONA, CA 92878
USA

CONTACT: *AMY MAC*
PHONE: *951-270-6291*
FAX: *9512706201*
E-MAIL: *Amy.Mac@circor.com*

SUPPLIER CODE: *0000478242*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
CORE CAP	JH		VALVES	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

THERMAL STRUCTURES INC
2362 RAILROAD ST
CORONA, CA 92878
USA

CONTACT: *Rick Mackay*
PHONE: *951-736-9911*
FAX: *9097361064*
E-MAIL: *rmackay@thermalstructures.com*

SUPPLIER CODE: *0000418133*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	ZA		MISCELLANEOUS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

BE AEROSPACE INC DBA TEKLAM CORP
350 W RINCON STREET
CORONA, CA 92880
USA

CONTACT: *FREDY CANUL*
PHONE: *951-356-8420*
FAX: *951-278-0389*
E-MAIL: *fredycanul@teklam.com*

SUPPLIER CODE: *0000429963*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

MILLWORX PRECISION MACHINING INC
506 MALLOY CT
CORONA, CA 92878
USA

CONTACT: *ART GREEN*
PHONE: *951-371-2683*
FAX: *951-371-4863*
E-MAIL: *art@millworxprecision.com*

SUPPLIER CODE: *0000473985*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ	X	THERMAL FIT ASSEMBLY	THERMAL FIT RESTRICTED TO COLD FIT ONLY
4592	IUID1		IUID: LABEL / NAMEPLATE	
ADDITION	21		INSPECTION DELEGATION	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

SAFRAN ELECTRONICS & DEFENSE
3184 PULLMAN ST
COSTA MESA, CA 92626-3319
USA

CONTACT: *KHIEN HOANG*
PHONE:
FAX:
E-MAIL: *KHIEN.HOANG@SAGEM.COM*

SUPPLIER CODE: *0000476817*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	KD		ELECTRICAL INSTRUMENTS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

MISTRAS SERVICES
8427 ATLANTIC AVE
CUDAHY, CA 90201
USA

CONTACT: *GREG BOLDUC*
PHONE: *323-583-1653*
FAX: *2135601627*
E-MAIL: *GREGORY.BOLDUC@MISTRASGROUP.COM*

SUPPLIER CODE: *0000400226* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4007	QJ2		PASSIVATION, PROCEDURE II	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	
4089	IB4		INSPECTION, FLUORESCENT PENETRANT (POST-EMULSIFIED) CASTINGS/FORGINGS; INCLUDES IB2.	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4309	IF1		INSPECTION, RADIOGRAPHIC	
4309	IF2	X	INSPECTION, RADIOGRAPHIC (FINAL INSP.REF. QPS-104) MUST BE ACCOMPLISHED BY BHTI-APPROVED INTERPRETER	DOES NOT INCLUDE TITANIUM ALLOY CASTINGS
4389	QE11		PREPENETRANT ETCH OF WROUGHT ALUMINUM ALLOYS BPS 4389	
4389	QE5		CHEMICAL MILLING OF TITANIUM	
4389	QE7		PRE PENETRANT ETCH ALUMINUM	
4389	QE9		PRE PENETRANT ETCH TITANIUM	
4399	ID		INSPECTION, ULTRASONIC, OF FORGINGS & WROUGHT STOCK (MIL-STD-2154)	
4424	IG1		IMMERSION ULTRASONIC INPECTON	
4424	IG2		SQUIRTER ULTRASONIC INSPECTION	
4424	IG3		REFLECTOR PLATE ULTRASONIC INSPECTION	
4424	IG4		CONTACT ULTRASONIC INSPECTION	
4492	IM		INSPECTION, FLUOROSCOPIC/RADIOGRAPHIC	
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled Copy

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

HYATT DIE CAST AND ENGINEERING
4656 LINCOLN AVE
CYPRESS, CA 90630
USA

CONTACT: *ALFREDO GOMEZ*
PHONE: *714-826-7550 ...*
FAX:
E-MAIL: *alfredo.gomez@hyattdiecast.com*

SUPPLIER CODE: *0000445595*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
CORE CAP	CE		CASTINGS, DIE	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

PRECISION METAL PRODUCTS INC
850 WEST BRADLEY AVE
EL CAJON, CA 92020
USA

CONTACT: *ARTURO BARAVALLE*
PHONE: *619-726-6167*
FAX:
E-MAIL: *orders@pmpforge.com*

SUPPLIER CODE: *0000478419* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4017	DA4		FORGING LOW ALLOY STEEL, MECHANICAL PRESS	
4017	DA7		FORGING LOW ALLOY STEEL, HIGH ENERGY	
4017	DB4		FORGING ALUMINUM, MECHANICAL PRESS	
4017	DC4	X	FORGING TITANIUM (EXCEPT 10-2-3 ALLOY), MECHANICAL PRESS	DO NOT INCLUDE 10-2-3 ALLOY.
4017	DC7	X	FORGING TITANIUM (EXCEPT 10-2-3 ALLOY), HIGH ENERGY	DO NOT INCLUDE 10-2-3 ALLOY.
4017	DD4		FORGING TOOL STEEL, MECHANICAL PRESS	
4017	DD7		FORGING TOOL STEEL, HIGH ENERGY	
4017	DE7		FORGING CORROSION RESISTANT & PH STEEL, HIGH ENERGY	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4389	QE9	X	PRE PENETRANT ETCH TITANIUM	RESTRICTED TO ALPHA CASE REMOVAL AFTER HEAT TREAT ON TITANIUM ALLOYS ONLY DSLATTON 3-2-16.
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

PRECISION COIL SPRING COMPANY
10107 ROSE AVE
EL MONTE, CA 91731
USA

CONTACT: *ADRIANA RAMIREZ*
PHONE: *626-444-0561*
FAX: *626-444-3712*
E-MAIL: *a.ramirez@pcspring.com*

SUPPLIER CODE: *0000411515*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4140	XB	X	HEAT TREAT LOW ALLOY STEEL, SEC. 2	RESTRICTED TO IN-PLANT STRESS RELIEVE TO 1400 F. MAX.
4140	XI	X	HEAT TREAT MAR-AGING AND PH STEELS, SECT. 4	RESTRICTED TO PH-HARDENED SPRING STEEL TO SEC. 4, TBL. XII.
4467	IO	X	HARDNESS TESTING	HARDNESS TESTING FOR ROCKWELL ONLY
ADDITION	20		DESIGN CAPABLE	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	SC		SHEET METAL DETAILS	
CORE CAP	ZB		SPRINGS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

TELEDYNE CONTROLS, LLC
501 CONTINENTAL BLVD
EL SEGUNDO, CA 90245
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000477752* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	12		SUPPLIER DESIGNED COMPUTER SOFTWARE	
ADDITION	20		DESIGN CAPABLE	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
CORE CAP	KA		ELECTRICAL ASSEMBLY (COMPLEX)	
CORE CAP	WA		SOFTWARE	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

UNITED VALVE CO DIV OF FEDERAL INDU
645 HAWAII ST
EL SEGUNDO, CA 90245
USA

CONTACT: *AIDE NAVARRO*
PHONE: *310-297-4053*
FAX:
E-MAIL: *anavarro@fedindustries.com*

SUPPLIER CODE: *0000431327*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	ZG		HYDRAULIC ACTUATORS/UNITS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

TORAY ADVANCED COMPOSITES, ADS.LLC
2450 CORDELIA RD
FAIRFIELD, CA 94534
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000473960* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4352	PH7B		SECTION XI - NON-METALLIC MATERIALS	
4469	EE		PLASTICS, COMPRESSION MOLDED	
4514	MN		MACHINING, DRILLING & TRIMMING CARBON FIBER COMPOSITES	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

FORGED METALS
10685 BEECH AVE
FONTANA, CA 92337
USA

CONTACT: *CENTRAL ESTIMATING TEAM*
PHONE: *909-349-6600*
FAX: *9093509425*
E-MAIL: *rings@howmet.com*

SUPPLIER CODE: *0000476898*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4017	DA5		FORGING LOW ALLOY STEEL, RING MILL	
4017	DB5	X	FORGING ALUMINUM, RING MILL	CODE FORGINGS MUST BE MACHINED ON ALL SURFACES. MUST USE FURNACES CONFORMING TO BPS 4017 / QPS 104
4017	DC5		FORGING TITANIUM(EXCEPT 10-2-3 ALLOY), RING MILL	
4017	DD5		FORGING TOOL STEEL, RING MILL	
4017	DE5		FORGING CORROSION RESISTANT & PH STEEL, RING MILL	
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

OMNI METAL FINISHING INC.
11665 COLEY RIVER CIRCLE
FOUNTAIN VALLEY, CA 92708
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000478869* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4007	QJ1		PASSIVATION, PROCEDURE I	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4084	PF		BLACK OXIDE - ALLOY STEELS	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4089	QE10		PREPENETRANT ETCH OF WROUGHT ALUMINUM ALLOYS BPS 4089	
4089	QE12		PREPENETRANT ETCH OF TITANIUM ALLOYS	
4092	IC	X	INSPECTION, NITAL ETCH	AUDIT RESTRICTED TO INSPECTOR J. MORENO EXPIRING AUG 31, 2024.
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4310	QI		APPLICATION OF SOLID FILM LUBRICANT	
4312	PI	X	SELECTIVE BRUSH CADMIUM PLATING	RESTRICTED TO THE APPROVED PLATERS, JAVIER HERNANDEZ, CARLOS NAVA, JAVIER SANCHEZ RIVERA, AND RAMON
4384	QC		PHOSPHATIZING OF METALS	
4597	PT	X	SELECTIVE BRUSH ZINC-NICKEL ALLOY PAINTING	RESTRICTED TO THE APPROVED PLATERS, JAVIER HERNANDEZ, CARLOS NAVA, JAVIER SANCHEZ RIVERA, AND RAMON
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

HYDRAFLOW
1881 W MALVERN AVE
FULLERTON, CA 92833
USA

CONTACT: *DAI LIEN*
PHONE: *714-773-2600*
FAX: *714-773-6351*
E-MAIL: *dlien@hydraflow.com*

SUPPLIER CODE: *0000477072*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	ZH		HOSE ASSEMBLIES	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

ADAMS RITE AEROSPACE
4141 N PALM STREET
FULLERTON, CA 92835
USA

CONTACT: *BRIAN LIEU*
PHONE: *714-278-6982*
FAX: *817-466-0494*
E-MAIL: *blieu@araero.com*

SUPPLIER CODE: *0000475646*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
APP-IV	4		SPECIAL REQUIREMENTS FOR ELECTRICAL AND ELECTRONIC ITEMS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

KITTYHAWK PRODUCTS
11651 MONARCH ST
GARDEN GROVE, CA 92841-1816
USA

CONTACT: *Craig Barnthson*
PHONE: *817-280-5191-N/A*
FAX: *7148938709*
E-MAIL: *cbarnthson@bellflight.com*

SUPPLIER CODE: *0000411180*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4531	QT		HOT ISOSTATIC PRESSING OF CASTINGS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

GKN AEROSPACE TRANSPARENCY SYSTS
12122 WESTERN AVE
GARDEN GROVE, CA 92841
USA

CONTACT: *HUNTER ORENSZTEIN*
PHONE: *818-665-8304*
FAX: *7148987428*
E-MAIL: *Hunter.Orensztein@tsusa.gknaerospace.com*

SUPPLIER CODE: *0000477720* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

AIR INDUSTRIES CORP
12570 KNOTT ST
GARDEN GROVE, CA 92842-3265
USA

CONTACT: *BRETT WILSON*
PHONE: *714-890-6209*
FAX: *7148927904*
E-MAIL: *BWilson@aicpcc.com*

SUPPLIER CODE: *0000475701* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL HARDNESS TESTING
ADDITION	20		DESIGN CAPABLE	
ADDITION	21		INSPECTION DELEGATION	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	LU1		HYDROGEN EMBRITTLEMENT TESTING	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

SAINT GOBAIN PERFORMANCE PLASTICS
7301 ORANGEWOOD AVE
GARDEN GROVE, CA 92841
USA

CONTACT: *ADRIAN PINEDA*
PHONE: *714-688-2633*
FAX: *714-688-2701*
E-MAIL: *adrian.pineda@saint-gobain.com*

SUPPLIER CODE: *0000450176*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
ADDITION	21		INSPECTION DELEGATION	
CORE CAP	JL		SEALS, LUBRICATING/COMPLEX/MAGNETIC	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

AERO DYNAMIC MACHINING, INC
7472 Chapman Avenue
GARDEN GROVE, CA 92841
USA

CONTACT: *CHRIS CAMPBELL*
PHONE: *316-304-1192*
FAX: *714-379-1453*
E-MAIL: *ccampbell@aerodynamicinc.com*

SUPPLIER CODE: *0000488640* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

ABRASIVE FINISHING CO
14920 S MAIN
GARDENA, CA 90248
USA

CONTACT: *Edward Rivera*
PHONE: *310-323-7175*
FAX: *3103238494*
E-MAIL: *edward@abrasivefinishingcompany.com*

SUPPLIER CODE: *0000400739*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4409	QG1		SHOT PEENING, METHOD I	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

SPS TECHNOLOGIES LLC.
1700 WEST 132ND ST
GARDENA, CA 90249
USA

CONTACT: *DAN BARCROFT*
PHONE: *310-819-4778*
FAX: *310-819-4776*
E-MAIL: *daniel.barcroft@pccairframe.com*

SUPPLIER CODE: *0000477428* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL HARDNESS TESTING ONLY. RESTRICTED TO HRC & HR30N SCALES.
ADDITION	20		DESIGN CAPABLE	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	CIP/CHECKLIST: WORK INSTRUCTION 46-3 DATED 2/26/2019 IS APPROVED.
CORE CAP	LA		LAB, ROOM TEMP. TENSILE TESTING (ASTM E8, REF. QPS-104)	
CORE CAP	LE		LAB, FATIGUE TESTING (ASTM E466, REF. QPS-104)	
CORE CAP	LG		LAB, METALLOGRAPHY (CAPA, ONLY, REF. QPS-104)	
CORE CAP	LH		LAB, MICROHARDNESS TEST. (BPS 4467, REF. QPS-104)	
CORE CAP	LN		LAB, HYDROGEN ANALYSIS (CAPABILITY ONLY, REF. QPS-104)	
CORE CAP	LU1		HYDROGEN EMBRITTLEMENT TESTING	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	MF		MACHINING (SCREW MACHINE DETAILS)	
CORE CAP	XL		HEAT TREAT STEEL (MIL-H-6875)	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

DUCOMMUN AEROSTRUCTURES
268 E GARDENA BLVD
GARDENA, CA 90247-0310
USA

CONTACT: *JUNIOR PEKO*
PHONE: *310-847-2878*
FAX: *310-380-5238*
E-MAIL: *jpeko@ducommun.com*

SUPPLIER CODE: *0000475596*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4462	SN1		FORMING TITANIUM SHEET - COLD FORMING	
4462	SN2		FORMING TITANIUM SHEET - HOT FORMING	
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL HARDNESS TESTING
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	SA		SHEET METAL ASSEMBLIES (COMPLEX)	
CORE CAP	SB		SHEET METAL ASSEMBLIES (SIMPLE)	
CORE CAP	SC		SHEET METAL DETAILS	
CORE CAP	SD		FORMING, STRETCH	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

GLENAIR INC
1211 AIR WAY
GLENDALE, CA 91201-2497
USA

CONTACT: *ELIZABETH REAL*
PHONE: *818-247-6000 x27*
FAX: *818-500-9912*
E-MAIL: *ereal@glenair.com*

SUPPLIER CODE: *0000476943*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4439	KQ	X	SOLDERING OF ELECTRICAL AND ELECTRONIC EQUIPMENT, GENERAL REQUIREMENTS.	APPROVED FOR HAND SOLDERING ONLY
ADDITION	20		DESIGN CAPABLE	
APP-IV	4		SPECIAL REQUIREMENTS FOR ELECTRICAL AND ELECTRONIC ITEMS	
CORE CAP	KM		CABLE ASSEMBLIES, WIRING/DATA BUS HARNESSES	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

KIDDE DUAL SPECTRUM
163 AERO CAMINO
GOLETA, CA 93117
USA

CONTACT: *COURTNEY RASCOE*
PHONE: *252-293-7219*
FAX: *805-685-8227*
E-MAIL: *COURTNEY.RASCOE@COLLINS.COM*

SUPPLIER CODE: *0000476156* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

INTEGRATED PROCUREMENT TECHNOLOGIES
7230 HOLLISTER AVE
GOLETA, CA 93117
USA

CONTACT: *CHRIS PARRISH*
PHONE: *805-682-0842*
FAX: *805-682-9434*
E-MAIL: *chris@iptsb.com*

SUPPLIER CODE: *0000480492*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	BPN		DISTRIBUTOR PROVIDING BHT PART NUMBERED ITEMS MANUFACTURED BY BHT APPROVED SOURCES.	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

WEMS, INC.
4650 W Rosecrans Ave
Hawthorne, CA 90250
USA

CONTACT: *ALLEL IFRI*
PHONE: *310-644-0251*
FAX: *310-644-5334*
E-MAIL: *aifri@wems.com*

SUPPLIER CODE: *0000432112*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	KP		SOLDERING TECHNOLOGY (MIL-STD-2000A, RESTRICTED APPROVAL)	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

PACIFIC SCIENTIFIC
3601 Union Road
HOLLISTER, CA 95023
USA

CONTACT: *ALEX MCGILL*
PHONE: *831-630-5402*
FAX:
E-MAIL: *amcgill@psemc.com*

SUPPLIER CODE: *0000477753*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	HM		EXPLOSIVE DEVICES	
CORE CAP	ZZ	X	SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	RESTRICTED TO THE 209 CANOPY REMOVAL SYSTEM.
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

ELEMENT MATERIALS TECHNOLOGY
15062 Bolsa Chica
Huntington Beach, CA 92649
USA

CONTACT: *BILL REUTTER*
PHONE: *714-933-2094*
FAX: *7148928159*
E-MAIL: *bill.reutter@element.com*

SUPPLIER CODE: *0000426153*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4139	LJ		LAB INTERGRANULAR CORROSION TESTING (ASTM G 110, REF QPS-104)	
4431	LW		TESTING OF WELD SAMPLES	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO		HARDNESS TESTING	
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
CORE CAP	LA		LAB, ROOM TEMP. TENSILE TESTING (ASTM E8, REF. QPS-104)	
CORE CAP	LB		LAB, ELEVATED TEMP. TENSILE TESTING (ASTM E21, REF. QPS-104)	
CORE CAP	LC		LAB, STRESS RUPTURE TESTING (ASTM E139/E292 REF. QPS-104)	
CORE CAP	LD		LAB, IMPACT TESTING (ASTM E23, REF. QPS-104)	
CORE CAP	LF		LAB, FRACTURE TOUGHNESS DETERMINATION (ASTM E399, REF. QPS-104)	
CORE CAP	LG		LAB, METALLOGRAPHY (CAPA, ONLY, REF. QPS-104)	
CORE CAP	LH		LAB, MICROHARDNESS TEST. (BPS 4467, REF. QPS-104)	
CORE CAP	LM		LAB, QUANTITATIVE SPECTRO (AMS 2350, REF. QPS-104)	
CORE CAP	LN		LAB, HYDROGEN ANALYSIS (CAPABILITY ONLY, REF. QPS-104)	
CORE CAP	LO		LAB, NITROGEN ANALYSIS (CAPABILITY ONLY REF. QPS-104)	
CORE CAP	LP		LAB, OXYGEN ANALYSIS (CAPABILITY ONLY REF. QPS-104)	
CORE CAP	LQ		LAB, BORON ANALYSIS (CAPABILITY ONLY REF. QPS-104)	
SQRM	0		MEETS MIN SQRM	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

MISSION CRITICAL COMPOSITES
15400 Graham Street, SUITE 102
HUNTINGTON BEACH, CA 92649
USA

CONTACT: *FELIPE CARBAJAL*
PHONE: *714-831-2091*
FAX:
E-MAIL: *Fcarbajal@mc-composites.com*

SUPPLIER CODE: *0000485236*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4511	AM2	X	LAMINATE COMPOSITE STRUCTURES	BPS 4511 (AM2) LIMITED TO CROSSPLYING OF PREPREG FOR HEXCELTO 299-947-350, 299-947-354, 299-947-371
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

NDT SYSTEMS INC.
5542 BUCKINGHAM DR
HUNTINGTON BEACH, CA 92649
USA

CONTACT: *ANN MEEK*
PHONE: *714-893-2438*
FAX: *714-897-3840*
E-MAIL: *info@ndtsystems.com*

SUPPLIER CODE: *0000406417*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

AMERICAN PRECISION HYDRAULICS INC
5601 RESEARCH DR
HUNTINGTON BEACH, CA 92649
USA

CONTACT: *FRANK VILLEGAS*
PHONE: *714-903-8610*
FAX: *7149038620*
E-MAIL: *quality@americanprecisionassembly.com*

SUPPLIER CODE: *0000472804*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ	X	THERMAL FIT ASSEMBLY	RESTR TO APP THAT DON'T REQ HEAT ABOVE ROOM TEMP, INCL. HEAT OF HOUSINGS, POST THERM. FIT STRESS REL
4162	ZM1		INSTALLATION AND RETENTION OF BEARINGS THROUGH STAKING	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

TIODIZE CO INC
5858 Engineer Drive
HUNTINGTON BEACH, CA 92649
USA

CONTACT: *TERRY PARKS*
PHONE: *714.902.0510*
FAX: *7148910186*
E-MAIL: *terry.parks@tiodize.com*

SUPPLIER CODE: *0000437463*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4007	QJ1		PASSIVATION, PROCEDURE I	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4310	QI		APPLICATION OF SOLID FILM LUBRICANT	
4387	PD1		HARD ANODIZE	
4387	PD2		HARD ANODIZE (PTFE, TFE COATING)	
4456	QH		ANTI-FRETTING TREATMENT FOR TITANIUM ALLOYS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

BODYCOTE THERMAL PROCESSING
3370 BENEDICT WAY
HUNTINGTON PARK, CA 90255
USA

CONTACT: *RICK LEE*
PHONE: *323-583-1231 ...*
FAX: *2135891255*
E-MAIL: *rick.lee@bodycote.com*

SUPPLIER CODE: *0000400279* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4140	XB		HEAT TREAT LOW ALLOY STEEL, SEC. 2	
4140	XH		HEAT TREAT STAINLESS STEEL, SECT. 3	
4140	XI		HEAT TREAT MAR-AGING AND PH STEELS, SECT. 4	
4140	XJ		HEAT TREAT TOOL STEEL SECT. 5	
4467	IO	X	HARDNESS TESTING	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	XL		HEAT TREAT STEEL (MIL-H-6875)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

AIRCRAFT X-RAY INC
5216 PACIFIC BLVD
HUNTINGTON PARK, CA 90255
USA

CONTACT: *JUAN PEREZ*
PHONE: *323-587-4141*
FAX: *3235886410*
E-MAIL: *jperez@aircraftxray.com*

SUPPLIER CODE: *0000403328*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4001	PA		ANODIZE CHROMIC ACID	
4007	QJ1		PASSIVATION, PROCEDURE I	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	
4089	IB4		INSPECTION, FLUORESCENT PENETRANT (POST-EMULSIFIED) CASTINGS/FORGINGS; INCLUDES IB2.	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4182	QB2		CHEMICAL FILM TREATMENT, CLASS 3	
4309	IF1A		DIGITAL/COMPUTED RADIOGRAPHY	
4309	IF1		INSPECTION, RADIOGRAPHIC	
4309	IF2	X	INSPECTION, RADIOGRAPHIC (FINAL INSP.REF. QPS-104) MUST BE ACCOMPLISHED BY BHTI-APPROVED INTERPRETER	APPROVED INTERPRETERS: LEONARD LONGOBARDI #26 AND GABRIEL GARCIA #293
4310	QI	X	APPLICATION OF SOLID FILM LUBRICANT	DOES NOT INCLUDE PHOSPHATE COATING CAPABILITY
4389	QE7		PRE PENETRANT ETCH ALUMINUM	
4389	QE8		PRE PENETRANT ETCH CU ALLOYS	
4389	QE9		PRE PENETRANT ETCH TITANIUM	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO	X	HARDNESS TESTING	ROCKWELL ONLY
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

Q PLUS QPL TECHNOLOGIES INC
13765 ALTON PARKWAY UNIT E
IRVINE, CA 92618
USA

CONTACT: *Craig Barnthson*
PHONE: *817-280-5191-N/A*
FAX: *9493807790*
E-MAIL: *cbarnthson@bellflight.com*

SUPPLIER CODE: *0000424627*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-III	3	X	SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	IL	X	INSPECTION, FINAL DIMENSIONAL LAY-OUT APPROVAL (QPS-104)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

PARKER HANNIFIN CORP CUSTOMER
14300 ALTON PARKWAY
IRVINE, CA 92618-1814
USA

CONTACT: *AIREEN EDILLON*
PHONE: *949-809-8337*
FAX: *949-465-4329*
E-MAIL: *CSM@PARKER.COM*

SUPPLIER CODE: *0000477446*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	ZG		HYDRAULIC ACTUATORS/UNITS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

ROGERSON AIRCRAFT EQUIPMENT GROUP
16940 VON KARMAN
IRVINE, CA 92606
USA

CONTACT: *CHAN KIM*
PHONE: *949-442-2347*
FAX: *626-449-1527*
E-MAIL: *kimc@rogerson.com*

SUPPLIER CODE: *0000417553* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

FMH CORP FLEXIBLE METAL HOSE
17072 Daimler Street
Irvine, CA 92614
USA

CONTACT: *AVILOV DAVIS*
PHONE: *949-577-5931*
FAX: *7145456619*
E-MAIL: *avilov.davis@ametek.com*

SUPPLIER CODE: *0000413123*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4007	QJ1		PASSIVATION, PROCEDURE I	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4113	RW	X	PREPARATION OF METALS FOR RESISTANCE WELDING	RESTRICTED TO STAINLESS STEELS AND TITANIUM
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4207	ND	X	WELDING, FUSION OF TITANIUM	RESTRICTED TO CLASS A WELDMENTS ONLY.
4359	NE	X	WELDING, HELIARC OF STEEL	RESTRICTED TO CLASS A WELDMENTS ONLY. RESTRICTED TO ALLOY GROUP IIA & ALLOY GROUP III.
4404	NF	X	WELDING, HELIARC OF ALUMINUM	RESTRICTED TO CLASS A WELDMENTS ONLY.
4462	SN1	X	FORMING TITANIUM SHEET - COLD FORMING	
4462	SN4		CLEANING & DESCALING OF TITANIUM MATERIAL TO SECTION I	
4525	SN5		FABRICATION AND INSTALLATION OF TITANIUM TUBING ASSEMBLIES	
ADDITION	20		DESIGN CAPABLE	
CORE CAP	JG		DUCTS & BELLOWS	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	TB		TUBE BENDING	
CORE CAP	ZH		HOSE ASSEMBLIES	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

SHUR LOK CORP
2541 WHITE RD
IRVINE, CA 92614-6235
USA

CONTACT: *ANA CISNIEGA*
PHONE: *949-655-9256*
FAX: *949-660-8601*
E-MAIL: *ana.cisniega@pccairframe.com*

SUPPLIER CODE: *0000477639*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

MEGGITT (ORANGE COUNTY), INC.
4 MARCONI
IRVINE, CA 92618
USA

CONTACT: *ASHLEY OLIVAS*
PHONE: *949-493-8181*
FAX: *949-487-7151*
E-MAIL: *Ashley.Olivas@meggitt.com*

SUPPLIER CODE: *0000476839*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	12		SUPPLIER DESIGNED COMPUTER SOFTWARE	
ADDITION	20		DESIGN CAPABLE	
CORE CAP	HA		ACCELEROMETERS	
CORE CAP	JF		TRANSDUCERS/TRANSMITTERS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

AVON PROTECTION CERADYNE, LLC (APC)
4000 BARRANCA
IRVINE, CA 92604
USA

CONTACT: *CLIFF COOLBAUGH*
PHONE: *714-549-0421-N/A*
FAX: *714-549-5401*
E-MAIL: *clifford.coolbaugh@avon-protection.com*

SUPPLIER CODE: *0000456151*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4425	AS	X	BONDING, SPLICING HONEYCOMB CORES & INSTALLING INSERTS	RESTRICTED TO SOLID LAMINATES
ADDITION	20		DESIGN CAPABLE	
CORE CAP	ZS		BALLISTIC PANELS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

EATON CORPORATION
9650 JERONIMO ROAD
IRVINE, CA 92618
USA

CONTACT: *ALFREDO MUNOZ*
PHONE: *949-413-8430*
FAX: *714-752-2997*
E-MAIL: *alfredomunoz@eaton.com*

SUPPLIER CODE: *0000456440*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	JH		VALVES	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

MEGGITT DEFENSE SYSTEMS INC
9801 MUIRLANDS BLVD
IRVINE, CA 92618
USA

CONTACT: *ART QUINTANA*
PHONE: *851-734-0070-227*
FAX: *951-734-2594*
E-MAIL: *art.quintana@meggitt.com*

SUPPLIER CODE: *0000477350*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

SIERRA ALLOYS CO INC
5467 AYON AVE
IRWINDALE, CA 91706
USA

CONTACT: *DIANE FARLEY*
PHONE: *626-969-6711*
FAX: *6269696719*
E-MAIL: *dfarley@sierraalloys.com*

SUPPLIER CODE: *0000422599* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4017	DA8		FORGING LOW ALLOY STEEL, OPEN FRAME	
4017	DC8		FORGING TITANIUM (EXCEPT 10-2-3 ALLOY), OPEN FRAME	
4017	DD8		FORGING TOOL STEEL, OPEN FRAME	
4017	DE8		FORGING CORROSION RESISTANT & PH STEEL, OPEN FRAME	
4017	DN8		FORGING 10-2-3 TITANIUM, OPEN FRAME	
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	CIP: WI BH 002 (REV NEW), CHECKLIST: WI BH 001 (REV NEW)
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

VIP RUBBER & PLASTIC CO. INC
540 SOUTH CYPRESS ST
LA HABRA, CA 90631
USA

CONTACT: *BRENT WESTBROOK*
PHONE: *562-458-3560*
FAX: *562-905-3460*
E-MAIL: *brentw@viprubber.com*

SUPPLIER CODE: *0000487516*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

MALBERT & MITCHELL GRINDING CORP
901 SOUTH CYPRESS STREET
LA HABRA, CA 90631
USA

CONTACT: *LARRY PLANK*
PHONE: *7145259009*
FAX: *7145259010*
E-MAIL: *larry@malbertgrind.com*

SUPPLIER CODE: *0000473084*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MG		MACHINING (SPECIAL TYPE)	
SQRM	0		MEETS MIN SQRM	
SQRM	ACS	X	APPROVED CLASSIFIED SUBTIER	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

AC&A ENTERPRISES, LLC
25671 COMMERCENTRE DRIVE
LAKE FOREST, CA 92630
USA

CONTACT: *DOUG MCLARTY*
PHONE: *949-716-3511 ...*
FAX:
E-MAIL: *dmclarty@appliedcomposites.com*

SUPPLIER CODE: *0000487044*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

NC DYNAMICS LLC
3401 E. 69TH STREET
LONG BEACH, CA 90805
USA

CONTACT: *JESUS ARAMBULA*
PHONE: *562-634-7392*
FAX: *562-636-6220*
E-MAIL: *JARAMBULA@NCDYNAMICS.COM*

SUPPLIER CODE: *0000488590* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ	X	THERMAL FIT ASSEMBLY	RESTRICTED TO COOLING METHOD AND PARTS NOT REQUIRING STRESSRELIEF.
4162	ZM1	X	INSTALLATION AND RETENTION OF BEARINGS THROUGH STAKING	RESTRICTED TO ROLL STAKING ONLY.
4528	KR		ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	
4570	RP	X	INSTALLATION OF ADHESIVE BONDED FASTENERS ON COMPOSITE AND METALLIC STRUCTURES	RESTRICTED TO CLICK BOND STUD BONDING TO METALLIC SUBSTRATEONLY
4592	IUID2		IUID: DOT PEEN	
4592	IUID5		IUID: INK JET	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

RUBBERCRAFT CORPORATION OF CA LTD
3701 CONANT ST
LONG BEACH, CA 90808
USA

CONTACT: *ADAMARIZ GUZMAN*
PHONE: *562-354-2800 ...*
FAX: *5623542800*
E-MAIL: *aguzman@rubbercraft.com*

SUPPLIER CODE: *0000477581* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
ADDITION	21		INSPECTION DELEGATION	
CORE CAP	JL		SEALS, LUBRICATING/COMPLEX/MAGNETIC	
CORE CAP	RA		RUBBER, MOLDED (SEALS, BOOTS, ETC.)	
CORE CAP	RB		RUBBER, DIE CUT PRODUCTS (GASKETS, SHEET)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

ARROWHEAD PRODUCTS
4411 KATELLA AVE
LOS ALAMITOS, CA 90720
USA

CONTACT: *APRIL SOR*
PHONE: *7174-822-2826*
FAX: *714-220-6488*
E-MAIL: *ASor@ArrowheadProducts.net*

SUPPLIER CODE: *0000476009*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	EA		PLASTIC GASKETS, SEALS, HOSES, PLUGS, ETC.	
CORE CAP	RA		RUBBER, MOLDED (SEALS, BOOTS, ETC.)	
CORE CAP	RB		RUBBER, DIE CUT PRODUCTS (GASKETS, SHEET)	
CORE CAP	TC		TUBULAR ASSEMBLY (SKID GEAR, CONTROL TUBES, ETC.)	
CORE CAP	ZH		HOSE ASSEMBLIES	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

COAST HEAT TREATING CO
1767 INDUSTRIAL WAY
LOS ANGELES, CA 90023
USA

CONTACT: *LUIS CASTANEDA*
PHONE: *3232636944*
FAX: *3232635765*
E-MAIL: *coastheattreatco@aol.com*

SUPPLIER CODE: *0000400125*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4139	XA1		HEAT TREATMENT OF ALUMINUM ALLOY CASTINGS.	
4467	IO		HARDNESS TESTING	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

ALLOYS CLEANING INC
1929 E 64TH ST
LOS ANGELES, CA 90001
USA

CONTACT: *Judy Oltmanns*
PHONE: *323-582-0906*
FAX: *323-582-1923*
E-MAIL: *alloyscleaning@aol.com*

SUPPLIER CODE: *0000483046* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4389	QE5	X	CHEMICAL MILLING OF TITANIUM	CHEM MILLING TITANIUM, IS RESTRICTED TO FORGINGS ONLY.
4389	QE5	X	CHEMICAL MILLING OF TITANIUM	CHEM MILLING TITANIUM, IS RESTRICTED TO FORGINGS ONLY.
4389	QE6	X	CHEMICAL MILLING FORGINGS	CHEM MILLING FORGINGS, IS RESTRICTED TO TITAMIUM ONLY.
4389	QE6	X	CHEMICAL MILLING FORGINGS	CHEM MILLING FORGINGS, IS RESTRICTED TO TITAMIUM ONLY.
SQRM	0		MEETS MIN SQRM	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

BARRY AVE PLATING CO
2210 BARRY AVE
LOS ANGELES, CA 90064
USA

CONTACT: *B. KEARSLFY*
PHONE: *3104780078*
FAX: *3103120702*
E-MAIL: *bapco@barryavenueplating.com*

SUPPLIER CODE: *0000400061*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4001	PA		ANODIZE CHROMIC ACID	
4003	QA1		CHEMICAL TREATMENT OF MAGNESIUM - DOW #7	
4006	PB		CADMIUM PLATE	
4007	QJ1	X	PASSIVATION, PROCEDURE I	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4084	PF		BLACK OXIDE - ALLOY STEELS	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4310	QI	X	APPLICATION OF SOLID FILM LUBRICANT	
4384	QC		PHOSPHATIZING OF METALS	
4387	PD1		HARD ANODIZE	
4387	PD2		HARD ANODIZE (PTFE, TFE COATING)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

EATON AEROSPACE LLC
4690 Colorado Blvd
Los Angeles, CA 90039
USA

CONTACT: *AAYUSH PAUDYAL*
PHONE: *818-409-0394*
FAX: *8182413772*
E-MAIL: *AayushPaudyal@eaton.com*

SUPPLIER CODE: *0000438782*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

ADELWIGGINS GROUP TRANSDIGM
5000 TRIGGS ST
LOS ANGELES, CA 90022
USA

CONTACT: *ANNIE LIN*
PHONE: *323-881-7659*
FAX: *323-981-7306*
E-MAIL: *alin@adelwiggins.com*

SUPPLIER CODE: *0000477098* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	JH		VALVES	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

PIONEER BROACH COMPANY
6434 TELEGRAPH ROAD
Los Angeles, CA 90040
USA

CONTACT: *BOB EZOR*
PHONE: *323-728-1263*
FAX: *3237221699*
E-MAIL: *bob@pioneerbroach.com*

SUPPLIER CODE: *0000409975*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

METAL IMPROVEMENT CO
2588A INDUSTRY WAY
LYNWOOD, CA 90262
USA

CONTACT: *ARMANDO YANEZ*
PHONE: *323-563-1533*
FAX: *323-563-2105*
E-MAIL: *armando.yanez@cwst.com*

SUPPLIER CODE: *0000400417*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4409	QG1		SHOT PEENING, METHOD I	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

CALIFORNIA METAL PROCESSING
PO BOX 2196
MANHATTAN BEACH, CA 90267-2196
USA

CONTACT: *TERRY ANDERSEN*
PHONE: *323-753-2247-45*
FAX:
E-MAIL: *CALMETAL@IX.NETCOM.COM*

SUPPLIER CODE: *0000418738*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4006	PB		CADMIUM PLATE	
4007	QJ1		PASSIVATION, PROCEDURE I	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	QE10		PREPENETRANT ETCH OF WROUGHT ALUMINUM ALLOYS BPS 4089	
4110	PE		COPPER PLATE	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4310	QI		APPLICATION OF SOLID FILM LUBRICANT	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

COOK INDUCTION HEATING
4925 E SLAUSON AVE
MAYWOOD, CA 90270
USA

CONTACT: *TROY DOOLITTLE*
PHONE: *323-560-1327*
FAX: *2135623375*
E-MAIL: *troy@cookinduction.com*

SUPPLIER CODE: *0000424359*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4098	NB	X	BRAZING, SILVER	
4140	XK		HEAT TREAT INDUCTION HARDEN, SECT. 6	
4140	XN		HEAT TREAT INDUCTION ANNEALING PER BPS 4140, SECTION 7	
4467	IO	X	HARDNESS TESTING	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

TYCO ELECTRONICS
300 CONSTITUTION DR
MENLO PARK, CA 94025
USA

CONTACT: *CHERYL PINCI*
PHONE: *800525076*
FAX: *717-986-5918*
E-MAIL: *clpinci@tycoelectronics.com*

SUPPLIER CODE: *0000477544*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	KM		CABLE ASSEMBLIES, WIRING/DATA BUS HARNESSES	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

ALUMINUM DIE CASTING CO INC
10775 SAN SEVAINE WAY
Mira Loma, CA 91752
USA

CONTACT: *CAROLYN HIBBS*
PHONE: *951-681-3900*
FAX: *951-681-1333*
E-MAIL: *c.hibbs@adc3900.com*

SUPPLIER CODE: *0000404994*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
CORE CAP	CE		CASTINGS, DIE	
CORE CAP	CE		CASTINGS, DIE	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

WESTLAND TECHNOLOGIES INC
107 S RIVERSIDE DRIVE
MODESTO, CA 95354
USA

CONTACT: *BEN BANTA*
PHONE: *209-571-6400*
FAX: *209-571-6411*
E-MAIL: *bbanta@westlandTech.com*

SUPPLIER CODE: *0000417463* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	93		WAIVER TO REQUIRED CERTIFICATION / REGISTRATION	
CORE CAP	RA		RUBBER, MOLDED (SEALS, BOOTS, ETC.)	
CORE CAP	RB		RUBBER, DIE CUT PRODUCTS (GASKETS, SHEET)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

DUCOMMUN AEROSTRUCTURES INC
801 ROYAL OAKS DR
MONROVIA, CA 91016
USA

CONTACT: *CHRIS ANONGDETH*
PHONE: *626-305-3263*
FAX: *626-305-3208*
E-MAIL: *canongdeth@ducommun.com*

SUPPLIER CODE: *0000476693* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4162	ZM1	X	INSTALLATION AND RETENTION OF BEARINGS THROUGH STAKING	APPROVED FOR ROLL STAKING OPERATION. WILL NEED TO BE REEVALUATED FOR OTHER TYPES OF STAKING
4328	AC		BONDED STRUCTURES, CONTOURED, HI TEMP ALSO INCLUDES BPSS 4408, 4448, 4449 AND 4520.	
4328	AE1		BONDED STRUCTURES, FLAT, HI-TEMP BPS 4328	
4339	MK1		MACHINING OF HONEYCOMB CORE, ALUMINUM	
4339	MK2		MACHINING OF HONEYCOMB CORE,NON-METALLIC	
4352	PH1B		SECTION II, METHOD 1A - ANODIZE	
4352	PH1D		SECTION II, METHOD II - SULFURIC/SODIUM DICHROMATE ETCH	
4352	PH4A		SECTION V, METHOD I - SULFURIC ACID PICKLE	
4352	PH4C		SECTION V, METHOD III - BISULFATE ETCH	
4352	PH4E		SECTION VI, METHOD II - PHOSPHATE/FLUORIDE TREATMENT	
4352	PH7B		SECTION XI - NON-METALLIC MATERIALS	
4364	AA		BONDING REINFORCED PLASTIC STRUCTURES	
4366	AI		BONDED REINFORCED FIBERGLAS STRUCTURES BPS 4366	
4383	AR		BONDING,LOW DENSITY INSERT MATERIAL WITH HONEYCOMB SANDWICHCONSTRUCTION	
4402	AH		BONDING MACHINED PARTS BPS 4402	
4409	QG1		SHOT PEENING, METHOD I	
4409	QG1		SHOT PEENING, METHOD I	
4424	IG2	X	SQUIRTER ULTRASONIC INSPECTION	RESTRICTED AND DOES NOT INCLUDE IMMERSION ULTRASONIC INSPECTION
4424	IG4	X	CONTACT ULTRASONIC INSPECTION	RESTRICTED AND DOES NOT INCLUDE IMMERSION ULTRASONIC INSPECTION
4425	AS		BONDING, SPLICING HONEYCOMB CORES & INSTALLING INSERTS	
4437	AJ		BONDED REINFORCED FIBERGLAS STRUCTURES BPS 4437	
4446	AL		BONDING, COMPOSITE	
4448	AE2		BONDED STRUCTURES, FLAT, HI-TEMP BPS 4448	
4449	AE3		BONDED STRUCTURES, FLAT, HI-TEMP BPS 4449	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

4458	AP		STRUCTURAL ADHESIVE BONDING USING INTERMEDIATE -HIGH PERFORM SUPPORTED AND UNSUPPORTED ADHESIVE FILM	
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL HARDNESS TESTING.
4491	AY		BONDING, FABRICATION OF POLYAMIDE PREPREG. LAMINATED & HONEYCOMB SANDWICH STRUCTURES	
4492	IM	X	INSPECTION, FLUOROSCOPIC/RADIOGRAPHIC	RESTRICTED TO CSD PROCEDURES 8107 & 8108 (BELL-APPROVED). SIAR M102195, M102697. RVA CAN 1587
4511	AM2		LAMINATE COMPOSITE STRUCTURES	
4514	MN		MACHINING, DRILLING & TRIMMING CARBON FIBER COMPOSITES	
4518	AM4		SANDWICH COMPOSITE STRUCTURES USING EPOXY RESIN IMPREGNATEDFABRIC AND UNIDIRECTIONAL TAPE	
4520	AM3		HIGH SERVICE TEMPERATURE RESIN, BMI SYSTEMS	
ADDITION	26		CANADA SELECTED	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	AF		BONDED BLADES, ROTOR	
CORE CAP	AO		BONDING TEFLON FABRIC (FOR BEARING SURFACE)	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	SB		SHEET METAL ASSEMBLIES (SIMPLE)	
CORE CAP	SC		SHEET METAL DETAILS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

DESSER TIRE & RUBBER CO
6900 ACCO STREET
MONTEBELLO, CA 90640
USA

CONTACT: *DANIEL ARIAZA*
PHONE: *323-721-4900*
FAX:
E-MAIL:

SUPPLIER CODE: *0000489207*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	BPN		DISTRIBUTOR PROVIDING BHT PART NUMBERED ITEMS MANUFACTURED BY BHT APPROVED SOURCES.	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

KLUNE INDUSTRIES, INC.
7323 COLDWATER CANYON
N. HOLLYWOOD, CA 91605
USA

CONTACT: *ANDREW HOSONO*
PHONE: *818 503-8100 ...*
FAX: *8187643199*
E-MAIL: *Andrew.Hosono@pccairframe.com*

SUPPLIER CODE: *0000443203* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4359	NE		WELDING, HELIARC OF STEEL	
CORE CAP	SA		SHEET METAL ASSEMBLIES (COMPLEX)	
CORE CAP	SB		SHEET METAL ASSEMBLIES (SIMPLE)	
CORE CAP	SC		SHEET METAL DETAILS	
CORE CAP	SD		FORMING, STRETCH	
CORE CAP	SO		FORMING, ROLL	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

HIXSON METAL FINISHING
829 PRODUCTION PL
NEWPORT BEACH, CA 92663
USA

CONTACT: *DEBBIE SYKES*
PHONE: *949-645-4800-...*
FAX: *9496459043*
E-MAIL: *debbie.sykes@hixsonmetalfinishing.com*

SUPPLIER CODE: *0000475594* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4001	PA		ANODIZE CHROMIC ACID	
4003	QA1		CHEMICAL TREATMENT OF MAGNESIUM - DOW #7	
4006	PB	X	CADMIUM PLATE	CAD PLATING BHT COMP W/ TENS STREN 166,000 PSI SUSP TIL ITEM REL TO BPS 4006 ON SER 002584080110 RES
4007	QJ1		PASSIVATION, PROCEDURE I	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4084	PF		BLACK OXIDE - ALLOY STEELS	
4084	PF1		BLACK OXIDE - CRES AND X-53 ALLOYS	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	
4089	IB4		INSPECTION, FLUORESCENT PENETRANT (POST-EMULSIFIED) CASTINGS/FORGINGS; INCLUDES IB2.	
4089	QE10		PREPENETRANT ETCH OF WROUGHT ALUMINUM ALLOYS BPS 4089	
4089	QE12		PREPENETRANT ETCH OF TITANIUM ALLOYS	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4182	QB2		CHEMICAL FILM TREATMENT, CLASS 3	
4310	QI		APPLICATION OF SOLID FILM LUBRICANT	
4312	PI		SELECTIVE BRUSH CADMIUM PLATING	
4357	AAD		REMOVAL OF ORGANIC FINISHES TYPE IV	
4384	QC		PHOSPHATIZING OF METALS	
4387	PD1		HARD ANODIZE	
4436	PC		VACUUM CADMIUM PLATE	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO		HARDNESS TESTING	
4529	PN		SILVER PLATE	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

AVIBANK MFG,, INC.
11500 Sherman Way
North Hollywood, CA 91605
USA

CONTACT: *ANA CISNIEGA*
PHONE: *949-655-9256*
FAX: *8188461872*
E-MAIL: *ana.cisniega@pccairframe.com*

SUPPLIER CODE: *0000476092* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

MEGGITT NORTH HOLLYWOOD INC
12838 SATICOY ST
NORTH HOLLYWOOD, CA 91605
USA

CONTACT: *Masood Mahmood*
PHONE: *818-765-8160-...*
FAX: *818-759-2190*
E-MAIL: *Masood.mahmood@meggitt.com*

SUPPLIER CODE: *0000477881*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	17		DIRECT SHIP AUTHORIZATION	
ADDITION	20		DESIGN CAPABLE	
CORE CAP	JH		VALVES	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

E/M COATING SERVICES
6940 FARMDALE AVE
NORTH HOLLYWOOD, CA 91605-6286
USA

CONTACT: *Darlene Knutson*
PHONE: *(818) 983-1952*
FAX: *8185030998*
E-MAIL: *darlene.knutson@cwst.com*

SUPPLIER CODE: *0000452275* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

STEICO INDUSTRIES INC, A
1814 ORD WAY
OCEANSIDE, CA 92056
USA

CONTACT: *CHAD RAPPE*
PHONE: *760-438-8015*
FAX:
E-MAIL: *cwrappe@steicoindustries.com*

SUPPLIER CODE: *0000473852* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4018	TQ	X	INSTALLATION AND TIGHTENING PROCEDURES FOR THREADED FASTENERS AND FITTINGS	RESTRICTED TO TORQUING TUBING ASSEMBLY FITTINGS PRIOR TO PRESSURE TESTING
4138	PS	X	CHEMICAL CLEANING OF AIRCRAFT MATERIALS	RESTRICTED TO CLEANING MATERIALS PER TABLES I, II, III,BVARTO USE BRULIN 815GD
4359	NE	X	WELDING, HELIARC OF STEEL	RESTRICTED TO WELDING GROUP II (A) ALLOYS LISTED IN BPS 4431, PARA 2.3
4404	NF		WELDING, HELIARC OF ALUMINUM	
4525	SN5	X	FABRICATION AND INSTALLATION OF TITANIUM TUBING ASSEMBLIES	PROCESSING STEPS REQ. 50,000 OHM WATER SHALL NOT BE PERF ATSTEICO. RESTR TO FAB OF TUBING ASSEMBL
CORE CAP	MQ		CATIA DOWNLOAD CAPABILITY	
CORE CAP	TA		TUBE SWAGING	
CORE CAP	TB		TUBE BENDING	
CORE CAP	TC		TUBULAR ASSEMBLY (SKID GEAR, CONTROL TUBES, ETC.)	
CORE CAP	TE		WELDMENTS (COMPLEX) STEEL	
CORE CAP	TF		WELDMENTS (COMPLEX) ALUMINUM	
CORE CAP	TG		WELDMENTS (SIMPLE) STEEL	
CORE CAP	TH		WELDMENTS (SIMPLE) ALUMINUM	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

UPLAND FAB INCORPORATED
1445 W BROOKS ST UNIT L
ONTARIO, CA 91762
USA

CONTACT: *Cesar Julian*
PHONE: *909-986-6565-X24*
FAX: *909-986-0495*
E-MAIL: *cjulian@uplandfab.com*

SUPPLIER CODE: *0000480852*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

CALIDAD INC
1730 BALBOA AVE
ONTARIO, CA 91761
USA

CONTACT: *DON CORNELL*
PHONE: *909-947-3937*
FAX: *909-947-6836*
E-MAIL: *donC@calidadinc.com*

SUPPLIER CODE: *0000420736* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4163	CD		CASTINGS, INVESTMENT (ALUM.ALLOYS)	
4163	CZ		CASTINGS (COMPLETE BY FOUNDRY)	
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
CORE CAP	IL		INSPECTION, FINAL DIMENSIONAL LAY-OUT APPROVAL (QPS-104)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

PARCO LLC
1801 S. Archibald Ave.
Ontario, CA 91761
USA

CONTACT: *HILDA LOPEZ*
PHONE: *909-947-3540 ...*
FAX: *9099479958*
E-MAIL: *hilda.lopez@datwyler.com*

SUPPLIER CODE: *0000477445*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	RA		RUBBER, MOLDED (SEALS, BOOTS, ETC.)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

JCM ENGINEERING CORP
2690 E CEDAR ST
ONTARIO, CA 91761
USA

CONTACT: *ALICE MINJAREZ*
PHONE: *909-923-3730*
FAX: *909-923-3300*
E-MAIL: *aminjarez@jcmcorp.com*

SUPPLIER CODE: *0000483117*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

PACIFIC METALS GROUP LLC
787 WANAMAKER AVENUE
ONTARIO, CA 91761
USA

CONTACT: *BRENDA ROJAS*
PHONE: *909-218-8889 ...*
FAX: *909-218-8891*
E-MAIL: *brenda.rojas@pacificmetalsgroup.com*

SUPPLIER CODE: *0000485094* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4139	XA5	X	HEAT TREATMENT ALUM ALLOY 2024 LESS THAN .036 INCH (HAND/SPECIAL QUENCH)-(INCLUDES XA1,XA2,XA3,XA4)	RESTRICTED TO 2024 NOT LESS THAN 0.032
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO		HARDNESS TESTING	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

DUCOMMUN AEROSTRUCTURES INC
1885 N BATAVIA ST
ORANGE, CA 92865
USA

CONTACT: *HOWARD SHIVERS*
PHONE: *7149215301*
FAX: *7149742462*
E-MAIL: *hshivers@ducommun.com*

SUPPLIER CODE: *0000401944*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4389	QE1		CHEMICAL MILLING ALUMINUM	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

LASER INDUSTRIES INC
677 N HARITON ST
ORANGE, CA 92868
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000483599*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4462	SN1		FORMING TITANIUM SHEET - COLD FORMING	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

QUALITY ALUMINUM FORGE, LLC DIV:
793 N. CYPRESS ST.
Orange, CA 92867
USA

CONTACT: *ADAM NGUYEN*
PHONE: *(714) 800-0494*
FAX:
E-MAIL: *anguyen@sifco.com*

SUPPLIER CODE: *0000477528*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ		THERMAL FIT ASSEMBLY	
4017	DB1		FORGING ALUMINUM, PRECISION (PRESS)	
4017	DB2		FORGING ALUMINUM, HYDRAULIC PRESS	
4017	DZ		FORGING, COMPLETE BY FORGE SHOP	
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4139	XA2	X	HEAT TREATMENT OF ALUMINUM ALLOY THICKER THAN .100 INCH (INCLUDE FORGINGS & XA1)	RESTRICTED TO FORGINGS THAT CAN BE GLYCOL QUENCHED ONLY.
4162	ZM1	X	INSTALLATION AND RETENTION OF BEARINGS THROUGH STAKING	RESTRICTED TO PRE-GROOVE ROLL STEAL OF PRE-GROOVED BEARINGS.
4389	QE11		PREPENETRANT ETCH OF WROUGHT ALUMINUM ALLOYS BPS 4389	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO	X	HARDNESS TESTING	HARDNESS TESTING - ROCKWELL ONLY
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	IL	X	INSPECTION, FINAL DIMENSIONAL LAY-OUT APPROVAL (QPS-104)	RESTRICTED TO HUMBERTO COMEJO #182
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	VHT		HEAT TREATING WAIVER	
SQRM	0		MEETS MIN SQRM	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

ALLIANCE FINISHING & MANUFACTURING
1721 IVES AVE
OXNARD, CA 93033
USA

CONTACT: *Craig Barnthson*
PHONE: *817-280-5191-N/A*
FAX: *8053853329*
E-MAIL: *cbarnthson@bellflight.com*

SUPPLIER CODE: *0000406427*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4007	QJ1		PASSIVATION, PROCEDURE I	
4389	QE1		CHEMICAL MILLING ALUMINUM	
4389	QE7		PRE PENETRANT ETCH ALUMINUM	
4501	QQ		ELECTROPOLISHING OF METALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

PTI TECHNOLOGIES, INC
501 DEL NORTE BLVD
OXNARD, CA 93030-7983
USA

CONTACT: *AARON NORIEGA*
PHONE: *805-604-3790*
FAX:
E-MAIL: *anoriega@ptitechnologies.com*

SUPPLIER CODE: *0000477523* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
ADDITION	21		INSPECTION DELEGATION	
CORE CAP	HE1		FILTERS, FLUID/AIR	
CORE CAP	ZG		HYDRAULIC ACTUATORS/UNITS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

ELITE METAL FINISHING, LLC
501 SPECTRUM CIRCLE
OXNARD, CA 93030
USA

CONTACT: *JOEL CLEMONS*
PHONE: *805-983-4320*
FAX: *805-983-3830*
E-MAIL: *joel@elitemetalfinishing.com*

SUPPLIER CODE: *0000485391* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4007	QJ1		PASSIVATION, PROCEDURE I	
4007	QJ1		PASSIVATION, PROCEDURE I	
4007	QJ2		PASSIVATION, PROCEDURE II	
4007	QJ2		PASSIVATION, PROCEDURE II	
4075	IA		INSPECTION, MAGNETIC PARTICLE	485391-BPS00002
4075	IA		INSPECTION, MAGNETIC PARTICLE	485391-BPS00002
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	485391-BPS00002
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	485391-BPS00002
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4389	QE7		PRE PENETRANT ETCH ALUMINUM	
4389	QE7		PRE PENETRANT ETCH ALUMINUM	
4553	IN		EDDY CURRENT FLAW DETECTION	
4553	IN		EDDY CURRENT FLAW DETECTION	
4583	PAC		PASSIVATION- CITRIC ACID METHOD	
4583	PAC		PASSIVATION- CITRIC ACID METHOD	
SQRM	0		MEETS MIN SQRM	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

ANAPLEX CORP
15547 GARFIELD AVE
PARAMOUNT, CA 90723
USA

CONTACT: *DAVE WONG*
PHONE: *562-634-5700*
FAX: *562-634-2867*
E-MAIL: *anaplex@sbcglobal.net*

SUPPLIER CODE: *0000400034*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4001	PA		ANODIZE CHROMIC ACID	
4003	QA1		CHEMICAL TREATMENT OF MAGNESIUM - DOW #7	
4006	PB		CADMIUM PLATE	
4007	QJ1		PASSIVATION, PROCEDURE I	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4089	QE10		PREPENETRANT ETCH OF WROUGHT ALUMINUM ALLOYS BPS 4089	
4089	QE12		PREPENETRANT ETCH OF TITANIUM ALLOYS	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

MATTCO FORGE INC.
16443 MINNESOTA AVENUE
PARAMOUNT, CA 90723
USA

CONTACT: *DARLENE GAY*
PHONE: *562-634-8635*
FAX: *562-531-3776*
E-MAIL: *dgay@mattcoforge.com*

SUPPLIER CODE: *0000485904* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4017	DA5		FORGING LOW ALLOY STEEL, RING MILL	
4017	DB5		FORGING ALUMINUM, RING MILL	
4017	DC5		FORGING TITANIUM(EXCEPT 10-2-3 ALLOY), RING MILL	
4017	DD5		FORGING TOOL STEEL, RING MILL	
4017	DE5		FORGING CORROSION RESISTANT & PH STEEL, RING MILL	
4017	DN5		FORGING 10-2-3 TITANIUM, RING MILL	
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	QPS 101 REQ
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	APPENDIX VI APPROVAL IS REQUIRED FOR MANUFACTURERS OF "MAKES A" PARTS
SQRM	0		MEETS MIN SQRM	QPS 101 REQ

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

WEBER METALS INC.
16706 GARFIELD AVE
Paramount, CA 90723
USA

CONTACT: *CHERYL SWARTZ*
PHONE: *562-602-0260*
FAX: *562-602-0468*
E-MAIL: *cherylswartz@webermetals.com*

SUPPLIER CODE: *0000432048* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4017	DB1		FORGING ALUMINUM, PRECISION (PRESS)	
4017	DB2		FORGING ALUMINUM, HYDRAULIC PRESS	
4017	DC1		FORGING TITANIUM (EXCEPT 10-2-3 ALLOY), PRECISION (PRESS)	
4017	DC2		FORGING TITANIUM (EXCEPT 10-2-3 ALLOY), HYDRAULIC PRESS	
4017	DC8		FORGING TITANIUM (EXCEPT 10-2-3 ALLOY), OPEN FRAME	
4017	DN1		FORGING 10-2-3 TITANIUM, PRECISION (PRESS)	
4017	DN2		FORGING 10-2-3 TITANIUM, HYDRAULIC PRESS	
4017	DN8		FORGING 10-2-3 TITANIUM, OPEN FRAME	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4139	XA2		HEAT TREATMENT OF ALUMINUM ALLOY THICKER THAN .100 INCH (INCLUDE FORGINGS & XA1)	
4389	QE7		PRE PENETRANT ETCH ALUMINUM	
4399	ID		INSPECTION, ULTRASONIC, OF FORGINGS & WROUGHT STOCK (MIL-STD-2154)	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL "HRB" TESTING ONLY
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

SURFACE TREATMENT & INSP.
7517 JEFFERSON ST.
PARAMOUNT, CA 90723
USA

CONTACT: *Bill Glass*
PHONE: *562-634-6396*
FAX: *310-634-1754*
E-MAIL: *wlglass@pacbell.net*

SUPPLIER CODE: *0000428859*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4389	QE1		CHEMICAL MILLING ALUMINUM	
4389	QE1		CHEMICAL MILLING ALUMINUM	
4389	QE5		CHEMICAL MILLING OF TITANIUM	
4389	QE5		CHEMICAL MILLING OF TITANIUM	
4389	QE6		CHEMICAL MILLING FORGINGS	
4389	QE6		CHEMICAL MILLING FORGINGS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

PRESS FORGE CO
7700 JACKSON ST
PARAMOUNT, CA 90723
USA

CONTACT: *BRIAN SWARTZ*
PHONE: *562-531-4962*
FAX: *310-531-4826*
E-MAIL: *bswartz@pressforge.com*

SUPPLIER CODE: *0000411889*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4017	DC8		FORGING TITANIUM (EXCEPT 10-2-3 ALLOY), OPEN FRAME	
4017	DN8		FORGING 10-2-3 TITANIUM, OPEN FRAME	
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

ROGERSON KRATOS
403 S RAYMOND AVE
PASADENA, CA 91109
USA

CONTACT: *AMIT CHANDRA*
PHONE: *949-442-2347*
FAX:
E-MAIL: *chandraa@rogerson.com*

SUPPLIER CODE: *0000477183*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	12		SUPPLIER DESIGNED COMPUTER SOFTWARE	
ADDITION	20		DESIGN CAPABLE	
CORE CAP	HS		INSTRUMENTS, MECHANICAL	
CORE CAP	KA		ELECTRICAL ASSEMBLY (COMPLEX)	
CORE CAP	KD		ELECTRICAL INSTRUMENTS	
CORE CAP	KN		ELECTROSTATIC DISCHARGE CONTROL PROGRAM (DOD-STD-1686A)	
CORE CAP	WA		SOFTWARE	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

JOSLYN SUNBANK CORP
1740 COMMERCE WAY
PASO ROBLES, CA 93446
USA

CONTACT: *ED WELLS*
PHONE: *214-693-6010*
FAX: *8052385648*
E-MAIL: *ed@redriverreps.com*

SUPPLIER CODE: *0000477711* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZA		MISCELLANEOUS	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

CRAFTECH METAL FORMING
24100 B WATER ST
PERRIS, CA 92570
USA

CONTACT: *ALBERT RINALDO*
PHONE: *951-940-6444*
FAX: *951-940-6446*
E-MAIL: *arinaldo@craftechmetal.com*

SUPPLIER CODE: *0000425801* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4139	XA2		HEAT TREATMENT OF ALUMINUM ALLOY THICKER THAN .100 INCH (INCLUDE FORGINGS & XA1)	
4139	XA5		HEAT TREATMENT ALUM ALLOY 2024 LESS THAN .036 INCH (HAND/SPECIAL QUENCH)-(INCLUDES XA1,XA2,XA3,XA4)	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO		HARDNESS TESTING	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

STRETCH FORMING CORPORATION
804 S REDLANDS AVE
PERRIS, CA 92570
USA

CONTACT: *JAMES LOWTHER*
PHONE: *951-443-0911*
FAX: *951-443-0917*
E-MAIL: *Info@stretchformingcorp.com*

SUPPLIER CODE: *0000483370* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

MITCHELL LABORATORIES INC
7707 BEQUETTE
PICO RIVERA, CA 90660
USA

CONTACT: *Dave Gray*
PHONE: *562-949-6144*
FAX: *3109497584*
E-MAIL: *david.gray@mitchell-labs.com*

SUPPLIER CODE: *0000400425* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4089	IB4	X	INSPECTION, FLUORESCENT PENETRANT (POST-EMULSIFIED) CASTINGS/FORGINGS; INCLUDES IB2.	
4389	QE11		PREPENETRANT ETCH OF WROUGHT ALUMINUM ALLOYS BPS 4389	
4399	ID		INSPECTION, ULTRASONIC, OF FORGINGS & WROUGHT STOCK (MIL-STD-2154)	
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

HARTWELL CORP,THE
900 Richfield
PLACENTIA, CA 92870-6788
USA

CONTACT: *ALEXANDRIA CHAVEZ*
PHONE: *714-993-4200*
FAX: *714-579-4419*
E-MAIL: *achavez@hartwellcorp.com*

SUPPLIER CODE: *0000477009* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
ADDITION	21		INSPECTION DELEGATION	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
CORE CAP	ZA		MISCELLANEOUS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

CPP - POMONA
PO BOX 2348
POMONA, CA 91766
USA

CONTACT: *CHRIS AMBROSINI*
PHONE: *909-595-2252 ...*
FAX: *909-594-2894*
E-MAIL: *chris.ambrosini@cppcorp.com*

SUPPLIER CODE: *0000478471* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	
4139	XA1		HEAT TREATMENT OF ALUMINUM ALLOY CASTINGS.	
4163	CA		CASTINGS, SAND (ALUMINUM)	
4163	CB		CASTINGS, SAND (MAGNESIUM)	
4163	CJ		CASTINGS (HI STRENGTH ALUM. PREM.QUAL.	
4163	CN		CASTINGS, SAND (MAG. PREM. QUALITY)	
4309	IF1		INSPECTION, RADIOGRAPHIC	
4309	IF2	X	INSPECTION, RADIOGRAPHIC (FINAL INSP.REF. QPS-104) MUST BE ACCOMPLISHED BY BHTI-APPROVED INTERPRETER	APPROVED INTERPRETERS: #277 JOSE GUTIERREZ, #191 STEVE GRIGSBY
4389	QE7		PRE PENETRANT ETCH ALUMINUM	
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL AND BRINELL.
4470	NJ1		WELDING (IN-PROCESS CASTINGS) ALUMINUM 356/A356/357 ALLOYS	
4470	NJ4		WELDING (IN-PROCESS, CASTINGS) MAGNESIUM AZ91/AZ92/ZE41	
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	IL	X	INSPECTION, FINAL DIMENSIONAL LAY-OUT APPROVAL (QPS-104)	
CORE CAP	LA		LAB, ROOM TEMP. TENSILE TESTING (ASTM E8, REF. QPS-104)	
CORE CAP	LG	X	LAB, METALLOGRAPHY (CAPA, ONLY, REF. QPS-104)	
CORE CAP	LM		LAB, QUANTITATIVE SPECTRO (AMS 2350, REF. QPS-104)	
CORE CAP	QM		CHROME PICKLE TREATMENT (TYPE I) MIL-M-3171	
CORE CAP	XG		HEAT TREAT MAGNESIUM, MIL-M-6857	
SQRM	0		MEETS MIN SQRM	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

CPP-PORT HUENEME
705 INDUSTRIAL AVE
PORT HUENEME, CA 93041
USA

CONTACT: *ASHLEY PATTERSON*
PHONE: *805-488-6451*
FAX: *805-488-4129*
E-MAIL: *Ashley.Patterson@cppcorp.com*

SUPPLIER CODE: *0000477507* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	
4089	IB4		INSPECTION, FLUORESCENT PENETRANT (POST-EMULSIFIED) CASTINGS/FORGINGS; INCLUDES IB2.	
4140	XI		HEAT TREAT MAR-AGING AND PH STEELS, SECT. 4	
4163	CC1		CASTINGS, INVESTMENT (CORROSION RESIST ALLOY)	
4163	CC2		CASTINGS, INVESTMENT (LOW ALLOY STEEL)	
4163	CZ		CASTINGS (COMPLETE BY FOUNDRY)	
4309	IF1A	X	DIGITAL/COMPUTED RADIOGRAPHY	THIS APPROVAL IS FOR DIGITAL RADIOGRAPHY ONLY. NO CR APPROVAL. DIGITAL APPROVAL DATE 7/19/2016.
4309	IF1		INSPECTION, RADIOGRAPHIC	
4309	IF2	X	INSPECTION, RADIOGRAPHIC (FINAL INSP.REF. QPS-104) MUST BE ACCOMPLISHED BY BHTI-APPROVED INTERPRETER	APPROVED INTERPRETERS: KINJAL PATEL #207, ARMIN MEDINA #226, CARLOS JASSO #261, CARLOS GIL #270.
4467	IO	X	HARDNESS TESTING	HARDNESS TESTING - ROCKWELL ONLY.
4470	NJ3		WELDING (IN-PROCESS, CASTINGS) PH ALLOYS 17-4/15-5	
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	LA		LAB, ROOM TEMP. TENSILE TESTING (ASTM E8, REF. QPS-104)	
CORE CAP	LM		LAB, QUANTITATIVE SPECTRO (AMS 2350, REF. QPS-104)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

CPP-PORT HUENEME
705 INDUSTRIAL AVENUE
PORT HUENEME, CA 93041
USA

CONTACT: *ARACELI AQUINO*
PHONE: *805-488-6451*
FAX: *805-488-4129*
E-MAIL: *araceli.aquino@cppcorp.com*

SUPPLIER CODE: *0000477509*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	
4089	IB4		INSPECTION, FLUORESCENT PENETRANT (POST-EMULSIFIED) CASTINGS/FORGINGS; INCLUDES IB2.	
4139	XA1		HEAT TREATMENT OF ALUMINUM ALLOY CASTINGS.	
4163	CD		CASTINGS, INVESTMENT (ALUM.ALLOYS)	
4163	CJ		CASTINGS (HI STRENGTH ALUM. PREM.QUAL.	
4163	CZ		CASTINGS (COMPLETE BY FOUNDRY)	
4309	IF1A	X	DIGITAL/COMPUTED RADIOGRAPHY	THIS AUDIT CREATED TO ADD DIGITAL RADIOGRAPHY CATEGOREY CODE
4309	IF1		INSPECTION, RADIOGRAPHIC	
4309	IF2	X	INSPECTION, RADIOGRAPHIC (FINAL INSP.REF. QPS-104) MUST BE ACCOMPLISHED BY BHTI-APPROVED INTERPRETER	APPROVED INTERPRETERS: KINJAL PATEL #207, ARMIN MEDINA #226, CARLOS JASSO #261, CARLOS GIL #270.
4467	IO	X	HARDNESS TESTING	HARDNESS TESTING - ROCKWELL ONLY
4470	NJ1		WELDING (IN-PROCESS CASTINGS) ALUMINUM 356/A356/357 ALLOYS	
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	LA		LAB, ROOM TEMP. TENSILE TESTING (ASTM E8, REF. QPS-104)	
CORE CAP	LM		LAB, QUANTITATIVE SPECTRO (AMS 2350, REF. QPS-104)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

PAC RANCHO, INC
11000 JERSEY BLVD
RANCHO CUCAMONGA, CA 91730
USA

CONTACT: *AUDEL RAMIREZ*
PHONE: *909-922-6456*
FAX: *9099807958*
E-MAIL: *Audel.ramirez@cppcorp.com*

SUPPLIER CODE: *0000477019* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	
4089	IB4		INSPECTION, FLUORESCENT PENETRANT (POST-EMULSIFIED) CASTINGS/FORGINGS; INCLUDES IB2.	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4139	XA1		HEAT TREATMENT OF ALUMINUM ALLOY CASTINGS.	
4140	XI		HEAT TREAT MAR-AGING AND PH STEELS, SECT. 4	
4163	CC1		CASTINGS, INVESTMENT (CORROSION RESIST ALLOY)	
4163	CD		CASTINGS, INVESTMENT (ALUM.ALLOYS)	
4163	CJ		CASTINGS (HI STRENGTH ALUM. PREM.QUAL.	
4163	CZ		CASTINGS (COMPLETE BY FOUNDRY)	
4309	IF1		INSPECTION, RADIOGRAPHIC	
4309	IF2	X	INSPECTION, RADIOGRAPHIC (FINAL INSP.REF. QPS-104) MUST BE ACCOMPLISHED BY BHTI-APPROVED INTERPRETER	APPROVED INTERPRETERS: CLAUDIO OLIVAS #157 , STEVE GRIGSBY #0000000000000000000000000000000000000000000000000000000000000191
4389	QE7		PRE PENETRANT ETCH ALUMINUM	
4467	IO		HARDNESS TESTING	
4470	NJ1		WELDING (IN-PROCESS CASTINGS) ALUMINUM 356/A356/357 ALLOYS	
4470	NJ3		WELDING (IN-PROCESS, CASTINGS) PH ALLOYS 17-4/15-5	
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	IL	X	INSPECTION, FINAL DIMENSIONAL LAY-OUT APPROVAL (QPS-104)	APPROVED LAYOUT INSPECTOR: JULIAN IBARA #163, CHINH NGUYEN #0000000000000000000000000000000000000000000000000000000000000232
CORE CAP	LA		LAB, ROOM TEMP. TENSILE TESTING (ASTM E8, REF. QPS-104)	
CORE CAP	LM		LAB, QUANTITATIVE SPECTRO (AMS 2350, REF. QPS-104)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0	X	MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

PRECISION AEROSPACE CORP
11155 JERSEY BLVD STE A
RANCHO CUCAMONGA, CA 91730
USA

CONTACT: *DAVID ENRIQUEZ*
PHONE: *9099808855*
FAX: *714-980-5216*
E-MAIL: *denriquez@pac.cc*

SUPPLIER CODE: *0000411485* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4389	QE1		CHEMICAL MILLING ALUMINUM	
4389	QE2		CHEMICAL MILLING LOW ALLOY STEELS	
4389	QE3		CHEMICAL MILLING STAINLESS AND HIGH ALLOY STEELS	
4389	QE5		CHEMICAL MILLING OF TITANIUM	
4389	QE6		CHEMICAL MILLING FORGINGS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

LANIC AEROSPACE
12144 SIXTH STREET
RANCHO CUCAMONGA, CA 91730
USA

CONTACT: *ASHLEY JIMENEZ*
PHONE: *909-291-8311*
FAX:
E-MAIL: *ajimenez@lanicaero.com*

SUPPLIER CODE: *0000475783*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	MG		MACHINING (SPECIAL TYPE)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

PNEUDRAULICS
8575 HELMS
RANCHO CUCAMONGA, CA 91730
USA

CONTACT: *Dain Miller*
PHONE: *909-980-5366-...*
FAX: *909-945-2821*
E-MAIL:

SUPPLIER CODE: *0000410466*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	JH		VALVES	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

ATLAS TESTING LABORATORIES INC
9820 SIXTH STREET
RANCHO CUCAMONGA, CA 91730
USA

CONTACT: *ALAN W HAMBLEY*
PHONE: *909-373-4130*
FAX: *3238881493*
E-MAIL: *alan@atlastesting.com*

SUPPLIER CODE: *0000400051*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4075	IA	X	INSPECTION, MAGNETIC PARTICLE	RESTRICTED TO PROTOTYPE AND FOUNDRY CONTROL PARTS INSPECTION
4089	IB1	X	INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	RESTRICTED TO PROTOTYPE AND FOUNDRY CONTROL PARTS INSPECTION
4089	IB2	X	INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	RESTRICTED TO PROTOTYPE AND FOUNDRY CONTROL PARTS INSPECTION
4139	LJ		LAB INTERGRANULAR CORROSION TESTING (ASTM G 110, REF QPS-104)	
4387	LT		LABORATORY ABRASION RESISTANCE TESTING--TABER ABRASER.	
4431	LW		TESTING OF WELD SAMPLES	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO		HARDNESS TESTING	
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
CORE CAP	LA	X	LAB, ROOM TEMP. TENSILE TESTING (ASTM E8, REF. QPS-104)	RESTRICTED TO ATL #501 AND ATE #307 AND ATE # 502 ONLY (CONTROLLED STRAIN RATE CAPABILITY)
CORE CAP	LB		LAB, ELEVATED TEMP. TENSILE TESTING (ASTM E21, REF. QPS-104)	
CORE CAP	LC		LAB, STRESS RUPTURE TESTING (ASTM E139/E292 REF. QPS-104)	
CORE CAP	LD		LAB, IMPACT TESTING (ASTM E23, REF. QPS-104)	
CORE CAP	LE		LAB, FATIGUE TESTING (ASTM E466, REF. QPS-104)	
CORE CAP	LF		LAB, FRACTURE TOUGHNESS DETERMINATION (ASTM E399, REF. QPS-104)	
CORE CAP	LG		LAB, METALLOGRAPHY (CAPA, ONLY, REF. QPS-104)	
CORE CAP	LH		LAB, MICROHARDNESS TEST. (BPS 4467, REF. QPS-104)	
CORE CAP	LK		LAB, STRESS CORROSION TESTING (ASTM G44, REF. QPS-104)	
CORE CAP	LL		LAB, WET CHEM. ANALYSIS (AMS 2350, REF QPS-104)	
CORE CAP	LM		LAB, QUANTITATIVE SPECTRO (AMS 2350, REF. QPS-104)	
CORE CAP	LN		LAB, HYDROGEN ANALYSIS (CAPABILITY ONLY, REF. QPS-104)	
CORE CAP	LO		LAB, NITROGEN ANALYSIS (CAPABILITY ONLY REF. QPS-104)	
CORE CAP	LP		LAB, OXYGEN ANALYSIS (CAPABILITY ONLY REF. QPS-104)	
CORE CAP	LQ		LAB, BORON ANALYSIS (CAPABILITY ONLY REF. QPS-104)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

ELEMENT MATERIALS TECHNOLOGY
18100 S. WILMINGTON AVE.
RANCHO DOMINGUEZ, CA 90220
USA

CONTACT: *JUAN GONZALEZ*
PHONE: *310 632-8500-...*
FAX:
E-MAIL: *juan.gonzalez@element.com*

SUPPLIER CODE: *0000485535*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	
4309	IF1A	X	DIGITAL/COMPUTED RADIOGRAPHY	COMPUTED RADIOGRAPHY ONLY
4309	IF1		INSPECTION, RADIOGRAPHIC	
4309	IF2	X	INSPECTION, RADIOGRAPHIC (FINAL INSP.REF. QPS-104) MUST BE ACCOMPLISHED BY BHTI-APPROVED INTERPRETER	APPROVED INTERPRETERS ARE #288 F. FACIO AND #292 M. URENA.
4389	QE7		PRE PENETRANT ETCH ALUMINUM	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

INDUSTRIAL TECTONICS BEARINGS
18301 S SANTA FE AVE
RANCHO DOMINGUEZ, CA 90221
USA

CONTACT: *Clark Tracey*
PHONE: *310-537-2913-...*
FAX: *3105372913*
E-MAIL: *ctracey@rbcitb.com*

SUPPLIER CODE: *0000477104*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-II	2		SPECIAL REQUIREMENTS FOR ANTI-FRICTION BEARING	
CORE CAP	ZL		BEARINGS (ANTI-FRICTION) QPS-109	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

BODYCOTE THERMAL PROCESSING
515 W. APRA ST
RANCHO DOMINGUEZ, CA 90220
USA

CONTACT: *KENNETH CHAN*
PHONE: *310-604-8000*
FAX: *310-604-9959*
E-MAIL: *KENNETH.CHAN@BODYCOTE.COM*

SUPPLIER CODE: *0000486960*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4140	XB	X	HEAT TREAT LOW ALLOY STEEL, SEC. 2	RESTRICTED TO FURNACES V1 & V6, STRESS RELIEVE ONLY.
4212	XF	X	HEAT TREAT TITANIUM	RESTRICTED TO STRESS RELIEVE ONLY
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

STRUCTURAL COMPOSITES INDUSTRIES
336 ENTERPRISE PLACE
Riverside, CA 91768
USA

CONTACT: *DANIEL ORTON*
PHONE: *909 444-2524*
FAX: *909-594-3939*
E-MAIL: *Daniel.Orton@Luxfer.com*

SUPPLIER CODE: *0000477706*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	ZA	X	MISCELLANEOUS	RESTRICTED TO PRESSURE BOTTLES.
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

LUXFER SUPERFORM PO BOX 5375 BOTH
6825 JURUPA AVE
RIVERSIDE, CA 92504
USA

CONTACT: *ERIC MCDONALD*
PHONE:
FAX: *951-351-1189*
E-MAIL: *ERIC.MCDONALD@LUXFER.COM*

SUPPLIER CODE: *0000477716*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	SA		SHEET METAL ASSEMBLIES (COMPLEX)	
CORE CAP	SB		SHEET METAL ASSEMBLIES (SIMPLE)	
CORE CAP	SC		SHEET METAL DETAILS	
CORE CAP	SD		FORMING, STRETCH	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

PARKER HANNIFIN O-SEAL DIV
7664 PANASONIC WAY
SAN DIEGO, CA 92154-8206
USA

CONTACT: *CARRIE NUNES*
PHONE: *619-671-7000*
FAX: *619-671-3208*
E-MAIL: *carrie.nunes@parker.com*

SUPPLIER CODE: *0000461375*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	RA		RUBBER, MOLDED (SEALS, BOOTS, ETC.)	
CORE CAP	RB		RUBBER, DIE CUT PRODUCTS (GASKETS, SHEET)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

FLEET READINESS CENTER -
PO BOX 357058
SAN DIEGO, CA 92135
USA

CONTACT: *TIMOTHY SCHUPP*
PHONE: *619-545-2367*
FAX: *619-545-5127*
E-MAIL: *timothy.schupp@navy.mil*

SUPPLIER CODE: *0000484271*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

SYMBOLIC DISPLAYS INC
1917 SAINT ANDREW PLACE EAST
SANTA ANA, CA 92705
USA

CONTACT: *Lori Wood*
PHONE: *714-258-2811-...*
FAX:
E-MAIL: *loriw@symbolicdisplays.com*

SUPPLIER CODE: *0000428967*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	KE		ELECTRICAL, EDGELITE PANELS/INTEGRALLY LIT	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

EMBEE PROCESSING LLC
2136 S HATHAWAY
SANTA ANA, CA 92705
USA

CONTACT: *CAMILLE PALAZZO*
PHONE: *7145469843*
FAX: *7145464037*
E-MAIL: *camillep@embee.com*

SUPPLIER CODE: *0000400215* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4006	PB		CADMIUM PLATE	
4007	QJ1		PASSIVATION, PROCEDURE I	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4084	PF		BLACK OXIDE - ALLOY STEELS	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4092	IC	X	INSPECTION, NITAL ETCH	RESTRICTED TO V. DUQUE, G. PEREZ, V. MARROQUIN, AND D. PRAGUEDES ALL EXPIRING 4/24/2022
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4310	QI		APPLICATION OF SOLID FILM LUBRICANT	
4387	PD1		HARD ANODIZE	
4436	PC		VACUUM CADMIUM PLATE	
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL ONLY
4496	PJ		ION VAPOR DEPOSITION	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

TRANSPORT DYNAMICS
3131 SEGERSTROM
SANTA ANA, CA 92704-5811
USA

CONTACT: *DON MARCIA*
PHONE: *714-546-3131*
FAX: *714-545-9885*
E-MAIL: *DMarcia@rbcbearings.com*

SUPPLIER CODE: *0000476115* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4162	ZM1		INSTALLATION AND RETENTION OF BEARINGS THROUGH STAKING	
4467	IO		HARDNESS TESTING	
ADDITION	20		DESIGN CAPABLE	
ADDITION	21		INSPECTION DELEGATION	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	ZM		BEARINGS (ROD END/SPHERICAL) QPS-102	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

ALUMINUM PRECISION PRODS INC
3333 W WARNER AVE
SANTA ANA, CA 92704-5316
USA

CONTACT: *AMBARNEIL ROY*
PHONE: *714-427-3360*
FAX: *7145408662*
E-MAIL: *ARoy@aluminumprecision.com*

SUPPLIER CODE: *0000459027*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4017	DB1		FORGING ALUMINUM, PRECISION (PRESS)	
4017	DB2		FORGING ALUMINUM, HYDRAULIC PRESS	
4017	DB8		FORGING ALUMINUM, OPEN FRAME	
4017	DC1		FORGING TITANIUM (EXCEPT 10-2-3 ALLOY), PRECISION (PRESS)	
4017	DC2		FORGING TITANIUM (EXCEPT 10-2-3 ALLOY), HYDRAULIC PRESS	
4017	DN1		FORGING 10-2-3 TITANIUM, PRECISION (PRESS)	
4017	DN2		FORGING 10-2-3 TITANIUM, HYDRAULIC PRESS	
4017	DZ		FORGING, COMPLETE BY FORGE SHOP	
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	
4089	IB4		INSPECTION, FLUORESCENT PENETRANT (POST-EMULSIFIED) CASTINGS/FORGINGS; INCLUDES IB2.	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4139	LJ		LAB INTERGRANULAR CORROSION TESTING (ASTM G 110, REF QPS-104)	
4139	XA3		HEAT TREATMENT OF ALL ALUMINUM ALLOY SERIES LESS THAN .100 INCH OTHER THAN 2024 (INCLUDE XA1,XA2)	
4389	QE11	X	PREPENETRANT ETCH OF WROUGHT ALUMINUM ALLOYS BPS 4389	RESTRICTED TO ETCH CLEANING ONLY
4399	ID		INSPECTION, ULTRASONIC, OF FORGINGS & WROUGHT STOCK (MIL-STD-2154)	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL AND BRINELL HARDNESS TESTING
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	DQ2		FORGING, METAL COMPOSITE, HYDRAULIC PRESS	
CORE CAP	IL	X	INSPECTION, FINAL DIMENSIONAL LAY-OUT APPROVAL (QPS-104)	APP. INSPEC.: S. RUIZ, #55, D. EDWARDS #157, O. AGUAYO #165, E. NUYEN #166, E. RAMOS #167
CORE CAP	LA		LAB, ROOM TEMP. TENSILE TESTING (ASTM E8, REF. QPS-104)	
CORE CAP	LG		LAB, METALLOGRAPHY (CAPA, ONLY, REF. QPS-104)	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

CORE CAP	MC	MACHINING (DETAILS, LARGE)
CORE CAP	MD	MACHINING (DETAILS, SMALL)
SQRM	0	MEETS MIN SQRM

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

CRYSTAL INSTRUMENTS CORPORATION
2090 DUANE AVE
SANTA CLARA, CA 95054
USA

CONTACT: *DARREN FRASER*
PHONE: *949-690-5839*
FAX:
E-MAIL:

SUPPLIER CODE: *0000490765* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0	X	MEETS MIN SQRM	COTS ONLY, NO BELL PN'S

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

CURTISS-WRIGHT CONTROLS ELECTRONIC
28965 AVENUE PENN
SANTA CLARITA, CA 91355
USA

CONTACT: *FARHAD DAGHIGH*
PHONE: *267-932-8766*
FAX: *626-960-8500*
E-MAIL: *FDaghigh@curtisswright.com*

SUPPLIER CODE: *0000401134*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	12		SUPPLIER DESIGNED COMPUTER SOFTWARE	
ADDITION	20		DESIGN CAPABLE	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

LAMSCO WEST
29101 THE OLD ROAD
SANTA CLARITA, CA 91355-1014
USA

CONTACT: *JIMMY OSTROM*
PHONE: *912-677-6157*
FAX: *661-295-8626*
E-MAIL: *jimmy.ostrom@avantusaerospace.com*

SUPPLIER CODE: *0000442236*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

CONTINENTAL HEAT TREATING
10643 S NORWALK BLVD
SANTA FE SPRINGS, CA 90670
USA

CONTACT: *DONALD LOWMAN*
PHONE: *5629448808*
FAX: *5629441499*
E-MAIL: *dlowman@continentalht.com*

SUPPLIER CODE: *0000402007*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4140	XB		HEAT TREAT LOW ALLOY STEEL, SEC. 2	
4140	XH		HEAT TREAT STAINLESS STEEL, SECT. 3	
4140	XI		HEAT TREAT MAR-AGING AND PH STEELS, SECT. 4	
4140	XJ	X	HEAT TREAT TOOL STEEL SECT. 5	
4467	IO	X	HARDNESS TESTING	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

DUNCAN INDUSTRIES INC
12110 CLARK ST
Santa Fe Springs, CA 90670
USA

CONTACT: *CHERI BECKERLE*
PHONE: *562-944-8481*
FAX: *562 944-2408*
E-MAIL: *cheri@duncanindustriesinc.com*

SUPPLIER CODE: *0000406337* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ		THERMAL FIT ASSEMBLY	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4092	IC	X	INSPECTION, NITAL ETCH	RESTRICTED TO INSPECTOR A. MATA, J. BECKERLE AND E. MARTINEZ ALL EXPIRING FEB 8, 2025.
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4352	PH4D		SECTION V, METHOD IV - DRY ABRASIVE BLASTING	
4402	AH		BONDING MACHINED PARTS BPS 4402	
4446	AL	X	BONDING, COMPOSITE	RESTRICTED TO TABLE I, SYSTEM XIII, INCLUDING BHT STD 150-022, 150-044, AND 150-145.
4465	QL1		FLUIDIZED OR ELECTRO-STATIC EPOXY POWDER COATING (BPS 4465,TYPE I)	
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL HARNESS TESTING
ADDITION	20	X	DESIGN CAPABLE	
ADDITION	21		INSPECTION DELEGATION	
ADDITION	93		WAIVER TO REQUIRED CERTIFICATION / REGISTRATION	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	MG	X	MACHINING (SPECIAL TYPE)	RESTRICTED TO GRINDING
CORE CAP	ZZ	X	SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

REINHOLD INDUSTRIES, INC
12827 E IMPERIAL HIGHWAY
SANTA FE SPRINGS, CA 90670
USA

CONTACT: *DON STOBBE*
PHONE: *562-321-6687*
FAX: *562-944-3281*
E-MAIL: *DStobbe@reinhold-ind.com*

SUPPLIER CODE: *0000482147*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4352	PH7B		SECTION XI - NON-METALLIC MATERIALS	
4383	AR		BONDING,LOW DENSITY INSERT MATERIAL WITH HONEYCOMB SANDWICHCONSTRUCTION	
4403	AQ	X	BONDING, ADHESIVE, EPOXY-BASED	RESTRICTED TO ROOM TEMPERATURE CURING ONLY UNTIL EQUIPMENT IS CERTIFIED TO BPS 4416. REINHOLD IND. A
4434	AU	X	BONDING POLYCARBONATES	RESTRICTED TO ROOM TEMPERATURE CURING ONLY UNTIL EQUIPMENT IS CERTIFIED TO BPS 4416. REINHOLD IND. A
4437	AJ		BONDED REINFORCED FIBERGLAS STRUCTURES BPS 4437	
4449	AE3	X	BONDED STRUCTURES, FLAT, HI-TEMP BPS 4449	RESTRICTED TO USE ONLY THE CURE CYCLE. NOT APPROVED FOR METAL BOND
4458	AP	X	STRUCTURAL ADHESIVE BONDING USING INTERMEDIATE -HIGH PERFORM SUPPORTED AND UNSUPPORTED ADHESIVE FILM	RESTRICTED TO USE ONLY CURE CYCLE. NOT APPROVED FOR METAL BONDING PROCESS
4469	EE		PLASTICS, COMPRESSION MOLDED	
4478	AZ	X	BONDING, FABRICATION OF ROOM TEMP. CURING LAMINATED COMPONENTS	RESTRICTED TO ROOM TEMPERATURE CURING ONLY UNTIL EQUIPMENT IS CERTIFIED TO BPS 4416. REINHOLD IND. A
4492	IM	X	INSPECTION, FLUOROSCOPIC/RADIOGRAPHIC	
4511	AM2		LAMINATE COMPOSITE STRUCTURES	
4512	AM1		PROCESSING SPECIFICATION FOR 250 F.DEGREE TO 325 F.DEGREE CURE LAMINATE COMPOSITE STRUCTURES	
4514	MN	X	MACHINING, DRILLING & TRIMMING CARBON FIBER COMPOSITES	RESTRICTED TO CIRCULAR SAW MACHINING AND DEBURR OF PREPREG LAMINATES
4546	EC2		PLASTICS, VACUUM MOLDED BPS 4546	
4570	RP	X	INSTALLATION OF ADHESIVE BONDED FASTENERS ON COMPOSITE AND METALLIC STRUCTURES	RESTRICTED TO NUT PLATE BONDING IAW IOM 80-2015-150.
SQRM	0		MEETS MIN SQRM	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

VOTAW PRECISION TECHNOLOGIES INC
13153 LAKELAND ROAD
SANTA FE SPRINGS, CA 90670
USA

CONTACT: *BILL BEDELL*
PHONE: *562-921-1979*
FAX: *5629213145*
E-MAIL: *bill.bedell@processfab.com*

SUPPLIER CODE: *0000403716*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	13		SUB-CONTRACT TOOLING	
CORE CAP	HP		GROUND SUPPORT EQUIPMENT, SIMPLE	
CORE CAP	HQ		GROUND SUPPORT EQUIPMENT (COMPLEX)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

SUPERIOR HANDFORGE
9910 JORDAN CIRCLE
SANTA FE SPRINGS, CA 90670
USA

CONTACT: *JASON ALBERT*
PHONE: *562-941-1500*
FAX: *562-941-1509*
E-MAIL: *JALBERT@SUPERIORFORGE.NET*

SUPPLIER CODE: *0000434181*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4017	DB8		FORGING ALUMINUM, OPEN FRAME	
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

AURORA CASTING & ENGINEERING INC
1790 LEMONWOOD DR
SANTA PAULA, CA 93060
USA

CONTACT: *DAVID HUNT*
PHONE: *805-933-2761*
FAX: *805-525-5816*
E-MAIL: *d.hunt@auroracasting.com*

SUPPLIER CODE: *0000423946*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4139	XA1		HEAT TREATMENT OF ALUMINUM ALLOY CASTINGS.	
4140	XI		HEAT TREAT MAR-AGING AND PH STEELS, SECT. 4	
4163	CC1		CASTINGS, INVESTMENT (CORROSION RESIST ALLOY)	
4163	CC2		CASTINGS, INVESTMENT (LOW ALLOY STEEL)	
4163	CD		CASTINGS, INVESTMENT (ALUM.ALLOYS)	
4163	CJ		CASTINGS (HI STRENGTH ALUM. PREM.QUAL.	
4163	CZ		CASTINGS (COMPLETE BY FOUNDRY)	
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL ONLY
4470	NJ1		WELDING (IN-PROCESS CASTINGS) ALUMINUM 356/A356/357 ALLOYS	
4470	NJ3		WELDING (IN-PROCESS, CASTINGS) PH ALLOYS 17-4/15-5	
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

ICORE INTERNATIONAL INC
3780 FLIGHTLINE DR.
SANTA ROSA, CA 95403
USA

CONTACT: *SEBASTIAN MCDONALD*
PHONE: *(450) 971-650...*
FAX: *707 521 2524*
E-MAIL: *SMCDONALD@BELLFLIGHT.COM*

SUPPLIER CODE: *0000485848*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

RSA ENGINEERED PRODUCTS
110 A WEST COCHRAN ST
SIMI VALLEY, CA 93065
USA

CONTACT: *JAMIE PIPER*
PHONE: *6207551844*
FAX: *818-361-4589*
E-MAIL: *jpiper@rsaeng.com*

SUPPLIER CODE: *0000476925*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

MEGGITT SAFETY SYSTEMS INC
1785 VOYAGER AVENUE
SIMI VALLEY, CA 93063
USA

CONTACT: *CRAIG SARGENT*
PHONE: *805-584-4100 ...*
FAX: *305-477-9799*
E-MAIL: *craig.sargent@meggitt.com*

SUPPLIER CODE: *0000476987*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	HM		EXPLOSIVE DEVICES	
CORE CAP	HN		FIRE EXTINGUISHERS, AIRCRAFT	
CORE CAP	ZA	X	MISCELLANEOUS	FIRE EXTINGUISHERS & INDICATORS
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

MEGGITT SAFETY SYSTEMS INC
1785 Voyager Avenue
SIMI VALLEY, CA 93063-3349
USA

CONTACT: *ALEX GREGORYONA*
PHONE: *805-206-7381*
FAX: *805-577-8962*
E-MAIL: *alex.gregoryona@meggitt.com*

SUPPLIER CODE: *0000438363*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

PSI BEARING OPERATION
2175 UNION PLACE
SIMI VALLEY, CA 93065
USA

CONTACT: *EDUARDO MARTINEZ*
PHONE: *805-581-7486*
FAX: *8055832396*
E-MAIL: *eduardo.martinez@rexnord.com*

SUPPLIER CODE: *0000445091* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20	X	DESIGN CAPABLE	
APP-VI	6	X	CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	ZM		BEARINGS (ROD END/SPHERICAL) QPS-102	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

ALCOA FASTENING SYSTEMS
3990 A HERITAGE OAK COURT
SIMI VALLEY, CA 93063-6715
USA

CONTACT: *DUFFY WALTON*
PHONE: *805-426-2245*
FAX: *805-426-2448*
E-MAIL: *duffy.walton@alcoa.com*

SUPPLIER CODE: *0000477684*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZP		DIRECT-TO-STOCK DISTRIBUTOR	
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

ACCURATE STEEL TREATING, INC.
10008 MILLER WAY
SOUTH GATE, CA 90280
USA

CONTACT: *ARMANDO SALAZAR*
PHONE: *562-927-6528*
FAX:
E-MAIL: *armando@accuratesteeltreating.com*

SUPPLIER CODE: *0000488712*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4140	XB		HEAT TREAT LOW ALLOY STEEL, SEC. 2	
4140	XH		HEAT TREAT STAINLESS STEEL, SECT. 3	
4140	XI		HEAT TREAT MAR-AGING AND PH STEELS, SECT. 4	
4140	XJ		HEAT TREAT TOOL STEEL SECT. 5	
4467	IO		HARDNESS TESTING	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

HUGHES BROS AIRCRAFTERS INC
11010 GARFIELD PL
SOUTH GATE, CA 90280
USA

CONTACT: *FRANCISCO MORALES*
PHONE: *323-773-4541*
FAX: *562-923-1393*
E-MAIL: *fmorales@hbai.com*

SUPPLIER CODE: *0000400264*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4139	XA5		HEAT TREATMENT ALUM ALLOY 2024 LESS THAN .036 INCH (HAND/SPECIAL QUENCH)-(INCLUDES XA1,XA2,XA3,XA4)	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO		HARDNESS TESTING	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

ASTRO ALUMINUM TREATING CO., INC.
11040 Palmer Avenue
South Gate, CA 90280
USA

CONTACT: *Javier Plascencia*
PHONE: *562-923-4344*
FAX:
E-MAIL: *Javier@astroaluminum.com*

SUPPLIER CODE: *0000400049*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4139	XA4	X	HT ALL ALUM ALLOY SERIE LESS THAN .100 IN, INCLUDE 2024 NOTLESS THAN .036 IN (INCLUDE XA1,XA2,XA3)	APPROVED FURNACES ARE #4, 5, 6, 7, 8, 9, 12, AND 14 FOR SOLUTION HEAT TREAT; #1, 2, 3, 10, 11, 13, A
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO		HARDNESS TESTING	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

DICKSON TESTING CO INC
11126 PALMER
SOUTH GATE, CA 90280
USA

CONTACT: *JEFFREY HART*
PHONE: *562-862-8378*
FAX: *5628623143*
E-MAIL: *jeffrey.hart@dicksontesting.com*

SUPPLIER CODE: *0000400130*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4139	LJ		LAB INTERGRANULAR CORROSION TESTING (ASTM G 110, REF QPS-104)	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO		HARDNESS TESTING	
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
CORE CAP	LA		LAB, ROOM TEMP. TENSILE TESTING (ASTM E8, REF. QPS-104)	
CORE CAP	LB		LAB, ELEVATED TEMP. TENSILE TESTING (ASTM E21, REF. QPS-104)	
CORE CAP	LC		LAB, STRESS RUPTURE TESTING (ASTM E139/E292 REF. QPS-104)	
CORE CAP	LD		LAB, IMPACT TESTING (ASTM E23, REF. QPS-104)	
CORE CAP	LE		LAB, FATIGUE TESTING (ASTM E466, REF. QPS-104)	
CORE CAP	LF		LAB, FRACTURE TOUGHNESS DETERMINATION (ASTM E399, REF. QPS-104)	
CORE CAP	LG		LAB, METALLOGRAPHY (CAPA, ONLY, REF. QPS-104)	
CORE CAP	LH		LAB, MICROHARDNESS TEST. (BPS 4467, REF. QPS-104)	
CORE CAP	LK		LAB, STRESS CORROSION TESTING (ASTM G44, REF. QPS-104)	
CORE CAP	LM		LAB, QUANTITATIVE SPECTRO (AMS 2350, REF. QPS-104)	
CORE CAP	LN		LAB, HYDROGEN ANALYSIS (CAPABILITY ONLY, REF. QPS-104)	
CORE CAP	LO		LAB, NITROGEN ANALYSIS (CAPABILITY ONLY REF. QPS-104)	
CORE CAP	LP		LAB, OXYGEN ANALYSIS (CAPABILITY ONLY REF. QPS-104)	
CORE CAP	LQ		LAB, BORON ANALYSIS (CAPABILITY ONLY REF. QPS-104)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

SHULTZ STEEL CO
5321 FIRESTONE BLVD
SOUTH GATE, CA 90280
USA

CONTACT: *ADRIANNA HERNANDEZ*
PHONE: *323-357-3351*
FAX: *2135644105*
E-MAIL: *ahernandez@shultzsteel.com*

SUPPLIER CODE: *0000439684* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4017	DA2		FORGING LOW ALLOY STEEL, HYDRAULIC (PRESS)	
4017	DA3		FORGING LOW ALLOY STEEL, HAMMER	
4017	DA8		FORGING LOW ALLOY STEEL, OPEN FRAME	
4017	DC2		FORGING TITANIUM (EXCEPT 10-2-3 ALLOY), HYDRAULIC PRESS	
4017	DC3		FORGING TITANIUM(EXCEPT 10-2-3 ALLOY), HAMMER	
4017	DC8		FORGING TITANIUM (EXCEPT 10-2-3 ALLOY), OPEN FRAME	
4017	DD2		FORGING TOOL STEEL, HYDRAULIC PRESS	
4017	DD3		FORGING TOOL STEEL, HAMMER	
4017	DD8		FORGING TOOL STEEL, OPEN FRAME	
4017	DE2		FORGING CORROSION RESISTANT & PH STEEL, HYDRAULIC PRESS	
4017	DE3		FORGING CORROSION RESISTANT & PH STEEL, HAMMER	
4017	DE8		FORGING CORROSION RESISTANT & PH STEEL, OPEN FRAME	
4017	DN2		FORGING 10-2-3 TITANIUM, HYDRAULIC PRESS	
4017	DN3		FORGING 10-2-3 TITANIUM, HAMMER	
4017	DN8		FORGING 10-2-3 TITANIUM, OPEN FRAME	
4140	XI	X	HEAT TREAT MAR-AGING AND PH STEELS, SECT. 4	RESTRICTED TO PRECIPITATION HARDENING ONLY IN FCD # FHN
4467	IO		HARDNESS TESTING	
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	CIP: WI 0901-18 REV NC, CHECKLIST: QA-885 REV 191120
CORE CAP	IL	X	INSPECTION, FINAL DIMENSIONAL LAY-OUT APPROVAL (QPS-104)	APP. INSPEC. #275 J. VANEGAS , #276 M. ROJO , #277 E. GUEVARA , #278 S. PONCE, #100 D. SPICER
CORE CAP	XL		HEAT TREAT STEEL (MIL-H-6875)	
CORE CAP	XM	X	HEAT TREAT TITANIUM (MIL-H-81200)	RESTRICTED TO FCD'S # FHH, FHN, FHR FOR SOLUTION/QUENCH ANDFCD #FHR,FFB FOR AGE
SQRM	0		MEETS MIN SQRM	

Uncontrolled Copy

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

GARFIELD METAL FINISHING
10647 SOUTH GARFIELD AVE
SOUTHGATE, CA 90280
USA

CONTACT: *ANA SALAZAR-ALI*
PHONE: *562-861-2205-244*
FAX: *562-862-6479*
E-MAIL: *ge1anadite@aol.com*

SUPPLIER CODE: *0000455683* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4352	PH0		SECTION I, GENERAL	
4352	PH4D		SECTION V, METHOD IV - DRY ABRASIVE BLASTING	
4458	AP	X	STRUCTURAL ADHESIVE BONDING USING INTERMEDIATE -HIGH PERFORM SUPPORTED AND UNSUPPORTED ADHESIVE FILM	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

ULTRACOR INC
2763 BOEING WAY
STOCKTON, CA 95206
USA

CONTACT: *STAN WRIGHT*
PHONE: *925-454-3010*
FAX: *9254543011*
E-MAIL: *stan@ultracorinc.com*

SUPPLIER CODE: *0000405452*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4589	AM6	X	SANDWICH STRUCTURES USING LARGE CELL CARBON CORE.	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

DIXON HARD CHROME INC
11645 PENDLETON
SUN VALLEY, CA 91352
USA

CONTACT: *STEVE ARRINGTON*
PHONE: *818-767-9650*
FAX: *8185040969*
E-MAIL: *steve@dixonhardchrome.com*

SUPPLIER CODE: *0000400141*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4006	PB		CADMIUM PLATE	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

PEEN RITE INC
11662 SHELDON ST
SUN VALLEY, CA 91352
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000400506* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4409	QG1		SHOT PEENING, METHOD I	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

ABBOTT TECHNOLOGIES, INC
8203 Vineland Ave
Sun Valley, CA 91352
USA

CONTACT: *MICHAEL CALZADA*
PHONE: *805-300-4775*
FAX:
E-MAIL:

SUPPLIER CODE: *0000490569*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

TECFAR MANUFACTURING, INC.
8525 TELFAIR AVENUE
SUN VALLEY, CA 91352
USA

CONTACT: *CHARLES AHN*
PHONE: *818-767-0677*
FAX: *818-767-6093*
E-MAIL: *cahn@tecfar.com*

SUPPLIER CODE: *0000472712*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4162	ZM1		INSTALLATION AND RETENTION OF BEARINGS THROUGH STAKING	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4467	IO		HARDNESS TESTING	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

BG DETECTION SERV
9235 GLENOAKS BLVD
SUN VALLEY, CA 91352
USA

CONTACT: *JOHN CELESTINO*
PHONE: *8188425405*
FAX: *8188424742*
E-MAIL:

SUPPLIER CODE: *0000400053*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4007	QJ1	X	PASSIVATION, PROCEDURE I	RESTRICTED TO PARTS THAT HAVE BEEN FINISHED MACHINED
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

PPG INDUSTRIES, INC
12780 SAN FERNANDO RD
SYLMAR, CA 91342
USA

CONTACT: *COLIN TRINH*
PHONE: *818-741-1595*
FAX:
E-MAIL: *trinh@ppg.com*

SUPPLIER CODE: *0000487109*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

LLAMAS PLASTICS INC
12970 BRADLEY AVE
SYLMAR, CA 91342
USA

CONTACT: *CINDY SMITH*
PHONE: *818-362-0371*
FAX: *818 362-9780*
E-MAIL: *csmith@llamasplastics.com*

SUPPLIER CODE: *0000441328*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4302	EF		PLASTICS, STRETCHED ACRYLIC, FORMED--WINDOWS, WINDSHIELDS, ETC.	
4302	EN		PLASTIC, ACRYLIC WORKING AND MAINTENANCE OF	
4351	EB		PLASTICS, CAST ACRYLIC, FORMED - WINDOWS, WINDSHIELDS, ETC.(ALSO BPS 4302)	
4364	AA		BONDING REINFORCED PLASTIC STRUCTURES	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4434	AU		BONDING POLYCARBONATES	
4581	EP		PLASTICS, POLYCARBONATE WORKING AND MAINTENANCE	
4582	EQ		WORKING AND MAINTENANCE OF PLATICS, LAMINATES (POLYCARBONATE AND ACRYLICS)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

MASON ELECTRIC
13955 BALBOA BLVD
SYLMAR, CA 91342
USA

CONTACT: *ADRIANA IBARRA*
PHONE: *818-294-4868*
FAX:
E-MAIL: *Adriana.Ibarra@masoncontrols.com*

SUPPLIER CODE: *0000477272*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4403	AQ	X	BONDING, ADHESIVE, EPOXY-BASED	RESTRICTED TO THE BONDING OF THE 406-001-337-103 ASSEMBLY ONLY.
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL ONLY.
ADDITION	20		DESIGN CAPABLE	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	HK		CONTROLS, MECHANICAL (STICK ASSYS)	
CORE CAP	KA		ELECTRICAL ASSEMBLY (COMPLEX)	
CORE CAP	KB		ELECTRICAL ASSEMBLY (SIMPLE) SWITCHES/TRANSFORMERS	
CORE CAP	KM		CABLE ASSEMBLIES, WIRING/DATA BUS HARNESSES	
CORE CAP	ZA	X	MISCELLANEOUS	RESTRICTED TO PANELS AND COILS.
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

HOWMET GLOBAL FASTENING SYSTEMS
3990A HERITAGE OAK CT
SYLMAR, CA 93063
USA

CONTACT: *GUY ANDERSON*
PHONE: *425-249-5294*
FAX: *805-426-2458*
E-MAIL: *ganderson@avtechtyee.com*

SUPPLIER CODE: *0000477840*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20	X	DESIGN CAPABLE	
APP-VI	6	X	CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	MF		MACHINING (SCREW MACHINE DETAILS)	
CORE CAP	ZM		BEARINGS (ROD END/SPHERICAL) QPS-102	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

AEROSPACE AND DEFENSE
42011 Avenida Alvarado, STE A
Temecula, CA 92590
USA

CONTACT: *TERRY SMITH*
PHONE: *714-943-6564*
FAX:
E-MAIL:

SUPPLIER CODE: *0000490475*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

BEI SENSORS & SYSTEMS COMPANY
1461 LAWRENCE DRIVE
THOUSAND OAKS, CA 91320
USA

CONTACT: *DONALD LIVINGSTON*
PHONE: *805-716-0513*
FAX: *7142588120*
E-MAIL: *dlivingston@sensata.com*

SUPPLIER CODE: *0000476799*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	JF		TRANSDUCERS/TRANSMITTERS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

PLASMA TECHNOLOGY INC
1754 CRENSHAW BLVD
TORRANCE, CA 90501
USA

CONTACT: *DOMINGO HERNANDEZ*
PHONE: *310-320-3373*
FAX: *3105331677*
E-MAIL: *d.hernandez@ptise.com*

SUPPLIER CODE: *0000410254* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4463	QK		DEPOSITION OF TUNGSTEN CARBIDE COATINGS	
4551	QR		DEPOSITION OF CHROMIUM CARBIDE COATINGS	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	QCP 307 REV. C DATED 02/01/2012
CORE CAP	BD		TOOLING (SMALL DIES, DRILL JIGS, FIXTURES)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

ACE CLEARWATER ENTERPRISES
19815 MAGELLAN DR
TORRANCE, CA 90502
USA

CONTACT: *BERTHA ALCALA*
PHONE: *310-965-5343*
FAX: *3103270115*
E-MAIL: *balcala@aceclearwater.com*

SUPPLIER CODE: *0000406533*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4089	IB1	X	INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	TYPE 1, METHOD A, SENSITIVITY LEVEL 3, DRY POWDER DEVELOPER
4207	ND		WELDING, FUSION OF TITANIUM	
4359	NE		WELDING, HELIARC OF STEEL	
4404	NF		WELDING, HELIARC OF ALUMINUM	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4462	SN1		FORMING TITANIUM SHEET - COLD FORMING	
4462	SN2		FORMING TITANIUM SHEET - HOT FORMING	
4462	SN4		CLEANING & DESCALING OF TITANIUM MATERIAL TO SECTION I	
4467	IO		HARDNESS TESTING	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	SC		SHEET METAL DETAILS	
CORE CAP	SK		FORMING, DROP HAMMER	
CORE CAP	TB		TUBE BENDING	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

MOOG INC AIRCRAFT GROUP TORRANCE
20263 WESTERN AVE
TORRANCE, CA 90501
USA

CONTACT: *ABID HAIDAR*
PHONE: *310-618-7527*
FAX:
E-MAIL: *ahaidar@moog.com*

SUPPLIER CODE: *0000461630*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4592	IUID1		IUID: LABEL / NAMEPLATE	
ADDITION	20		DESIGN CAPABLE	
CORE CAP	HD		ACTUATORS/RELAYS, ELECTRICAL	
CORE CAP	HT		I/R DEVICES	
CORE CAP	ZG		HYDRAULIC ACTUATORS/UNITS	
CORE CAP	ZH		HOSE ASSEMBLIES	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

HONEYWELL INTERNATIONAL INC.
2525 W. 190TH STREET
TORRANCE, CA 90504
USA

CONTACT: *AISHWARYARAYKAR RAYKAR*
PHONE: *779-585-3955*
FAX: *480-592-1317*
E-MAIL: *AISHWARYARAYKAR.RAYKAR@Honeywell.com*

SUPPLIER CODE: *0000475724* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	HD		ACTUATORS/RELAYS, ELECTRICAL	
CORE CAP	HT		I/R DEVICES	
CORE CAP	ZG		HYDRAULIC ACTUATORS/UNITS	
CORE CAP	ZH		HOSE ASSEMBLIES	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

R.L. MORRISSEY & ASSOCIATES
14211 CHAMBERS ROAD
TUSTIN, CA 92780
USA

CONTACT: *KIM BARKOW*
PHONE: *414-355-9206*
FAX: *714-543-0277*
E-MAIL: *KBarkow@americanring.com*

SUPPLIER CODE: *0000477878*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

CHARLES MEISNER, INC
201-A S SIERRA PL
UPLAND, CA 91786
USA

CONTACT: *CHRIS MEISNER*
PHONE: *909-946-6766*
FAX: *909-982-0203*
E-MAIL: *CHRIS@CHARLESMEISNERINC.COM*

SUPPLIER CODE: *0000482084* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4462	SN1		FORMING TITANIUM SHEET - COLD FORMING	
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL TESTING SCALE B, C AND SUPERFICIAL 15T AND 15 N
4528	KR	X	ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	RESTRICTED TO R1 METHOD III
4570	RP		INSTALLATION OF ADHESIVE BONDED FASTENERS ON COMPOSITE AND METALLIC STRUCTURES	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	SA		SHEET METAL ASSEMBLIES (COMPLEX)	
CORE CAP	SB		SHEET METAL ASSEMBLIES (SIMPLE)	
CORE CAP	SC		SHEET METAL DETAILS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled Copy

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

WOODWARD HRT
25200 WEST RYE CANYON ROAD
VALENCIA, CA 91355
USA

CONTACT: *CASEY CRAYON*
PHONE: *661-702-5253*
FAX: *661-702-5717*
E-MAIL: *casey.crayon@woodward.com*

SUPPLIER CODE: *0000479630* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4467	IO		HARDNESS TESTING	
ADDITION	17		DIRECT SHIP AUTHORIZATION	
ADDITION	18		DELEGATED MRB AUTHORITY	
ADDITION	20		DESIGN CAPABLE	
ADDITION	23		DELEGATED MRB AUTHORITY (MIRABEL)	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	HR73701029 REV. "C"
CORE CAP	HA		ACCELEROMETERS	
CORE CAP	KO		SOLDERING TECHNOLOGY (MIL-STD-2000A REQUIREMENTS)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	ZA		MISCELLANEOUS	
CORE CAP	ZG		HYDRAULIC ACTUATORS/UNITS	
CORE CAP	ZJ		ITEMS NORMALLY PURCHASED-IN-ASSEMBLY	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

APPLIED PRESSURE VESSELS
28020 Avenue Stanford
Valencia, CA 91355
USA

CONTACT: *CHRIS BELL*
PHONE: *661-678-2140*
FAX: *8052573770*
E-MAIL: *cbell@appliedcompanies.net*

SUPPLIER CODE: *0000414706*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	SI		RESERVOIRS, TANKS, ETC.	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

TA AEROSPACE CO
28065 W FRANKLIN PARKWAY
VALENCIA, CA 91355
USA

CONTACT: *ANAHITA TAKLIMI*
PHONE: *661-775-1173*
FAX: *661-775-1155*
E-MAIL: *anahita.taklimi@TAAerospace.com*

SUPPLIER CODE: *0000477726* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
ADDITION	21		INSPECTION DELEGATION	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

ELECTROFILM MFG
28150 INDUSTRY DR
VALENCIA, CA 91355
USA

CONTACT: *RUSSELL SMITH*
PHONE: *661-295-4193*
FAX: *661-257-7738*
E-MAIL: *russell.smith@itt.com*

SUPPLIER CODE: *0000408204*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

ITT AEROSPACE CONTROLS LLC
28150 INDUSTRY DR
VALENCIA, CA 91355-4100
USA

CONTACT: *GILBERT MARTINEZ*
PHONE: *661-295-4183*
FAX: *661-295-4109*
E-MAIL: *gilbert.martinez@itt.com*

SUPPLIER CODE: *0000477128*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
ADDITION	21		INSPECTION DELEGATION	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
CORE CAP	JH		VALVES	
CORE CAP	KB		ELECTRICAL ASSEMBLY (SIMPLE) SWITCHES/TRANSFORMERS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

INDUSTRIAL TUBE CO, LLC
28150 INDUSTRY DRIVE
VALENCIA, CA 91355
USA

CONTACT: *YANIV TABIBIAN*
PHONE: *661-295-4177*
FAX:
E-MAIL: *yaniv.tabibian@itt.com*

SUPPLIER CODE: *0000427476*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	ZH		HOSE ASSEMBLIES	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

TRIUMPH ACTUATION SYSTEMS -
28150 WEST HARRISON PARKWAY
VALENCIA, CA 91355
USA

CONTACT: *CHRISTINE PETERS*
PHONE: *661-702-7566*
FAX:
E-MAIL: *cpeters@triumphgroup.com*

SUPPLIER CODE: *0000476351*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4592	IUID1		IUID: LABEL / NAMEPLATE	
ADDITION	20		DESIGN CAPABLE	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
CORE CAP	JH		VALVES	
CORE CAP	ZG		HYDRAULIC ACTUATORS/UNITS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

STRATASYS DIRECT MANUFACTURING
28309 AVE CROCKER
VALENCIA, CA 91355
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000424178*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4424	IG6	X	HIGH INTENSITY LIGHT	DEF PROCESS OF HIGH INTEN LIGHT INSP UTILIZ. ADEQ. LIGHT SRCE & DEVELOP PRT STAN. W/ TYP. DEFECT REP
4580	EO2		PLASTICS, SELECTIVE LASER SINTERING THERMOPLASTIC PARTS, CLASS IB	
4580	EO4		PLASTICS, SELECTIVE LASER SINTERING THERMOPLASTIC PARTS, CLASS IIB	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

STRATASYS DIRECT, INC
28309 Avenue Crocker
Valencia, CA 91355
USA

CONTACT: *BRENDA SIMMONS*
PHONE: *254-743-6017*
FAX: *254-298-0125*
E-MAIL: *brenda.simmons@stratasysdirect.com*

SUPPLIER CODE: *0000406440*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4580	EO2		PLASTICS, SELECTIVE LASER SINTERING THERMOPLASTIC PARTS, CLASS IB	
4580	EO4		PLASTICS, SELECTIVE LASER SINTERING THERMOPLASTIC PARTS, CLASS IIB	
ADDITION	13		SUB-CONTRACT TOOLING	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

CRISSAIR INC
28909 AVE WILLIAMS
VALENCIA, CA 91355
USA

CONTACT: *ADRIANA FAVELA*
PHONE: *661-367-3300*
FAX: *6613673352*
E-MAIL: *afavela@crissair.com*

SUPPLIER CODE: *0000454116*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4467	IO		HARDNESS TESTING	WI 7430-05
ADDITION	20		DESIGN CAPABLE	
CORE CAP	JH		VALVES	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

SUNVAIR, INC.
29145 The Old Road
Valencia, CA 91355
USA

CONTACT: *ALISON HORNE*
PHONE: *661-964-3821*
FAX: *661-257-2667*
E-MAIL:

SUPPLIER CODE: *0000489203*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4556	PQ1	X	ELECTRODEPOSITION OF NODULAR THIN DENSE CHROME (CLASS 1)	APPROVAL ON PER PART BASIS VIA FROZEN PLANNING
4556	PQ2		ELECTRODEPOSITION OF NODULAR THIN DENSE CHROME (CLASS 2)	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	SUNVAIR INC. QM REV. 18 DATED 01/08/2021
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

SURVIVAL SYSTEMS INTERNATIONAL
34140 VALLEY CENTER ROAD
VALLEY CENTER, CA 92082
USA

CONTACT: *CINDY LESTRANGE*
PHONE: *760-749-6800 x22*
FAX: *780-749-6804*
E-MAIL: *clestrange@ssivc.com*

SUPPLIER CODE: *0000438470*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4352	PH7B	X	SECTION XI - NON-METALLIC MATERIALS	FACILITY IS RESTRICTED TO POLYCARBONATE AND ACRYLIC ONLY.
4523	AM5		SANDWICH COMPONENTS USING POLYMETHACRYLIC IMIDE FOAM CORE	AM5 IS RESTRICTED TO CORE MACHINING ONLY.
4546	EC2		PLASTICS, VACUUM MOLDED BPS 4546	
CORE CAP	FE		FOAM, MOLDED FILLER, FIRE SUPPRESSANT	
CORE CAP	FF		FOAM, MOLDED, RIGID & FLEXIBLE	
SQRM	0		MEETS MIN SQRM	

Uncontrolled if Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

WESTERN AEROSPACE INSPECTION INC
1376 WALTER ST SUITE 7
VENTURA, CA 93003
USA

CONTACT: *Craig Barnthson*
PHONE: *817-280-5191-N/A*
FAX: *8056562027*
E-MAIL: *cbarnthson@bellflight.com*

SUPPLIER CODE: *0000433976*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	
4089	IB4		INSPECTION, FLUORESCENT PENETRANT (POST-EMULSIFIED) CASTINGS/FORGINGS; INCLUDES IB2.	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4309	IF1		INSPECTION, RADIOGRAPHIC	
4309	IF2		INSPECTION, RADIOGRAPHIC (FINAL INSP.REF. QPS-104) MUST BE ACCOMPLISHED BY BHTI-APPROVED INTERPRETER	
APP-III	3	X	SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

CERTIFIED STEEL TREATING
2454 E. 58th Street
Vernon, CA 90058
USA

CONTACT: *Chuck Groves*
PHONE: *323-583-8711*
FAX: *323-583-1205*
E-MAIL: *chuck@certifiedsteeltreat.com*

SUPPLIER CODE: *0000479153*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4140	XB	X	HEAT TREAT LOW ALLOY STEEL, SEC. 2	APPROVED FURNACES WILL BE 23H,7D
4140	XI	X	HEAT TREAT MAR-AGING AND PH STEELS, SECT. 4	RESTRICTED TO AGING ONLY. RESTRICT THE PROCESSING OF BELL HELICOPTER PARTS TO THE FOLLOWING EQUIPMEN
4467	IO		HARDNESS TESTING	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	XL		HEAT TREAT STEEL (MIL-H-6875)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

BODYCOTE THERMAL PROCESSING INC
2900 S SUNOL DR
Vernon, CA 90058
USA

CONTACT: *ROB BARAGLIA*
PHONE: *323-264-0111*
FAX: *323-268-9897*
E-MAIL: *Robert.Baraglia@bodycote.com*

SUPPLIER CODE: *0000461954*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4140	XB	X	HEAT TREAT LOW ALLOY STEEL, SEC. 2	RM 2, 3, 4, 5, 6, RM 7 (AIR) WITH BPS 4110 COPPER PLATE
4140	XH	X	HEAT TREAT STAINLESS STEEL, SECT. 3	RM 2, 3, 4, 5, 6, RM 7 (AIR) W/ BPS 4110 COPPER PLATE. RM8,9 FOR TEMPER. (AGING), STRESS REL. ONLY
4140	XI	X	HEAT TREAT MAR-AGING AND PH STEELS, SECT. 4	RM 2,3,4,5,6,RM 7(AIR) W/ BPS 4110 COPPER PLATE. RM 1,3: SOLUTION TREAT. RM 2,4,6: OVER AGING & NC 6
4212	XF	X	HEAT TREAT TITANIUM	RM 1, 3: SOLUTION TREATING RM 2, 4, 6: OVER AGING & NC 6
4467	IO		HARDNESS TESTING	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	XL		HEAT TREAT STEEL (MIL-H-6875)	
CORE CAP	XM	X	HEAT TREAT TITANIUM (MIL-H-81200)	RM 1, 3: SOLUTION TREATING RM 2, 4, 6: OVER AGING & NC 6
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

SODERBERG MANUFACTURING
20821 CURRIER RD
WALNUT, CA 91789
USA

CONTACT: *CYNTHIA AGUILAR*
PHONE: *909-595-1291*
FAX: *9095951474*
E-MAIL: *cynthia@soderberg.aero*

SUPPLIER CODE: *0000423860*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
APP-IV	4		SPECIAL REQUIREMENTS FOR ELECTRICAL AND ELECTRONIC ITEMS	
CORE CAP	KB		ELECTRICAL ASSEMBLY (SIMPLE) SWITCHES/TRANSFORMERS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

BODYCOTE
7474 GARDEN GROVE BLVD
WESTMINSTER, CA 92683
USA

CONTACT: *MARCIA BELL*
PHONE: *714-893-6561*
FAX: *714-895-2754*
E-MAIL: *marcia.bell@bodycote.com*

SUPPLIER CODE: *0000483987*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4139	XA5	X	HEAT TREATMENT ALUM ALLOY 2024 LESS THAN .036 INCH (HAND/SPECIAL QUENCH)-(INCLUDES XA1,XA2,XA3,XA4)	SOLUTION HEAT TREATING RESTRICTED TO AIR FURNACES 11, 28, 29, AND 35.
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4453	IH2		INSPECTION, CONDUCTIVITY, OF 2024-T3, T4, T42 BARE AND PRIMED ALUMINUM ALLOY TUBING FOR HEAT TREAT	
4467	IO		HARDNESS TESTING	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: California

NORTHROP GRUMMAN SYSTEMS
21240 BURBANK BLVD
WOODLAND HILLS, CA 91367-6675
USA

CONTACT: *ANDREW MANDERINO*
PHONE: *858-514-9622*
FAX: *8187157425*
E-MAIL: *andrew.manderino@ngc.com*

SUPPLIER CODE: *0000477754*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	12		SUPPLIER DESIGNED COMPUTER SOFTWARE	
CORE CAP	KA		ELECTRICAL ASSEMBLY (COMPLEX)	
CORE CAP	KB		ELECTRICAL ASSEMBLY (SIMPLE) SWITCHES/TRANSFORMERS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Colorado

AMI INDUSTRIES, INC.
1275 N. Newport Road
Colorado Springs, CO 80916
USA

CONTACT: *ALEX CHRISTENSEN*
PHONE: *7192575175*
FAX: *719-380-0040*
E-MAIL: *alex.christensen@collins.com*

SUPPLIER CODE: *0000439546*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	FB		UPHOLSTERY AND FABRICS (SIMPLE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	SA		SHEET METAL ASSEMBLIES (COMPLEX)	
CORE CAP	SB		SHEET METAL ASSEMBLIES (SIMPLE)	
CORE CAP	SC		SHEET METAL DETAILS	
CORE CAP	TD		SEAT ASSEMBLIES (PILOT, COPILOT, TROOP)	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Colorado

EMF CORP
3025 JANITELL RD
COLORADO SPRINGS, CO 80906
USA

CONTACT: *AMY LANE*
PHONE: *719-576-7733*
FAX: *719-576-7738*
E-MAIL: *ALane@emfcorporation.com*

SUPPLIER CODE: *0000452161* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4467	IO		HARDNESS TESTING	RESTRICTED TO ROCKWELL HARDNESS TEST ONKY
4598	PU		PLATING AND ELECTROFORMING OF LEADING EDGE ABRASION STRIPS	SEE ATTACHED BVARS
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	SL		FORMING, ELECTRO	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Colorado

WOODWARD HRT INC
1000 EAST DRAKE ROAD
FORT COLLINS, CO 80525
USA

CONTACT: *BRENDA BRASHEARS*
PHONE: *970-498-3912*
FAX:
E-MAIL:

SUPPLIER CODE: *0000489109*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Colorado

PARAVION TECHNOLOGY INC
2001 AIRWAY AVE
FORT COLLINS, CO 80524
USA

CONTACT: *CAITLIN CROOKS*
PHONE: *+1 (800) 556-416*
FAX: *970-224-3899*
E-MAIL: *sales@dartaero.com*

SUPPLIER CODE: *0000422471*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0	X	MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Colorado

RMB PRODUCTS INC
1201 RMB COURT
FOUNTAIN, CO 80817
USA

CONTACT: *BILL BLANK*
PHONE: *719-382-9300 ...*
FAX:
E-MAIL: *bblank@rmbproducts.com*

SUPPLIER CODE: *0000455509*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	EH		PLASTICS, ROTATIONAL MOLDING	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Colorado

UNITED ROTORCRAFT
7301 SOUTH PEORIA ST
Greenwood Village, CO 80112
USA

CONTACT: *ANDREW HUGHES*
PHONE: *207-239-9530*
FAX: *9406270626*
E-MAIL: *andrew.hughes@airmethods.com*

SUPPLIER CODE: *0000477971*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZO		AIRCRAFT CUSTOMIZING	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Colorado

TRELLEBORG SEALING SOLUTIONS
1886 PRAIRIE WAY
LOUISVILLE, CO 80027-9600
USA

CONTACT: *ANNA BILLELO*
PHONE: *720-450-7668*
FAX: *260-749-8356*
E-MAIL: *anna.billelo@trelleborg.com*

SUPPLIER CODE: *0000484401*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	BPN		DISTRIBUTOR PROVIDING BHT PART NUMBERED ITEMS MANUFACTURED BY BHT APPROVED SOURCES.	
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Colorado

AIR COMM CORPORATION
1575 W 124th AVE
WESTMINSTER, CO 80234
USA

CONTACT: *ANDY WU*
PHONE: *303-440-4075*
FAX: *3034406355*
E-MAIL: *awu@aircommcorp.com*

SUPPLIER CODE: *0000402677*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Colorado

ACC-KP, LLC
1575 W. 124TH AVE.; SUITE 210
WESTMINSTER, CO 80234
USA

CONTACT: *WM: BROWN*
PHONE: *9724071234-126*
FAX: *303-440-6355*
E-MAIL: *jason.brown@meggitt.com*

SUPPLIER CODE: *0000425353*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Connecticut

CAMBRIDGE SPECIALTY COMPANY, INC
588 FOUR ROD RD
BERLIN, CT 06037
USA

CONTACT: *AMANDA LUMLEY*
PHONE: *860-828-3579 ...*
FAX: *860-828-1991*
E-MAIL: *amanda@cambridgespecialty.com*

SUPPLIER CODE: *0000483375*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Connecticut

LEADING EDGE AERO, LLC
15 BERKSHIRE BLVD
BETHEL, CT 06801
USA

CONTACT: *CHARLENE FAIRCHILD*
PHONE: *203-797-1200*
FAX: *2037971205*
E-MAIL: *cmf@leadingedge-aero.com*

SUPPLIER CODE: *0000411095*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4467	IO	X	HARDNESS TESTING	
ADDITION	20		DESIGN CAPABLE	
CORE CAP	SL		FORMING, ELECTRO	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Connecticut

KAMATICS CORPORATION
1330 BLUE HILLS AVE
BLOOMFIELD, CT 06002
USA

CONTACT: *ASHLEY OLIVER*
PHONE: *860-243-7407*
FAX: *860-243-7993*
E-MAIL: *Ashley.Oliver@kaman.com*

SUPPLIER CODE: *0000477165*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4467	IO		HARDNESS TESTING	
4592	IUID1		IUID: LABEL / NAMEPLATE	
4595	RFID		RFID: TAG	
ADDITION	17		DIRECT SHIP AUTHORIZATION	
ADDITION	20		DESIGN CAPABLE	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6	X	CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0	X	MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Connecticut

KAMAN AEROSPACE CORPORATION AIR
30 Old Windsor Road
BLOOMFIELD, CT 06002-0002
USA

CONTACT: *DEENA LEDUC*
PHONE: *860-243-7563*
FAX: *8602437599*
E-MAIL: *deena.leduc@kaman.com*

SUPPLIER CODE: *0000477163*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4339	MK2		MACHINING OF HONEYCOMB CORE,NON-METALLIC	
4352	PH0		SECTION I, GENERAL	
4352	PH1D		SECTION II, METHOD II - SULFURIC/SODIUM DICHROMATE ETCH	
4352	PH4E		SECTION VI, METHOD II - PHOSPHATE/FLUORIDE TREATMENT	
4352	PH6B		SECTION IX, METHOD I - DRY ABRASIVE BLAST	
4352	PH7B		SECTION XI - NON-METALLIC MATERIALS	
4352	PH8		SECTION XII, MISCELLANEOUS	
4383	AR		BONDING,LOW DENSITY INSERT MATERIAL WITH HONEYCOMB SANDWICHCONSTRUCTION	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4424	IG2		SQUIRTER ULTRASONIC INSPECTION	
4424	IG5		TAP HAMMER INSPECTION	
4424	IG6		HIGH INTENSITY LIGHT	
4425	AS		BONDING, SPLICING HONEYCOMB CORES & INSTALLING INSERTS	
4446	AL		BONDING, COMPOSITE	
4449	AE3		BONDED STRUCTURES, FLAT, HI-TEMP BPS 4449	
4458	AP		STRUCTURAL ADHESIVE BONDING USING INTERMEDIATE -HIGH PERFORM SUPPORTED AND UNSUPPORTED ADHESIVE FILM	
4460	AW		BOND.FAB.,STRUC.COMP. USING HI & INTER TEMP CURING UNI.DIR.FIBER REINF.EPOXY PRE-IMPREG.COMP.MATL.	
4478	AZ		BONDING, FABRICATION OF ROOM TEMP. CURING LAMINATED COMPONENTS	
4511	AM2		LAMINATE COMPOSITE STRUCTURES	
4512	AM1		PROCESSING SPECIFICATION FOR 250 F.DEGREE TO 325 F.DEGREE CURE LAMINATE COMPOSITE STRUCTURES	
4514	MN		MACHINING, DRILLING & TRIMMING CARBON FIBER COMPOSITES	
4518	AM4		SANDWICH COMPOSITE STRUCTURES USING EPOXY RESIN IMPREGNATEDFABRIC AND UNIDIRECTIONAL TAPE	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-I	1A		OFFLOAD INSPECTION	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS
SQRM	0	X	MEETS MIN SQRM

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Connecticut

ARMOLOY OF CONNECTICUT INC
151 Enterprise Dr
Bristol, CT 06010
USA

CONTACT: *DAVID GRAHAM*
PHONE: *860-583-7088-201*
FAX: *8605855834*
E-MAIL: *daveg@armoloyct.com*

SUPPLIER CODE: *0000453762*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4556	PQ1		ELECTRODEPOSITION OF NODULAR THIN DENSE CHROME (CLASS 1)	
4556	PQ2		ELECTRODEPOSITION OF NODULAR THIN DENSE CHROME (CLASS 2)	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Connecticut

ATLANTIC INERTIAL SYSTEMS
250 KNOTTER DR
CHESHIRE, CT 06410
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000476250*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	HB		AMPLIFIERS	
CORE CAP	HR		GYROS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA

STATE: Connecticut

CONSOLIDATED INDUSTRIES INC
677 MIXVILLE RD
CHESHIRE, CT 06410
USA

CONTACT: *DARLENE STREICH*
PHONE: *203-272-5371*
FAX: *2032725672*
E-MAIL: *dstreich@consolindustries.com*

SUPPLIER CODE: *0000476712*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4017	DA3	X	FORGING LOW ALLOY STEEL, HAMMER	
4017	DB2	X	FORGING ALUMINUM, HYDRAULIC PRESS	
4017	DC3	X	FORGING TITANIUM(EXCEPT 10-2-3 ALLOY), HAMMER	
4017	DF3	X	FORGING COPPER BASE ALLOY, HAMMER	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB4		INSPECTION, FLUORESCENT PENETRANT (POST-EMULSIFIED) CASTINGS/FORGINGS; INCLUDES IB2.	
4139	LJ	X	LAB INTERGRANULAR CORROSION TESTING (ASTM G 110, REF QPS-104)	
4139	XA2	X	HEAT TREATMENT OF ALUMINUM ALLOY THICKER THAN .100 INCH (INCLUDE FORGINGS & XA1)	
4389	QE11		PREPENETRANT ETCH OF WROUGHT ALUMINUM ALLOYS BPS 4389	
4389	QE6	X	CHEMICAL MILLING FORGINGS	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO		HARDNESS TESTING	
APP-III	3	X	SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
APP-VI	6	X	CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	IL	X	INSPECTION, FINAL DIMENSIONAL LAY-OUT APPROVAL (QPS-104)	
CORE CAP	LA	X	LAB, ROOM TEMP. TENSILE TESTING (ASTM E8, REF. QPS-104)	
CORE CAP	LG	X	LAB, METALLOGRAPHY (CAPA, ONLY, REF. QPS-104)	
CORE CAP	XL		HEAT TREAT STEEL (MIL-H-6875)	
CORE CAP	XM	X	HEAT TREAT TITANIUM (MIL-H-81200)	
SQRM	0		MEETS MIN SQRM	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Connecticut

WHELEN ENGINEERING CO INC
51 WINTHROP RD.
CHESTER, CT 06412
USA

CONTACT: *BRYAN BOCHINSKI*
PHONE: *860-718-2214*
FAX: *860-526-2009*
E-MAIL: *bbochinski@flywat.com*

SUPPLIER CODE: *0000432255*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZA		MISCELLANEOUS	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Connecticut

GKN AEROSPACE SERVICES STRUCTURES
1000 CORPORATE ROW
CROMWELL, CT 06416
USA

CONTACT: *LORI RECE*
PHONE: *860 613 0236-130*
FAX: *860 613 1624*
E-MAIL: *lori.rece@usa.gknaerospace.com*

SUPPLIER CODE: *0000483737*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4589	AM6	X	SANDWICH STRUCTURES USING LARGE CELL CARBON CORE.	RESTRICTED TO PLASMA TREATMENT AS STATED IN PARAGRAPH 4.6.3.6.
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Connecticut

GAR ELECTROFORMING
11 AUGUSTA DRIVE, COMMERCE PARK
Danbury, CT 06813-0340
USA

CONTACT: *EVAN RICHTER*
PHONE: *203-744-4300*
FAX: *2037900700*
E-MAIL: *evan@garelectroforming.com*

SUPPLIER CODE: *0000465639*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL/SUPERFICIAL HARDNESS TESTING ONLY
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	SL		FORMING, ELECTRO	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Connecticut

RADIAL BEARING CORP
21 TAYLOR
DANBURY, CT 06813-0067
USA

CONTACT: *DEBORAH PRISAVAGE*
PHONE: *203-744-0323*
FAX: *203-744-1691*
E-MAIL: *debbie.prisavage@radialbearing.com*

SUPPLIER CODE: *0000477539*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
ADDITION	21		INSPECTION DELEGATION	
CORE CAP	ZM		BEARINGS (ROD END/SPHERICAL) QPS-102	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Connecticut

HORST ENGINEERING & MANUFACTURING
141 Prestige Park Rd
East Hartford, CT 06108-2003
USA

CONTACT: *BRIAN HULL*
PHONE: *860-289-8209*
FAX: *860-289-2961*
E-MAIL: *brianhull@horstengineering.com*

SUPPLIER CODE: *0000487437* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4445	ME		MACHINING (ROLLED THREADS)	
4467	IO		HARDNESS TESTING	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Connecticut

PRATT & WHITNEY
400 MAIN STREET
EAST HARTFORD, CT 06118
USA

CONTACT: *DAN GRADY*
PHONE: *+1 860-565-5992*
FAX: *850-155-8754*
E-MAIL: *dan.grady@prattwhitney.com*

SUPPLIER CODE: *0000477713*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	12		SUPPLIER DESIGNED COMPUTER SOFTWARE	
ADDITION	20		DESIGN CAPABLE	
CORE CAP	KM		CABLE ASSEMBLIES, WIRING/DATA BUS HARNESSES	
CORE CAP	WA		SOFTWARE	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Connecticut

HYDRO HONING LABORATORIES INC
8 EASTERN PARK RD
EAST HARTFORD, CT 06128-0306
USA

CONTACT: *WALTER BEACH*
PHONE: *860-289-4328*
FAX: *860-289-2134*
E-MAIL: *walterbeach@peentech.com*

SUPPLIER CODE: *0000417924*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4409	QG1		SHOT PEENING, METHOD I	
4409	QG2		SHOT PEEN, METHOD II	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
AMS2	QG3		SHOT PEENING, COMPUTERIZED METHOD (AMS2432)	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Connecticut

TRIUMPH ACTUATION SYSTEMS-CONNECTIC
29 INDUSTRIAL PARK, BOX 219
EAST LYME, CT 06333-0219
USA

CONTACT: *HUGO URBINA*
PHONE: *860-739-4926-129*
FAX: *860-739-2321*
E-MAIL: *HUBRINA@TRIUMPHGROUP.COM*

SUPPLIER CODE: *0000477426* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
ADDITION	20		DESIGN CAPABLE	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	ZG		HYDRAULIC ACTUATORS/UNITS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Connecticut

CURTISS WRIGHT CORPORATION
12 THOMPSON ROAD
EAST WINDSOR, CT 06088
USA

CONTACT: *JOHN WINNE*
PHONE: *281-661-6706*
FAX:
E-MAIL: *john.winne@cwst.com*

SUPPLIER CODE: *0000486996*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4463	QK	X	DEPOSITION OF TUNGSTEN CARBIDE COATINGS	HVOF ONLY
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Connecticut

PTR-PRECISION TECHNOLOGIES INC
120 POST ROAD
ENFIELD, CT 06082
USA

CONTACT: *RHODY TRIBLETS*
PHONE: *860-741-9353*
FAX: *8607457932*
E-MAIL: *Rtriblets@ptreb.com*

SUPPLIER CODE: *0000476475*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4455	NG		WELDING, ELECTRON BEAM	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Connecticut

PTI INDUSTRIES INC
2 PEERLESS WAY
ENFIELD, CT 06082
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000433629* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4003	QA1		CHEMICAL TREATMENT OF MAGNESIUM - DOW #7	
4007	QJ1		PASSIVATION, PROCEDURE I	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4310	QI		APPLICATION OF SOLID FILM LUBRICANT	
4352	PH4F	X	SECTION VI, METHOD III - BRUSH-ON ACID TREATMENT	CONDITIONAL APPROVAL PENDING RESULTS OF PTI PEEL TESTS DSLATTON 5-15-18
4352	PH0		SECTION I, GENERAL	
4352	PH5A		SECTION VII, METHOD I - DRY ABRASIVE BLASTING	
4352	PH6B		SECTION IX, METHOD I - DRY ABRASIVE BLAST	
4352	PH7B		SECTION XI - NON-METALLIC MATERIALS	
4352	PH8		SECTION XII, MISCELLANEOUS	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4408	AT		BONDING MACHINED PARTS	
4446	AL		BONDING, COMPOSITE	
4478	AZ		BONDING, FABRICATION OF ROOM TEMP. CURING LAMINATED COMPONENTS	
4509	PL		ANODIC TREATMENT OF MAGNESIUM	
4570	RP		INSTALLATION OF ADHESIVE BONDED FASTENERS ON COMPOSITE AND METALLIC STRUCTURES	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Connecticut

YANKEE CASTING CO., INC.
243 Shaker Road PO Box 813
Enfield, CT 06082
USA

CONTACT: *BRYAN REID*
PHONE: *860-749-6171*
FAX:
E-MAIL:

SUPPLIER CODE: *0000489352* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	
4163	CA		CASTINGS, SAND (ALUMINUM)	
4163	CB		CASTINGS, SAND (MAGNESIUM)	
4309	IF1A		DIGITAL/COMPUTED RADIOGRAPHY	
4309	IF2		INSPECTION, RADIOGRAPHIC (FINAL INSP.REF. QPS-104) MUST BE ACCOMPLISHED BY BHTI-APPROVED INTERPRETER	JOHN SCHEURMANN #294, JOHNATHAN SCHEURMANN #295
4389	QE7	X	PRE PENETRANT ETCH ALUMINUM	ONLY ALUMINUM CASTINGS FOR PRE-PENETRANT ETCH.
4467	IO	X	HARDNESS TESTING	ONLY BRINELL HARDNESS.
4470	NJ1		WELDING (IN-PROCESS CASTINGS) ALUMINUM 356/A356/357 ALLOYS	
4470	NJ2		WELDING (IN-PROCESS, CASTINGS) ALUMINUM A201/A206 ALLOYS	
4470	NJ4		WELDING (IN-PROCESS, CASTINGS) MAGNESIUM AZ91/AZ92/ZE41	
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	LA		LAB, ROOM TEMP. TENSILE TESTING (ASTM E8, REF. QPS-104)	
CORE CAP	LM		LAB, QUANTITATIVE SPECTRO (AMS 2350, REF. QPS-104)	
CORE CAP	XG		HEAT TREAT MAGNESIUM, MIL-M-6857	
SQRM	0		MEETS MIN SQRM	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Connecticut

HABCO INC
172 OAK ST
GLASTONBURY, CT 06033
USA

CONTACT: *BILL ROMANIELLO*
PHONE: *860-430-5176*
FAX:
E-MAIL: *BILL.ROMANIELLO@HABCO.BIZ*

SUPPLIER CODE: *0000415773*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	HP		GROUND SUPPORT EQUIPMENT, SIMPLE	
CORE CAP	HQ		GROUND SUPPORT EQUIPMENT (COMPLEX)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Connecticut

Timken Aerospace Transmissions LLC
586 HILLIARD STREET
MANCHESTER, CT 06045
USA

CONTACT: *James Meyers*
PHONE: *608-467-6059*
FAX:
E-MAIL: *jim.meyers@timken.com*

SUPPLIER CODE: *0000413013*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4092	IC	X	INSPECTION, NITAL ETCH	RESTRICTION - NO BHT CERTIFIED NITAL ETCH
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL HARDNESS TESTING ONLY
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	GC		GEARS, DETAIL (PRIMARY/CRITICAL)	
CORE CAP	GD		GEARS, DETAIL (NON-PRIMARY)	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	MG		MACHINING (SPECIAL TYPE)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Connecticut

GARKENYON AEROSPACE AND DEFENSE
106 EVANSVILLE AVENUE
MERIDEN, CT 06451
USA

CONTACT: *JEAN CHAPMAN*
PHONE: *203-317-2629*
FAX: *203-317-2605*
E-MAIL: *jean.chapman@garkenyon.com*

SUPPLIER CODE: *0000416094* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	ZG		HYDRAULIC ACTUATORS/UNITS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Connecticut

POWER DYNE LLC
2055 S MAIN ST
MIDDLETOWN, CT 06457
USA

CONTACT: *SUSAN BARTON*
PHONE: *8603436640*
FAX: *8603436642*
E-MAIL: *power-dyne@bidwellinc.com*

SUPPLIER CODE: *0000442113*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZA	X	MISCELLANEOUS	
CORE CAP	ZA	X	MISCELLANEOUS	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Connecticut

PROTOTYPE & PLASTIC MOLD
35 INDUSTRIAL PARK PL
MIDDLETOWN, CT 06457
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000461230*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4487	ED2		PLASTICS, INJECTION MOLDING OF THERMOPLASTIC PARTS; CLASS III	
4514	MN	X	MACHINING, DRILLING & TRIMMING CARBON FIBER COMPOSITES	
CORE CAP	HE1		FILTERS, FLUID/AIR	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Connecticut

SPECTRUM ASSOCIATES INC
183 Plains Road
MILFORD, CT 06461
USA

CONTACT: *GARY HILL*
PHONE: *203-878-4618 ...*
FAX:
E-MAIL: *ghill@spectrumct.com*

SUPPLIER CODE: *0000426140*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
ADDITION	21		INSPECTION DELEGATION	
CORE CAP	JH		VALVES	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Connecticut

UNITED ELECTRIC CONTROLS DBA
340 WOODMONT RD
MILFORD, CT 06460
USA

CONTACT: *GAIL CHOOTHESA*
PHONE: *(203)877-2795*
FAX: *203-877-8752*
E-MAIL: *gchoothesa@precisionsensors.com*

SUPPLIER CODE: *0000477498* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	KB		ELECTRICAL ASSEMBLY (SIMPLE) SWITCHES/TRANSFORMERS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Connecticut

TYGOR LABORATORIES INC
79 EASTERN STEEL RD
MILFORD, CT 06460
USA

CONTACT: *ASHLEY MADERA*
PHONE: *203-877-9390*
FAX: *2038770149*
E-MAIL: *ASHLEY@TYGORLABS.COM*

SUPPLIER CODE: *0000434195*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Connecticut

METALLURGICAL PROCESSING INC.
68 ARTHUR STREET
NEW BRITAIN, CT 06053
USA

CONTACT: *TIM PARADISE*
PHONE: *860-969-0542*
FAX: *860-225-0178*
E-MAIL: *tparadise@mpimetaltreating.com*

SUPPLIER CODE: *0000488132*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4140	XB		HEAT TREAT LOW ALLOY STEEL, SEC. 2	
4140	XH		HEAT TREAT STAINLESS STEEL, SECT. 3	
4140	XI		HEAT TREAT MAR-AGING AND PH STEELS, SECT. 4	
4140	XJ		HEAT TREAT TOOL STEEL SECT. 5	
4467	IO		HARDNESS TESTING	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Connecticut

PERRY TECHNOLOGY CORP
120 INDUSTRIAL PARK RD
NEW HARTFORD, CT 06057
USA

CONTACT: *JOHN ZUKOWSKI*
PHONE: *860-738-2525-...*
FAX: *860-738-8995*
E-MAIL: *JZUKOWSKI@PERRYTECHNOLOGY.COM*

SUPPLIER CODE: *0000474116*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Connecticut

PCX AEROSTRUCTURES LLC
300 FENN ROAD
NEWINGTON, CT 06111-2244
USA

CONTACT: *AL STURTEVANT*
PHONE: *860-594-4362*
FAX:
E-MAIL: *alfred.sturtevant@pcxaero.com*

SUPPLIER CODE: *0000473122* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ		THERMAL FIT ASSEMBLY	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4092	IC	X	INSPECTION, NITAL ETCH	RESTRICTED TO R PEDRO, M WOJTYTO, M SIERING EXP 11/02/2025
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4140	XB		HEAT TREAT LOW ALLOY STEEL, SEC. 2	RESTRICTED TO STRESS RELIEF ONLY OF LOW ALLOY STEELS.
4310	QI		APPLICATION OF SOLID FILM LUBRICANT	
4312	PI	X	SELECTIVE BRUSH CADMIUM PLATING	APPROVED OPERATORS INCLUDE ROGER BOURGOIN, MARK CZUPPRYNSKI, ROUHANA BOULOS.
4352	PH0		SECTION I, GENERAL	
4352	PH7B		SECTION XI - NON-METALLIC MATERIALS	
4352	PH8		SECTION XII, MISCELLANEOUS	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4558	QU		INSTALLATION OF NUT PLATES UTILIZING COLD EXPANSION	
4592	IUID1		IUID: LABEL / NAMEPLATE	
4595	RFID		RFID: TAG	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Connecticut

LYNN WELDING
75 ROCKWELL RD
NEWINGTON, CT 06111
USA

CONTACT: *DAN PELKEY*
PHONE: *860-667-4400*
FAX: *860-667-3040*
E-MAIL: *dan.pelkey@lynnwelding.com*

SUPPLIER CODE: *0000483893*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4113	RW	X	PREPARATION OF METALS FOR RESISTANCE WELDING	
4115	NC		WELDING, SPOT	
CORE CAP	NI		WELDING, SEAM, MIL-W-6858	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Connecticut

PRAXAIR SURFACE TECHNOLOGIES INC
441 SACKETT POINT ROAD
NORTH HAVEN, CT 06473-3105
USA

CONTACT: *DEREK BUCKLEY*
PHONE: *203-287-2734*
FAX:
E-MAIL: *Derek.Buckley@linde.com*

SUPPLIER CODE: *0000479259*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4463	QK	X	DEPOSITION OF TUNGSTEN CARBIDE COATINGS	RESTRICTED TO ALUMINUM & STEEL SUBSTRATES. COATINGS
4551	QR		DEPOSITION OF CHROMIUM CARBIDE COATINGS	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Connecticut

CONNECTICUT TOOL & MANUFACTURING CO
35 CORPORATE AVENUE
Plainville, CT 06062
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000480640* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA

STATE: Connecticut

CAMETOID TECHNOLOGIES
45 SOUTH SATELLITE ROAD
SOUTH WINDSOR, CT 06074
USA

CONTACT: *JIM MCDONALD*
PHONE: *860-646-4667*
FAX: *8606493934*
E-MAIL: *jmcdonald@cametoidtechnologies.com*

SUPPLIER CODE: *0000471695*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4182	QB1	X	CHEMICAL FILM TREATMENT, CLASS 1A	RESTRICTED TO APPLICATION ON IVD ALUMINUM COATINGS ONLY
4182	QB2	X	CHEMICAL FILM TREATMENT, CLASS 3	RESTRICTED TO APPLICATION ON IVD ALUMINUM COATINGS ONLY
4496	PJ		ION VAPOR DEPOSITION	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Connecticut

METALS TESTING CO
PO BOX 69
SOUTH WINDSOR, CT 06074-0069
USA

CONTACT: *DAN LAPLANTE*
PHONE: *860-289-8225 ...*
FAX: *860-289-5970*
E-MAIL: *daniel.laplante@element.com*

SUPPLIER CODE: *0000477309*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4424	IG4	X	CONTACT ULTRASONIC INSPECTION	NO LAMINATE UT INSPECTION ALLOWED UNTIL APPROVED POROSITY STANDARDS ARE PROCURED
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Connecticut

HEXCEL CORPORATION
281 Tresser Blvd, Two Stamford Plaz
Stamford, CT 06901
USA

CONTACT: *ANDREW ENCE*
PHONE: *801-508-8503*
FAX: *801-508-8405*
E-MAIL: *andrew.ence@hexcel.com*

SUPPLIER CODE: *0000477023*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	LV1		TESTING OF 299-947-315 MATERIAL PER 299-947-299.	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Connecticut

MET-L-TEST LABORATORY, INC.
115 BROWNING ST
STRATFORD, CT 06615-7131
USA

CONTACT: *DIANE BALDELLI*
PHONE: *203-377-2429*
FAX: *2033770517*
E-MAIL: *metltest@aol.com*

SUPPLIER CODE: *0000400431*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Connecticut

UNITED GEAR & MACHINE, INC.
1087 EAST STREET SOUTH
SUFFIELD, CT 06078
USA

CONTACT: *CHRISTOPHER MUSCO*
PHONE: *860-623-6618*
FAX: *860-654-1521*
E-MAIL: *CMUSCO@UNITEDGEARCT.COM*

SUPPLIER CODE: *0000479230* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	INFORMATION IN 47923-SQR00001
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	INFORMATION IN 47923-SQR00001
SQRM	0		MEETS MIN SQRM	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA

STATE: Connecticut

TIMES MICROWAVE SYSTEMS INC
358 HALL AVE
WALLINGFORD, CT 06492
USA

CONTACT: *ADEEL QURESHI*
PHONE: *203-600-8266*
FAX: *203-949-8423*
E-MAIL: *adeel.qureshi@timesmicro.com*

SUPPLIER CODE: *0000477788*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	KA		ELECTRICAL ASSEMBLY (COMPLEX)	
CORE CAP	KM		CABLE ASSEMBLIES, WIRING/DATA BUS HARNESSES	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Delaware

SUMMIT AVIATION INC
4200 SUMMIT BRIDGE RD
MIDDLETOWN, DE 19709
USA

CONTACT: *AMY KIGER*
PHONE: *1-336-497-5521*
FAX: *302-378-7035*
E-MAIL: *akiger@summit-aviation.com*

SUPPLIER CODE: *0000481513* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Delaware

SUMMIT AVIATION INC. GREENSBORO
4200 Summit Bridge Rd.
Middletown, DE 19709
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000490802*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Florida

LB OF BOCA RATON, INC. DBA
944 CLINT MOORE ROAD
BOCA RATON, FL 33487-2801
USA

CONTACT: *GORDON JORGENSON*
PHONE: *817-988-7609*
FAX: *561-487-1998*
E-MAIL: *gordon@bocatronics.com*

SUPPLIER CODE: *0000485521*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	BPN		DISTRIBUTOR PROVIDING BHT PART NUMBERED ITEMS MANUFACTURED BY BHT APPROVED SOURCES.	
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	
SQRM	0		MEETS MIN SQRM	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Florida

AEROSONIC LLC
1212 N HERCULES AVE
CLEARWATER, FL 33765
USA

CONTACT: *AMY HITE*
PHONE: *727-461-3000 x18*
FAX:
E-MAIL: *ahite@aerosonic.com*

SUPPLIER CODE: *0000475679*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4439	KQ	X	SOLDERING OF ELECTRICAL AND ELECTRONIC EQUIPMENT, GENERAL REQUIREMENTS.	RESTRICTED TO HAND SODERING OF WIRES TO TERMINAL PINS ONLYON MECHANICAL ASSEMBLIES
ADDITION	20		DESIGN CAPABLE	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
CORE CAP	HS		INSTRUMENTS, MECHANICAL	
CORE CAP	KD		ELECTRICAL INSTRUMENTS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Florida

GE AVIATION SYSTEMS LLC
14200 ROOSEVELT BLVD
CLEARWATER, FL 33762
USA

CONTACT: *PETER CIESLINSKI*
PHONE: *727-532-6668*
FAX: *727-538-7572*
E-MAIL: *peter.cieslinski@ge.com*

SUPPLIER CODE: *0000477653*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Florida

EEI MANUFACTURING SERVICES
703 GRAND CENTRAL ST
CLEARWATER, FL 33756
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000433981*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	DTR		DISTRIBUTOR	
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Florida

HILTRONICS CORP
3979 NW 126TH AVE.
CORAL SPRINGS, FL 33065
USA

CONTACT: *JOSHUA FRIEDMAN*
PHONE: *954-341-9100*
FAX: *954-341-3451*
E-MAIL: *joshfriedman@hiltronicscorp.com*

SUPPLIER CODE: *0000423626*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4439	KQ		SOLDERING OF ELECTRICAL AND ELECTRONIC EQUIPMENT, GENERAL REQUIREMENTS.	
ADDITION	20	X	DESIGN CAPABLE	
APP-IV	4		SPECIAL REQUIREMENTS FOR ELECTRICAL AND ELECTRONIC ITEMS	
CORE CAP	HI		CONNECTORS	
CORE CAP	KM		CABLE ASSEMBLIES, WIRING/DATA BUS HARNESSES	
SQRM	0		MEETS MIN SQRM	

Uncontrolled if P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Florida

CRESTVIEW AEROSPACE, LLC
5486 FAIRCHILD RD
CRESTVIEW, FL 32539
USA

CONTACT: *AARON GAGNE*
PHONE: *850-331-4136*
FAX: *850-682-0489*
E-MAIL: *aaron.gagne@crestviewaerospace.com*

SUPPLIER CODE: *0000478297*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4007	QJ1		PASSIVATION, PROCEDURE I	
4012	MJ		THERMAL FIT ASSEMBLY	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4089	QE10		PREPENETRANT ETCH OF WROUGHT ALUMINUM ALLOYS BPS 4089	
4113	RW		PREPARATION OF METALS FOR RESISTANCE WELDING	
4115	NC		WELDING, SPOT	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4139	XA5	X	HEAT TREATMENT ALUM ALLOY 2024 LESS THAN .036 INCH (HAND/SPECIAL QUENCH)-(INCLUDES XA1,XA2,XA3,XA4)	RESTRICTED TO SALT BATH ONLY.
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4182	QB2		CHEMICAL FILM TREATMENT, CLASS 3	
4207	ND	X	WELDING, FUSION OF TITANIUM	CERTIFIED WELDERS: DEREK WATSON, JODY MATTINGLY, IAN NEWBOLD, TRENT PORTER
4352	PH0		SECTION I, GENERAL	
4352	PH1G		SECTION II, METHOD IV - PHOSPHORIC ACID ANODIZE	
4352	PH7B		SECTION XI - NON-METALLIC MATERIALS	
4359	NE	X	WELDING, HELIARC OF STEEL	CERTIFIED WELDERS: DEREK WATSON, JODY MATTINGLY, IAN NEWBOLD, TRENT PORTER
4402	AH		BONDING MACHINED PARTS BPS 4402	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4404	NF	X	WELDING, HELIARC OF ALUMINUM	CERTIFIED WELDERS: DEREK WATSON, JODY MATTINGLY, IAN NEWBOLD, TRENT PORTER
4425	AS		BONDING, SPLICING HONEYCOMB CORES & INSTALLING INSERTS	
4439	KQ		SOLDERING OF ELECTRICAL AND ELECTRONIC EQUIPMENT, GENERAL REQUIREMENTS.	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4453	IH2		INSPECTION, CONDUCTIVITY, OF 2024-T3, T4, T42 BARE AND PRIMED ALUMINUM ALLOY TUBING FOR HEAT TREAT	
4462	SN1		FORMING TITANIUM SHEET - COLD FORMING	
4467	IO		HARDNESS TESTING	
4478	AZ		BONDING, FABRICATION OF ROOM TEMP. CURING LAMINATED COMPONENTS	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

4514	MN		MACHINING, DRILLING & TRIMMING CARBON FIBER COMPOSITES
4528	KR		ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES
4542	QF		COLD EXPANDING OF FATIGUE CRITICAL HOLES IN METALS
4553	IN		EDDY CURRENT FLAW DETECTION
4555	PM		THIN SULFURIC ACID ANODIZE
4558	QU		INSTALLATION OF NUT PLATES UTILIZING COLD EXPANSION
4570	RP		INSTALLATION OF ADHESIVE BONDED FASTENERS ON COMPOSITE AND METALLIC STRUCTURES
ADDITION	13		SUB-CONTRACT TOOLING
ADDITION	18		DELEGATED MRB AUTHORITY
ADDITION	19		STANDARD REPAIR (FW)
ADDITION	21		INSPECTION DELEGATION
ADDITION	26		CANADA SELECTED
APP-IV	4	X	SPECIAL REQUIREMENTS FOR ELECTRICAL AND ELECTRONIC ITEMS
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS
CORE CAP	BB		TOOLING (SMALL WELDMENTS)
CORE CAP	BC		TOOLING (LARGE DIES, DRILL JIGS, FIXTURES)
CORE CAP	BD		TOOLING (SMALL DIES, DRILL JIGS, FIXTURES)
CORE CAP	BF		TOOLS, SERVICE
CORE CAP	BH		TOOLING (LARGE 5-AXIS)
CORE CAP	BJ		TOOLING (SMALL 5-AXIS)
CORE CAP	BL		TOOLING (SMALL 3D INSPECTION)
CORE CAP	DV		WROUGHT PROD. FORMS, NONFERROUS (P/N ITEMS)
CORE CAP	FC		UPHOLSTERY, VACUUM-FORMED (FOAM FILLED)
CORE CAP	FE		FOAM, MOLDED FILLER, FIRE SUPPRESSANT
CORE CAP	FF		FOAM, MOLDED, RIGID & FLEXIBLE
CORE CAP	GD		GEARS, DETAIL (NON-PRIMARY)
CORE CAP	HH		STRAPS/TENSION, MAIN ROTOR, TIE-BAR
CORE CAP	HQ		GROUND SUPPORT EQUIPMENT (COMPLEX)
CORE CAP	JC		TRACKING SYSTEMS
CORE CAP	KA		ELECTRICAL ASSEMBLY (COMPLEX)
CORE CAP	KJ		PRINTED WIRING BOARDS MULTI-LAYER (MIL-P-55110C)
CORE CAP	LA		LAB, ROOM TEMP. TENSILE TESTING (ASTM E8, REF. QPS-104)
CORE CAP	LK		LAB, STRESS CORROSION TESTING (ASTM G44, REF. QPS-104)
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)
CORE CAP	MC		MACHINING (DETAILS, LARGE)
CORE CAP	MD		MACHINING (DETAILS, SMALL)
CORE CAP	RB		RUBBER, DIE CUT PRODUCTS (GASKETS, SHEET)
CORE CAP	SA		SHEET METAL ASSEMBLIES (COMPLEX)
CORE CAP	SB		SHEET METAL ASSEMBLIES (SIMPLE)
CORE CAP	SC		SHEET METAL DETAILS
CORE CAP	SD		FORMING, STRETCH
CORE CAP	VHT		HEAT TREATING WAIVER

Uncontrolled if Printed

CORE CAP	ZA	MISCELLANEOUS
CORE CAP	ZD	SHIMS
SQRM	0	MEETS MIN SQRM

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Florida

TECHNETICS GROUP DELAND
1700 E. International Speedway Blvd
Deland, FL 32724
USA

CONTACT: *DANIEL INES*
PHONE: *386-414-2018*
FAX: *386-738-4533*
E-MAIL: *Daniel.Ines@technetics.com*

SUPPLIER CODE: *0000416745* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	JH		VALVES	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Florida

PACIFIC SCIENTIFIC AFTER MARKET
11700 NW 102ND RD, STE 6
DORAL, FL 33178
USA

CONTACT: *ALEXIS TAPIA*
PHONE: *305-477-4711 ...*
FAX: *305-477-9799*
E-MAIL: *Alexis.tapia@meggitt.com*

SUPPLIER CODE: *0000464471*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
CORE CAP	BPN		DISTRIBUTOR PROVIDING BHT PART NUMBERED ITEMS MANUFACTURED BY BHT APPROVED SOURCES.	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Florida

DAYTON-GRANGER REPAIR INC
3299 S W 9TH AVE
FORT LAUDERDALE, FL 33315
USA

CONTACT: *BERNADETTE COLDREN*
PHONE: *9544633451*
FAX: *954-761-3172*
E-MAIL: *sales@daytongranger.com*

SUPPLIER CODE: *0000476761*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
ADDITION	20		DESIGN CAPABLE	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
CORE CAP	HC		ANTENNAS	
CORE CAP	HC		ANTENNAS	
CORE CAP	KA		ELECTRICAL ASSEMBLY (COMPLEX)	
CORE CAP	KA		ELECTRICAL ASSEMBLY (COMPLEX)	
CORE CAP	KB		ELECTRICAL ASSEMBLY (SIMPLE) SWITCHES/TRANSFORMERS	
CORE CAP	KB		ELECTRICAL ASSEMBLY (SIMPLE) SWITCHES/TRANSFORMERS	
CORE CAP	KD		ELECTRICAL INSTRUMENTS	
CORE CAP	KD		ELECTRICAL INSTRUMENTS	
CORE CAP	MP2		ELECTRONIC DISCHARGE MACHINING - OTHER THAN WIRE CUT	
CORE CAP	MP2		ELECTRONIC DISCHARGE MACHINING - OTHER THAN WIRE CUT	
CORE CAP	ZA		MISCELLANEOUS	
CORE CAP	ZA		MISCELLANEOUS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Florida

FT WALTON MACHINING
43 JET DR NW
FORT WALTON BEACH, FL 32548
USA

CONTACT: *CLAUDYA BRADLEY*
PHONE: *850-244-9095*
FAX: *850-244-4874*
E-MAIL: *cbradley@fwmachining.com*

SUPPLIER CODE: *0000479419* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4001	PA		ANODIZE CHROMIC ACID	
4007	QJ1		PASSIVATION, PROCEDURE I	RESTRICTED TO TYPE IV.C BARNTHSON 10.27.15
4012	MJ		THERMAL FIT ASSEMBLY	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4089	QE10		PREPENETRANT ETCH OF WROUGHT ALUMINUM ALLOYS BPS 4089	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4162	ZM1		INSTALLATION AND RETENTION OF BEARINGS THROUGH STAKING	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4182	QB2		CHEMICAL FILM TREATMENT, CLASS 3	
4310	QI	X	APPLICATION OF SOLID FILM LUBRICANT	BPS 4310 APPROVAL FOR 635 ANCHOR STREET LOCATION DSLATTON 8-9-16 NO RESTRICTIONS AT THIS LOCATION.
4312	PI		SELECTIVE BRUSH CADMIUM PLATING	
4352	PH4D		SECTION V, METHOD IV - DRY ABRASIVE BLASTING	
4352	PH8		SECTION XII, MISCELLANEOUS	
4403	AQ	X	BONDING, ADHESIVE, EPOXY-BASED	ALTERNATE ELEVATED CURE CYCLES CANNOT BE USED. ROOM TEMPERATURE CURE CYCLES ONLY UNTIL OVENS ARE CE
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4453	IH2		INSPECTION, CONDUCTIVITY, OF 2024-T3, T4, T42 BARE AND PRIMED ALUMINUM ALLOY TUBING FOR HEAT TREAT	
4467	IO		HARDNESS TESTING	
4542	QF		COLD EXPANDING OF FATIGUE CRITICAL HOLES IN METALS	
4548	QO		HIGH INTERFERANCE FIT BUSHING INSTALLATION FOR FATIGUE LIFEIMPROVEMENT	
4558	QU		INSTALLATION OF NUT PLATES UTILIZING COLD EXPANSION	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

CORE CAP	MD	MACHINING (DETAILS, SMALL)
SQRM	0	MEETS MIN SQRM

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Florida

BRADDOCK METALLURGICAL INC
14600 DUVAL PLACE W
JACKSONVILLE, FL 32218-2475
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000482479* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4139	XA4		HT ALL ALUM ALLOY SERIE LESS THAN .100 IN, INCLUDE 2024 NOTLESS THAN .036 IN (INCLUDE XA1,XA2,XA3)	
4140	XB		HEAT TREAT LOW ALLOY STEEL, SEC. 2	
4140	XH		HEAT TREAT STAINLESS STEEL, SECT. 3	
4140	XI		HEAT TREAT MAR-AGING AND PH STEELS, SECT. 4	
4140	XJ		HEAT TREAT TOOL STEEL SECT. 5	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO		HARDNESS TESTING	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Florida

KAMAN AEROSPACE CORPORATION
227 GUN CLUB RD
JACKSONVILLE, FL 32218
USA

CONTACT: *ART IRWIN*
PHONE: *904-714-4828*
FAX: *904-485-1532*
E-MAIL: *arthur.irwin@kaman.com*

SUPPLIER CODE: *0000479465*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ	X	THERMAL FIT ASSEMBLY	
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	
4089	IB4		INSPECTION, FLUORESCENT PENETRANT (POST-EMULSIFIED) CASTINGS/FORGINGS; INCLUDES IB2.	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4139	XA2		HEAT TREATMENT OF ALUMINUM ALLOY THICKER THAN .100 INCH (INCLUDE FORGINGS & XA1)	
4139	XA3		HEAT TREATMENT OF ALL ALUMINUM ALLOY SERIES LESS THAN .100 INCH OTHER THAN 2024 (INCLUDE XA1,XA2)	
4139	XA4		HT ALL ALUM ALLOY SERIE LESS THAN .100 IN, INCLUDE 2024 NOTLESS THAN .036 IN (INCLUDE XA1,XA2,XA3)	
4139	XA5	X	HEAT TREATMENT ALUM ALLOY 2024 LESS THAN .036 INCH (HAND/SPECIAL QUENCH)-(INCLUDES XA1,XA2,XA3,XA4)	
4139	XA7		HOT STRAIGHTENING OF ALUMINUM ALLOY	
4310	QI		APPLICATION OF SOLID FILM LUBRICANT	
4351	EB		PLASTICS, CAST ACRYLIC, FORMED - WINDOWS, WINDSHIELDS, ETC.(ALSO BPS 4302)	
4352	PH7B		SECTION XI - NON-METALLIC MATERIALS	
4402	AH		BONDING MACHINED PARTS BPS 4402	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4404	NF		WELDING, HELIARC OF ALUMINUM	
4425	AS	X	BONDING, SPLICING HONEYCOMB CORES & INSTALLING INSERTS	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO	X	HARDNESS TESTING	
4514	MN		MACHINING, DRILLING & TRIMMING CARBON FIBER COMPOSITES	KAMAN DOES NOT CURRENTLY DO THIS BPS ON ANY PARTS AND HAVE NOT ON ANY BELL PARTS IN THE PAST, BUT TH
4528	KR		ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	
4542	QF		COLD EXPANDING OF FATIGUE CRITICAL HOLES IN METALS	
4548	QO		HIGH INTERFERANCE FIT BUSHING INSTALLATION FOR FATIGUE LIFEIMPROVEMENT	
4558	QU		INSTALLATION OF NUT PLATES UTILIZING COLD EXPANSION	
4570	RP		INSTALLATION OF ADHESIVE BONDED FASTENERS ON COMPOSITE AND METALLIC STRUCTURES	
CORE CAP	LA	X	LAB, ROOM TEMP. TENSILE TESTING (ASTM E8, REF. QPS-104)	

Unofficial Staff Page

SQRM	0	MEETS MIN SQRM

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Florida

PARKER HANNIFIN CORP STRATOFLEX PRO
2575 W 5TH ST
Jacksonville, FL 32254
USA

CONTACT: *ALLAN MANN*
PHONE: *817-210-1509*
FAX: *949-809-8678*
E-MAIL: *Allan.Mann@parker.com*

SUPPLIER CODE: *0000461110*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Florida

FLEET READINESS CENTER SOUTHEAST
NAVAL AIR STATION
JACKSONVILLE, FL 32212-0016
USA

CONTACT: *NORMAN GAY*
PHONE: *904-790-5045*
FAX: *904-790-4059*
E-MAIL: *norman.gay@navy.mil*

SUPPLIER CODE: *0000482303*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	HR		GYROS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Florida

CONTROL LOGISTICS INC
1213 POPE LANE
Lake Worth, FL 33460
USA

CONTACT: *CLEVELAND PASSMORE*
PHONE: *561-641-2031 X31*
FAX: *561-641-3628*
E-MAIL: *cleveland@aerowindows.com*

SUPPLIER CODE: *0000469876* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4302	EF		PLASTICS, STRETCHED ACRYLIC, FORMED--WINDOWS, WINDSHIELDS, ETC.	
4302	EN		PLASTIC, ACRYLIC WORKING AND MAINTENANCE OF	
4351	EB		PLASTICS, CAST ACRYLIC, FORMED - WINDOWS, WINDSHIELDS, ETC.(ALSO BPS 4302)	
4352	PH7B		SECTION XI - NON-METALLIC MATERIALS	RESTRICTED TO POLYCARBONATE AND ACRYLIC. NO OTHER MATERIAL PROCESSES AUDITED OR DONE AT THIS LOCATIO
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4434	AU		BONDING POLYCARBONATES	
4446	AL		BONDING, COMPOSITE	
4458	AP		STRUCTURAL ADHESIVE BONDING USING INTERMEDIATE -HIGH PERFORM SUPPORTED AND UNSUPPORTED ADHESIVE FILM	
4546	EC2		PLASTICS, VACUUM MOLDED BPS 4546	
4581	EP		PLASTICS, POLYCARBONATE WORKING AND MAINTENANCE	
ADDITION	20		DESIGN CAPABLE	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Florida

L3HARRIS MARITIME POWER AND ENERGY
1025 West Nasa Blvd MS:A-12A
Melbourne, FL 92805
USA

CONTACT: *LONG ZHU*
PHONE: *714-758-3460*
FAX: *7148081632*
E-MAIL: *long.zhu@l3harris.com*

SUPPLIER CODE: *0000463003* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	JA		POWER SUPPLIES	
CORE CAP	KB		ELECTRICAL ASSEMBLY (SIMPLE) SWITCHES/TRANSFORMERS	
CORE CAP	KN		ELECTROSTATIC DISCHARGE CONTROL PROGRAM (DOD-STD-1686A)	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Florida

STG AEROSPACE INC
1637NW 79th Ave
MIAMI, FL 33126
USA

CONTACT: *DAYRON VAZQUEZ*
PHONE: *+1 (305) 828-...*
FAX: *305-458-2939*
E-MAIL: *dayron.vazquez@stgaerospace.com*

SUPPLIER CODE: *0000484681*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZC		NAMEPLATES AND DECALS	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Florida

PALL AEROPOWER CORPORATION
10540 RIDGE RD
NEW PORT RICHEY, FL 34654-5198
USA

CONTACT: *AMY MULLINS*
PHONE: *813-751-7944*
FAX: *727-815-3115*
E-MAIL: *amy_mullins@pall.com*

SUPPLIER CODE: *0000475716*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	HE1		FILTERS, FLUID/AIR	
CORE CAP	ZA		MISCELLANEOUS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Florida

Brycoat Inc
207 VOLLMER AVE
OLDSMAR, FL 34677-2938
USA

CONTACT: *DENNIS DEVENUTI*
PHONE: *727-490-1000*
FAX: *727-490-0233*
E-MAIL: *ddevenuti@brycoat.com*

SUPPLIER CODE: *0000478570*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4463	QK		DEPOSITION OF TUNGSTEN CARBIDE COATINGS	
4463	QK		DEPOSITION OF TUNGSTEN CARBIDE COATINGS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Florida

UNIQUE ELECTRONICS INC
1320 26TH ST
ORLANDO, FL 32805
USA

CONTACT: *CHRIS SINGLETON*
PHONE: *4074223051*
FAX: *4074223064*
E-MAIL: *csingleton@uniqueelectronics.com*

SUPPLIER CODE: *0000436780*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	KM		CABLE ASSEMBLIES, WIRING/DATA BUS HARNESSES	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Florida

AMERITECH DIE & MOLD
6 E TOWER CIR
ORMOND BEACH, FL 32174
USA

CONTACT: *CHUCK LAYMON*
PHONE: *386-677-1770*
FAX: *386-677-2510*
E-MAIL: *claymon@amdiemold.com*

SUPPLIER CODE: *0000483006*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4487	ED1		PLASTICS, INJECTION MOLDING OF THERMOPLASTIC PARTS; CLASS I& II	
4487	ED1		PLASTICS, INJECTION MOLDING OF THERMOPLASTIC PARTS; CLASS I& II	
4487	ED2		PLASTICS, INJECTION MOLDING OF THERMOPLASTIC PARTS; CLASS III	
4487	ED2		PLASTICS, INJECTION MOLDING OF THERMOPLASTIC PARTS; CLASS III	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Florida

ISO GROUP INC
2350 COMMERCE PARK DRIVE SUITE 2
PALM BAY, FL 32905
USA

CONTACT: *AMANDA THOMAS*
PHONE: *321-773-5710*
FAX: *3217770499*
E-MAIL: *Amanda.Thomas@iso-group.com*

SUPPLIER CODE: *0000433945* ***CLASS:*** *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Florida

HARRIS CORPORATION, GCS
2400 PALM BAY RD NE
PALM BAY, FL 32905
USA

CONTACT:
PHONE:
FAX: *321-409-7034*
E-MAIL:

SUPPLIER CODE: *0000421595*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	12		SUPPLIER DESIGNED COMPUTER SOFTWARE	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Florida

ARCADIA AEROSPACE INDUSTRIES, LLC
27256 Mooney Ave
PUNTA GORDA, FL 33982
USA

CONTACT: *CHARLES BUSHMAN*
PHONE: *941-205-5700*
FAX: *941-205-5701*
E-MAIL: *Charles.Bushman@arcadiaaerospace.com*

SUPPLIER CODE: *0000483815*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4424	IG1		IMMERSION ULTRASONIC INPECTON	
4424	IG2		SQUIRTER ULTRASONIC INSPECTION	
4424	IG4		CONTACT ULTRASONIC INSPECTION	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Florida

RADIANT POWER CORPORATION
7135 16TH STREET EAST STE 101
SARASOTA, FL 34243
USA

CONTACT: *Kelly Horton*
PHONE:
FAX: *941-739-3201*
E-MAIL: *khorton@radiantpowercorp.com*

SUPPLIER CODE: *0000407988*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Florida

SS WHITE TECHNOLOGIES INC
8300 Sheen Dr
St Petersburg, FL 33709
USA

CONTACT: *MAKSIM GORDEEV*
PHONE: *727-626-2847*
FAX: *7327528315*
E-MAIL: *maksim@sswhite.net*

SUPPLIER CODE: *0000432276* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Florida

SOUTHERN SPRING & STAMPING INC.
401 SUBSTATION RD
VENICE, FL 34285
USA

CONTACT: *CHRISTOPHER PETERS*
PHONE: *941-488-2276*
FAX:
E-MAIL: *CHRISP@SOUTHERNSPRING.COM*

SUPPLIER CODE: *0000483961*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4140	XB	X	HEAT TREAT LOW ALLOY STEEL, SEC. 2	RESTRICTED TO STRESS RELIEF, FURNACE M-728.
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL ONLY.
ADDITION	20		DESIGN CAPABLE	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Florida

FALCON AEROSPACE
3350 ENTERPRISE AVENUE, UNIT 180
WESTON, FL 33331
USA

CONTACT: *CYNTHIA BANKS*
PHONE: *954-771-9338-33*
FAX: *954-771-9193*
E-MAIL: *cbanks@falconaerospace.com*

SUPPLIER CODE: *0000410173*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Georgia

UNITED PARCEL SERVICE INC
12380 MORRIS ROAD
ALPHARETTA, GA 30005
USA

CONTACT: *BRIAN REDMON*
PHONE: *502-432-3627*
FAX: *770-753-6549*
E-MAIL: *bredmon@ups.com*

SUPPLIER CODE: *0000486619*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	BPN		DISTRIBUTOR PROVIDING BHT PART NUMBERED ITEMS MANUFACTURED BY BHT APPROVED SOURCES.	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Georgia

L-3 AVIATION PRODUCTS, INC
1355 BLUEGRASS LAKES PARKWAY
ALPHARETTA, GA 30004
USA

CONTACT: *ALAN BUCCIERO*
PHONE: *770-752-5509*
FAX:
E-MAIL: *alan.bucciero@L3Harris.com*

SUPPLIER CODE: *0000473589*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Georgia

MCCANN AEROSPACE MACHINING CORPORAT
650 OLD HULL RD
ATHENS, GA 30601
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000483352* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL HARDNESS TESTING ONLY.
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Georgia

RBC AEROCOMPONENTS
1376 AIRPORT DR
BALL GROUND, GA 30107
USA

CONTACT: *DANIEL ASH*
PHONE: *770-345-0660 x19*
FAX: *770-345-0662*
E-MAIL: *dash@rbcbearings.com*

SUPPLIER CODE: *0000483986*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	HE1		FILTERS, FLUID/AIR	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	ZJ		ITEMS NORMALLY PURCHASED-IN-ASSEMBLY	
CORE CAP	ZY		SIMPLE ASSEMBLIES (VARIOUS MATERIALS)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Georgia

NOR RAL INC
164 HICKORY SPRINGS IND DR
CANTON, GA 30115-3884
USA

CONTACT: *AMY MYERS*
PHONE: *770-720-0526 ...*
FAX: *770-720-0527*
E-MAIL: *amy.myers@norral.com*

SUPPLIER CODE: *0000407837*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4352	PH7B	X	SECTION XI - NON-METALLIC MATERIALS	PH7B IS RESTRICTED TO HAND ABRASION AND GRIT BLASTING OF EPOXY SURFACES ONLY. NO OTHER PLASTICS APP
4458	AP	X	STRUCTURAL ADHESIVE BONDING USING INTERMEDIATE -HIGH PERFORM SUPPORTED AND UNSUPPORTED ADHESIVE FILM	AP IS RESTRICTED TO BONDING OF FILM ADH ON A COMPOSITE SUBSTRATE & PARTS LIKE THE 901-033-831-223.
4511	AM2		LAMINATE COMPOSITE STRUCTURES	
4514	MN		MACHINING, DRILLING & TRIMMING CARBON FIBER COMPOSITES	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Georgia

UNIVERSAL ALLOY CORP
180 LAMAR HALEY PKWY
CANTON, GA 30114
USA

CONTACT: *ANNE KELLEY*
PHONE: *678-880-1459*
FAX: *770-479-6967*
E-MAIL: *Anne.Kelley@universalalloy.com*

SUPPLIER CODE: *0000460125*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4543	DP1		EXTRUSIONS, ALUMINUM ALLOYS	
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
CORE CAP	IL		INSPECTION, FINAL DIMENSIONAL LAY-OUT APPROVAL (QPS-104)	
CORE CAP	LA		LAB, ROOM TEMP. TENSILE TESTING (ASTM E8, REF. QPS-104)	
CORE CAP	LG		LAB, METALLOGRAPHY (CAPA, ONLY, REF. QPS-104)	
CORE CAP	LM		LAB, QUANTITATIVE SPECTRO (AMS 2350, REF. QPS-104)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Georgia

SIERRA PRECISION ROLLED PRODUCTS
15160 PRATER DRIVE
COVINGTON, GA 30014
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000490347* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Georgia

DYNAMIC PAINT SOLUTIONS
415 AIRPORT RD
EASTMAN, GA 31023
USA

CONTACT: *PATRICK BARNETT*
PHONE: *478-374-5402 ...*
FAX: *478-374-5424*
E-MAIL: *patrick.barnett@ValenceST.com*

SUPPLIER CODE: *0000481482*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	481482 CANNOT CURRENTLY PROCESS BELL PARTS UNTIL NEW FACILITY IS AUDITED.
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	481482 CANNOT CURRENTLY PROCESS BELL PARTS UNTIL NEW FACILITY IS AUDITED.
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	481482 CANNOT CURRENTLY PROCESS BELL PARTS UNTIL NEW FACILITY IS AUDITED.
4182	QB2		CHEMICAL FILM TREATMENT, CLASS 3	481482 CANNOT CURRENTLY PROCESS BELL PARTS UNTIL NEW FACILITY IS AUDITED.
4310	QI		APPLICATION OF SOLID FILM LUBRICANT	481482 CANNOT CURRENTLY PROCESS BELL PARTS UNTIL NEW FACILITY IS AUDITED.
CORE CAP	AST		APPROVED SECOND TIER (NON-CLASSIFIED)	481482 CANNOT CURRENTLY PROCESS BELL PARTS UNTIL NEW FACILITY IS AUDITED.
SQRM	0		MEETS MIN SQRM	481482 CANNOT CURRENTLY PROCESS BELL PARTS UNTIL NEW FACILITY IS AUDITED.

Uncontrolled if Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Georgia

TIGHITCO INC.
1925 Vaughn Rd NW, Suite 210
Kennesaw, GA 30144
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000478343*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Georgia

APPLIED TECHNICAL SERVICES, LLC
1049 TRIAD CT
MARIETTA, GA 30062
USA

CONTACT: *CATHY MANSFIELD*
PHONE: *678-444-2812*
FAX: *770-424-6415*
E-MAIL: *cmansfield@atslab.com*

SUPPLIER CODE: *0000415124*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4424	IG4		CONTACT ULTRASONIC INSPECTION	
SQRM	0		MEETS MIN SQRM	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Georgia

ZODIAC SERVICES AMERICAS
101 WORLD DRIVE
PEACHTREE CITY, GA 30269
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000486341*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Georgia

SATAIR USA, INC.
525 WESTPARK DR.
PEACHTREE CITY, GA 30269
USA

CONTACT: *FULLER JACKSON*
PHONE: *404-675-6325*
FAX: *404-675-6311*
E-MAIL: *FJA@SATAIR.COM*

SUPPLIER CODE: *0000479805* ***CLASS:*** *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Georgia

MEGGITT (ROCKMART), INC.
669 GOODYEAR ST
ROCKMART, GA 30153
USA

CONTACT: *BLAKE FOOTE*
PHONE: *678-757-3132*
FAX: *770-684-7438*
E-MAIL: *blake.foote@meggitt.com*

SUPPLIER CODE: *0000478371*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4352	PH7B	X	SECTION XI - NON-METALLIC MATERIALS	RESTRICTED TO DRY BLAST ONLY. A.FEATHERSTON 4-9-14.
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4424	IG7		INFRARED/THERMAL IMAGING	
4439	KQ		SOLDERING OF ELECTRICAL AND ELECTRONIC EQUIPMENT, GENERAL REQUIREMENTS.	
4449	AE3	X	BONDED STRUCTURES, FLAT, HI-TEMP BPS 4449	RESTRICTED TO CURING REQUIREMENTS ONLY. EFC CAN ONLY CURE PARTS TO THESE SPECIFICATIONS.
4458	AP	X	STRUCTURAL ADHESIVE BONDING USING INTERMEDIATE -HIGH PERFORM SUPPORTED AND UNSUPPORTED ADHESIVE FILM	RESTRICTED TO CURING REQUIREMENTS ONLY. EFC CAN ONLY CURE PARTS TO THESE SPECIFICATIONS.
4460	AW		BOND.FAB.,STRUC.COMP. USING HI & INTER TEMP CURING UNI.DIR.FIBER REINF.EPOXY PRE-IMPREG.COMP.MATL.	
4478	AZ		BONDING, FABRICATION OF ROOM TEMP. CURING LAMINATED COMPONENTS	
4511	AM2		LAMINATE COMPOSITE STRUCTURES	
4512	AM1		PROCESSING SPECIFICATION FOR 250 F.DEGREE TO 325 F.DEGREE CURE LAMINATE COMPOSITE STRUCTURES	
4514	MN		MACHINING, DRILLING & TRIMMING CARBON FIBER COMPOSITES	
4518	AM4		SANDWICH COMPOSITE STRUCTURES USING EPOXY RESIN IMPREGNATEDFABRIC AND UNIDIRECTIONAL TAPE	
4523	AM5		SANDWICH COMPONENTS USING POLYMETHACRYLIC IMIDE FOAM CORE	
4592	IUID1		IUID: LABEL / NAMEPLATE	
ADDITION	17		DIRECT SHIP AUTHORIZATION	
ADDITION	20		DESIGN CAPABLE	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	HO		FUEL CELLS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Georgia

BE AEROSPACE, INC, DBA ALTIS AERO
101 COLEMAN BLVD STE G
SAVANNAH, GA 31408
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000482905* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4089	IB1	X	INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	PENETRANT INSPECTION-WATER WASHABLE' IS RESTRICTED TO PARTSTHAT DO NOT REQUIRE PRE-PENETRANT ETCHIN
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4207	ND		WELDING, FUSION OF TITANIUM	
4359	NE	X	WELDING, HELIARC OF STEEL	TIG WELDING OF STEELS' IS RESTRICTED TO WELDING STAINLESS STEELS PER ALLOY GROUP IIA. THIS GROUP IN
4404	NF		WELDING, HELIARC OF ALUMINUM	
4525	SN5		FABRICATION AND INSTALLATION OF TITANIUM TUBING ASSEMBLIES	
CORE CAP	TB		TUBE BENDING	
CORE CAP	TC		TUBULAR ASSEMBLY (SKID GEAR, CONTROL TUBES, ETC.)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Georgia

SAFT AMERICA INC
711 GILL HARBIN BLVD
VALDOSTA, GA 31601
USA

CONTACT: *JENNIFER WOMBLE*
PHONE: *229.245.3008*
FAX: *229-247-8486*
E-MAIL: *jennifer.womble@saftbatteries.com*

SUPPLIER CODE: *0000477597*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	HF		BATTERIES, AIRCRAFT	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Illinois

SYN TECH LTD
Ste E 1550 W. FULLERTON
ADDISON, IL 60101
USA

CONTACT: *CHRIS HOMA*
PHONE: *630-628-7290*
FAX: *6306204832*
E-MAIL: *shipping@syn-techlube.com*

SUPPLIER CODE: *0000428974*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20	X	DESIGN CAPABLE	
APP-VI	6	X	CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Illinois

SCOT ELECTRICAL PRODUCTS DIV OF WIN
800-1 FRONTENAC RD
AURORA, IL 60504
USA

CONTACT: *BOBBI KHANT*
PHONE: *6302361020*
FAX: *6302361030*
E-MAIL: *bkhant@scot-wintech.com*

SUPPLIER CODE: *0000420602* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	KA		ELECTRICAL ASSEMBLY (COMPLEX)	
CORE CAP	KB		ELECTRICAL ASSEMBLY (SIMPLE)	
			SWITCHES/TRANSFORMERS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Illinois

NORTHSTAR AEROSPACE, INC
6006 W 73RD ST
BEDFORD PARK, IL 60638
USA

CONTACT: *CALVIN WONG*
PHONE: *708-728-2080*
FAX:
E-MAIL: *cwong@nsaero.com*

SUPPLIER CODE: *0000488347* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4006	PB		CADMIUM PLATE	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4092	IC		INSPECTION, NITAL ETCH	RESTRICTED TO A PEREZ, R MARKIEWICZ, D GERARD, D BETANCOURT, M HERRERA, E PAGAN, M STEELE.
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4140	XB		HEAT TREAT LOW ALLOY STEEL, SEC. 2	
4140	XH		HEAT TREAT STAINLESS STEEL, SECT. 3	
4140	XI		HEAT TREAT MAR-AGING AND PH STEELS, SECT. 4	
4467	IO		HARDNESS TESTING	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Illinois

OTTO CONTROLS DIV
2 E MAIN ST
CARPENTERSVILLE, IL 60110
USA

CONTACT: *AR UNKNOWN*
PHONE:
FAX: *847-428-1956*
E-MAIL: *vicki.hoerchler@ottoexcellence.com*

SUPPLIER CODE: *0000429581*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	12		SUPPLIER DESIGNED COMPUTER SOFTWARE	
ADDITION	20		DESIGN CAPABLE	
CORE CAP	BB		TOOLING (SMALL WELDMENTS)	
CORE CAP	BD		TOOLING (SMALL DIES, DRILL JIGS, FIXTURES)	
CORE CAP	HK		CONTROLS, MECHANICAL (STICK ASSYS)	
CORE CAP	KB		ELECTRICAL ASSEMBLY (SIMPLE) SWITCHES/TRANSFORMERS	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	MQ		CATIA DOWNLOAD CAPABILITY	
CORE CAP	ZC		NAMEPLATES AND DECALS	
CORE CAP	ZJ		ITEMS NORMALLY PURCHASED-IN-ASSEMBLY	
CORE CAP	ZY		SIMPLE ASSEMBLIES (VARIOUS MATERIALS)	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Illinois

BOEING DISTRIBUTION SERVICES INC.
100 N. Riverside Plaza, MC 5003-454
Chicago, IL 60606-1596
USA

CONTACT: *ANDRES BERMUDEZ*
PHONE: *786-218-6645*
FAX:
E-MAIL: *andres.f.bermudez@boeing.com*

SUPPLIER CODE: *0000477239* ***CLASS:*** *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	BPN		DISTRIBUTOR PROVIDING BHT PART NUMBERED ITEMS MANUFACTURED BY BHT APPROVED SOURCES.	
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Illinois

KROPP FORGE CO DIV OF PARK OHIO
5301 W ROOSEVELT RD
CICERO, IL 60804
USA

CONTACT: *ABEL SANCHEZ*
PHONE: *708-652-6691*
FAX: *708-652-9144*
E-MAIL: *asanchez@park-ohio.com*

SUPPLIER CODE: *0000477185*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4017	DA3		FORGING LOW ALLOY STEEL, HAMMER	
4017	DA6		FORGING LOW ALLOY STEEL, UPSETTER	
4017	DC3		FORGING TITANIUM(EXCEPT 10-2-3 ALLOY), HAMMER	
4017	DD3		FORGING TOOL STEEL, HAMMER	
4017	DE3		FORGING CORROSION RESISTANT & PH STEEL, HAMMER	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4467	IO	X	HARDNESS TESTING	BRINELL AND MICROHARDNESS ONLY.
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	LA	X	LAB, ROOM TEMP. TENSILE TESTING (ASTM E8, REF. QPS-104)	LOT ACCEPTANCE TESTING OF LOW ALLOY AND PH STEELS ONLY.
CORE CAP	LG	X	LAB, METALLOGRAPHY (CAPA, ONLY, REF. QPS-104)	LOT ACCEPTANCE TESTING OF LOW ALLOY AND PH STEELS ONLY.
CORE CAP	LH	X	LAB, MICROHARDNESS TEST. (BPS 4467, REF. QPS-104)	LOT ACCEPTANCE TESTING OF LOW ALLOY AND PH STEELS ONLY.
CORE CAP	XL		HEAT TREAT STEEL (MIL-H-6875)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Illinois

CROWN INDUSTRIAL
1020 SUBIC RD
Dixon, IL 61021
USA

CONTACT: *KEVIN PATTERSON*
PHONE: *(607)299-4787*
FAX:
E-MAIL: *kpatterson@crownindustrial.biz*

SUPPLIER CODE: *0000484045*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Illinois

REXNORD IND INC SEAL OPER
2400 CURTISS RD
DOWNERS GROVE, IL 60515
USA

CONTACT: *ANDREW NOYES*
PHONE: *630-353-6514*
FAX: *847-229-2781*
E-MAIL: *Andrew.noyes@regalrexnord.com*

SUPPLIER CODE: *0000478428*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
ADDITION	21		INSPECTION DELEGATION	
CORE CAP	JL		SEALS, LUBRICATING/COMPLEX/MAGNETIC	
CORE CAP	RA		RUBBER, MOLDED (SEALS, BOOTS, ETC.)	
CORE CAP	RB		RUBBER, DIE CUT PRODUCTS (GASKETS, SHEET)	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Illinois

REXNORD INDUSTRIES INC
2400 CURTISS ST
DOWNERS GROVE, IL 60515-0722
USA

CONTACT: *CHRIS PACKER*
PHONE: *610-688-6044*
FAX: *630-969-8827*
E-MAIL: *chris.packer@rexnord.com*

SUPPLIER CODE: *0000478427*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
APP-II	2		SPECIAL REQUIREMENTS FOR ANTI-FRICTION BEARING	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	ZM		BEARINGS (ROD END/SPHERICAL) QPS-102	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Illinois

MADE TO MEASURE
302 EAST MAIN ST
EAST DUNDEE, IL 60118
USA

CONTACT: *MASON GOODWIN*
PHONE: *847-851-1160*
FAX: *847-718-1987*
E-MAIL: *mason@measure911.com*

SUPPLIER CODE: *0000485060*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-I	1A		OFFLOAD INSPECTION	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Illinois

PUSKAR PRECISION MACHINING CO
1610 CAMBRIDGE DRIVE
ELGIN, IL 60123
USA

CONTACT: *AZIZA PUSKAR*
PHONE: *847-888-2929*
FAX: *8478882969*
E-MAIL: *aziza@puskarprecision.com*

SUPPLIER CODE: *0000471613* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4467	IO		HARDNESS TESTING	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	
SQRM	ACS		APPROVED CLASSIFIED SUBTIER	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Illinois

SKF AEROSPACE SEALING SOLUTIONS
900 N STATE ST
ELGIN, IL 60123
USA

CONTACT: *ALISA YEAGER*
PHONE: *224-416-2302*
FAX:
E-MAIL: *alisa.yeager@skf.com*

SUPPLIER CODE: *0000478226* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4467	IO		HARDNESS TESTING	
4595	RFID		RFID: TAG	
ADDITION	20		DESIGN CAPABLE	
ADDITION	21		INSPECTION DELEGATION	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	JL		SEALS, LUBRICATING/COMPLEX/MAGNETIC	
CORE CAP	RA		RUBBER, MOLDED (SEALS, BOOTS, ETC.)	
CORE CAP	RB		RUBBER, DIE CUT PRODUCTS (GASKETS, SHEET)	
CORE CAP	ZN		BEARINGS (ELASTOMERIC) QPS-102	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	
SQRM	ACS		APPROVED CLASSIFIED SUBTIER	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Illinois

AJR INDUSTRIES
117 GORDON ST
ELK GROVE VILLAGE, IL 60007
USA

CONTACT: *BOB CLARE*
PHONE: *847-439-0380*
FAX: *847 439 0230*
E-MAIL: *BOBC@AJRINDUSTRIES.COM*

SUPPLIER CODE: *0000400270* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ		THERMAL FIT ASSEMBLY	
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL HARDNESS TESTING
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Illinois

MAGNETIC INSPECTION LABORATORY,
1401 GREENLEAF AVENUE
ELK GROVE VILLAGE, IL 60007-5522
USA

CONTACT: *Craig Barnthson*
PHONE: *817-280-5191-N/A*
FAX: *8475128115*
E-MAIL: *cbarnthson@bellflight.com*

SUPPLIER CODE: *0000400321*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4001	PA		ANODIZE CHROMIC ACID	
4006	PB		CADMIUM PLATE	
4007	QJ1		PASSIVATION, PROCEDURE I	
4007	QJ2		PASSIVATION, PROCEDURE II	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4084	PF		BLACK OXIDE - ALLOY STEELS	
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	
4089	IB4		INSPECTION, FLUORESCENT PENETRANT (POST-EMULSIFIED) CASTINGS/FORGINGS; INCLUDES IB2.	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4182	QB2		CHEMICAL FILM TREATMENT, CLASS 3	
4309	IF1		INSPECTION, RADIOGRAPHIC	
4309	IF2	X	INSPECTION, RADIOGRAPHIC (FINAL INSP.REF. QPS-104) MUST BE ACCOMPLISHED BY BHTI-APPROVED INTERPRETER	
4310	QI		APPLICATION OF SOLID FILM LUBRICANT	
4384	QC		PHOSPHATIZING OF METALS	
4387	PD3		HARD ANODIZE (PTFE, TFE SEALED)	
4387	PD1		HARD ANODIZE	
4387	PD2		HARD ANODIZE (PTFE, TFE COATING)	
4389	QE2		CHEMICAL MILLING LOW ALLOY STEELS	
4389	QE3		CHEMICAL MILLING STAINLESS AND HIGH ALLOY STEELS	
4389	QE5		CHEMICAL MILLING OF TITANIUM	
4389	QE6		CHEMICAL MILLING FORGINGS	
4389	QE7		PRE PENETRANT ETCH ALUMINUM	
4462	SN4		CLEANING & DESCALING OF TITANIUM MATERIAL TO SECTION I	
4465	QL1		FLUIDIZED OR ELECTRO-STATIC EPOXY POWDER COATING (BPS 4465,TYPE I)	
4465	QL2		FLUIDIZED OR ELECTRO-STATIC NYLON POWDER COATING (BPS 4465,TYPE II)	
4470	NJ1		WELDING (IN-PROCESS CASTINGS) ALUMINUM 356/A356/357 ALLOYS	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

4501	QQ		ELECTROPOLISHING OF METALS
4555	PM	X	THIN SULFURIC ACID ANODIZE
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS
CORE CAP	BP		TOOLING (LARGE 5-AXIS NC MACHINE)
SQRM	0		MEETS MIN SQRM

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Illinois

HONEYWELL SENSING & CONTROL
11 W SPRING ST
FREEPORT, IL 61032
USA

CONTACT: *AISHWARYARAYKAR RAYKAR*
PHONE: *779-585-3955*
FAX: *815-235-5476*
E-MAIL: *AISHWARYARAYKAR.RAYKAR@Honeywell.com*

SUPPLIER CODE: *0000477313*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Illinois

R A ZWEIG INC
2500 RAVINE WAY
GLENVIEW, IL 60025
USA

CONTACT: *Inez Vega*
PHONE: *847-832-9001-...*
FAX: *8478329019*
E-MAIL: *inez@zweig-cnc.com*

SUPPLIER CODE: *0000472959*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4467	IO		HARDNESS TESTING	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Illinois

SMALLEY STEEL RING COMPANY
555 OAKWOOD RD
LAKE ZURICH, IL 60047
USA

CONTACT: *AMANDA FREEZE*
PHONE: *847-719-5900*
FAX: *847-719-5999*
E-MAIL: *amandaf@smalley.com*

SUPPLIER CODE: *0000423292*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	ZA	X	MISCELLANEOUS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Illinois

GE AVIATION SYSTEMS LLC
1354 CLIFFORD AVE
LOVES PARK, IL 61111
USA

CONTACT: *ALEXIA ULLRICH*
PHONE: *815-637-3800*
FAX: *815-637-3800*
E-MAIL: *Alexia.r.ullrich@ge.com*

SUPPLIER CODE: *0000478086* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4592	IUID1		IUID: LABEL / NAMEPLATE	
ADDITION	17		DIRECT SHIP AUTHORIZATION	
ADDITION	20		DESIGN CAPABLE	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
CORE CAP	HD		ACTUATORS/RELAYS, ELECTRICAL	
CORE CAP	HJ		CONTROLS, REGULATORS, ELECTRICAL	
CORE CAP	JH		VALVES	
CORE CAP	KA		ELECTRICAL ASSEMBLY (COMPLEX)	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Illinois

CURTO LIGONIER FOUNDRIES CO.
1215 N 31ST AVE
MELROSE PARK, IL 60160
USA

CONTACT: *JIM MOELLER*
PHONE: *708-345-2250*
FAX: *7083451184*
E-MAIL: *curtoligonier@curto.com*

SUPPLIER CODE: *0000426634*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4089	IB3	X	INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	RESTRICTED TO CLASS IIB MAGNESIUM ALLOY CASTINGS
4139	XA1		HEAT TREATMENT OF ALUMINUM ALLOY CASTINGS.	
4163	CA		CASTINGS, SAND (ALUMINUM)	
4163	CB		CASTINGS, SAND (MAGNESIUM)	
4163	CJ		CASTINGS (HI STRENGTH ALUM. PREM.QUAL.	
4163	CN		CASTINGS, SAND (MAG. PREM. QUALITY)	
4467	IO	X	HARDNESS TESTING	RESTRICTED TO BRINELL HARDNESS TESTING
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	IL	X	INSPECTION, FINAL DIMENSIONAL LAY-OUT APPROVAL (QPS-104)	APPROVED LAYOUT INSPECTORS: PAUL SANKO #10 AND ALAN WANDASIEWICZ #11
CORE CAP	LA		LAB, ROOM TEMP. TENSILE TESTING (ASTM E8, REF. QPS-104)	
CORE CAP	LM		LAB, QUANTITATIVE SPECTRO (AMS 2350, REF. QPS-104)	
CORE CAP	QM		CHROME PICKLE TREATMENT (TYPE I) MIL-M-3171	
CORE CAP	XG		HEAT TREAT MAGNESIUM, MIL-M-6857	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Illinois

ADVANTECH CORPORATION
707 DAYTON ROAD
OTTAWA, IL 61350
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000459456*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZRV		DISTRIBUTOR: VALUE ADDED	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Illinois

HAMILTON SUNDSTRAND CORP
4747 HARRISON AVE
ROCKFORD, IL 61125-7002
USA

CONTACT: *ABRAHAM RODRIGUEZ*
PHONE: *815-980-1069*
FAX:
E-MAIL: *abraham.rodriguez3@collins.com*

SUPPLIER CODE: *0000477712*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	JI		PUMPS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Illinois

FOREST CITY GEAR COMPANY
11715 Main Street
Roscoe, IL 61073
USA

CONTACT: *MARK CONNORS*
PHONE: *815-623-5260*
FAX: *815-623-6620*
E-MAIL: *mconnors@forestcitygear.com*

SUPPLIER CODE: *0000413933*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Illinois

OHMITE MANUFACTURING COMPANY
27501 BELLA VISTA PKWY
WARRENVILLE, IL 60555
USA

CONTACT: *JUDY HEYSE*
PHONE: *847-258-0355*
FAX: *847-574-7505*
E-MAIL: *JHEYSE@OHMITE.COM*

SUPPLIER CODE: *0000477407*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	HZ		POTENTIOMETERS (RESISTORS)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Illinois

DYNOMAX
1535 ABBOTT DRIVE
WHEELING, IL 60090
USA

CONTACT: *ALIN TUDOR*
PHONE: *847-947-3977*
FAX: *847-680-8838*
E-MAIL: *atudor@dynomaxinc.com*

SUPPLIER CODE: *0000486630*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4001	PA		ANODIZE CHROMIC ACID	
4007	QJ1		PASSIVATION, PROCEDURE I	
4012	MJ		THERMAL FIT ASSEMBLY	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	
4089	QE10		PREPENETRANT ETCH OF WROUGHT ALUMINUM ALLOYS BPS 4089	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4162	ZM1		INSTALLATION AND RETENTION OF BEARINGS THROUGH STAKING	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4501	QQ		ELECTROPOLISHING OF METALS	
4548	QO		HIGH INTERFERANCE FIT BUSHING INSTALLATION FOR FATIGUE LIFEIMPROVEMENT	
4570	RP	X	INSTALLATION OF ADHESIVE BONDED FASTENERS ON COMPOSITE AND METALLIC STRUCTURES	CODE RP APPROVED FOR CLICK BOND STUD ONLY. LABORATORY NOT APPROVED.
4592	IUID2		IUID: DOT PEEN	
4592	IUID3		IUID: SILK SCREEN	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Illinois

AAR SUPPLY CHAIN, INC.
1100 N. WOOD DALE RD
WOOD DALE, IL 60191
USA

CONTACT: *BRADLEY RYTYCH*
PHONE: *630-227-5925*
FAX:
E-MAIL: *bradley.rytych@aarcorp.com*

SUPPLIER CODE: *0000485265*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	BPN		DISTRIBUTOR PROVIDING BHT PART NUMBERED ITEMS MANUFACTURED BY BHT APPROVED SOURCES.	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Illinois

GUARDIAN ELECTRIC MFG CO
1425 LAKE AVE
WOODSTOCK, IL 60098
USA

CONTACT: *JODY SACHS*
PHONE:
FAX:
E-MAIL: *jsachs@kelcomail.com*

SUPPLIER CODE: *0000447500*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Indiana

ACME MASKING CO
240 S PRODUCTION DR
AVON, IN 46123
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000401257*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	13		SUB-CONTRACT TOOLING	
CORE CAP	BN		TOOLING, LIMITED (RUBBER / SLINGS / ETC.)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Indiana

C&A TOOL ENGINEERING INC
4100 N US 33
CHURUBUSCO, IN 46723
USA

CONTACT: *AUDREY CUMMINGS*
PHONE: *12606932167*
FAX: *2606933633*
E-MAIL: *acummings@catool.com*

SUPPLIER CODE: *0000473173*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ		THERMAL FIT ASSEMBLY	
4467	IO		HARDNESS TESTING	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled if P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Indiana

STANT CORPORATION
1620 COLUMBIA AVE.
Connersville, IN 47331
USA

CONTACT: *MAREK PILNÝ*
PHONE: *420 737 329 783*
FAX:
E-MAIL: *stantindorders@stant.com*

SUPPLIER CODE: *0000477697*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20	X	DESIGN CAPABLE	
APP-VI	6	X	CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Indiana

ELEMENT MATERIALS TECHNOLOGY DALEVI
9301 INNOVATION DR - STE 175
DALEVILLE, IN 47334-0569
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000400597* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4139	LJ		LAB INTERGRANULAR CORROSION TESTING (ASTM G 110, REF QPS-104)	
4431	LW		TESTING OF WELD SAMPLES	
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
CORE CAP	LA		LAB, ROOM TEMP. TENSILE TESTING (ASTM E8, REF. QPS-104)	
CORE CAP	LB		LAB, ELEVATED TEMP. TENSILE TESTING (ASTM E21, REF. QPS-104)	
CORE CAP	LC		LAB, STRESS RUPTURE TESTING (ASTM E139/E292 REF. QPS-104)	
CORE CAP	LD		LAB, IMPACT TESTING (ASTM E23, REF. QPS-104)	
CORE CAP	LG		LAB, METALLOGRAPHY (CAPA, ONLY, REF. QPS-104)	
CORE CAP	LH		LAB, MICROHARDNESS TEST. (BPS 4467, REF. QPS-104)	
CORE CAP	LK		LAB, STRESS CORROSION TESTING (ASTM G44, REF. QPS-104)	
CORE CAP	LL		LAB, WET CHEM. ANALYSIS (AMS 2350, REF QPS-104)	
CORE CAP	LM		LAB, QUANTITATIVE SPECTRO (AMS 2350, REF. QPS-104)	
CORE CAP	LN		LAB, HYDROGEN ANALYSIS (CAPABILITY ONLY, REF. QPS-104)	
CORE CAP	LO		LAB, NITROGEN ANALYSIS (CAPABILITY ONLY REF. QPS-104)	
CORE CAP	LP		LAB, OXYGEN ANALYSIS (CAPABILITY ONLY REF. QPS-104)	
CORE CAP	LQ		LAB, BORON ANALYSIS (CAPABILITY ONLY REF. QPS-104)	
SQRM	0		MEETS MIN SQRM	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Indiana

RAYTHEON COMPANY
1010 PRODUCTION RD
FORT WAYNE, IN 46808-4106
USA

CONTACT: *GLEN DOWNEY*
PHONE: *260-429-6397*
FAX: *260-429-4444*
E-MAIL: *glen_downey@raytheon.com*

SUPPLIER CODE: *0000477254*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	JE		AVIONICS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Indiana

FIRST GEAR INC
4321 Goshen Road
Fort Wayne, IN 46818
USA

CONTACT: *GREG LEFFLER*
PHONE: *260-494-1425*
FAX:
E-MAIL:

SUPPLIER CODE: *0000490266*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Indiana

BOWMAR LLC
800 BLUFFTON RD
FORT WAYNE, IN 46809
USA

CONTACT: *BETH CAYOT*
PHONE: *260-747-3121 x22*
FAX:
E-MAIL: *bcayot@bowmarllc.com*

SUPPLIER CODE: *0000482446*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	KA		ELECTRICAL ASSEMBLY (COMPLEX)	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Indiana

KERONITE INC
2121 SOUTHTECH DRIVE SUITE 220
GREENWOOD, IN 46143
USA

CONTACT: *DAN BOORMAN*
PHONE: *317-865-1766*
FAX: *317-865-1828*
E-MAIL: *dan.boorman@keronite.com*

SUPPLIER CODE: *0000472361*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	
SQRM	ACS		APPROVED CLASSIFIED SUBTIER	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Indiana

MEMCOR TRUOHM INC
1320 FLAXMILL RD
HUNTINGTON, IN 46750
USA

CONTACT: *Jarred Bennett*
PHONE: *260-356-4300-...*
FAX: *260-356-7376*
E-MAIL: *Bennett@memcorinc.com*

SUPPLIER CODE: *0000420793*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	KB		ELECTRICAL ASSEMBLY (SIMPLE) SWITCHES/TRANSFORMERS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Indiana

Praxair Surface Technologies
1245 MAIN ST
INDIANAPOLIS, IN 46224-6594
USA

CONTACT: *JOHN MCHALE*
PHONE: *203-287-2734*
FAX: *317-240-2255*
E-MAIL: *john_mchale@praxair.com*

SUPPLIER CODE: *0000460295*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4463	QK		DEPOSITION OF TUNGSTEN CARBIDE COATINGS	
4551	QR		DEPOSITION OF CHROMIUM CARBIDE COATINGS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Indiana

IMAGINEERING SOLUTIONS LLC
2719 N EMERSON AVE
INDIANAPOLIS, IN 46218
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000484880* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Indiana

Indiana Precision Grinding Inc
3101 BERTHA STREET
INDIANAPOLIS, IN 46222-4005
USA

CONTACT: *Mike Plummer*
PHONE: *317-634-9620*
FAX: *317-636-3405*
E-MAIL: *mplummer@indianaprecisiongrinding.com*

SUPPLIER CODE: *0000478870* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MG		MACHINING (SPECIAL TYPE)	
CORE CAP	MG		MACHINING (SPECIAL TYPE)	
SQRM	0		MEETS MIN SQRM	
SQRM	0		MEETS MIN SQRM	
SQRM	ACS		APPROVED CLASSIFIED SUBTIER	
SQRM	ACS		APPROVED CLASSIFIED SUBTIER	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Indiana

MI-TECH TUNGSTEN METALS, LLC
4701 MASSACHUSETTS AVE
INDIANAPOLIS, IN 46218
USA

CONTACT: *JEFF KEELER*
PHONE: *800-624-1895 x21*
FAX: *317-549-4295*
E-MAIL: *jkeeler@mi-techmetals.com*

SUPPLIER CODE: *0000477330* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL HARDNESS TESTING.
ADDITION	20		DESIGN CAPABLE	
ADDITION	21		INSPECTION DELEGATION	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	SM		FORMING, SINTERED PARTS	
CORE CAP	ZA		MISCELLANEOUS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Indiana

APPLIED COMPOSITES ENGINEERING
705 S GIRLS SCHOOL RD
INDIANAPOLIS, IN 46231
USA

CONTACT: *JEFFREY HAWKINS*
PHONE: *317-243-4225*
FAX: *317-243-6488*
E-MAIL: *Jeffrey.Hawkins@appliedcomposites.com*

SUPPLIER CODE: *0000434345*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4339	MK1		MACHINING OF HONEYCOMB CORE, ALUMINUM	
4339	MK2		MACHINING OF HONEYCOMB CORE,NON-METALLIC	
4352	PH7B	X	SECTION XI - NON-METALLIC MATERIALS	RESTRICTED TO PARAGRAPH 2.7 SECTION XI ONLY
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4424	IG5		TAP HAMMER INSPECTION	
4437	AJ		BONDED REINFORCED FIBERGLAS STRUCTURES BPS 4437	
4458	AP		STRUCTURAL ADHESIVE BONDING USING INTERMEDIATE -HIGH PERFORM SUPPORTED AND UNSUPPORTED ADHESIVE FILM	
4478	AZ	X	BONDING, FABRICATION OF ROOM TEMP. CURING LAMINATED COMPONENTS	RESTRICTED TO WET LAYUP OF BARRIER PLIES ONLY; TESTING PER SECTION 2.5 NOT REQUIRED.
4511	AM2		LAMINATE COMPOSITE STRUCTURES	
4512	AM1		PROCESSING SPECIFICATION FOR 250 F.DEGREE TO 325 F.DEGREE CURE LAMINATE COMPOSITE STRUCTURES	
4514	MN		MACHINING, DRILLING & TRIMMING CARBON FIBER COMPOSITES	
4518	AM4		SANDWICH COMPOSITE STRUCTURES USING EPOXY RESIN IMPREGNATEDFABRIC AND UNIDIRECTIONAL TAPE	
4589	AM6	X	SANDWICH STRUCTURES USING LARGE CELL CARBON CORE.	VENDOR IS RESTRICTED TO MACHINING OF CORE PER 4.6.3.5.1 & ALL APPLICABLE REQUIREMENTS THEREIN.
ADDITION	13		SUB-CONTRACT TOOLING	
ADDITION	20		DESIGN CAPABLE	
CORE CAP	BB		TOOLING (SMALL WELDMENTS)	
CORE CAP	BD		TOOLING (SMALL DIES, DRILL JIGS, FIXTURES)	
CORE CAP	BE		TOOLING, COMPOSITE	
CORE CAP	BH		TOOLING (LARGE 5-AXIS)	
CORE CAP	BK		TOOLING (LARGE 3D INSPECTION)	
CORE CAP	BR		TOOLING (SMALL 5-AXIS NC MACHINE)	
SQRM	0		MEETS MIN SQRM	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Indiana

TALON TEST LABORATORIES INC
7900 ROCKVILLE RD
INDIANAPOLIS, IN 46214
USA

CONTACT: *STAN JEWULA*
PHONE: *317-273-0633*
FAX:
E-MAIL: *stan.jewula@applusgca.com*

SUPPLIER CODE: *0000476585*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4424	IG1	X	IMMERSION ULTRASONIC INPECTON	
4424	IG1	X	IMMERSION ULTRASONIC INPECTON	
4424	IG2	X	SQUIRTER ULTRASONIC INSPECTION	
4424	IG2	X	SQUIRTER ULTRASONIC INSPECTION	
4424	IG3	X	REFLECTOR PLATE ULTRASONIC INSPECTION	
4424	IG3	X	REFLECTOR PLATE ULTRASONIC INSPECTION	
4424	IG4	X	CONTACT ULTRASONIC INSPECTION	
4424	IG4	X	CONTACT ULTRASONIC INSPECTION	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Indiana

ARCONIC INC - FORGING & EXTRUSIONS
3131 E MAIN ST
LAFAYETTE, IN 47905
USA

CONTACT: *BOB ZIMMERLY*
PHONE: *216-641-4393*
FAX: *317-771-3605*
E-MAIL: *robert.zimmerly@howmet.com*

SUPPLIER CODE: *0000477989* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4139	LJ		LAB INTERGRANULAR CORROSION TESTING (ASTM G 110, REF QPS-104)	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4453	IH2		INSPECTION, CONDUCTIVITY, OF 2024-T3, T4, T42 BARE AND PRIMED ALUMINUM ALLOY TUBING FOR HEAT TREAT	
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL HARDNESS HRB ONLY
4543	DP1	X	EXTRUSIONS, ALUMINUM ALLOYS	REQUIRE SPA APPROVAL PRIOR TO PLACEMENT.
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	CIP: P82LT048, REV 4, 7/19/2019 CHECKLIST: P09LT045C, REV 1, 7/19/2019 - APPROVED CIP & CHECKLIST
CORE CAP	DP3	X	EXTRUSIONS, NONFERROUS (P/N ITEMS)	REQUIRE SPA APPROVAL PRIOR TO PLACEMENT.
CORE CAP	DV		WROUGHT PROD. FORMS, NONFERROUS (P/N ITEMS)	
CORE CAP	IL	X	INSPECTION, FINAL DIMENSIONAL LAY-OUT APPROVAL (QPS-104)	RESTRICTED TO BRIAN MARTIN # 244
CORE CAP	LA		LAB, ROOM TEMP. TENSILE TESTING (ASTM E8, REF. QPS-104)	
CORE CAP	LG		LAB, METALLOGRAPHY (CAPA, ONLY, REF. QPS-104)	
CORE CAP	LM		LAB, QUANTITATIVE SPECTRO (AMS 2350, REF. QPS-104)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0	X	MEETS MIN SQRM	QPS-104 REV. 7 RESTRICTED TO INTERNAL SUPPORT BY LABORATORY

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Indiana

REMOTE CONTROLS, INC
512 South Merrifield Ave
MISHAWAKA, IN 46544
USA

CONTACT: *LYNDON TSCHETTER*
PHONE: *574-259-5491*
FAX: *2192597966*
E-MAIL: *l_tschetter@rci-products.com*

SUPPLIER CODE: *0000415915*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4001	PA		ANODIZE CHROMIC ACID	
4084	PF		BLACK OXIDE - ALLOY STEELS	
4352	PH1A		SECTION II, METHOD I - ANODIZE	
4352	PH1B		SECTION II, METHOD 1A - ANODIZE	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Indiana

REGAL BELOIT AMERICA, INC DIV:
705 N 6TH ST
MONTICELLO, IN 47960
USA

CONTACT: *BRETT MAROVICH*
PHONE: *219-713-1278*
FAX:
E-MAIL: *Brett.Marovich@regalrexnord.com*

SUPPLIER CODE: *0000489088* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4075	IA		INSPECTION, MAGNETIC PARTICLE	
APP-II	2		SPECIAL REQUIREMENTS FOR ANTI-FRICTION BEARING	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	VHT		HEAT TREATING WAIVER	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Indiana

DELAWARE DYNAMICS, LLC.
700 SOUTH MULBERRY ST
MUNCIE, IN 47302
USA

CONTACT: *BILL BLUMER*
PHONE: *765-284-3335*
FAX: *765-289-7185*
E-MAIL:

SUPPLIER CODE: *0000489275*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Indiana

AHAUS TOOLING AND ENGINEERING
200 INDUSTRIAL PARKWAY
RICHMOND, IN 47374
USA

CONTACT: *JOE BECKNELL*
PHONE: *765-962-3571*
FAX: *765-962-3426*
E-MAIL: *jbecknell@ahaus.com*

SUPPLIER CODE: *0000485941*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	13		SUB-CONTRACT TOOLING	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Indiana

TRIUMPH CONTROLS
1960 N. MICHIGAN AVENUE
SHELBYVILLE, IN 46176
USA

CONTACT: *DAVID MARTEN*
PHONE: *317-421-8768*
FAX: *317-392-1963*
E-MAIL: *dwmarten@triumphgroup.com*

SUPPLIER CODE: *0000433659*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	17		DIRECT SHIP AUTHORIZATION	
ADDITION	20		DESIGN CAPABLE	
CORE CAP	HK		CONTROLS, MECHANICAL (STICK ASSYS)	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Indiana

MANUFACTURING TECHNOLOGY INC
1702 W Washington St
South Bend, IN 46628
USA

CONTACT: *DAN KURUZAR*
PHONE: *574-233-9490*
FAX: *574-233-9489*
E-MAIL: *kuruzar.dan@mtiwelding.com*

SUPPLIER CODE: *0000479673* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Indiana

BERTRAND PRODUCTS INC
2323 Foundation Dr
South Bend, IN 46628
USA

CONTACT: *BART YOUNG*
PHONE: *574-234-4181*
FAX: *574-234-9890*
E-MAIL: *byoung@bertrandproducts.com*

SUPPLIER CODE: *0000476305* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ		THERMAL FIT ASSEMBLY	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4092	IC	X	INSPECTION, NITAL ETCH	PROCESS RESTRICTED TO D. LOW, D. STEVENS, AND B. YOUNG, ALLEXPIRING NOV 16 2024.
4098	NB		BRAZING, SILVER	
4138	PS	X	CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4162	ZM1		INSTALLATION AND RETENTION OF BEARINGS THROUGH STAKING	
4310	QI		APPLICATION OF SOLID FILM LUBRICANT	
4312	PI		SELECTIVE BRUSH CADMIUM PLATING	
4352	PH4D	X	SECTION V, METHOD IV - DRY ABRASIVE BLASTING	
4352	PH5A	X	SECTION VII, METHOD I - DRY ABRASIVE BLASTING	
4352	PH7B	X	SECTION XI - NON-METALLIC MATERIALS	
4402	AH		BONDING MACHINED PARTS BPS 4402	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4424	IG1		IMMERSION ULTRASONIC INPECTON	
4424	IG4		CONTACT ULTRASONIC INSPECTION	
4446	AL	X	BONDING, COMPOSITE	RESTRICTED TO THE BONDING OF BUFFER PADS AND BALANCE WEIGHTS
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4458	AP	X	STRUCTURAL ADHESIVE BONDING USING INTERMEDIATE -HIGH PERFORM SUPPORTED AND UNSUPPORTED ADHESIVE FILM	RESTRICTED TO THE BONDING OF BUFFER PADS AND BALANCE WEIGHTS
4465	QL1		FLUIDIZED OR ELECTRO-STATIC EPOXY POWDER COATING (BPS 4465,TYPE I)	
4467	IO	X	HARDNESS TESTING	
4478	AZ	X	BONDING, FABRICATION OF ROOM TEMP. CURING LAMINATED COMPONENTS	RESTRICTED TO THE BONDING OF BUFFER PADS AND BALANCE WEIGHTS
4542	QF		COLD EXPANDING OF FATIGUE CRITICAL HOLES IN METALS	
4548	QO		HIGH INTERFERANCE FIT BUSHING INSTALLATION FOR FATIGUE LIFEIMPROVEMENT	
4592	IUID1		IUID: LABEL / NAMEPLATE	
4594	ZM2		RETENTION OF BEARINGS UTILIZING RETAINING COMPOUNDS	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

ADDITION	20	DESIGN CAPABLE
APP-I	1	SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS
APP-VI	6	CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS
CORE CAP	HH	STRAPS/TENSION, MAIN ROTOR, TIE-BAR
CORE CAP	MA	MACHINING (ASSEMBLIES, LARGE)
CORE CAP	MB	MACHINING (ASSEMBLIES, SMALL)
CORE CAP	MC	MACHINING (DETAILS, LARGE)
CORE CAP	MD	MACHINING (DETAILS, SMALL)
CORE CAP	ZZ	SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS
SQRM	0	MEETS MIN SQRM

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Indiana

IMAGINEERING FINISHING TECHNOLOGY
3722 FOUNDATION CT
SOUTH BEND, IN 46628
USA

CONTACT: *BILL FABIANO*
PHONE: *5742872941-734*
FAX: *5742872970*
E-MAIL: *BFABIANO@IFTWORLDWIDE.COM*

SUPPLIER CODE: *0000484752* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4138	PS	X	CHEMICAL CLEANING OF AIRCRAFT MATERIALS	SOLVENT CLEANING ONLY.
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Indiana

MEGGITT TROY INC
3 INDUSTRIAL DR
TROY, IN 47588
USA

CONTACT: *BRAD HALL*
PHONE: *812-547-7071*
FAX: *812-547-2488*
E-MAIL: *brad.hall@meggitt.com*

SUPPLIER CODE: *0000478460*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	HX		OIL COOLERS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Indiana

APPLIED THERMAL TECHNOLOGIES INC
2169 N 100 E
WARSAW, IN 46970
USA

CONTACT: *BECKY ASPINWALL*
PHONE: *574-269-7116*
FAX: *574-269-7906*
E-MAIL: *rebecca.aspinwall@appliedthermaltechnologies.com*

SUPPLIER CODE: *0000482543* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4140	XI		HEAT TREAT MAR-AGING AND PH STEELS, SECT. 4	
4140	XJ	X	HEAT TREAT TOOL STEEL SECT. 5	ONLY ALLOYS THAT DO NOT REQUIRE OIL QUENCH
4467	IO		HARDNESS TESTING	RESTRICTED TO ROCKWELL ONLY.
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Indiana

RIEPEN LLC, DBA DANCO MEDICAL
2450 DEELYN DR
WARSAW, IN 46580
USA

CONTACT: *TIM ZENTZ*
PHONE: *574-269-5900*
FAX:
E-MAIL: *TIM.Z@DANCO.NET*

SUPPLIER CODE: *0000485635*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Indiana

MARION TOOL & DIE, INC.
1126 WEST NATIONAL AVENUE
WEST TERRE HAUTE, IN 47885-1336
USA

CONTACT: *PHIL REIN*
PHONE: *317-751-5109*
FAX: *812-533-9801*
E-MAIL: *phil@marion-tool.com*

SUPPLIER CODE: *0000485829*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Iowa

ROCKWELL COLLINS INC GOVERNMENT SYS
400 COLLINS RD N E
CEDAR RAPIDS, IA 52498
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000476686* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
CORE CAP	KA		ELECTRICAL ASSEMBLY (COMPLEX)	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Iowa

WDC ACQUISITION LLC DBA WELLMAN
1746 COMMERCE ROAD
CRESTON, IA 50801
USA

CONTACT: *ALYSIA GORDON*
PHONE: *641-782-0277*
FAX: *641-782-4844*
E-MAIL: *alysia.gordon@wellmandynamics.com*

SUPPLIER CODE: *0000478298* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	
4139	XA1		HEAT TREATMENT OF ALUMINUM ALLOY CASTINGS.	
4163	CA		CASTINGS, SAND (ALUMINUM)	
4163	CB		CASTINGS, SAND (MAGNESIUM)	
4163	CJ		CASTINGS (HI STRENGTH ALUM. PREM.QUAL.	
4163	CN		CASTINGS, SAND (MAG. PREM. QUALITY)	
4309	IF1A	X	DIGITAL/COMPUTED RADIOGRAPHY	THIS APPROVAL IS FOR DIGITAL RADIOGRAPHY ONLY.NO CRAPPROVAL. DIGITAL APPROVAL DATE 7/12/2012.
4309	IF1		INSPECTION, RADIOGRAPHIC	
4309	IF2	X	INSPECTION, RADIOGRAPHIC (FINAL INSP.REF. QPS-104) MUST BE ACCOMPLISHED BY BHTI-APPROVED INTERPRETER	TERRY MADISON#228,SCOTT HOWARTH#229,JOHN B. BARKALOW#230, DJSTEELE#245,ROSS STEEVE#246,TROY FOSTER#2
4389	QE7		PRE PENETRANT ETCH ALUMINUM	
4467	IO		HARDNESS TESTING	
4470	NJ1		WELDING (IN-PROCESS CASTINGS) ALUMINUM 356/A356/357 ALLOYS	
4470	NJ4		WELDING (IN-PROCESS, CASTINGS) MAGNESIUM AZ91/AZ92/ZE41	
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	IL	X	INSPECTION, FINAL DIMENSIONAL LAY-OUT APPROVAL (QPS-104)	APPROVED INSPECTORS: KEVIN MADISON #178, R CHEERS #119,JANNER MONTIEL #216, MIKE HANSON #272.
CORE CAP	LA	X	LAB, ROOM TEMP. TENSILE TESTING (ASTM E8, REF. QPS-104)	APPROVAL IS TO PROCEDURE GQWI036 DATED 11/07/03.DEVIATIONS TO QPS-104 GRANTED PER S.I.A.R.S #A63793,
CORE CAP	LG	X	LAB, METALLOGRAPHY (CAPA, ONLY, REF. QPS-104)	APPROVAL IS TO PROCEDURE GQWI036 DATED 11/07/03.DEVIATIONS TO QPS-104 GRANTED PER S.I.A.R.S #A63793,
CORE CAP	LM	X	LAB, QUANTITATIVE SPECTRO (AMS 2350, REF. QPS-104)	APPROVAL IS TO PROCEDURE GQWI036 DATED 11/07/03.DEVIATIONS TO QPS-104 GRANTED PER S.I.A.R.S #A63793,
CORE CAP	QM		CHROME PICKLE TREATMENT (TYPE I) MIL-M-3171	
CORE CAP	XG		HEAT TREAT MAGNESIUM, MIL-M-6857	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Iowa

MISSION SYSTEMS DAVENPORT INC.
2734 HICKORY GROVE RD
DAVENPORT, IA 52804
USA

CONTACT: *ALLISON LUND*
PHONE: *563-383-6173*
FAX: *563-383-6430*
E-MAIL: *allison.lund@cobham.com*

SUPPLIER CODE: *0000422046*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4592	IUID1		IUID: LABEL / NAMEPLATE	
ADDITION	20		DESIGN CAPABLE	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Kansas

D-J ENGINEERING, INC.
219 W. 6th Ave.
Augusta, KS 67010
USA

CONTACT: *BRANDON GREGG*
PHONE: *316-775-1212*
FAX:
E-MAIL: *bgregg@djgrp.com*

SUPPLIER CODE: *0000484649* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	
4115	NC		WELDING, SPOT	
4139	XA4		HT ALL ALUM ALLOY SERIE LESS THAN .100 IN, INCLUDE 2024 NOTLESS THAN .036 IN (INCLUDE XA1,XA2,XA3)	
4207	ND	X	WELDING, FUSION OF TITANIUM	APPROVED WELDER: BRENT ROWLEY
4207	ND1		CLEANING FOR FUSION WELDING TITANIUM	
4424	IG2		SQUIRTER ULTRASONIC INSPECTION	
4424	IG4		CONTACT ULTRASONIC INSPECTION	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4462	SN1		FORMING TITANIUM SHEET - COLD FORMING	
4462	SN2		FORMING TITANIUM SHEET - HOT FORMING	
4462	SN6		FORMING TITANIUM SHEET -STRESS RELIEVING PER BPS4462	
4467	IO		HARDNESS TESTING	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Kansas

HBD INDUSTRIES
201 N ALLEN ST
CHANUTE, KS 66720-0728
USA

CONTACT: *ELENA BARLOW*
PHONE: *937-292-3315*
FAX: *620-431-9105*
E-MAIL: *ebarlow@thermoid.com*

SUPPLIER CODE: *0000455530* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	JG		DUCTS & BELLOWS	
CORE CAP	RA		RUBBER, MOLDED (SEALS, BOOTS, ETC.)	
CORE CAP	RB		RUBBER, DIE CUT PRODUCTS (GASKETS, SHEET)	
CORE CAP	RD		RUBBER, EXTRUDED	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Kansas

MANUFACTURING DEVELOPMENT INC
37515 W 15th St. S.
Cheney, KS 67025
USA

CONTACT: *BETTY BELL*
PHONE: *316-542-3166*
FAX: *316-542-0331*
E-MAIL: *bbell@mdicheney.com*

SUPPLIER CODE: *0000418095* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	REF. 418095-SQR00003
4462	SN1		FORMING TITANIUM SHEET - COLD FORMING	REF. 418095-SQR00003
4462	SN2		FORMING TITANIUM SHEET - HOT FORMING	REF. 418095-SQR00003
4462	SN6		FORMING TITANIUM SHEET -STRESS RELIEVING PER BPS4462	REF. 418095-SQR00003
4467	IO		HARDNESS TESTING	REF. 418095-SQR00003
CORE CAP	SC		SHEET METAL DETAILS	
CORE CAP	SD		FORMING, STRETCH	
CORE CAP	SK		FORMING, DROP HAMMER	
SQRM	0		MEETS MIN SQRM	REF. 418095-SQR00003

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Kansas

D J EXTRUDING LC D J ENGINEERING IN
723 East Spring Avenue
Conway springs, KS 67031
USA

CONTACT: *BRIAN DAVIS*
PHONE: *316-775-1212*
FAX: *3167755993*
E-MAIL: *BDavis@djgrp.com*

SUPPLIER CODE: *0000405495*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4139	XA4		HT ALL ALUM ALLOY SERIE LESS THAN .100 IN, INCLUDE 2024 NOTLESS THAN .036 IN (INCLUDE XA1,XA2,XA3)	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO		HARDNESS TESTING	
4543	DP1		EXTRUSIONS, ALUMINUM ALLOYS	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Kansas

AIRCRAFT & COMMERCIAL ENT INC
800 N RIVER ST
DERBY, KS 67037
USA

CONTACT: *477968 LANGHOLZ*
PHONE: *316-788-0400*
FAX: *316-788-6700*
E-MAIL: *Steve@aircoment.com*

SUPPLIER CODE: *0000477968*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	DTS		DIRECT TO STOCK DISTRIBUTOR	
CORE CAP	ZA		MISCELLANEOUS	
CORE CAP	ZP		DIRECT-TO-STOCK DISTRIBUTOR	
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Kansas

A.M. CASTLE &CO.
3050 S HYDRAULIC
oak brook, KS 67216
USA

CONTACT: *CRAIG JARVA*
PHONE: *847-349-2597*
FAX:
E-MAIL: *cjarva@amcastle.com*

SUPPLIER CODE: *0000477474*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Kansas

HONEYWELL INTERNATIONAL INC
23500 WEST 105TH ST
OLATHE, KS 66051-1950
USA

CONTACT: *AISHWARYARAYKAR RAYKAR*
PHONE: *779-585-3955*
FAX: *9137121335*
E-MAIL: *AISHWARYARAYKAR.RAYKAR@Honeywell.com*

SUPPLIER CODE: *0000477176*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
CORE CAP	JE		AVIONICS	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Kansas

TECHNICS 2000, INC
870 N. JAN-MAR CT.
OLATHE, KS 66061
USA

CONTACT: *PHIL CROSS*
PHONE: *913-764-3700 X11*
FAX:
E-MAIL: *pcross@technics2000.com*

SUPPLIER CODE: *0000479771*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4467	IO		HARDNESS TESTING	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	SA		SHEET METAL ASSEMBLIES (COMPLEX)	
CORE CAP	SB		SHEET METAL ASSEMBLIES (SIMPLE)	
CORE CAP	SC		SHEET METAL DETAILS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Kansas

ARROW ELECTRONICS, INC.
6800 COLLEGE BLVD, SUITE 500
OVERLAND PARK, KS 66211
USA

CONTACT: *SIDHARTH SUNDARAN*
PHONE: *902-450-2730*
FAX:
E-MAIL: *sidharth.sundaran@arrow.com*

SUPPLIER CODE: *0000477757*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Kansas

ATLAS AEROSPACE, LLC DBA WICHITA
5725 N Broadway
Park City, KS 67219
USA

CONTACT: *APRIL DANIELS*
PHONE: *316-977-8442*
FAX: *316-219-5872*
E-MAIL: *april.daniels@atlas-aerospace.com*

SUPPLIER CODE: *0000479729*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ		THERMAL FIT ASSEMBLY	
4402	AH		BONDING MACHINED PARTS BPS 4402	
4404	NF		WELDING, HELIARC OF ALUMINUM	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL HARDNESS TESTING ONLY.
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	SA		SHEET METAL ASSEMBLIES (COMPLEX)	
CORE CAP	SB		SHEET METAL ASSEMBLIES (SIMPLE)	
CORE CAP	SC		SHEET METAL DETAILS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Kansas

DUCOMMUN AEROSTRUCTURE INC
3333 MAIN ST
PARSONS, KS 67357
USA

CONTACT: *BOBBIE-SUE LANGFORD*
PHONE: *620-423-8964*
FAX: *620-421-2301*
E-MAIL: *blangford@ducommun.com*

SUPPLIER CODE: *0000478413*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4113	RW		PREPARATION OF METALS FOR RESISTANCE WELDING	
4115	NC		WELDING, SPOT	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4207	ND		WELDING, FUSION OF TITANIUM	
4389	QE5		CHEMICAL MILLING OF TITANIUM	
4462	SN1		FORMING TITANIUM SHEET - COLD FORMING	
4462	SN2		FORMING TITANIUM SHEET - HOT FORMING	
4462	SN3		FORMING TITANIUM SHEET - SUPERPLASTIC FORMING	
4462	SN4		CLEANING & DESCALING OF TITANIUM MATERIAL TO SECTION I	
CORE CAP	JG		DUCTS & BELLOWS	
CORE CAP	SA		SHEET METAL ASSEMBLIES (COMPLEX)	
CORE CAP	SB		SHEET METAL ASSEMBLIES (SIMPLE)	
CORE CAP	SC		SHEET METAL DETAILS	
CORE CAP	SD		FORMING, STRETCH	
CORE CAP	SO		FORMING, ROLL	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Kansas

MID STATE AEROSPACE INC
710 N LINDENWOOD DR
Shawnee, KS 66062
USA

CONTACT: *JENNA IREY*
PHONE: *913-229-3931*
FAX: *913-764-8115*
E-MAIL: *JIREY@MIDSTATEAEROSPACE.COM*

SUPPLIER CODE: *0000478389*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20	X	DESIGN CAPABLE	
CORE CAP	BPN		DISTRIBUTOR PROVIDING BHT PART NUMBERED ITEMS MANUFACTURED BY BHT APPROVED SOURCES.	ADDED PER MANAGEMENT
CORE CAP	ZRV		DISTRIBUTOR: VALUE ADDED	
SQRM	0	X	MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Kansas

OXWELL INC
600 E 16TH ST
WELLINGTON, KS 67152
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000478410* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4139	XA5		HEAT TREATMENT ALUM ALLOY 2024 LESS THAN .036 INCH (HAND/SPECIAL QUENCH)-(INCLUDES XA1,XA2,XA3,XA4)	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO		HARDNESS TESTING	
CORE CAP	BF		TOOLS, SERVICE	
CORE CAP	SB		SHEET METAL ASSEMBLIES (SIMPLE)	
CORE CAP	SC		SHEET METAL DETAILS	
CORE CAP	SK		FORMING, DROP HAMMER	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Kansas

BODYCOTE THERMAL PROCESSING
1009 S. WEST STREET
Wichita, KS 67213
USA

CONTACT: *JIM HALLBERG*
PHONE: *316-943-3288*
FAX: *316-943-3025*
E-MAIL: *Jim.Hallberg@bodycote.com*

SUPPLIER CODE: *0000480535*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4139	XA7		HOT STRAIGHTENING OF ALUMINUM ALLOY	
4139	XA5	X	HEAT TREATMENT ALUM ALLOY 2024 LESS THAN .036 INCH (HAND/SPECIAL QUENCH)-(INCLUDES XA1,XA2,XA3,XA4)	RESTRICTED TO 2024 NOT LESS THAN 0.020", HAND SPECIAL QUENCH INCL XA1, XA2, XA3, XA4.
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4453	IH2		INSPECTION, CONDUCTIVITY, OF 2024-T3, T4, T42 BARE AND PRIMED ALUMINUM ALLOY TUBING FOR HEAT TREAT	
4467	IO		HARDNESS TESTING	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Kansas

PARAGON SERVICES INC
1015 S. WEST STREET
WICHITA, KS 67213
USA

CONTACT: *MARCY RICHARDSON*
PHONE: *316-945-5285*
FAX: *316-945-0629*
E-MAIL: *marcy@paragonsvc.com*

SUPPLIER CODE: *0000485323*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
CORE CAP	AST		APPROVED SECOND TIER (NON-CLASSIFIED)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Kansas

BODYCOTE THERMAL PROCESSING
1019 S Mc Lean Blvd
Wichita, KS 67213-4524
USA

CONTACT: *JEREMY HAZARD*
PHONE: *316-267-0239*
FAX: *3162677904*
E-MAIL: *Jeremy.Hazard@bodycote.com*

SUPPLIER CODE: *0000400667* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4140	XB		HEAT TREAT LOW ALLOY STEEL, SEC. 2	
4140	XI		HEAT TREAT MAR-AGING AND PH STEELS, SECT. 4	
4467	IO		HARDNESS TESTING	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	XL		HEAT TREAT STEEL (MIL-H-6875)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Kansas

PWI
109 SO KNIGHT
WICHITA, KS 67213
USA

CONTACT: *SHELLEY FULGHUM*
PHONE: *316-942-2811 x30*
FAX: *3169426209*
E-MAIL: *shelley@pwi-e.com*

SUPPLIER CODE: *0000411809* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Kansas

ARROW LABORATORY INC
1333 N MAIN
WICHITA, KS 67203
USA

CONTACT: *JENNIFER UNREIN*
PHONE: *316-267-2893*
FAX: *316-267-0171*
E-MAIL: *testing@arrowlab.com*

SUPPLIER CODE: *0000400044*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4139	LJ		LAB INTERGRANULAR CORROSION TESTING (ASTM G 110, REF QPS-104)	
4431	LW		TESTING OF WELD SAMPLES	
4453	IH2		INSPECTION, CONDUCTIVITY, OF 2024-T3, T4, T42 BARE AND PRIMED ALUMINUM ALLOY TUBING FOR HEAT TREAT	
APP-III	3	X	SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
CORE CAP	LA		LAB, ROOM TEMP. TENSILE TESTING (ASTM E8, REF. QPS-104)	
CORE CAP	LG		LAB, METALLOGRAPHY (CAPA, ONLY, REF. QPS-104)	
CORE CAP	LK		LAB, STRESS CORROSION TESTING (ASTM G44, REF. QPS-104)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Kansas

AMETEK B & S AIRCRAFT
1414 S MOSLEY
WICHITA, KS 67211
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000428194* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Kansas

METAL FINISHING CO
1423 S MCLEAN BLVD
Wichita, KS 67213
USA

CONTACT: *BRIANNA CRABTREE*
PHONE: *316-619-3890*
FAX: *316-239-2579*
E-MAIL: *bcrabtree@metalfinishingco.com*

SUPPLIER CODE: *0000400331* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4001	PA		ANODIZE CHROMIC ACID	
4001	PA		ANODIZE CHROMIC ACID	
4003	QA1		CHEMICAL TREATMENT OF MAGNESIUM - DOW #7	
4003	QA1		CHEMICAL TREATMENT OF MAGNESIUM - DOW #7	
4006	PB		CADMIUM PLATE	
4006	PB		CADMIUM PLATE	
4007	QJ1		PASSIVATION, PROCEDURE I	
4007	QJ1		PASSIVATION, PROCEDURE I	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4110	PE		COPPER PLATE	
4110	PE		COPPER PLATE	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4310	QI		APPLICATION OF SOLID FILM LUBRICANT	
4310	QI		APPLICATION OF SOLID FILM LUBRICANT	
4357	AAD		REMOVAL OF ORGANIC FINISHES TYPE IV	
4357	AAD		REMOVAL OF ORGANIC FINISHES TYPE IV	
4384	QC		PHOSPHATIZING OF METALS	
4384	QC		PHOSPHATIZING OF METALS	
4387	PD1		HARD ANODIZE	
4387	PD1		HARD ANODIZE	
4424	IG1		IMMERSION ULTRASONIC INPECTON	
4424	IG1		IMMERSION ULTRASONIC INPECTON	
4424	IG2		SQUIRTER ULTRASONIC INSPECTION	

4424	IG2	SQUIRTER ULTRASONIC INSPECTION
4424	IG4	CONTACT ULTRASONIC INSPECTION
4424	IG4	CONTACT ULTRASONIC INSPECTION
4424	IG6	HIGH INTENSITY LIGHT
4424	IG6	HIGH INTENSITY LIGHT
4453	IH1	INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)
4453	IH1	INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)
4453	IH2	INSPECTION, CONDUCTIVITY, OF 2024-T3, T4, T42 BARE AND PRIMED ALUMINUM ALLOY TUBING FOR HEAT TREAT
4453	IH2	INSPECTION, CONDUCTIVITY, OF 2024-T3, T4, T42 BARE AND PRIMED ALUMINUM ALLOY TUBING FOR HEAT TREAT
4492	IM	INSPECTION, FLUOROSCOPIC/RADIOGRAPHIC
4492	IM	INSPECTION, FLUOROSCOPIC/RADIOGRAPHIC
APP-I	1	SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS
APP-I	1	SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS
APP-VI	6	CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS
APP-VI	6	CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS
SQRM	0	MEETS MIN SQRM
SQRM	0	MEETS MIN SQRM

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Kansas

KANSAS GUN DRILLING
1444 S St. Claire Bldg. B
WICHITA, KS 67213
USA

CONTACT: *Angela Bettles*
PHONE: *316-641-6745*
FAX: *3169433173*
E-MAIL: *abettles@kansasgundrilling.com*

SUPPLIER CODE: *0000473170* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Kansas

HARLOW AEROSTRUCTURES COMPANY
1501 S. McLean Blvd.
Wichita, KS 67213
USA

CONTACT: *AISHA SIDDIQI*
PHONE: *316-491-6510*
FAX: *316-265-1799*
E-MAIL: *asiddiqi@harlowair.com*

SUPPLIER CODE: *0000488585*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ	X	THERMAL FIT ASSEMBLY	RESTRICTED TO COOLING PROCEDURE PER PARAGRAPH 5.2.1 OF BPS.
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4138	PS	X	CHEMICAL CLEANING OF AIRCRAFT MATERIALS	RESTRICTED TO SOLVENT CLEANING USING MEK ONLY PER PARA. 5.1.2(A)
4162	ZM1	X	INSTALLATION AND RETENTION OF BEARINGS THROUGH STAKING	RESTRICTED TO ROLL STAKING.
4310	QI		APPLICATION OF SOLID FILM LUBRICANT	
4352	PH4F		SECTION VI, METHOD III - BRUSH-ON ACID TREATMENT	
4357	AAD	X	REMOVAL OF ORGANIC FINISHES TYPE IV	RESTRICTED TO SECTION IV, CLASS I ONLY (PLASTIC MEDIA BLAST-CLOSED CABINET)
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4446	AL	X	BONDING, COMPOSITE	RESTRICTED TO ADHESIVE SYSTEM XIII AND BONDING ANTI-FRETTING PADS ONLY.
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4458	AP	X	STRUCTURAL ADHESIVE BONDING USING INTERMEDIATE -HIGH PERFORM SUPPORTED AND UNSUPPORTED ADHESIVE FILM	RESTRICTED TO BONDING THE BUFFER PAD TO 901 TIP RIBS.
4467	IO		HARDNESS TESTING	
4478	AZ	X	BONDING, FABRICATION OF ROOM TEMP. CURING LAMINATED COMPONENTS	RESTRICTED TO GALVANIC BARRIER PLY APPLICATION.
4542	QF		COLD EXPANDING OF FATIGUE CRITICAL HOLES IN METALS	
4548	QO		HIGH INTERFERANCE FIT BUSHING INSTALLATION FOR FATIGUE LIFEIMPROVEMENT	
4558	QU		INSTALLATION OF NUT PLATES UTILIZING COLD EXPANSION	
4570	RP	X	INSTALLATION OF ADHESIVE BONDED FASTENERS ON COMPOSITE AND METALLIC STRUCTURES	RESTRICTED TO SECTIONS I AND II.
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0	X	MEETS MIN SQRM	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Kansas

GLOBE ENGINEERING CO INC
1539 S. Saint Paul St.
WICHITA, KS 67213
USA

CONTACT: *BOB BAUGHER*
PHONE: *316-943-1266*
FAX: *3169433089*
E-MAIL: *rbaugher@globeeng.com*

SUPPLIER CODE: *0000476948* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4018	TQ	X	INSTALLATION AND TIGHTENING PROCEDURES FOR THREADED FASTENERS AND FITTINGS	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4113	RW		PREPARATION OF METALS FOR RESISTANCE WELDING	
4115	NC		WELDING, SPOT	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4139	XA5		HEAT TREATMENT ALUM ALLOY 2024 LESS THAN .036 INCH (HAND/SPECIAL QUENCH)-(INCLUDES XA1,XA2,XA3,XA4)	
4140	XH	X	HEAT TREAT STAINLESS STEEL, SECT. 3	
4140	XI	X	HEAT TREAT MAR-AGING AND PH STEELS, SECT. 4	
4207	ND		WELDING, FUSION OF TITANIUM	
4212	XF	X	HEAT TREAT TITANIUM	
4352	PH7B		SECTION XI - NON-METALLIC MATERIALS	
4359	NE		WELDING, HELIARC OF STEEL	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4404	NF		WELDING, HELIARC OF ALUMINUM	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4462	SN1		FORMING TITANIUM SHEET - COLD FORMING	
4467	IO	X	HARDNESS TESTING	
4525	SN5	X	FABRICATION AND INSTALLATION OF TITANIUM TUBING ASSEMBLIES	
4528	KR	X	ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	BA		TOOLING (LARGE WELDMENTS)	
CORE CAP	BB		TOOLING (SMALL WELDMENTS)	
CORE CAP	BC		TOOLING (LARGE DIES, DRILL JIGS, FIXTURES)	
CORE CAP	BD		TOOLING (SMALL DIES, DRILL JIGS, FIXTURES)	
CORE CAP	BH		TOOLING (LARGE 5-AXIS)	
CORE CAP	NI		WELDING, SEAM, MIL-W-6858	
CORE CAP	SA		SHEET METAL ASSEMBLIES (COMPLEX)	

Uncontrolled

CORE CAP	SB	SHEET METAL ASSEMBLIES (SIMPLE)
CORE CAP	SC	SHEET METAL DETAILS
CORE CAP	SG	FORMING, SPINNING
CORE CAP	TB	TUBE BENDING
SQRM	0	MEETS MIN SQRM

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Kansas

KAMAN AEROSTRUCTURES - WICHITA,
1650 S MCCOMAS
WICHITA, KS 67213
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000477478* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4328	AC		BONDED STRUCTURES, CONTOURED, HI TEMP ALSO INCLUDES BPSS 4408, 4448, 4449 AND 4520.	
4328	AE1		BONDED STRUCTURES, FLAT, HI-TEMP BPS 4328	
4339	MK2		MACHINING OF HONEYCOMB CORE,NON-METALLIC	AUDIT WAS COMPLETED BY SUVANKAR MISHRA AND OBJECTIVE EVIDENCE WILL BE ADDED TO THE CHECKLIST
4352	PH5A	X	SECTION VII, METHOD I - DRY ABRASIVE BLASTING	RESTRICTED TODRY ABRASIVE BLAST ONLY
4352	PH7B		SECTION XI - NON-METALLIC MATERIALS	
4364	AA		BONDING REINFORCED PLASTIC STRUCTURES	
4366	AI		BONDED REINFORCED FIBERGLAS STRUCTURES BPS 4366	
4383	AR		BONDING,LOW DENSITY INSERT MATERIAL WITH HONEYCOMB SANDWICHCONSTRUCTION	
4402	AH		BONDING MACHINED PARTS BPS 4402	
4424	IG2		SQUIRTER ULTRASONIC INSPECTION	
4424	IG4		CONTACT ULTRASONIC INSPECTION	
4424	IG5		TAP HAMMER INSPECTION	
4424	IG6		HIGH INTENSITY LIGHT	
4425	AS		BONDING, SPLICING HONEYCOMB CORES & INSTALLING INSERTS	
4434	AU		BONDING POLYCARBONATES	
4437	AJ		BONDED REINFORCED FIBERGLAS STRUCTURES BPS 4437	
4448	AE2		BONDED STRUCTURES, FLAT, HI-TEMP BPS 4448	
4449	AE3		BONDED STRUCTURES, FLAT, HI-TEMP BPS 4449	
4458	AP	X	STRUCTURAL ADHESIVE BONDING USING INTERMEDIATE -HIGH PERFORM SUPPORTED AND UNSUPPORTED ADHESIVE FILM	RESTRICTED TO BONDING OF ADHESIVES AND LAMINATES TO COMPRESSION MOLDED DETAILS
4460	AW		BOND.FAB.,STRUC.COMP. USING HI & INTER TEMP CURING UNI.DIR.FIBER REINF.EPOXY PRE-IMPREG.COMP.MATL.	
4469	EE		PLASTICS, COMPRESSION MOLDED	
4487	EC1		PLASTICS, VACUUM MOLDED BPS 4487	
4510	AV1		HANDLING & USEAGE OF FIRE EXTINGUISHANT POWDER	
4511	AM2		LAMINATE COMPOSITE STRUCTURES	
4512	AM1		PROCESSING SPECIFICATION FOR 250 F.DEGREE TO 325 F.DEGREE CURE LAMINATE COMPOSITE STRUCTURES	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

4514	MN		MACHINING, DRILLING & TRIMMING CARBON FIBER COMPOSITES	
4523	AM5		SANDWICH COMPONENTS USING POLYMETHACRYLIC IMIDE FOAM CORE	
4546	EC2		PLASTICS, VACUUM MOLDED BPS 4546	
4589	AM6	X	SANDWICH STRUCTURES USING LARGE CELL CARBON CORE.	RESTRICTED TO NOT ALLOW KAMAN TO PERFORM PLASMA TREATMENT AND SUBSEQUENT DYNE SOLUTION TESTING OF L
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	AF		BONDED BLADES, ROTOR	
CORE CAP	EI		PLASTICS, COMPRESSION MOLDED PRODUCTS	
CORE CAP	EJ		PLASTICS, ARMOR PANELS	
CORE CAP	FB		UPHOLSTERY AND FABRICS (SIMPLE)	
CORE CAP	FF		FOAM, MOLDED, RIGID & FLEXIBLE	
SQRM	0		MEETS MIN SQRM	

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Kansas

CE MACHINE COMPANY, INC
1741 SOUTH HOOVER CT
WICHITA, KS 67209
USA

CONTACT: *ALICIA MANN*
PHONE: *316-942-0411*
FAX: *316-942-0011*
E-MAIL: *aliciamann@cemachine.com*

SUPPLIER CODE: *0000473445* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ	X	THERMAL FIT ASSEMBLY	RESTR TO THERM FIT INSTALLATIONS USING COOL METH ONLY. NO HEATING OR STRESS REL OF PARTS ALLOWED
4162	ZM1		INSTALLATION AND RETENTION OF BEARINGS THROUGH STAKING	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4453	IH2		INSPECTION, CONDUCTIVITY, OF 2024-T3, T4, T42 BARE AND PRIMED ALUMINUM ALLOY TUBING FOR HEAT TREAT	
4467	IO	X	HARDNESS TESTING	ROCKWELL HARDNESS ONLY
4592	IUID1		IUID: LABEL / NAMEPLATE	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Kansas

AEI
1804 W. 2ND STREET
WICHITA, KS 67203
USA

CONTACT: *BRANDON CHILDS*
PHONE: *316-977-8116*
FAX:
E-MAIL: *Brandon.Childs@HMdunn.com*

SUPPLIER CODE: *0000475946* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4139	XA5	X	HEAT TREATMENT ALUM ALLOY 2024 LESS THAN .036 INCH (HAND/SPECIAL QUENCH)-(INCLUDES XA1,XA2,XA3,XA4)	RESTRICTED FROM PROCESSING 2024 AL ALLOY LESS THAN 0.032 INCH THICK
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4389	QE11		PREPENETRANT ETCH OF WROUGHT ALUMINUM ALLOYS BPS 4389	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL HARDNESS TESTING
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	SA		SHEET METAL ASSEMBLIES (COMPLEX)	
CORE CAP	SB		SHEET METAL ASSEMBLIES (SIMPLE)	
CORE CAP	SC		SHEET METAL DETAILS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Kansas

HONEYWELL FLIGHT SYSTEMS
1830 INDUSTRIAL AVE
WICHITA, KS 67216
USA

CONTACT: *ANDREW ZUG*
PHONE: *310-200-0673*
FAX: *3165222693*
E-MAIL: *andrew.zug@honeywell.com*

SUPPLIER CODE: *0000477052* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Kansas

MOTION INDUSTRIES, INC.
2546 SOUTH LEONINE ST.
WICHITA, KS 67217
USA

CONTACT: *AARON SHUPE*
PHONE: *316-361-5511*
FAX:
E-MAIL: *aaron.shupe@motion-ind.com*

SUPPLIER CODE: *0000420678*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Kansas

ELECTROMECH TECHNOLOGIES LLC
2600 S. CUSTER
WICHITA, KS 67217
USA

CONTACT: *BJ PASCUAL*
PHONE: *316-941-0446*
FAX: *316-914-0413*
E-MAIL: *bpascual@electromech.com*

SUPPLIER CODE: *0000408328*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
APP-IV	4		SPECIAL REQUIREMENTS FOR ELECTRICAL AND ELECTRONIC ITEMS	
CORE CAP	BPN	X	DISTRIBUTOR PROVIDING BHT PART NUMBERED ITEMS MANUFACTURED BY BHT APPROVED SOURCES.	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Kansas

SENIOR AEROSPACE COMPOSITES
2700 S CUSTER
WICHITA, KS 67217-1356
USA

CONTACT: *MICHELLE BENNETT*
PHONE: *3169423208*
FAX: *316-942-5044*
E-MAIL: *mbennett@seniorcomposites.com*

SUPPLIER CODE: *0000476613*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4328	AC		BONDED STRUCTURES, CONTOURED, HI TEMP ALSO INCLUDES BPSS 4408, 4448, 4449 AND 4520.	
4328	AE1		BONDED STRUCTURES, FLAT, HI-TEMP BPS 4328	
4352	PH7B		SECTION XI - NON-METALLIC MATERIALS	
4364	AA		BONDING REINFORCED PLASTIC STRUCTURES	
4366	AI		BONDED REINFORCED FIBERGLAS STRUCTURES BPS 4366	
4383	AR		BONDING,LOW DENSITY INSERT MATERIAL WITH HONEYCOMB SANDWICHCONSTRUCTION	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4425	AS		BONDING, SPLICING HONEYCOMB CORES & INSTALLING INSERTS	
4437	AJ		BONDED REINFORCED FIBERGLAS STRUCTURES BPS 4437	
4448	AE2		BONDED STRUCTURES, FLAT, HI-TEMP BPS 4448	
4449	AE3		BONDED STRUCTURES, FLAT, HI-TEMP BPS 4449	
4460	AW		BOND.FAB.,STRUC.COMP. USING HI & INTER TEMP CURING UNI.DIR.FIBER REINF.EPOXY PRE-IMPREG.COMP.MATL.	
4469	EE		PLASTICS, COMPRESSION MOLDED	
4478	AZ		BONDING, FABRICATION OF ROOM TEMP. CURING LAMINATED COMPONENTS	
4487	EC1		PLASTICS, VACUUM MOLDED BPS 4487	
4491	AY		BONDING, FABRICATION OF POLYAMIDE PREPREG. LAMINATED & HONEYCOMB SANDWICH STRUCTURES	
4511	AM2		LAMINATE COMPOSITE STRUCTURES	
CORE CAP	BE		TOOLING, COMPOSITE	
SQRM	0		MEETS MIN SQRM	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Kansas

OMNI AEROSPACE, INC.
3130 W PAWNEE ST
Wichita, KS 67213
USA

CONTACT: *CHRIS GORDON*
PHONE: *316-529-8998 ...*
FAX:
E-MAIL: *CGORDON@OMNIKS.COM*

SUPPLIER CODE: *0000487829* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ		THERMAL FIT ASSEMBLY	COOLING METHOD
4162	ZM1		INSTALLATION AND RETENTION OF BEARINGS THROUGH STAKING	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4453	IH2		INSPECTION, CONDUCTIVITY, OF 2024-T3, T4, T42 BARE AND PRIMED ALUMINUM ALLOY TUBING FOR HEAT TREAT	
4467	IO		HARDNESS TESTING	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Kansas

SULLY PRODUCTS SPECIAUX
3450 N ROCK ROAD, SUITE 503
WICHITA, KS 67226
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000475952* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	ZA		MISCELLANEOUS	
CORE CAP	ZF		WINDSHIELDS, GLASS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Kansas

UNITED INSTRUMENTS INC
3625 COMOTARA AVE
WICHITA, KS 67226
USA

CONTACT: *KUNI OYAMA*
PHONE: *3166361632*
FAX: *316-636-9243*
E-MAIL: *kuni@unitedinst.com*

SUPPLIER CODE: *0000431217* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
ADDITION	FAR21		"Rebuild or Alter Supplier Designed Product to Approved Data	
CORE CAP	HS		INSTRUMENTS, MECHANICAL	
SQRM	0		MEETS MIN SQRM	

Uncontrolled if P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Kansas

SPIRIT AEROSYSTEMS INC
3801 S OLIVER
WICHITA, KS 67210
USA

CONTACT: *AARON MONTOYA*
PHONE: *316-523-5778*
FAX:
E-MAIL: *aaron.j.montoya@spiritaero.com*

SUPPLIER CODE: *0000481293* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4424	IG2		SQUIRTER ULTRASONIC INSPECTION	
4424	IG4		CONTACT ULTRASONIC INSPECTION	
4424	IG5		TAP HAMMER INSPECTION	
4424	IG6		HIGH INTENSITY LIGHT	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO		HARDNESS TESTING	
4492	IM	X	INSPECTION, FLUOROSCOPIC/RADIOGRAPHIC	RESTRICYED TO FILM. FURTHER REVIEW REQUIRED FOR FLUOROSCOPY, CR OR DR.
4553	IN		EDDY CURRENT FLAW DETECTION	
APP-VI	6A		CONTROLLED ITEMS FATIGUE CONTROLLED PARTS, SEE 299-100-840	
APP-VIII	8		DIGITAL DESIGN MEDIA CONTROL AND USE REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Kansas

WESCO AIRCRAFT HARDWARE CORP., DBA
3851 N. Webb Road
Wichita, KS 67226
USA

CONTACT: *DALE WEISSLER*
PHONE: *316-315-1254*
FAX: *317-241-2885*
E-MAIL: *dale.weissler@wescoair.com*

SUPPLIER CODE: *0000403635*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	26		CANADA SELECTED	
ADDITION	DTR		DISTRIBUTOR	
CORE CAP	KB		ELECTRICAL ASSEMBLY (SIMPLE) SWITCHES/TRANSFORMERS	
CORE CAP	ZRV		DISTRIBUTOR: VALUE ADDED	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Kansas

CHROME PLUS INTERNATIONAL, LLC
3939 W 29th St S
Wichita, KS 97217
USA

CONTACT: *JENNIFER CARPENTER*
PHONE: *316-944-3600*
FAX: *316-944-3602*
E-MAIL: *jennifer.carpenter-mctyer@valencest.com*

SUPPLIER CODE: *0000480978*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4006	PB		CADMIUM PLATE	
4007	QJ1		PASSIVATION, PROCEDURE I	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4182	QB2		CHEMICAL FILM TREATMENT, CLASS 3	
4310	QI		APPLICATION OF SOLID FILM LUBRICANT	
4384	QC		PHOSPHATIZING OF METALS	
4387	PD1		HARD ANODIZE	
4467	IO		HARDNESS TESTING	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	LU1		HYDROGEN EMBRITTLEMENT TESTING	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Kansas

EXACTA MACHINE INC
4200 WEST HARRY
WICHITA, KS 67209
USA

CONTACT: *BENJAMIN NICHOLS*
PHONE: *316-941-4200x197*
FAX:
E-MAIL: *benjamin.nichols@pccairframe.com*

SUPPLIER CODE: *0000433831* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ	X	THERMAL FIT ASSEMBLY	RESTRICTED TO COOLING PROCEDURES ONLY
4162	ZM1		INSTALLATION AND RETENTION OF BEARINGS THROUGH STAKING	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO		HARDNESS TESTING	
ADDITION	21		INSPECTION DELEGATION	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	MG		MACHINING (SPECIAL TYPE)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Kansas

HM DUNN AEROSPACE
4201 S 119TH ST WEST
WICHITA, KS 67215
USA

CONTACT: *BOB ALEXANDER*
PHONE: *316-522-5426*
FAX:
E-MAIL: *bob.alexander@nex-techaerospace.com*

SUPPLIER CODE: *0000483709*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Kansas

ECK & ECK MACHINE CO INC
4606 WEST HARRY
WICHITA, KS 67209
USA

CONTACT: *ARLENE PATTERSON*
PHONE: *3169425924*
FAX: *316-942-0809*
E-MAIL: *arlenep@eckeck.com*

SUPPLIER CODE: *0000434769*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ		THERMAL FIT ASSEMBLY	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Kansas

AIRCRAFT PARTS CORP
4611 W HARRY
Wichita, KS 67209
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000475715*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Kansas

AEROSPACE SYS & COMPONENTS INC
5201 E 36TH ST N
WICHITA, KS 67220-3206
USA

CONTACT: *JADE THOMAS*
PHONE: *316-779-8457*
FAX: *3166868542*
E-MAIL: *jthomas@gplains.com*

SUPPLIER CODE: *0000402450*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	JH		VALVES	
SQRM	0		MEETS MIN SQRM	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Kansas

KELLY MANUFACTURING COMPANY
555 S Topeka
Wichita, KS 67202
USA

CONTACT: *JAMES TURNER*
PHONE: *316-265-6868*
FAX: *3162656687*
E-MAIL: *jim@kellymfg.com*

SUPPLIER CODE: *0000404260*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	HR		GYROS	
CORE CAP	HS		INSTRUMENTS, MECHANICAL	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Kansas

MAX AEROSTRUCTURES
8219 W IRVING STREET
WICHITA, KS 67209
USA

CONTACT: *CARIN CRUMRINE*
PHONE: *316-866-6327*
FAX:
E-MAIL: *carin.crumrine@max-aero.com*

SUPPLIER CODE: *0000488773* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	
4089	QE10		PREPENETRANT ETCH OF WROUGHT ALUMINUM ALLOYS BPS 4089	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4139	XA4		HT ALL ALUM ALLOY SERIE LESS THAN .100 IN, INCLUDE 2024 NOTLESS THAN .036 IN (INCLUDE XA1,XA2,XA3)	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO		HARDNESS TESTING	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Kansas

MID-CONTINENT INSTRUMENT CO.
9400 E 34 TH STREET N
WICHITA, KS 67226
USA

CONTACT: *ANDY WILLIAMS*
PHONE: *3166300101*
FAX: *3166300719*
E-MAIL: *andyw@mcico.com*

SUPPLIER CODE: *0000422459*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	KD		ELECTRICAL INSTRUMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Kentucky

RFC AEROSPACE ROLL FORMING CORP
PO BOX 429
SHELBYVILLE, KY 40066-0429
USA

CONTACT: *BECKY HOLMES*
PHONE: *502-633-4435 ...*
FAX: *502-633-5877*
E-MAIL: *Becky.Holmes@voestalpine.com*

SUPPLIER CODE: *0000477573*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Louisiana

BELL - LAFAYETTE
107, LEDA BOULEVARD
BROUSSARD, LA 70518
USA

CONTACT: *BECKY CARTER*
PHONE: *337) 837-8321*
FAX: *423-538-8469*
E-MAIL: *bjcarter@BellFlight.com*

SUPPLIER CODE: *0000600010*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4339	MK1		MACHINING OF HONEYCOMB CORE, ALUMINUM	
4339	MK2		MACHINING OF HONEYCOMB CORE,NON-METALLIC	
4352	PH0		SECTION I, GENERAL	
4352	PH1D	X	SECTION II, METHOD II - SULFURIC/SODIUM DICHROMATE ETCH	
4352	PH1H		SECTION II, METHOD V - BRUSH-ON ACID TREATMENT	
4352	PH2C		SECTION III, METHOD III - PREPERATION OF EXPANDED COPPER METAL	
4352	PH4D		SECTION V, METHOD IV - DRY ABRASIVE BLASTING	
4352	PH4F		SECTION VI, METHOD III - BRUSH-ON ACID TREATMENT	
4352	PH5A		SECTION VII, METHOD I - DRY ABRASIVE BLASTING	
4352	PH7B	X	SECTION XI - NON-METALLIC MATERIALS	
4352	PH8		SECTION XII, MISCELLANEOUS	
4366	AI		BONDED REINFORCED FIBERGLAS STRUCTURES BPS 4366	
4383	AR		BONDING,LOW DENSITY INSERT MATERIAL WITH HONEYCOMB SANDWICHCONSTRUCTION	
4402	AH		BONDING MACHINED PARTS BPS 4402	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4424	IG5	X	TAP HAMMER INSPECTION	
4425	AS		BONDING, SPLICING HONEYCOMB CORES & INSTALLING INSERTS	
4437	AJ		BONDED REINFORCED FIBERGLAS STRUCTURES BPS 4437	
4446	AL		BONDING, COMPOSITE	
4449	AE3		BONDED STRUCTURES, FLAT, HI-TEMP BPS 4449	
4458	AP		STRUCTURAL ADHESIVE BONDING USING INTERMEDIATE -HIGH PERFORM SUPPORTED AND UNSUPPORTED ADHESIVE FILM	
4478	AZ		BONDING, FABRICATION OF ROOM TEMP. CURING LAMINATED COMPONENTS	
4510	AV1		HANDLING & USEAGE OF FIRE EXTINGUISHANT POWDER	
4511	AM2	X	LAMINATE COMPOSITE STRUCTURES	
4512	AM1		PROCESSING SPECIFICATION FOR 250 F.DEGREE TO 325 F.DEGREE CURE LAMINATE COMPOSITE STRUCTURES	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

4514	MN	X	MACHINING, DRILLING & TRIMMING CARBON FIBER COMPOSITES	RESTRICTED AGAINST WATER JET CUTTING
4518	AM4		SANDWICH COMPOSITE STRUCTURES USING EPOXY RESIN IMPREGNATEDFABRIC AND UNIDIRECTIONAL TAPE	
ADDITION	17		DIRECT SHIP AUTHORIZATION	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
CORE CAP	PR	X	PROTOTYPE PARTS, RESTRICTED	
SQRM	0		MEETS MIN SQRM	

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Louisiana

BELL - BROUSSARD
580 ST ETIENNE RD
BROUSSARD, LA 70518
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000600000* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4488	PH9		FINISHING ROTOR BLADES	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	BPN		DISTRIBUTOR PROVIDING BHT PART NUMBERED ITEMS MANUFACTURED BY BHT APPROVED SOURCES.	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Maine

ELMET TECHNOLOGIES LLC
1560 LISBON STREET
LEWISTON, ME 04240-3519
USA

CONTACT: *DAN BOBROVSKY*
PHONE: *440-381-6019*
FAX: *207-786-8924*
E-MAIL: *DBOBROVSKY@ELMETTECH.COM*

SUPPLIER CODE: *0000488531* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	APPROVED

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Maine

MAINE MACHINE PRODUCTS CO INC
PO BOX 260
SOUTH PARIS, ME 04281
USA

CONTACT: *GEORGE AMES*
PHONE: *207-739-6202*
FAX: *2077436346*
E-MAIL: *games@mmpco.com*

SUPPLIER CODE: *0000473411*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Maryland

MIDDLE RIVER AIRCRAFT SYSTEMS
103 CHESAPEAKE PARK PL
BALTIMORE, MD 21220
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000478320* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4089	IB1	X	INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4352	PH7B		SECTION XI - NON-METALLIC MATERIALS	
4424	IG1		IMMERSION ULTRASONIC INPECTON	
4424	IG2		SQUIRTER ULTRASONIC INSPECTION	
4424	IG3		REFLECTOR PLATE ULTRASONIC INSPECTION	
4424	IG4		CONTACT ULTRASONIC INSPECTION	
4449	AE3		BONDED STRUCTURES, FLAT, HI-TEMP BPS 4449	
4511	AM2		LAMINATE COMPOSITE STRUCTURES	
4514	MN		MACHINING, DRILLING & TRIMMING CARBON FIBER COMPOSITES	
4520	AM3		HIGH SERVICE TEMPERATURE RESIN, BMI SYSTEMS	
4528	KR		ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	
4542	QF		COLD EXPANDING OF FATIGUE CRITICAL HOLES IN METALS	
ADDITION	18		DELEGATED MRB AUTHORITY	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Maryland

ALCORE INC HONEYCOMB CORE PRODUCTS
1502 QUARRY DRIVE
EDGEWOOD, MD 21040
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000475760* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4339	MK1		MACHINING OF HONEYCOMB CORE, ALUMINUM	
4339	MK2		MACHINING OF HONEYCOMB CORE,NON-METALLIC	
4383	AR		BONDING,LOW DENSITY INSERT MATERIAL WITH HONEYCOMB SANDWICHCONSTRUCTION	
4425	AS	X	BONDING, SPLICING HONEYCOMB CORES & INSTALLING INSERTS	RESTRICTED TO CORE SPLICING ONLY. INSERT INSTALLATION IS NOT APPROVED.
SQRM	0		MEETS MIN SQRM	

Uncontrolled if P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Maryland

CR DANIELS INC
3451 ELLICOTT CENTER DR
ELLICOTT CITY, MD 21043
USA

CONTACT: *STEVE CLARK*
PHONE: *1-800-933-3838 2*
FAX: *410-461-2987*
E-MAIL: *steve.clark@crdaniels.com*

SUPPLIER CODE: *0000427714* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0	X	MEETS MIN SQRM	RESTRICTED TO BELL PART NUMBER 205-070-522-001.

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Maryland

CYTEC ENGINEERED MATERIALS INC
1300 REVOLUTION ST
HAVRE DE GRACE, MD 21078
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000475855* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Maryland

ADVANTEDGE LLC
44040 AIRPORT VIEW DR., SUITE C
HOLLYWOOD, MD 20636
USA

CONTACT: *JEFF PINKEL*
PHONE: *301-481-9556*
FAX: *240-725-0281*
E-MAIL: *jeff.pinkel@advantedge-llc.com*

SUPPLIER CODE: *0000479521*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4467	IO	X	HARDNESS TESTING	APPROVED ONLY FOR ROCKWELL TESTING OF NICKEL AND NICKEL COBALT ELECTROFORMS (NOT APPROVED FOR BRINNE
ADDITION	20		DESIGN CAPABLE	
CORE CAP	SL		FORMING, ELECTRO	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Maryland

AAI CORPORATION
124 INDUSTRY LANE
HUNT VALLEY, MD 21030-0126
USA

CONTACT: *JARED NUZZI*
PHONE: *410-628-3325*
FAX: *410-628-3215*
E-MAIL: *JNUZZI@TEXTRONSYSTEMS.COM*

SUPPLIER CODE: *0000300245*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-IV	4		SPECIAL REQUIREMENTS FOR ELECTRICAL AND ELECTRONIC ITEMS	
CORE CAP	KP	X	SOLDERING TECHNOLOGY (MIL-STD-2000A, RESTRICTED APPROVAL)	
CORE CAP	ZA		MISCELLANEOUS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Massachusetts

BODY COTE IMT
155 RIVER ST
ANDOVER, MA 01810
USA

CONTACT: *Craig Barnthson*
PHONE: *817-280-5191-N/A*
FAX: *9784752951*
E-MAIL: *cbarnthson@bellflight.com*

SUPPLIER CODE: *0000405543*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4531	QT		HOT ISOSTATIC PRESSING OF CASTINGS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Massachusetts

FIRST ELECTRONICS CORP
71 VON HILLERN ST
BOSTON, MA 02125
USA

CONTACT: *ANDREW LONGMIRE*
PHONE: *617-288-2430-14*
FAX: *617-288-0332*
E-MAIL: *andrew.longmire@feccables.com*

SUPPLIER CODE: *0000412814*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
APP-IV	4		SPECIAL REQUIREMENTS FOR ELECTRICAL AND ELECTRONIC ITEMS	
CORE CAP	KM		CABLE ASSEMBLIES, WIRING/DATA BUS HARNESSES	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Massachusetts

SCHLEIFRING NORTH AMERICA LLC
222 MILL ROAD
CHELMSFORD, MA 01824
USA

CONTACT: *CHARITA UGHU*
PHONE: *978-677-2505*
FAX: *847-249-9802*
E-MAIL: *charita.ughu@schleifringna.com*

SUPPLIER CODE: *0000482357*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4592	IUID1		IUID: LABEL / NAMEPLATE	M&P APPROVED 5/15/2017
ADDITION	20		DESIGN CAPABLE	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Massachusetts

HANSEN AEROSPACE, LLC
DANVERS INDUSTRIAL PARK - ROUTE 1
DANVERS, MA 01923
USA

CONTACT: *PHILIP H OOFNAGLE*
PHONE: *978 777 1000-213*
FAX:
E-MAIL: *PHOOFNAGLE@HANSEN1909.COM*

SUPPLIER CODE: *0000473145*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4424	IG1		IMMERSION ULTRASONIC INPECTON	
4424	IG4		CONTACT ULTRASONIC INSPECTION	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Massachusetts

PARKER HANNIFIN CORPORATION FLUID
14 ROBBINS POND RD
DEVENS, MA 01434-5613
USA

CONTACT: *ANDREW CURTIS*
PHONE: *(978)784-1366*
FAX: *978-784-1400*
E-MAIL: *andrew.curtis@parker.com*

SUPPLIER CODE: *0000477388* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
ADDITION	21		INSPECTION DELEGATION	
CORE CAP	JI		PUMPS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Massachusetts

HI-TEK BALANCING INC
241 REAR LEOMINSTER SHIRLEY ROAD
GOODRICHVILLE, MA 01462
USA

CONTACT: *KENT FAGER*
PHONE: *978-840-9781*
FAX: *978-840-9252*
E-MAIL: *KENT@HITEKBALANCING.COM*

SUPPLIER CODE: *0000485425*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Massachusetts

CIL INC
400 CANAL ST
LAWRENCE, MA 01840
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000422058* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4001	PA		ANODIZE CHROMIC ACID	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4310	QI		APPLICATION OF SOLID FILM LUBRICANT	
4387	PD1		HARD ANODIZE	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Massachusetts

GENERAL ELECTRIC CO AIRCRAFT ENGINE
1000 WESTERN AVE
LYNN, MA 01910
USA

CONTACT: *BRIAN ROBERTS*
PHONE: *817-280-6511*
FAX:
E-MAIL: *brian.roberts@ge.com*

SUPPLIER CODE: *0000462651* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZA		MISCELLANEOUS	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Massachusetts

CENTRAL METAL FINISHING INC
80 FLAGSHIP DR
NORTH ANDOVER, MA 01845
USA

CONTACT: *CAROL SHIBLES*
PHONE: *978-291-0500*
FAX: *9789751123*
E-MAIL: *cshibles@cenmet.com*

SUPPLIER CODE: *0000400108*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4006	PB		CADMIUM PLATE	
4554	PO		ZINC-NICKEL ALLOY PLATING	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Massachusetts

TRELLEBORG SEALING SOLUTIONS US INC
10A FORBES RD
NORTHBOROUGH, MA 01532
USA

CONTACT: *MICHELE ALVA*
PHONE: *303-469-1357*
FAX: *5083933663*
E-MAIL: *michele.alva@trelleborg.com*

SUPPLIER CODE: *0000476549*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	RA		RUBBER, MOLDED (SEALS, BOOTS, ETC.)	
CORE CAP	RB		RUBBER, DIE CUT PRODUCTS (GASKETS, SHEET)	
CORE CAP	RD		RUBBER, EXTRUDED	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Massachusetts

MBS FABRICATION, INC
270 Ashland Avenue
Southbridge, MA 01550
USA

CONTACT: *SAL SIMONELLI*
PHONE: *508-765-0900*
FAX:
E-MAIL:

SUPPLIER CODE: *0000490576*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL AND ROCKWELL SUPERFICIAL
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Massachusetts

WGI INC.
34 HUDSON DR
SOUTHWICK, MA 01077
USA

CONTACT: *DANIEL BANGS*
PHONE: *413-569-9444 ...*
FAX: *413-569-1128*
E-MAIL: *dbangs@wgi.us*

SUPPLIER CODE: *0000476450*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ		THERMAL FIT ASSEMBLY	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4138	PS	X	CHEMICAL CLEANING OF AIRCRAFT MATERIALS	RESTRICTED TO VAPOR DEGREASING OF METALLIC PARTS
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Massachusetts

POLY-METAL FINISHING INC.
1 ALLEN ST, BLDG. 218
Springfield, MA 01108-1953
USA

CONTACT: *ANDREA WENGERT*
PHONE: *413-781-4535*
FAX: *413-781-7160*
E-MAIL: *andrea@poly-metal.com*

SUPPLIER CODE: *0000469920*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4182	QB2		CHEMICAL FILM TREATMENT, CLASS 3	
4352	PH10		SECTION XIII, METHOD I WET ABRASIVE BLAST	
4352	PH1D		SECTION II, METHOD II - SULFURIC/SODIUM DICHROMATE ETCH	
4352	PH1G		SECTION II, METHOD IV - PHOSPHORIC ACID ANODIZE	
4352	PH4A		SECTION V, METHOD I - SULFURIC ACID PICKLE	
4352	PH4B		SECTION V, METHOD II - WET ABRASIVE BLAST	
4352	PH7B		SECTION XI - NON-METALLIC MATERIALS	
4449	AE3		BONDED STRUCTURES, FLAT, HI-TEMP BPS 4449	
4458	AP		STRUCTURAL ADHESIVE BONDING USING INTERMEDIATE -HIGH PERFORM SUPPORTED AND UNSUPPORTED ADHESIVE FILM	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Massachusetts

AEROBOND COMPOSITES, LLC
1 ALLEN ST. BLDG. 201
SPRINGFIELD, MA 01108
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000470353* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4352	PH5A		SECTION VII, METHOD I - DRY ABRASIVE BLASTING	
4352	PH7B		SECTION XI - NON-METALLIC MATERIALS	
4366	AI		BONDED REINFORCED FIBERGLAS STRUCTURES BPS 4366	
4383	AR		BONDING,LOW DENSITY INSERT MATERIAL WITH HONEYCOMB SANDWICHCONSTRUCTION	
4402	AH		BONDING MACHINED PARTS BPS 4402	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4408	AT		BONDING MACHINED PARTS	
4437	AJ		BONDED REINFORCED FIBERGLAS STRUCTURES BPS 4437	
4446	AL		BONDING, COMPOSITE	
4449	AE3		BONDED STRUCTURES, FLAT, HI-TEMP BPS 4449	
4458	AP		STRUCTURAL ADHESIVE BONDING USING INTERMEDIATE -HIGH PERFORM SUPPORTED AND UNSUPPORTED ADHESIVE FILM	
4460	AW		BOND.FAB.,STRUC.COMP. USING HI & INTER TEMP CURING UNI.DIR.FIBER REINF.EPOXY PRE-IMPREG.COMP.MATL.	
4469	EE		PLASTICS, COMPRESSION MOLDED	
4511	AM2		LAMINATE COMPOSITE STRUCTURES	
4512	AM1		PROCESSING SPECIFICATION FOR 250 F.DEGREE TO 325 F.DEGREE CURE LAMINATE COMPOSITE STRUCTURES	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Massachusetts

CPI RADANT TECHNOLOGIES DIVISION
255 Hudson Road
Stow, MA 01775
USA

CONTACT: *ALEX SAVAIN*
PHONE: *339-298-8228*
FAX: *9787727582*
E-MAIL: *alex.savain@L3Harris.com*

SUPPLIER CODE: *0000486594*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4592	IUID1	X	IUID: LABEL / NAMEPLATE	CERTIFIED IN CONJUNCTION WITH CODESOURCE DENTON TX AS A NAMEPLATE SUPPLIER
ADDITION	20		DESIGN CAPABLE	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Massachusetts

FOUNTAIN PLATING CO INC
492 PROSPECT AVE
W SPRINGFIELD, MA 01089
USA

CONTACT: *DOREEN JORAY*
PHONE: *413-781-4651 x30*
FAX: *4137338217*
E-MAIL: *doreen.joray@valencest.com*

SUPPLIER CODE: *0000414652*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4007	QJ1		PASSIVATION, PROCEDURE I	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4352	PH1A		SECTION II, METHOD I - ANODIZE	
4352	PH4C		SECTION V, METHOD III - BISULFATE ETCH	
4589	AM6	X	SANDWICH STRUCTURES USING LARGE CELL CARBON CORE.	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Massachusetts

METAL IMPROVEMENT CO
1 NABLUS RD
WAKEFIELD, MA 01880-1991
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000400406* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4409	QG1		SHOT PEENING, METHOD I	
4409	QG2		SHOT PEEN, METHOD II	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Massachusetts

J. DIRATS AND CO., INC
41 Airport Rd
Westfield, MA 01085-1357
USA

CONTACT: *DANNIELLE TOMPKINS*
PHONE: *413-568-1571 ...*
FAX: *4135681453*
E-MAIL: *dlt@diratslabs.com*

SUPPLIER CODE: *0000405711* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4139	LJ		LAB INTERGRANULAR CORROSION TESTING (ASTM G 110, REF QPS-104)	
4387	LT		LABORATORY ABRASION RESISTANCE TESTING--TABER ABRASER.	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO		HARDNESS TESTING	
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
CORE CAP	LA		LAB, ROOM TEMP. TENSILE TESTING (ASTM E8, REF. QPS-104)	
CORE CAP	LB		LAB, ELEVATED TEMP. TENSILE TESTING (ASTM E21, REF. QPS-104)	
CORE CAP	LC		LAB, STRESS RUPTURE TESTING (ASTM E139/E292 REF. QPS-104)	
CORE CAP	LD		LAB, IMPACT TESTING (ASTM E23, REF. QPS-104)	
CORE CAP	LE		LAB, FATIGUE TESTING (ASTM E466, REF. QPS-104)	
CORE CAP	LF		LAB, FRACTURE TOUGHNESS DETERMINATION (ASTM E399, REF. QPS-104)	
CORE CAP	LG		LAB, METALLOGRAPHY (CAPA, ONLY, REF. QPS-104)	
CORE CAP	LH		LAB, MICROHARDNESS TEST. (BPS 4467, REF. QPS-104)	
CORE CAP	LL		LAB, WET CHEM. ANALYSIS (AMS 2350, REF QPS-104)	
CORE CAP	LM		LAB, QUANTITATIVE SPECTRO (AMS 2350, REF. QPS-104)	
CORE CAP	LN		LAB, HYDROGEN ANALYSIS (CAPABILITY ONLY, REF. QPS-104)	
CORE CAP	LO		LAB, NITROGEN ANALYSIS (CAPABILITY ONLY REF. QPS-104)	
CORE CAP	LP		LAB, OXYGEN ANALYSIS (CAPABILITY ONLY REF. QPS-104)	
CORE CAP	LQ		LAB, BORON ANALYSIS (CAPABILITY ONLY REF. QPS-104)	
CORE CAP	LU1		HYDROGEN EMBRITTLEMENT TESTING	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Massachusetts

TEXTRON SYSTEMS
201 LOWELL ST
WILMINGTON, MA 01887-2941
USA

CONTACT: *ALEXANDER MARSHALL*
PHONE: *978-657-1623*
FAX: *978-657-2120*
E-MAIL: *amarshall@textron.com*

SUPPLIER CODE: *0000300060*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	BPN		DISTRIBUTOR PROVIDING BHT PART NUMBERED ITEMS MANUFACTURED BY BHT APPROVED SOURCES.	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Massachusetts

AMETEK AEROSPACE
50 FORDHAM RD
WILMINGTON, MA 01887
USA

CONTACT: *HUGO GONZALEZ*
PHONE: *956-843-4067*
FAX:
E-MAIL: *hugo.gonzalez@ametek.com*

SUPPLIER CODE: *0000476926*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	HJ		CONTROLS, REGULATORS, ELECTRICAL	
CORE CAP	JF		TRANSDUCERS/TRANSMITTERS	
CORE CAP	KB		ELECTRICAL ASSEMBLY (SIMPLE) SWITCHES/TRANSFORMERS	
CORE CAP	KD		ELECTRICAL INSTRUMENTS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Massachusetts

BOYD CORPORATION (WOBURN), INC.
55 DRAGON CT
WOBURN, MA 01801
USA

CONTACT: *DAVE SNOWBERGER*
PHONE: *716-523-3480*
FAX: *617-935-4529*
E-MAIL: *David.Snowberger@boydcorp.com*

SUPPLIER CODE: *0000440903*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4592	IUID1		IUID: LABEL / NAMEPLATE	
ADDITION	20		DESIGN CAPABLE	
CORE CAP	HX		OIL COOLERS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Michigan

VISIONEERING INC
2055 TAYLOR ROAD
AUBURN HILLS, MI 48326-1772
USA

CONTACT: *JACQUELINE BEAUVAIS*
PHONE: *586-415-4174*
FAX: *5862937454*
E-MAIL: *jbeauvais@vistool.com*

SUPPLIER CODE: *0000477855*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	13		SUB-CONTRACT TOOLING	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Michigan

HONEYWELL INT'L INC AEROSPACE ELECT
375 N LAKE ST
BOYNE CITY, MI 49712
USA

CONTACT: *BRAD ELM*
PHONE: *231-582-3958*
FAX:
E-MAIL: *brad.elm@honeywell.com*

SUPPLIER CODE: *0000477983*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
CORE CAP	KD		ELECTRICAL INSTRUMENTS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Michigan

ADVANCED INTEGRATED TOOLING
29700 Commerce Blvd.
Chesterfield, MI 48051
USA

CONTACT: *CLINT PEACOCK*
PHONE: *586-749-5525*
FAX:
E-MAIL: *cpeacock@aint.com*

SUPPLIER CODE: *0000482130*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	13		SUB-CONTRACT TOOLING	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Michigan

ACCURATE TOOLING SOLUTIONS &
50305 PATRICIA
CHESTERFIELD, MI 48051
USA

CONTACT: *DAVE HALE*
PHONE: *586-465-5033*
FAX: *586 465-4132*
E-MAIL: *dhale@thatsaccurate.com*

SUPPLIER CODE: *0000486757*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	BA		TOOLING (LARGE WELDMENTS)	
CORE CAP	BB		TOOLING (SMALL WELDMENTS)	
CORE CAP	BC		TOOLING (LARGE DIES, DRILL JIGS, FIXTURES)	
CORE CAP	BD		TOOLING (SMALL DIES, DRILL JIGS, FIXTURES)	
CORE CAP	BE		TOOLING, COMPOSITE	
CORE CAP	BF		TOOLS, SERVICE	
CORE CAP	BG		TOOL CASTINGS	
CORE CAP	BH		TOOLING (LARGE 5-AXIS)	
CORE CAP	BJ		TOOLING (SMALL 5-AXIS)	
CORE CAP	BK		TOOLING (LARGE 3D INSPECTION)	
CORE CAP	BL		TOOLING (SMALL 3D INSPECTION)	
CORE CAP	BM		TOOLING (CATIA)	
CORE CAP	BN		TOOLING, LIMITED (RUBBER / SLINGS / ETC.)	
CORE CAP	BPM		MANUFACTURER OF BELL PART NUMBER MATERIAL PROVIDED BY A DISTRIBUTOR.	
CORE CAP	BR		TOOLING (SMALL 5-AXIS NC MACHINE)	
CORE CAP	MQ		CATIA DOWNLOAD CAPABILITY	
CORE CAP	TE		WELDMENTS (COMPLEX) STEEL	
CORE CAP	TF		WELDMENTS (COMPLEX) ALUMINUM	
CORE CAP	TG		WELDMENTS (SIMPLE) STEEL	
CORE CAP	TH		WELDMENTS (SIMPLE) ALUMINUM	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Michigan

DETROIT CHROME DCI AEROTECH
7515 LYNDON
DETROIT, MI 48238
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000484289* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4006	PB		CADMIUM PLATE	
4007	QJ1		PASSIVATION, PROCEDURE I	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4084	PF		BLACK OXIDE - ALLOY STEELS	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4092	IC	X	INSPECTION, NITAL ETCH	RESTRICTED TO SHELDON EMMANUEL, DAVID GUEVARA BOTH EXPIRINGSEP 7, 2025.
4110	PE		COPPER PLATE	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4310	QI		APPLICATION OF SOLID FILM LUBRICANT	
4312	PI		SELECTIVE BRUSH CADMIUM PLATING	
4384	QC		PHOSPHATIZING OF METALS	
4409	QG1		SHOT PEENING, METHOD I	
4463	QK		DEPOSITION OF TUNGSTEN CARBIDE COATINGS	
4529	PN		SILVER PLATE	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Michigan

ROUSH INDUSTRIES INC
34300 W Nine Mile Road
Farmington, MI 48335
USA

CONTACT: *DAVID DANHOUSER*
PHONE: *734-779-7065*
FAX: *734-779-7916*
E-MAIL: *david.danhouser@roush.com*

SUPPLIER CODE: *0000414199*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Michigan

BMT AEROSPACE USA, INC.
18559 Malyn Blvd.
Fraser, MI 48026
USA

CONTACT: *BRANDI GUZMAN*
PHONE: *586-285-7700*
FAX: *586-285-9720*
E-MAIL: *Brandi.Guzman@bmtaerospace.com*

SUPPLIER CODE: *0000470640* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4092	IC	X	INSPECTION, NITAL ETCH	RESTRICTED TO INSPECTORS:K. JACKSON, AND J. ELAYAN BOTH EXPIRING OCT 12, 2024.
4467	IO	X	HARDNESS TESTING	ROCKWELL ONLY.
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	GC		GEARS, DETAIL (PRIMARY/CRITICAL)	
CORE CAP	GD		GEARS, DETAIL (NON-PRIMARY)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Michigan

SPECIALTY STEEL TREATING CO
34501 COMMERCE RD
FRASER, MI 48026
USA

CONTACT: *ALLISON TACKETT*
PHONE: *586-293-5355*
FAX: *8102935390*
E-MAIL: *allison@sst.net*

SUPPLIER CODE: *0000400616*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4140	XB		HEAT TREAT LOW ALLOY STEEL, SEC. 2	
4140	XI		HEAT TREAT MAR-AGING AND PH STEELS, SECT. 4	
4140	XJ		HEAT TREAT TOOL STEEL SECT. 5	
4304	XC		NITRIDING STEEL	
4420	XE1	X	CARBURIZE STEEL (CLASS A)	
4420	XE2		CARBURIZE STEEL (CLASS B)	
4467	IO		HARDNESS TESTING	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Michigan

GE AVIATION SYSTEMS LLC
3290 Patterson Ave SE
Grand Rapids, MI 49512-1991
USA

CONTACT: *ALI MOSBAH*
PHONE: *6162549382*
FAX: *616 241-7736*
E-MAIL: *Ali.Mosbah@ge.com*

SUPPLIER CODE: *0000477654*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	12		SUPPLIER DESIGNED COMPUTER SOFTWARE	
ADDITION	20		DESIGN CAPABLE	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
CORE CAP	KD		ELECTRICAL INSTRUMENTS	
CORE CAP	WA		SOFTWARE	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Michigan

L3HARRIS AVIATION PRODUCTS, INC.
5353 52ND ST SE
GRAND RAPIDS, MI 49512-9704
USA

CONTACT: *BRIAN AUSTIN*
PHONE: *616-285-4206*
FAX: *616-977-6898*
E-MAIL: *Brian.Austin@L3Harris.com*

SUPPLIER CODE: *0000477143*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
CORE CAP	HR		GYROS	
CORE CAP	HS		INSTRUMENTS, MECHANICAL	
CORE CAP	JE		AVIONICS	
CORE CAP	KA		ELECTRICAL ASSEMBLY (COMPLEX)	
CORE CAP	KB		ELECTRICAL ASSEMBLY (SIMPLE) SWITCHES/TRANSFORMERS	
CORE CAP	KD		ELECTRICAL INSTRUMENTS	
CORE CAP	KN		ELECTROSTATIC DISCHARGE CONTROL PROGRAM (DOD-STD-1686A)	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Michigan

SELFRIDGE PLATING INC
42081 IRWIN RD
Harrison Twnshp, MI 48045
USA

CONTACT: *JIM DODGE*
PHONE: *586-469-3141*
FAX:
E-MAIL: *jdodge@selfridgeplating.com*

SUPPLIER CODE: *0000421132*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4006	PB	X	CADMIUM PLATE	OVEN #4 IS APPROVED FOR CAD PLATE BAKE
4084	PF		BLACK OXIDE - ALLOY STEELS	
4084	PF1		BLACK OXIDE - CRES AND X-53 ALLOYS	
4110	PE	X	COPPER PLATE	FOR HEAT TREAT STOP OFF ONLY.
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4304	XC	X	NITRIDING STEEL	APPROVED TO BPS 4304 FOR WHITE LAYER REMOVAL ONLY.
4310	QI	X	APPLICATION OF SOLID FILM LUBRICANT	OVEN #4 IS APPROVED FOR SFL BAKE.
4529	PN		SILVER PLATE	
ADDITION	70		NADCAP AC7004 / ISO 17025	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Michigan

FLEXFAB DIV
1699 WEST M-43 HIGHWAY
HASTINGS, MI 49058
USA

CONTACT: *BRADY SMITH*
PHONE: *269-945-3533 ...*
FAX: *2699454802*
E-MAIL: *brady.smith@flexfab.com*

SUPPLIER CODE: *0000476886*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	HI		CONNECTORS	
CORE CAP	JG		DUCTS & BELLOWS	
CORE CAP	ZH		HOSE ASSEMBLIES	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Michigan

GREAT LAKES INDUSTRY
1927 WILDWOOD AVE
Jackson, MI 49202
USA

CONTACT: *JESSICA SHERFINSKI*
PHONE: *517-784-3153*
FAX: *517-784-3154*
E-MAIL: *jsherfinski@greatlakesind.com*

SUPPLIER CODE: *0000488028*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Michigan

EATON AEROQUIP LLC
300 S E AVE
JACKSON, MI 49203
USA

CONTACT: *ABHISHEK JADHAV*
PHONE: *+91 9175507940*
FAX:
E-MAIL: *AbhishekJadhav@eaton.com*

SUPPLIER CODE: *0000475675*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	TB		TUBE BENDING	
CORE CAP	ZA		MISCELLANEOUS	
CORE CAP	ZH		HOSE ASSEMBLIES	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Michigan

PARKER HANNIFIN CORP
2220 PALMER AVE
KALAMAZOO, MI 49001-4165
USA

CONTACT: *CAROL-LYNNE KLEIN*
PHONE: *269-384-3609*
FAX: *269-384-3425*
E-MAIL: *clklein@parker.com*

SUPPLIER CODE: *0000475609* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	17		DIRECT SHIP AUTHORIZATION	
ADDITION	20		DESIGN CAPABLE	
ADDITION	21		INSPECTION DELEGATION	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
CORE CAP	JI		PUMPS	
CORE CAP	ZJ		ITEMS NORMALLY PURCHASED-IN-ASSEMBLY	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Michigan

BEAVER AEROSPACE & DEFENSE INC
11850 MAYFIELD
LIVONIA, MI 48150
USA

CONTACT: *JERRY DIRUSSO*
PHONE: *734-853-5549*
FAX: *734-853-5040*
E-MAIL: *jerry.dirusso@herouxdevtek.com*

SUPPLIER CODE: *0000482006*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	MG		MACHINING (SPECIAL TYPE)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Michigan

DELTA RESEARCH
32971 CAPITOL
LIVONIA, MI 48150
USA

CONTACT: *DEREK MASON*
PHONE: *734-793-1974*
FAX: *734-261-0909*
E-MAIL: *DerekM@delrecorp.com*

SUPPLIER CODE: *0000484715*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Michigan

DELTA GEAR LLC
36251 SCHOOLCRAFT RD
LIVONIA, MI 48150
USA

CONTACT: *DAVID SWIERSZCZYK*
PHONE: *1-734-793-2404*
FAX: *734-793-2710*
E-MAIL: *Dave.S@delta-gear.com*

SUPPLIER CODE: *0000483476*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4092	IC	X	INSPECTION, NITAL ETCH	RESTRICTED TO SHELDON EMMANUEL, DAVID GUEVARA, & ALEJANDRO VARELA-MERCADO EXP 11/5/2022
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Michigan

TRIUMPH GEAR SYSTEMS MACOMB INC
15375 23 MILE RD
MACOMB, MI 48042-4000
USA

CONTACT: *ABBYGALE ELLIOTT*
PHONE: *586-992-8796*
FAX:
E-MAIL: *aaelliott@triumphgroup.com*

SUPPLIER CODE: *0000475592*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4003	QA1	X	CHEMICAL TREATMENT OF MAGNESIUM - DOW #7	RESTRICTED TO TOUCH UP ONLY USING DOW 19 MATERIAL PER PARAGRAPH 4.2 AND 5.2 OF BPS 4003
4012	MJ		THERMAL FIT ASSEMBLY	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4084	PF	X	BLACK OXIDE - ALLOY STEELS	RESTRICTED TO TOUCH-UP ONLY PER PARAGRAPH 5.1.10 OF BPS 4080000000000000000000000000000000000000000000000000000000000004
4084	PF1	X	BLACK OXIDE - CRES AND X-53 ALLOYS	RESTRICTED TO TOUCH-UP ONLY PER PARAGRAPH 5.1.10 OF BPS 4080000000000000000000000000000000000000000000000000000000000004
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	
4089	IB4		INSPECTION, FLUORESCENT PENETRANT (POST-EMULSIFIED) CASTINGS/FORGINGS; INCLUDES IB2.	
4092	IC	X	INSPECTION, NITAL ETCH	CERTIFIED NITAL ETCH INSP/OPER I SIMPSON M JORDAN M POOLE ZBROWN EXP 5/6/2022
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4140	XB	X	HEAT TREAT LOW ALLOY STEEL, SEC. 2	RESTRICTED TO STRESS RELIEVE ONLY, NOT TO EXCEED 750 DEGREES. FURNACE #1 & 2.
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL HARDNESS TESTING
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	GB		GEAR BOX ASSEMBLIES	
CORE CAP	GC		GEARS, DETAIL (PRIMARY/CRITICAL)	
CORE CAP	GD		GEARS, DETAIL (NON-PRIMARY)	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Michigan

BAKER INDUSTIRES INC
16936 ENTERPRISE DR
MACOMB, MI 48044
USA

CONTACT: *CINDY ALBERTY*
PHONE: *586-286-4900*
FAX: *586-286-4904*
E-MAIL: *calberty@bakerindustriesinc.com*

SUPPLIER CODE: *0000482860*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	13		SUB-CONTRACT TOOLING	
CORE CAP	BA		TOOLING (LARGE WELDMENTS)	
CORE CAP	BB		TOOLING (SMALL WELDMENTS)	
CORE CAP	BC		TOOLING (LARGE DIES, DRILL JIGS, FIXTURES)	
CORE CAP	BD		TOOLING (SMALL DIES, DRILL JIGS, FIXTURES)	
CORE CAP	BE		TOOLING, COMPOSITE	
CORE CAP	BF		TOOLS, SERVICE	
CORE CAP	BH		TOOLING (LARGE 5-AXIS)	
CORE CAP	BJ		TOOLING (SMALL 5-AXIS)	
CORE CAP	BK		TOOLING (LARGE 3D INSPECTION)	
CORE CAP	BL		TOOLING (SMALL 3D INSPECTION)	
CORE CAP	BM		TOOLING (CATIA)	
CORE CAP	BP		TOOLING (LARGE 5-AXIS NC MACHINE)	
CORE CAP	BR		TOOLING (SMALL 5-AXIS NC MACHINE)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Michigan

ASCENT AEROSPACE, LLC
16445 23 MILE ROAD
MACOMB TOWNSHIP, MI 48042
USA

CONTACT: *ANDREW SWAIN*
PHONE: *586-539-6474*
FAX:
E-MAIL: *andrew.swain@ascentaerospace.com*

SUPPLIER CODE: *0000486454*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Michigan

ENGINEERED HEAT TREAT, INC.
31271 STEPHENSON HWY.
MADISON HEIGHTS, MI 48071
USA

CONTACT: *Greg Compton*
PHONE: *248-588-5141*
FAX: *248-588-6533*
E-MAIL: *greg.crampton@enght.com*

SUPPLIER CODE: *0000400219*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4140	XB		HEAT TREAT LOW ALLOY STEEL, SEC. 2	
4140	XI		HEAT TREAT MAR-AGING AND PH STEELS, SECT. 4	
4467	IO		HARDNESS TESTING	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	XL		HEAT TREAT STEEL (MIL-H-6875)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Michigan

KAYDON CORP
2860 MCCRACKEN ST
MUSKEGON, MI 49441
USA

CONTACT: *Brandon Workman*
PHONE: *231-755-3747-...*
FAX: *231-755-2308*
E-MAIL: *bworkman@kaydon.com*

SUPPLIER CODE: *0000477167*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
APP-II	2		SPECIAL REQUIREMENTS FOR ANTI-FRICTION BEARING	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	ZL		BEARINGS (ANTI-FRICTION) QPS-109	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Michigan

Avon Broach & Production Co
1089 JOHN R ROAD
ROCHESTER HILLS, MI 48307
USA

CONTACT: *GEORGE BUHAJ*
PHONE: *248-650-8080*
FAX: *248-651-7250*
E-MAIL: *george.buhaj@avonbroach.com*

SUPPLIER CODE: *0000478794* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	
SQRM	ACS		APPROVED CLASSIFIED SUBTIER	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Michigan

SHARP TOOLING SOLUTIONS
70745 POWELL ROAD
ROMEO, MI 48065
USA

CONTACT: *BRETT CISNEROS*
PHONE: *586-752-0399*
FAX: *586-752-1820*
E-MAIL: *BCISNEROS@SHARPTOOLINGSOLUTIONS.COM*

SUPPLIER CODE: *0000486758* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	BA		TOOLING (LARGE WELDMENTS)	
CORE CAP	BB		TOOLING (SMALL WELDMENTS)	
CORE CAP	BC		TOOLING (LARGE DIES, DRILL JIGS, FIXTURES)	
CORE CAP	BD		TOOLING (SMALL DIES, DRILL JIGS, FIXTURES)	
CORE CAP	BE		TOOLING, COMPOSITE	
CORE CAP	BF		TOOLS, SERVICE	
CORE CAP	BH		TOOLING (LARGE 5-AXIS)	
CORE CAP	BJ		TOOLING (SMALL 5-AXIS)	
CORE CAP	BK		TOOLING (LARGE 3D INSPECTION)	
CORE CAP	BL		TOOLING (SMALL 3D INSPECTION)	
CORE CAP	BM		TOOLING (CATIA)	
CORE CAP	BN		TOOLING, LIMITED (RUBBER / SLINGS / ETC.)	
CORE CAP	BP		TOOLING (LARGE 5-AXIS NC MACHINE)	
CORE CAP	BR		TOOLING (SMALL 5-AXIS NC MACHINE)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Michigan

METAL IMPROVEMENT COMPANY LLC
30100 CYPRESS ROAD
ROMULUS, MI 48174
USA

CONTACT: *RICKEY SILER*
PHONE: *734-728-8600*
FAX: *734-729-8605*
E-MAIL: *rickey.siler@cwst.com*

SUPPLIER CODE: *0000478655*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4409	QG1		SHOT PEENING, METHOD I	
ADDITION	70		NADCAP AC7004 / ISO 17025	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Michigan

SWS-Trimac Inc.
5225 DAVIS RD.
Saginaw, MI 48604
USA

CONTACT: *GORDON MCINTOSH*
PHONE: *989-791-4595*
FAX: *989-791-1339*
E-MAIL: *gordon@sws-trimac.com*

SUPPLIER CODE: *0000480240*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4455	NG		WELDING, ELECTRON BEAM	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Michigan

CIGNYS
68 Williamson Street
SAGINAW, MI 48601
USA

CONTACT: *WILLIAM LEE*
PHONE: *989-393-0140*
FAX: *989-393-0240*
E-MAIL: *blee@cignys.com*

SUPPLIER CODE: *0000479881*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL HARDNESS TESTING ONLY.
CORE CAP	HP		GROUND SUPPORT EQUIPMENT, SIMPLE	
CORE CAP	HQ		GROUND SUPPORT EQUIPMENT (COMPLEX)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Michigan

SMITH BROTHERS TOOL COMPANY
50600 CORPORATE DR
SHELBY TOWNSHIP, MI 48315-3107
USA

CONTACT: *BENJAMIN RUSH*
PHONE: *586-726-5756*
FAX: *5867265755*
E-MAIL: *bfr@smithbrostool.com*

SUPPLIER CODE: *0000476373*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	13		SUB-CONTRACT TOOLING	
CORE CAP	BA		TOOLING (LARGE WELDMENTS)	
CORE CAP	BB		TOOLING (SMALL WELDMENTS)	
CORE CAP	BC		TOOLING (LARGE DIES, DRILL JIGS, FIXTURES)	
CORE CAP	BD		TOOLING (SMALL DIES, DRILL JIGS, FIXTURES)	
CORE CAP	BE		TOOLING, COMPOSITE	
CORE CAP	BF		TOOLS, SERVICE	
CORE CAP	BG		TOOL CASTINGS	
CORE CAP	BH		TOOLING (LARGE 5-AXIS)	
CORE CAP	BJ		TOOLING (SMALL 5-AXIS)	
CORE CAP	BK		TOOLING (LARGE 3D INSPECTION)	
CORE CAP	BL		TOOLING (SMALL 3D INSPECTION)	
CORE CAP	BM		TOOLING (CATIA)	
CORE CAP	BP		TOOLING (LARGE 5-AXIS NC MACHINE)	
CORE CAP	BR		TOOLING (SMALL 5-AXIS NC MACHINE)	
CORE CAP	BS		TOOLING, PROCESS (HEAT TREATING, PLATING, ETC.)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Michigan

MODELS & TOOLS, INC.
51400 BELLESTRI COURT
Shelby Township, MI 48315
USA

CONTACT: *BRAD DOAN*
PHONE: *586.580.6900*
FAX: *586-997-4970*
E-MAIL: *bdoan@modelsandtools.com*

SUPPLIER CODE: *0000423713* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4592	IUID1		IUID: LABEL / NAMEPLATE	
ADDITION	13		SUB-CONTRACT TOOLING	
CORE CAP	BA		TOOLING (LARGE WELDMENTS)	
CORE CAP	BB		TOOLING (SMALL WELDMENTS)	
CORE CAP	BC		TOOLING (LARGE DIES, DRILL JIGS, FIXTURES)	
CORE CAP	BD		TOOLING (SMALL DIES, DRILL JIGS, FIXTURES)	
CORE CAP	BE		TOOLING, COMPOSITE	
CORE CAP	BF		TOOLS, SERVICE	
CORE CAP	BH		TOOLING (LARGE 5-AXIS)	
CORE CAP	BJ		TOOLING (SMALL 5-AXIS)	
CORE CAP	BK		TOOLING (LARGE 3D INSPECTION)	
CORE CAP	BL		TOOLING (SMALL 3D INSPECTION)	
CORE CAP	BM		TOOLING (CATIA)	
CORE CAP	BP		TOOLING (LARGE 5-AXIS NC MACHINE)	
CORE CAP	BR		TOOLING (SMALL 5-AXIS NC MACHINE)	
CORE CAP	HP		GROUND SUPPORT EQUIPMENT, SIMPLE	
CORE CAP	HQ		GROUND SUPPORT EQUIPMENT (COMPLEX)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Michigan

CHARDAM GEAR COMPANY, INC
40805 MOUND ROAD
STERLING HEIGHTS, MI 48310
USA

CONTACT: *DAKOTA TALLMAN*
PHONE: *586-795-8900*
FAX:
E-MAIL: *dtallman@chardam.com*

SUPPLIER CODE: *0000479011* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ		THERMAL FIT ASSEMBLY	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4092	IC	X	INSPECTION, NITAL ETCH	INSPECTORS EXP 4/5/25 A VELASQUEZ G BLISS J ROTHENHAUSER J VANATTA M PERZYK AND R RADHS
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4352	PH5A		SECTION VII, METHOD I - DRY ABRASIVE BLASTING	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
ADDITION	21		INSPECTION DELEGATION	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	GC		GEARS, DETAIL (PRIMARY/CRITICAL)	
CORE CAP	GD		GEARS, DETAIL (NON-PRIMARY)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	VMTL		MATERIAL TESTING WAIVER	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Michigan

EXPERI-METAL INC.
6385 WALL STREET
STERLING HEIGHTS, MI 48312
USA

CONTACT: *AARON KUHA*
PHONE: *719 339 9364*
FAX:
E-MAIL: *AARON.KUHA@QMC-EMI.COM*

SUPPLIER CODE: *0000487875*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Michigan

CENTURY LLC
2410 WEST AERO PARK COURT
Traverse City, MI 49686
USA

CONTACT: *ANDREW GIRARD*
PHONE: *231-941-6219*
FAX: *231-947-4456*
E-MAIL: *agirard@centinc.com*

SUPPLIER CODE: *0000479974*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4092	IC	X	INSPECTION, NITAL ETCH	RESTRICTED TO THE APPROVED INSPECTORS D. BANFIELD, B. JOHNSTON AND W. STAHL ALL EXPIRING AUG 3, 2024
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4312	PI	X	SELECTIVE BRUSH CADMIUM PLATING	RESTRICTED TO FOLLOWING PERSONNEL: KRIS NUETZ, DEREK BANFIELD, AND BROOK ELSENE
4445	ME	X	MACHINING (ROLLED THREADS)	RESTRICTED TO LOW ALLOY STEELS IN SIZE 18 THREADS/INCH. ANDREW HEIKKINEN 6/23/2014
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Michigan

CENTURY LLC DBA CENTURY SUN METAL
2411 WEST AERO PARK COURT
Traverse City, MI 49686
USA

CONTACT: *KIM BRACKETT*
PHONE: *231-941-6281*
FAX: *231-947-4456*
E-MAIL: *kbrackett@centinc.com*

SUPPLIER CODE: *0000480522*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4140	XB		HEAT TREAT LOW ALLOY STEEL, SEC. 2	
4140	XI		HEAT TREAT MAR-AGING AND PH STEELS, SECT. 4	
4140	XK		HEAT TREAT INDUCTION HARDEN, SECT. 6	
4467	IO		HARDNESS TESTING	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Michigan

XRI Testing
1961 THUNDERBIRD
TROY, MI 48084
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000478747* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	
4089	IB4		INSPECTION, FLUORESCENT PENETRANT (POST-EMULSIFIED) CASTINGS/FORGINGS; INCLUDES IB2.	
4089	QE10		PREPENETRANT ETCH OF WROUGHT ALUMINUM ALLOYS BPS 4089	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4309	IF1	X	INSPECTION, RADIOGRAPHIC	NO BELL PARTS SENT TO THIS COMPANY YET. NO PROCEDURES YET.
4424	IG1		IMMERSION ULTRASONIC INPECTON	
4424	IG4		CONTACT ULTRASONIC INSPECTION	
4454	IJ	X	INSPECTION, ULTRASONIC, OF ELECTRON BEAM WELDS	SEE BPS 4454 5.1.7.2, ALSO SEE NOTES UNDER AUDIT 478747-BPS0001.
4492	IM		INSPECTION, FLUOROSCOPIC/RADIOGRAPHIC	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Michigan

H&S Inspection Service Inc
422 OLIVER DRIVE
TROY, MI 48084
USA

CONTACT: *Edward Spudowski*
PHONE: *248-362-8141*
FAX: *248-362-8151*
E-MAIL: *quality@hsindt.com*

SUPPLIER CODE: *0000478645* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4007	QJ1		PASSIVATION, PROCEDURE I	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	
4089	IB4		INSPECTION, FLUORESCENT PENETRANT (POST-EMULSIFIED) CASTINGS/FORGINGS; INCLUDES IB2.	
4089	LR		PHOTOFLUOROMETER TESTING	
4089	QE10		PREPENETRANT ETCH OF WROUGHT ALUMINUM ALLOYS BPS 4089	
4092	IC	X	INSPECTION, NITAL ETCH	PROCESS RESTRICTED TO INSPECTORS E. SPUDOWSKI AND M. VIRZI BOTH EXPIRING JUL 20,2024
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Michigan

FORMSPRAG LLC A REGAL REXNORD BRAND
23601 HOOVER ROAD
WARREN, MI 48089-1986
USA

CONTACT: *ADRIAN HANS*
PHONE: *586-834-9567*
FAX: *8009353262*
E-MAIL: *adrian.hans@formsprag.com*

SUPPLIER CODE: *0000476899*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Michigan

FUTURAMIC TOOL & ENG CO
24680 GIBSON
WARREN, MI 48089-2078
USA

CONTACT: *HB STOWE*
PHONE: *586-634-5988*
FAX: *586-757-5672*
E-MAIL: *hub@futuramic.com*

SUPPLIER CODE: *0000404318*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	13		SUB-CONTRACT TOOLING	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Michigan

GENTZ INDUSTRIES LLC
25250 EASY ST
WARREN, MI 48089
USA

CONTACT: *LAURA MATHENY*
PHONE:
FAX:
E-MAIL: *lmatheny@gentzaero.com*

SUPPLIER CODE: *0000482331*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	SB		SHEET METAL ASSEMBLIES (SIMPLE)	
CORE CAP	TE		WELDMENTS (COMPLEX) STEEL	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Michigan

WALTONEN ENGINEERING INC
31330 MOUND RD
WARREN, MI 48092
USA

CONTACT: *BETH MCREYNOLD*
PHONE: *586-274-2318*
FAX: *586-274-2330*
E-MAIL: *beth.mcreynolds@waltonen.com*

SUPPLIER CODE: *0000484232*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4467	IO		HARDNESS TESTING	
CORE CAP	BA		TOOLING (LARGE WELDMENTS)	
CORE CAP	BB		TOOLING (SMALL WELDMENTS)	
CORE CAP	BC		TOOLING (LARGE DIES, DRILL JIGS, FIXTURES)	
CORE CAP	BD		TOOLING (SMALL DIES, DRILL JIGS, FIXTURES)	
CORE CAP	BF		TOOLS, SERVICE	
CORE CAP	BK		TOOLING (LARGE 3D INSPECTION)	
CORE CAP	BL		TOOLING (SMALL 3D INSPECTION)	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Michigan

HOWMET CORP WHITEHALL HIP DIV
1600 S WARNER
WHITEHALL, MI 49461
USA

CONTACT: *Craig Barnthson*
PHONE: *817-280-5191-N/A*
FAX: *6168947499*
E-MAIL: *cbarnthson@bellflight.com*

SUPPLIER CODE: *0000475595*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4531	QT		HOT ISOSTATIC PRESSING OF CASTINGS	
CORE CAP	LA		LAB, ROOM TEMP. TENSILE TESTING (ASTM E8, REF. QPS-104)	
CORE CAP	LG		LAB, METALLOGRAPHY (CAPA, ONLY, REF. QPS-104)	
CORE CAP	LL		LAB, WET CHEM. ANALYSIS (AMS 2350, REF QPS-104)	
CORE CAP	LM		LAB, QUANTITATIVE SPECTRO (AMS 2350, REF. QPS-104)	
CORE CAP	LN		LAB, HYDROGEN ANALYSIS (CAPABILITY ONLY, REF. QPS-104)	
CORE CAP	LO		LAB, NITROGEN ANALYSIS (CAPABILITY ONLY REF. QPS-104)	
CORE CAP	LP		LAB, OXYGEN ANALYSIS (CAPABILITY ONLY REF. QPS-104)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Michigan

PLASCORE INC
615 N FAIRVIEW ST
ZEELAND, MI 49464
USA

CONTACT: *BRETT LUCAS*
PHONE: *616-748-2217*
FAX: *616-772-1289*
E-MAIL: *brett.lucas@plascore.com*

SUPPLIER CODE: *0000443819*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4339	MK1		MACHINING OF HONEYCOMB CORE, ALUMINUM	
4339	MK2		MACHINING OF HONEYCOMB CORE,NON-METALLIC	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Minnesota

TSI PLASTICS, INC
10053 Flanders Court NE
Blaine, MN 55449
USA

CONTACT: *COLLEEN MCKEE*
PHONE: *763-452-3659*
FAX: *612-784-2259*
E-MAIL: *cmckee@tsiplastics.com*

SUPPLIER CODE: *0000424019*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4487	ED1	X	PLASTICS, INJECTION MOLDING OF THERMOPLASTIC PARTS; CLASS I& II	RESTRICTED TO CLASS 2B & 3A ONLY.
4487	ED2	X	PLASTICS, INJECTION MOLDING OF THERMOPLASTIC PARTS; CLASS III	RESTRICTED TO CLASS 2B & 3A ONLY.
4546	EC2	X	PLASTICS, VACUUM MOLDED BPS 4546	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Minnesota

DONALDSON CO INC TORIT DIVISION
1400 W 94TH ST
BLOOMINGTON, MN 55431
USA

CONTACT: *JODY LEIMBEK*
PHONE: *952-887-3094*
FAX:
E-MAIL: *Jody.Leimbek@Donaldson.com*

SUPPLIER CODE: *0000476789*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	HE1		FILTERS, FLUID/AIR	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Minnesota

DONALDSON COMPANY INC
1400 W 94TH STREET
BLOOMINGTON, MN 55431
USA

CONTACT: *JODY LEIMBEK*
PHONE: *952-887-3094*
FAX: *636-300-5205*
E-MAIL: *jody.leimbek@donaldson.com*

SUPPLIER CODE: *0000478148*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	HE1		FILTERS, FLUID/AIR	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Minnesota

ROSEMOUNT AEROSPACE INC.
14300 JUDICIAL RD
BURNSVILLE, MN 55306-4898
USA

CONTACT: *BRETT BAKER*
PHONE: *952-892-8128*
FAX:
E-MAIL: *Brett.baker@collins.com*

SUPPLIER CODE: *0000477576* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4592	IUID1		IUID: LABEL / NAMEPLATE	
ADDITION	12		SUPPLIER DESIGNED COMPUTER SOFTWARE	
ADDITION	20		DESIGN CAPABLE	
CORE CAP	JF		TRANSDUCERS/TRANSMITTERS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Minnesota

AEROSPACE MANUFACTURING INC
1045 GEMINI RD
EAGAN, MN 55121
USA

CONTACT: *DAN STEENWYK*
PHONE: *651-379-9888*
FAX: *651-379-9889*
E-MAIL: *dvansteenwyk@awi-ami.com*

SUPPLIER CODE: *0000479574* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ		THERMAL FIT ASSEMBLY	
4075	IA	X	INSPECTION, MAGNETIC PARTICLE	RESTRICTED TO ASTM-E-1444 IAW ISS-115388 FOR 505 TRUSS ONLY
4162	ZM1		INSTALLATION AND RETENTION OF BEARINGS THROUGH STAKING	
4312	PI		SELECTIVE BRUSH CADMIUM PLATING	
4403	AQ	X	BONDING, ADHESIVE, EPOXY-BASED	SECONDARY BONDING IS CURRENTLY RESTRICTED TO PART NUMBERS SLS-030-056-015 AND SLS-030-056-019.
4467	IO	X	HARDNESS TESTING	
4470	NJ1		WELDING (IN-PROCESS CASTINGS) ALUMINUM 356/A356/357 ALLOYS	
4470	NJ4		WELDING (IN-PROCESS, CASTINGS) MAGNESIUM AZ91/AZ92/ZE41	
4528	KR		ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	
4600	SR3	X	STRESS RELIEF OF WELDED ASSEMBLIES - METHOD III	
4600	SR5		THERMAL STRAIGHTENING OF WELDED ASSEMBLIES – METHOD B	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Minnesota

MRG TOOL AND DIE CORP.
1100 CANNON CIRCLE
FARIBAULT, MN 55021
USA

CONTACT: *CHRIS SCHELL*
PHONE: *507-334-1847*
FAX: *507-334-0104*
E-MAIL: *cschell@toolanddie.net*

SUPPLIER CODE: *0000485176*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL HARDNESS TESTING ONLY
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Minnesota

INCERTEC
490 NORTHCO DRIVE
FRIDLEY, MN 55432
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000489034*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA

STATE: Minnesota

INCERTEC
500 73RD AVE NE SUITE 123
FRIDLEY, MN 55432
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000487482*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	INITIAL AUDIT

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA

STATE: Minnesota

ALL FLEX SOLUTIONS, INC.
1200 W 96TH ST
Hopkins, MN 55431
USA

CONTACT: *BOB BURNS*
PHONE: *952-886-9307*
FAX: *9528882719*
E-MAIL: *bburns@printedcircuits.com*

SUPPLIER CODE: *0000404337*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-IV	4		SPECIAL REQUIREMENTS FOR ELECTRICAL AND ELECTRONIC ITEMS	
CORE CAP	KG		PRINTED WIRING BOARDS PROTO (MIL-STD-275)	
CORE CAP	KH		PRINTED WIRING BOARDS, SIMPLE (MIL-STD-275)	
CORE CAP	KI		PRINTED WIRING BOARDS, COMPLEX (BHT SPEC. 299-947-138 AND/OR MIL-P-55110C)	
CORE CAP	KJ		PRINTED WIRING BOARDS MULTI-LAYER (MIL-P-55110C)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Minnesota

CONSOLIDATED PRECISION PRODUCTS
8701 HARRIET AVE S
MINNEAPOLIS, MN 55420
USA

CONTACT: *CHUCK EGGERS*
PHONE: *952-887-7744*
FAX: *952-887-7858*
E-MAIL: *chuck.eggers@cppcorp.com*

SUPPLIER CODE: *0000478342* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	
4139	XA1	X	HEAT TREATMENT OF ALUMINUM ALLOY CASTINGS.	RESTRICTED TO FCE'S #13, #16, & #24 FOR SOL> HT.
4163	CA		CASTINGS, SAND (ALUMINUM)	
4163	CB		CASTINGS, SAND (MAGNESIUM)	
4163	CJ		CASTINGS (HI STRENGTH ALUM. PREM.QUAL.	
4309	IF1A	X	DIGITAL/COMPUTED RADIOGRAPHY	THIS APPROVAL IS FOR DIGITAL RADIOGRAPHY ONLY, NO CR APPOVAL. DIGITAL APPROVAL DATE 4/13/2013
4309	IF1		INSPECTION, RADIOGRAPHIC	
4309	IF2	X	INSPECTION, RADIOGRAPHIC (FINAL INSP.REF. QPS-104) MUST BE ACCOMPLISHED BY BHTI-APPROVED INTERPRETER	RESTRICTED TO: MIKE ROSASEN #214 & JEFF MEIXNER #215.
4389	QE7		PRE PENETRANT ETCH ALUMINUM	
4467	IO		HARDNESS TESTING	
4470	NJ1		WELDING (IN-PROCESS CASTINGS) ALUMINUM 356/A356/357 ALLOYS	
4470	NJ4		WELDING (IN-PROCESS, CASTINGS) MAGNESIUM AZ91/AZ92/ZE41	
4531	QT	X	HOT ISOSTATIC PRESSING OF CASTINGS	RESTRICTED TO CONTAMINATION TESTING ONLY.
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	CIP: QCP-02-09 REV D (5/14/2019), CHECKLIST: Q17-55 (5/15/2019)
CORE CAP	IL	X	INSPECTION, FINAL DIMENSIONAL LAY-OUT APPROVAL (QPS-104)	RESTRICTED TO: TERRY ELLISON #217, TOM SELCHOW #218, BRADLEY BOUTTO #219, TERRY FITZPATRICK #247, MI
CORE CAP	LA		LAB, ROOM TEMP. TENSILE TESTING (ASTM E8, REF. QPS-104)	
CORE CAP	LG		LAB, METALLOGRAPHY (CAPA, ONLY, REF. QPS-104)	
CORE CAP	LM		LAB, QUANTITATIVE SPECTRO (AMS 2350, REF. QPS-104)	
CORE CAP	XG		HEAT TREAT MAGNESIUM, MIL-M-6857	
SQRM	0		MEETS MIN SQRM	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Minnesota

ALUMIPLATE, INC
8960 Springbrook Dr, Suite 105
minneapolis, MN 55433-5874
USA

CONTACT: *DAVID BLACK*
PHONE: *763-786-3788*
FAX: *6127868518*
E-MAIL: *ship.receive@alumiplate.com*

SUPPLIER CODE: *0000404245*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	ZA		MISCELLANEOUS	
SQRM	0		MEETS MIN SQRM	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Minnesota

WOLKERSTORFER COMPANY, INC.
348 FIRST STREET S.W.
NEW BRIGHTON, MN 55112
USA

CONTACT: *JOHN PETERSON*
PHONE: *651-636-0720*
FAX: *6516368372*
E-MAIL: *quality@wolkerstorfer.com*

SUPPLIER CODE: *0000432485*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4001	PA		ANODIZE CHROMIC ACID	
4089	IB1	X	INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4389	QE11	X	PREPENETRANT ETCH OF WROUGHT ALUMINUM ALLOYS BPS 4389	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Minnesota

3M CO
BUSINESS OFFICES
SAINT PAUL, MN 55144-1000
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000477326*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	LV1		TESTING OF 299-947-315 MATERIAL PER 299-947-299.	
CORE CAP	LV2		TESTING OF 299-947-315 MATERIAL PER 299-947-399.	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Minnesota

DIGI-KEY CORPORATION
701 Brooks Ave S
THIEF RIVER FALLS, MN 56701
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000478269*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Mississippi

EATON AEROSPACE LLC
5353 HIGHLAND DR
JACKSON, MS 39206
USA

CONTACT: *ANAHITA KHADEM*
PHONE: *818-409-0375*
FAX: *6019874725*
E-MAIL: *anahitakhadem@eaton.com*

SUPPLIER CODE: *0000477852*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
CORE CAP	ZG		HYDRAULIC ACTUATORS/UNITS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled if P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Missouri

BROGDON MACHINE
304 N.W. 12TH STREET
BLUE SPRINGS, MO 64015
USA

CONTACT: *JEFF HIGHTOWER*
PHONE: *816-229-1171*
FAX: *816-229-6991*
E-MAIL: *jhightower@brogdonmachine.com*

SUPPLIER CODE: *0000416869*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4162	ZM1		INSTALLATION AND RETENTION OF BEARINGS THROUGH STAKING	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO		HARDNESS TESTING	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Missouri

FIKE CORPORATION
704 S 10TH ST
BLUE SPRINGS, MO 64015
USA

CONTACT: *ARMANDO RAMIREZ*
PHONE: *816-655-4047*
FAX: *816-228-9277*
E-MAIL: *armando.ramirez@fike.com*

SUPPLIER CODE: *0000462825*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Missouri

LMI AEROSPACE
109 MIDLAND DR
CUBA, MO 65453
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000471526* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4001	PA		ANODIZE CHROMIC ACID	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4182	QB2		CHEMICAL FILM TREATMENT, CLASS 3	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO		HARDNESS TESTING	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Missouri

AERO METAL FINISHING LLC
2150 North Lark Industrial Drive
Fenton, MO 63026
USA

CONTACT: *MEGAN PEIRICK*
PHONE: *636-677-1650 X10*
FAX: *3146771035*
E-MAIL: *mpeirick@aerometalfinishing.com*

SUPPLIER CODE: *0000402045*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4001	PA		ANODIZE CHROMIC ACID	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB1	X	INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4182	QB1	X	CHEMICAL FILM TREATMENT, CLASS 1A	
4453	IH1	X	INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	NO INSPECTION OF TUBING. REF. BVAR-FW-2018-031
SQRM	0		MEETS MIN SQRM	

Uncontrolled if P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Missouri

GKN AEROSPACE ST. LOUIS LLC
142 J S MCDONNELL BLVD
HAZELWOOD, MO 63042
USA

CONTACT: *ANDREW RUSSO*
PHONE: *(314) 264-4772*
FAX: *314-264-4001*
E-MAIL: *Andrew.Russo@usa.gknaerospace.com*

SUPPLIER CODE: *0000478188*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	QE10		PREPENETRANT ETCH OF WROUGHT ALUMINUM ALLOYS BPS 4089	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4467	IO	X	HARDNESS TESTING	
4555	PM		THIN SULFURIC ACID ANODIZE	
ADDITION	13		SUB-CONTRACT TOOLING	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	SA		SHEET METAL ASSEMBLIES (COMPLEX)	
CORE CAP	SB		SHEET METAL ASSEMBLIES (SIMPLE)	
CORE CAP	SC		SHEET METAL DETAILS	
CORE CAP	SD		FORMING, STRETCH	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Missouri

STROCO MANUFACTURING, INC.
628 LAMBERT POINTE DRIVE
HAZELWOOD, MO 63042
USA

CONTACT: *ANDREA LITTLE*
PHONE: *314-524-1300*
FAX: *314-522-8805*
E-MAIL: *andrea.little@stroco.com*

SUPPLIER CODE: *0000485386* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4528	KR		ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	
4570	RP	X	INSTALLATION OF ADHESIVE BONDED FASTENERS ON COMPOSITE AND METALLIC STRUCTURES	CODE RP IS RESTRICTED TO SECTION I AND III ONLY. REMOVAL OFCURED NUTPLATES IS NOT ALLOWED
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Missouri

DUCOMMUN LABARGE TECHNOLOGIES INC
1505 MAIDEN LN
JOPLIN, MO 64801
USA

CONTACT: *BRYAN HARR*
PHONE: *417-781-3200*
FAX: *417-627-7640*
E-MAIL: *bharr@ducommun.com*

SUPPLIER CODE: *0000478361*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
APP-IV	4		SPECIAL REQUIREMENTS FOR ELECTRICAL AND ELECTRONIC ITEMS	
CORE CAP	KM		CABLE ASSEMBLIES, WIRING/DATA BUS HARNESSES	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Missouri

DIT-MCO INTERNATIONAL LLC
5612 BRIGHTON TERRACE
KANSAS CITY, MO 64130-4530
USA

CONTACT: *JENNIFER BACON*
PHONE: *816-444-9700-...*
FAX: *816-444-9737*
E-MAIL: *jbacon@ditmco.com*

SUPPLIER CODE: *0000478271*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	13		SUB-CONTRACT TOOLING	
CORE CAP	BA		TOOLING (LARGE WELDMENTS)	
CORE CAP	BM		TOOLING (CATIA)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Missouri

KEMCO AEROSPACE MANUFACTURING
3616 SCARLET OAK BLVD.
KIRKWOOD, MO 63122
USA

CONTACT: *AMANDA MANGOLD*
PHONE: *314-737-5418*
FAX: *314-737-5463*
E-MAIL: *amangold@kemcoaerospace.com*

SUPPLIER CODE: *0000482607* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4359	NE	X	WELDING, HELIARC OF STEEL	RESTRICTED TO WELDING OF ALLOY GROUP I AND IIB. (D.OGLE 6/11/2013)
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4404	NF		WELDING, HELIARC OF ALUMINUM	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO		HARDNESS TESTING	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Missouri

ORSCHELN PRODUCTS L.L.C.
1177 NORTH MORLEY
MOBERLY, MO 65270
USA

CONTACT: *LISA MARTIN*
PHONE: *660-269-3916*
FAX: *660-269-3940*
E-MAIL: *lmartin@orscheln.com*

SUPPLIER CODE: *0000477997*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	KM		CABLE ASSEMBLIES, WIRING/DATA BUS HARNESSES	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Missouri

MIDWAY MACHINING CO INC
8023 GATEWAY DR
NEOSHO, MO 64850
USA

CONTACT: *BILL BEARD*
PHONE: *417-451-4820*
FAX:
E-MAIL: *BBEARD@MIDWAYMACHININGINC.COM*

SUPPLIER CODE: *0000422681* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ		THERMAL FIT ASSEMBLY	
4162	ZM1		INSTALLATION AND RETENTION OF BEARINGS THROUGH STAKING	
4352	PH5A	X	SECTION VII, METHOD I - DRY ABRASIVE BLASTING	DRY BLAST RESTRICTED TO P/N 214-001-082-001, 214-001-082-5
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4467	IO	X	HARDNESS TESTING	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Missouri

TIMET METALS CORP
46 N CENTRAL DR
O FALLON, MO 63366
USA

CONTACT: *Brian Staley*
PHONE: *636-887-9072*
FAX:
E-MAIL: *brian.staley@timet.com*

SUPPLIER CODE: *0000478479*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZA		MISCELLANEOUS	
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Missouri

O'FALLON CASTING LLC
600 Cannonball Ln
O FALLON, MO 63366-0280
USA

CONTACT: *BEN GALMICHE*
PHONE: *636-272-6176*
FAX: *6362726180*
E-MAIL: *bgalmiche@ofalloncasting.com*

SUPPLIER CODE: *0000478143* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4139	XA1		HEAT TREATMENT OF ALUMINUM ALLOY CASTINGS.	
4163	CD		CASTINGS, INVESTMENT (ALUM.ALLOYS)	
4163	CJ		CASTINGS (HI STRENGTH ALUM. PREM.QUAL.	
4163	CK		CASTINGS, INVESTMENT (COPPER ALLOYS)	
4163	CZ		CASTINGS (COMPLETE BY FOUNDRY)	
4309	IF1		INSPECTION, RADIOGRAPHIC	
4309	IF2	X	INSPECTION, RADIOGRAPHIC (FINAL INSP.REF. QPS-104) MUST BE ACCOMPLISHED BY BHTI-APPROVED INTERPRETER	RESTRICTED TO APPROVED INERPRETER VERONICA NULL #205 AND STEVE SOMMER # 208
4389	QE7		PRE PENETRANT ETCH ALUMINUM	
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL HARDNESS TESTING.
4470	NJ1	X	WELDING (IN-PROCESS CASTINGS) ALUMINUM 356/A356/357 ALLOYS	RESTRICTED TO APPROVED WELDER WILLIAM GRAHAM CODE
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
CORE CAP	LA		LAB, ROOM TEMP. TENSILE TESTING (ASTM E8, REF. QPS-104)	
CORE CAP	LM		LAB, QUANTITATIVE SPECTRO (AMS 2350, REF. QPS-104)	
SQRM	0		MEETS MIN SQRM	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Missouri

LMI AEROSPACE INC
411 FOUNTAIN LAKES BLVD
SAINT CHARLES, MO 63301
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000484671*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4352	PH7B		SECTION XI - NON-METALLIC MATERIALS	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4570	RP	X	INSTALLATION OF ADHESIVE BONDED FASTENERS ON COMPOSITE AND METALLIC STRUCTURES	BPS 4570 IS APPROVED FOR NUTPLATE INSTALLATION (SECTION III) ONLY.
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Missouri

PATRIOT MACHINE INC
76 S CORPORATE HILLS DR
SAINT CHARLES, MO 63301
USA

CONTACT: *BARBARA FAVRETTO*
PHONE: *636-757-3167*
FAX: *6369408933*
E-MAIL: *Barbara.Favretto@PatriotMachine.com*

SUPPLIER CODE: *0000478069* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ		THERMAL FIT ASSEMBLY	
4403	AQ	X	BONDING, ADHESIVE, EPOXY-BASED	APPROVAL FOR BPS 4403 LIMITIED SOLELY TO THE INSTALLATION OF CLICK STUDS AS DEFINED BY SECTION 2.2
4467	IO		HARDNESS TESTING	
4570	RP		INSTALLATION OF ADHESIVE BONDED FASTENERS ON COMPOSITE AND METALLIC STRUCTURES	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Missouri

ESSEX INDUSTRIES
NO 6 SUNNEN DR
SAINT LOUIS, MO 63143-3903
USA

CONTACT: *BRAD SCHAEFER*
PHONE: *314-338-8514*
FAX:
E-MAIL: *bschaefer@essexind.com*

SUPPLIER CODE: *0000478292*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4403	AQ	X	BONDING, ADHESIVE, EPOXY-BASED	APPROVED FOR USING OVEN AS THERMAL EQUIPMENT PARA. 2.1.1.
4439	KQ	X	SOLDERING OF ELECTRICAL AND ELECTRONIC EQUIPMENT, GENERAL REQUIREMENTS.	LIMITED TO HAND SOLDER WIRE WITH SOLDERING IRONS AND TIN THE WIRE WITH 500 DEGREE SOLDER POTS. NO PR
4594	ZM2	X	RETENTION OF BEARINGS UTILIZING RETAINING COMPOUNDS	APPROVED TO PERFORM WITH CURING TEMPERATURES BELOW 200 DEGREES F.
ADDITION	20		DESIGN CAPABLE	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
APP-IV	4		SPECIAL REQUIREMENTS FOR ELECTRICAL AND ELECTRONIC ITEMS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Missouri

SEYER INDUSTRIES INC
66 PATMOS COURT
SAINT PETERS, MO 63376-0002
USA

CONTACT: *BRIGITTE HOUSTON*
PHONE: *6362295103*
FAX: *314-928-8945*
E-MAIL: *bhouston@seyerind.com*

SUPPLIER CODE: *0000478446* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4007	QJ1	X	PASSIVATION, PROCEDURE I	NO SURFACE CONDITIONING OR NEUTRALIZING AND DESMUTTING AVAIL.
4012	MJ		THERMAL FIT ASSEMBLY	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4162	ZM1		INSTALLATION AND RETENTION OF BEARINGS THROUGH STAKING	
4182	QB1	X	CHEMICAL FILM TREATMENT, CLASS 1A	RESTRICTED TO IMMERSION PROCEDURE ONLY.
4352	PH1E		SECTION II, METHOD III - WET ABRASIVE BLAST	
4352	PH5A		SECTION VII, METHOD I - DRY ABRASIVE BLASTING	
4352	PH8	X	SECTION XII, MISCELLANEOUS	RESTRICTED TO HHH-032-261-101 AND HHH-032-262-101 DEMONSTRATOR PARTS ONLY.
4439	KQ	X	SOLDERING OF ELECTRICAL AND ELECTRONIC EQUIPMENT, GENERAL REQUIREMENTS.	APPROVED TO HAND SOLDER WIRE, COMPONENTS AND BOARDS ONLY.
4446	AL		BONDING, COMPOSITE	
4467	IO		HARDNESS TESTING	
4478	AZ		BONDING, FABRICATION OF ROOM TEMP. CURING LAMINATED COMPONENTS	
4495	QP	X	CONFORMAL COATING	APPROVED TO OFFLOAD CONFORMAL COAT WORK TO A SUBCONTRACTOR THAT IS ON THE BELL HELICOPTER APPROVED L
4542	QF		COLD EXPANDING OF FATIGUE CRITICAL HOLES IN METALS	
ADDITION	13		SUB-CONTRACT TOOLING	
ADDITION	20		DESIGN CAPABLE	
APP-IV	4		SPECIAL REQUIREMENTS FOR ELECTRICAL AND ELECTRONIC ITEMS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	BA		TOOLING (LARGE WELDMENTS)	
CORE CAP	BB		TOOLING (SMALL WELDMENTS)	
CORE CAP	BD		TOOLING (SMALL DIES, DRILL JIGS, FIXTURES)	
CORE CAP	BF		TOOLS, SERVICE	
CORE CAP	BH		TOOLING (LARGE 5-AXIS)	
CORE CAP	BJ		TOOLING (SMALL 5-AXIS)	
CORE CAP	BL		TOOLING (SMALL 3D INSPECTION)	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

CORE CAP	BM	TOOLING (CATIA)
CORE CAP	BN	TOOLING, LIMITED (RUBBER / SLINGS / ETC.)
CORE CAP	BR	TOOLING (SMALL 5-AXIS NC MACHINE)
CORE CAP	HP	GROUND SUPPORT EQUIPMENT, SIMPLE
CORE CAP	HQ	GROUND SUPPORT EQUIPMENT (COMPLEX)
CORE CAP	MA	MACHINING (ASSEMBLIES, LARGE)
CORE CAP	MB	MACHINING (ASSEMBLIES, SMALL)
CORE CAP	MC	MACHINING (DETAILS, LARGE)
CORE CAP	MD	MACHINING (DETAILS, SMALL)
CORE CAP	ZZ	SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS
SQRM	0	MEETS MIN SQRM

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Missouri

POSITRONIC INDUSTRIES INC
423 N CAMBELL AVE
SPRINGFIELD, MO 65806-1007
USA

CONTACT: *KARLA LONG*
PHONE: *800-641-4054*
FAX:
E-MAIL: *insidesales@connectpositronic.com*

SUPPLIER CODE: *0000443577*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	HI	X	CONNECTORS	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Missouri

THE GUND COMPANY, INC
9333 Dielman Industrial Dr
St Louis, MO 63132
USA

CONTACT: *ANGELICA MONDRAGON*
PHONE: *52 (442) 101 ...*
FAX:
E-MAIL: *amondragon@thegundcompany.com*

SUPPLIER CODE: *0000477419*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	21		INSPECTION DELEGATION	
CORE CAP	EA		PLASTIC GASKETS, SEALS, HOSES, PLUGS, ETC.	
CORE CAP	JL		SEALS, LUBRICATING/COMPLEX/MAGNETIC	
CORE CAP	RB		RUBBER, DIE CUT PRODUCTS (GASKETS, SHEET)	
CORE CAP	ZA		MISCELLANEOUS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Missouri

MISSOURI METALS
9970 PAGE AVE
ST. LOUIS, MO 63132
USA

CONTACT: *AMBER KUEKER*
PHONE: *314-222-7131*
FAX: *314-222-7103*
E-MAIL: *amber.kueker@missourimetals.com*

SUPPLIER CODE: *0000478394* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4089	IB1	X	INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	RESTRICTED TO NON-PRIMARY, NON-CRITICAL, AND NON-FLIGHT SAFETY SHEET METAL PARTS ONLY.
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	VIRTUAL AUDIT VIA BPS 4138 GAP ANALYSIS EVALUATION.
4139	XA5		HEAT TREATMENT ALUM ALLOY 2024 LESS THAN .036 INCH (HAND/SPECIAL QUENCH)-(INCLUDES XA1,XA2,XA3,XA4)	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4462	SN4		CLEANING & DESCALING OF TITANIUM MATERIAL TO SECTION I	
4462	SN6		FORMING TITANIUM SHEET -STRESS RELIEVING PER BPS4462	
4462	SN1		FORMING TITANIUM SHEET - COLD FORMING	
4462	SN2		FORMING TITANIUM SHEET - HOT FORMING	
4462	SN3		FORMING TITANIUM SHEET - SUPERPLASTIC FORMING	
4467	IO		HARDNESS TESTING	
CORE CAP	BC		TOOLING (LARGE DIES, DRILL JIGS, FIXTURES)	
CORE CAP	BD		TOOLING (SMALL DIES, DRILL JIGS, FIXTURES)	
CORE CAP	SB		SHEET METAL ASSEMBLIES (SIMPLE)	
CORE CAP	SC		SHEET METAL DETAILS	
CORE CAP	SD		FORMING, STRETCH	
CORE CAP	SK		FORMING, DROP HAMMER	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Missouri

STEELVILLE MANUFACTURING CO.
1056 PERKINS DRIVE
STEELVILLE, MO 65565
USA

CONTACT: *ANESSA LARUE*
PHONE: *573-775-2977*
FAX: *573-775-5093*
E-MAIL: *Anessa.Larue@steelvillemfg.com*

SUPPLIER CODE: *0000485464*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Missouri

SULLIVAN PRECISION METAL FINISHING
995 N SERVICE RD W
SULLIVAN, MO 63080
USA

CONTACT: *WENDELL HUGGINS*
PHONE: *573-468-8049*
FAX: *5734682182*
E-MAIL: *WEHUGGINS@SPMF.COM*

SUPPLIER CODE: *0000400624*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4555	PM		THIN SULFURIC ACID ANODIZE	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Missouri

VALLEY HEAT TREAT CO
600 ST LOUIS AVE
VALLEY PARK, MO 63088
USA

CONTACT: *Barry Todd*
PHONE: *636-225-5222*
FAX: *3142255344*
E-MAIL:

SUPPLIER CODE: *0000400666*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4139	XA4		HT ALL ALUM ALLOY SERIE LESS THAN .100 IN, INCLUDE 2024 NOTLESS THAN .036 IN (INCLUDE XA1,XA2,XA3)	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL HARDNESS TESTING
CORE CAP	XL		HEAT TREAT STEEL (MIL-H-6875)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Missouri

RTI ADVANCED FORMING INC.
1701 W MAIN ST
WASHINGTON, MO 63090
USA

CONTACT: *ANGELA WELCH*
PHONE: *636-239-7816*
FAX: *6362393214*
E-MAIL: *angela.welch@howmet.com*

SUPPLIER CODE: *0000460409*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	QE12		PREPENETRANT ETCH OF TITANIUM ALLOYS	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4462	SN1		FORMING TITANIUM SHEET - COLD FORMING	
4462	SN2		FORMING TITANIUM SHEET - HOT FORMING	
4462	SN3		FORMING TITANIUM SHEET - SUPERPLASTIC FORMING	
4462	SN4		CLEANING & DESCALING OF TITANIUM MATERIAL TO SECTION I	
CORE CAP	LA	X	LAB, ROOM TEMP. TENSILE TESTING (ASTM E8, REF. QPS-104)	
CORE CAP	LG	X	LAB, METALLOGRAPHY (CAPA, ONLY, REF. QPS-104)	
CORE CAP	LN	X	LAB, HYDROGEN ANALYSIS (CAPABILITY ONLY, REF. QPS-104)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Missouri

LMI AEROSPACE
6325 AVANTHA DRIVE
WASHINGTON, MO 63090
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000485801* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ		THERMAL FIT ASSEMBLY	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO		HARDNESS TESTING	
ADDITION	91		AS9100, EN9100, JISQ9100	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Nebraska

GENERAL DYNAMICS-OTS, INC.
4300 INDUSTRIAL AVE
LINCOLN, NE 68504
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000463476* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4424	IG2		SQUIRTER ULTRASONIC INSPECTION	
4424	IG4		CONTACT ULTRASONIC INSPECTION	
4490	AX		BONDING, FABRICATION OF FILAMENT-WOUND COMPOSITE STRUCTURALCOMPONENTS	
4511	AM2		LAMINATE COMPOSITE STRUCTURES	
4514	MN		MACHINING, DRILLING & TRIMMING CARBON FIBER COMPOSITES	
ADDITION	20		DESIGN CAPABLE	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	APPROVED BY THIS AUDIT.
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	ZZ	X	SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled if P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Nebraska

ROYAL ENGINEERED COMPOSITES
1046 E 9TH ST
MINDEN, NE 68959
USA

CONTACT: *ALICE THOMSEN*
PHONE: *308-832-2760 x15*
FAX: *308-832-2870*
E-MAIL: *athomsen@royalcomposites.com*

SUPPLIER CODE: *0000405962* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4339	MK2		MACHINING OF HONEYCOMB CORE,NON-METALLIC	EVALUATED DURING 405962-BPS00003
4352	PH7B		SECTION XI - NON-METALLIC MATERIALS	EVALUATED DURING 405962-BPS00003
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	EVALUATED DURING 405962-BPS00003
4424	IG6		HIGH INTENSITY LIGHT	
4424	IG4		CONTACT ULTRASONIC INSPECTION	
4425	AS	X	BONDING, SPLICING HONEYCOMB CORES & INSTALLING INSERTS	ONLY FOR REPAIR OF 512-030-120-133 PART
4437	AJ		BONDED REINFORCED FIBERGLAS STRUCTURES BPS 4437	EVALUATED DURING 405962-BPS00003
4449	AE3	X	BONDED STRUCTURES, FLAT, HI-TEMP BPS 4449	EVALUATED DURING 405962-BPS00003
4458	AP		STRUCTURAL ADHESIVE BONDING USING INTERMEDIATE -HIGH PERFORM SUPPORTED AND UNSUPPORTED ADHESIVE FILM	EVALUATED DURING 405962-BPS00003
4469	EE		PLASTICS, COMPRESSION MOLDED	EVALUATED DURING 405962-BPS00003
4478	AZ		BONDING, FABRICATION OF ROOM TEMP. CURING LAMINATED COMPONENTS	EVALUATED DURING 405962-BPS00003
4511	AM2		LAMINATE COMPOSITE STRUCTURES	EVALUATED DURING 405962-BPS00003
4512	AM1		PROCESSING SPECIFICATION FOR 250 F.DEGREE TO 325 F.DEGREE CURE LAMINATE COMPOSITE STRUCTURES	EVALUATED DURING 405962-BPS00003
4514	MN		MACHINING, DRILLING & TRIMMING CARBON FIBER COMPOSITES	
4518	AM4		SANDWICH COMPOSITE STRUCTURES USING EPOXY RESIN IMPREGNATEDFABRIC AND UNIDIRECTIONAL TAPE	EVALUATED DURING 405962-BPS00003
4520	AM3		HIGH SERVICE TEMPERATURE RESIN, BMI SYSTEMS	
4528	KR		ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	
4570	RP		INSTALLATION OF ADHESIVE BONDED FASTENERS ON COMPOSITE AND METALLIC STRUCTURES	EVALUATED DURING 405962-BPS00003
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New Hampshire

FREUDENBERG NOK GENERAL
125 MAIN ST
ASHLAND, NH 03217
USA

CONTACT: *BRANDON LEIGHTON*
PHONE: *734-354-5525*
FAX:
E-MAIL: *Brandon.Leighton@fnst.com*

SUPPLIER CODE: *0000475979*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
ADDITION	21		INSPECTION DELEGATION	
CORE CAP	JL		SEALS, LUBRICATING/COMPLEX/MAGNETIC	
CORE CAP	RB		RUBBER, DIE CUT PRODUCTS (GASKETS, SHEET)	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New Hampshire

TIMKEN MPB
7 Optical Ave
Keene, NH 03431
USA

CONTACT: *AMANDA NAVARRA*
PHONE: *234-262-2057*
FAX: *330-471-4350*
E-MAIL: *amanda.navarra@timken.com*

SUPPLIER CODE: *0000477244*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
ADDITION	21		INSPECTION DELEGATION	
APP-II	2		SPECIAL REQUIREMENTS FOR ANTI-FRICTION BEARING	
CORE CAP	ZL		BEARINGS (ANTI-FRICTION) QPS-109	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New Hampshire

NEW HAMPSHIRE BALL BEARINGS, INC
155 Lexington Drive
Laconia, NH 03246
USA

CONTACT: *ANITA KAYE*
PHONE: *818-407-9300*
FAX: *6035249025*
E-MAIL: *AKAYE@NHBB.COM*

SUPPLIER CODE: *0000477377*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ	X	THERMAL FIT ASSEMBLY	RESTRICTED TO THERMAL FITTING USING COOLING METHODS ONLY.
4162	ZM1		INSTALLATION AND RETENTION OF BEARINGS THROUGH STAKING	
4352	PH0		SECTION I, GENERAL	
4352	PH4D		SECTION V, METHOD IV - DRY ABRASIVE BLASTING	
4446	AL	X	BONDING, COMPOSITE	RESTRICTED TO BONDING ANTI-FRETTING BUFFER PADS ONLY.
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL AND MICROHARDNESS TESTING.
ADDITION	20		DESIGN CAPABLE	
ADDITION	21		INSPECTION DELEGATION	
ADDITION	26		CANADA SELECTED	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	ZM		BEARINGS (ROD END/SPHERICAL) QPS-102	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New Hampshire

LAKES REGION TUBULAR PRODUCTS INC
51 GROWTTH RD
Laconia, NH 03246-1318
USA

CONTACT: *CATHY HEON*
PHONE: *603-326-4665*
FAX: *603-528-4184*
E-MAIL: *cathy.heon@stsaero.com*

SUPPLIER CODE: *0000406076*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4138	PS	X	CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4525	SN5	X	FABRICATION AND INSTALLATION OF TITANIUM TUBING ASSEMBLIES	RESTRICTED TO FABRICATION ONLY (NOT INSTALLATION)
CORE CAP	TA		TUBE SWAGING	
CORE CAP	TB		TUBE BENDING	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New Hampshire

SMITHS TUBULAR SYSTEMS - LACONIA
93 LEXINGTON DRIVE
LACONIA, NH 03246-2935
USA

CONTACT: *CARLENE MARCOTTE*
PHONE: *603-527-7620*
FAX: *603-524-5830*
E-MAIL: *CMarcotte@titeflex.com*

SUPPLIER CODE: *0000477793* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	TB		TUBE BENDING	
CORE CAP	ZA		MISCELLANEOUS	
CORE CAP	ZH		HOSE ASSEMBLIES	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New Hampshire

MPB CORPORATION
336 MECHANIC ST
LEBANON, NH 03766-1006
USA

CONTACT: *AMANDA NAVARRA*
PHONE: *234-262-2057*
FAX: *603-443-5202*
E-MAIL: *amanda.navarra@timken.com*

SUPPLIER CODE: *0000477690*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4467	IO	X	HARDNESS TESTING	
ADDITION	20		DESIGN CAPABLE	
APP-II	2	X	SPECIAL REQUIREMENTS FOR ANTI-FRICTION BEARING	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	ZL		BEARINGS (ANTI-FRICTION) QPS-109	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New Hampshire

LSI LUMINESCENT SYSTEMS INC AN
4 LUCENT DR
LEBANON, NH 03766
USA

CONTACT: *BRIAN JARVIS*
PHONE: *603-643-7766 x32*
FAX:
E-MAIL: *brian.jarvis@astronics.com*

SUPPLIER CODE: *0000476835*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	KB		ELECTRICAL ASSEMBLY (SIMPLE) SWITCHES/TRANSFORMERS	
CORE CAP	KF		ELECTRICAL, INSTRUMENT PANELS (COMPLETE)	
CORE CAP	KL		ELECTRO-LUMINESCENT PANELS/DISPLAYS	
CORE CAP	KN		ELECTROSTATIC DISCHARGE CONTROL PROGRAM (DOD-STD-1686A)	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New Hampshire

UNI-CAST INC
11 INDUSTRIAL DRIVE
LONDONDERRY, NH 03053
USA

CONTACT: *BRANDON ROULEAU*
PHONE: *603-625-5761*
FAX: *603-625-1567*
E-MAIL: *BROULEAU@UNI-CAST.COM*

SUPPLIER CODE: *0000412594* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	
4089	IB4		INSPECTION, FLUORESCENT PENETRANT (POST-EMULSIFIED) CASTINGS/FORGINGS; INCLUDES IB2.	
4139	XA1		HEAT TREATMENT OF ALUMINUM ALLOY CASTINGS.	
4163	CD		CASTINGS, INVESTMENT (ALUM.ALLOYS)	
4163	CJ		CASTINGS (HI STRENGTH ALUM. PREM.QUAL.	
4163	CZ		CASTINGS (COMPLETE BY FOUNDRY)	
4309	IF1		INSPECTION, RADIOGRAPHIC	
4309	IF2	X	INSPECTION, RADIOGRAPHIC (FINAL INSP.REF. QPS-104) MUST BE ACCOMPLISHED BY BHTI-APPROVED INTERPRETER	APPROVED INTERPRETER: OSCAR BONILLA (#284)
4467	IO	X	HARDNESS TESTING	RESTRICED TO ROCKWELL HARDNESS ONLY
4470	NJ1		WELDING (IN-PROCESS CASTINGS) ALUMINUM 356/A356/357 ALLOYS	
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
CORE CAP	LA	X	LAB, ROOM TEMP. TENSILE TESTING (ASTM E8, REF. QPS-104)	RESTRICTED TO LOT TESTING ONLY - INCLUDING SEPARATELY CAST, INTEGRALLY CAST, OR EXCISED TEST BARS
CORE CAP	LM		LAB, QUANTITATIVE SPECTRO (AMS 2350, REF. QPS-104)	
SQRM	0		MEETS MIN SQRM	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New Hampshire

JEWELL ELECTRICAL INSTRUMENTS
850 PERIMETER RD
MANCHESTER, NH 03103
USA

CONTACT: *AARON BERNARD*
PHONE: *603-669-6400*
FAX: *6036681906*
E-MAIL: *abernard@jewellinstruments.com*

SUPPLIER CODE: *0000443588*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	HS		INSTRUMENTS, MECHANICAL	
CORE CAP	KA		ELECTRICAL ASSEMBLY (COMPLEX)	
CORE CAP	KB		ELECTRICAL ASSEMBLY (SIMPLE) SWITCHES/TRANSFORMERS	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New Hampshire

XACT TECH INC. DBA COMSTOCK
23 FOUNDRY AVENUE
MEREDITH, NH 03253
USA

CONTACT: *JENNIE LAMANUZZI*
PHONE: *6032797045*
FAX: *603-279-3189*
E-MAIL:

SUPPLIER CODE: *0000489782* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New Hampshire

NEW HAMPSHIRE BALL BEARINGS, INC.
175 JAFFREY RD
PETERBOROUGH, NH 03458-1790
USA

CONTACT: *BERT BRODERICK*
PHONE:
FAX:
E-MAIL: *BBRODERICK@NHBB.COM*

SUPPLIER CODE: *0000477378*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
ADDITION	21		INSPECTION DELEGATION	
APP-II	2		SPECIAL REQUIREMENTS FOR ANTI-FRICTION BEARING	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	ZL		BEARINGS (ANTI-FRICTION) QPS-109	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New Hampshire

PCC STRUCTURALS - ALUMINUM OPERATIO
24 GRANITE ST
TILTON, NH 03276
USA

CONTACT: *Craig Barnthson*
PHONE: *817-280-5191-N/A*
FAX: *603-934-4455*
E-MAIL: *cbarnthson@bellflight.com*

SUPPLIER CODE: *0000478043*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	
4139	XA1		HEAT TREATMENT OF ALUMINUM ALLOY CASTINGS.	
4163	CD		CASTINGS, INVESTMENT (ALUM.ALLOYS)	
4163	CJ		CASTINGS (HI STRENGTH ALUM. PREM.QUAL.	
4163	CZ		CASTINGS (COMPLETE BY FOUNDRY)	
4309	IF1		INSPECTION, RADIOGRAPHIC	
4309	IF2	X	INSPECTION, RADIOGRAPHIC (FINAL INSP.REF. QPS-104) MUST BE ACCOMPLISHED BY BHTI-APPROVED INTERPRETER	APPROVED INTERPRETERS: #102 ROBERT BROWN, #206 JIM HARRIS
4389	QE7		PRE PENETRANT ETCH ALUMINUM	
4467	IO		HARDNESS TESTING	
4470	NJ1		WELDING (IN-PROCESS CASTINGS) ALUMINUM 356/A356/357 ALLOYS	
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	IL	X	INSPECTION, FINAL DIMENSIONAL LAY-OUT APPROVAL (QPS-104)	APPROVED LAYOUT INSPECTORS: #34 GREGORY ODELL, #120 ARTHUR CARROLL. VAR'S 050306 AND 060204, 060314
CORE CAP	LA		LAB, ROOM TEMP. TENSILE TESTING (ASTM E8, REF. QPS-104)	
CORE CAP	LM		LAB, QUANTITATIVE SPECTRO (AMS 2350, REF. QPS-104)	
SQRM	0		MEETS MIN SQRM	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New Jersey

AVIONIC INSTRUMENTS LLC
1414 RANDOLPH AVE
AVENEL, NJ 07001
USA

CONTACT: *JASON KILYK*
PHONE: *732-781-1041*
FAX: *7323824996*
E-MAIL: *jkilyk@avionicinstruments.com*

SUPPLIER CODE: *0000449675*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4592	IUID1		IUID: LABEL / NAMEPLATE	
ADDITION	20		DESIGN CAPABLE	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
CORE CAP	ZA		MISCELLANEOUS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New Jersey

INSTRUMENT SPECIALTIES COMPANY, INC
661 MYRTLE AVE
BOONTON, NJ 07005
USA

CONTACT: *Joe DeGeorge*
PHONE: *973-335-2136-X24*
FAX: *973-335-5740*
E-MAIL: *JDG@INSCOUSA.COM*

SUPPLIER CODE: *0000477114*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
CORE CAP	HS		INSTRUMENTS, MECHANICAL	
CORE CAP	JF		TRANSDUCERS/TRANSMITTERS	
CORE CAP	KD		ELECTRICAL INSTRUMENTS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New Jersey

KULITE SEMICONDUCTOR PROD INC
ONE WILLOW TREE Road
Leonia, NJ 07605
USA

CONTACT: *ANNA COLIO*
PHONE: *201-461-0900 ...*
FAX:
E-MAIL: *anna.colio@kulite.com*

SUPPLIER CODE: *0000411695* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
CORE CAP	JF		TRANSDUCERS/TRANSMITTERS	
CORE CAP	KB		ELECTRICAL ASSEMBLY (SIMPLE) SWITCHES/TRANSFORMERS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New Jersey

MAROTTA CONTROLS INC
78 BOONTON AVE, PO BOX 427
MONTVILLE, NJ 07045-0427
USA

CONTACT: *AMANDA KELLY*
PHONE: *973-334-7800 ...*
FAX: *973-334-1219*
E-MAIL: *akelly@marotta.com*

SUPPLIER CODE: *0000440018*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	JH		VALVES	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New Jersey

METAL IMPROVEMENT CO 1200 MN
400 Interface Parkway Building D, F
Parsippany, NJ 07054
USA

CONTACT: *BRIAN DUCHENE*
PHONE: *602-278-2881*
FAX: *602-278-3911*
E-MAIL: *BRIAN.DUCHENE@CWST.COM*

SUPPLIER CODE: *0000461717*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4409	QG1	X	SHOT PEENING, METHOD I	
4409	QG2	X	SHOT PEEN, METHOD II	
ADDITION	70		NADCAP AC7004 / ISO 17025	
AMS2	QG3	X	SHOT PEENING, COMPUTERIZED METHOD (AMS2432)	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New Jersey

MISTRAS GROUP INC
7820 S 212TH ST- STE 110
Princeton Junction, NJ 08550
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000432569* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4399	ID		INSPECTION, ULTRASONIC, OF FORGINGS & WROUGHT STOCK (MIL-STD-2154)	
4424	IG1		IMMERSION ULTRASONIC INPECTON	
4424	IG2		SQUIRTER ULTRASONIC INSPECTION	
4424	IG3		REFLECTOR PLATE ULTRASONIC INSPECTION	
4424	IG4		CONTACT ULTRASONIC INSPECTION	
4492	IM	X	INSPECTION, FLUOROSCOPIC/RADIOGRAPHIC	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New Jersey

MCWILLIAMS FORGE CO INC
387 FRANKLIN AVE
ROCKAWAY, NJ 07866
USA

CONTACT: *AAMIR SAYED*
PHONE: *973-627-0200 ...*
FAX: *973-625-1812*
E-MAIL: *aamir.sayed@mcwilliamsforge.com*

SUPPLIER CODE: *0000449284* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4017	DA3		FORGING LOW ALLOY STEEL, HAMMER	
4017	DC3		FORGING TITANIUM(EXCEPT 10-2-3 ALLOY), HAMMER	
4017	DC4		FORGING TITANIUM (EXCEPT 10-2-3 ALLOY), MECHANICAL PRESS	
4017	DD3		FORGING TOOL STEEL, HAMMER	
4017	DE3		FORGING CORROSION RESISTANT & PH STEEL, HAMMER	
4017	DE4		FORGING CORROSION RESISTANT & PH STEEL, MECHANICAL PRESS	
4017	DN3		FORGING 10-2-3 TITANIUM, HAMMER	
4017	DN4		FORGING 10-2-3 TITANIUM, MECHANICAL PRESS	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4140	XI	X	HEAT TREAT MAR-AGING AND PH STEELS, SECT. 4	REST. TO FCE #2,4,7 W/ P/N SPEC. APP. VIA BHT APP. OF MSTR HEAT TREAT CRD-PREC. HARD ONLY, 15-5 PH
4467	IO	X	HARDNESS TESTING	
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	IL	X	INSPECTION, FINAL DIMENSIONAL LAY-OUT APPROVAL (QPS-104)	
CORE CAP	XL	X	HEAT TREAT STEEL (MIL-H-6875)	RESRICTED TO FCE'S #2,4,5,6,7
CORE CAP	XM	X	HEAT TREAT TITANIUM (MIL-H-81200)	RESRICTED TO FCE'S #2,4,5,6,7
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New Jersey

VALCOR ENGINEERING CORP
2 LAWRENCE RD
SPRINGFIELD, NJ 07081
USA

CONTACT: *DANIEL KABA*
PHONE: *973-544-0317*
FAX:
E-MAIL: *danielkaba@valcor.com*

SUPPLIER CODE: *0000431492* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	16		SPC / ALTERNATE SAMPLING	
ADDITION	17		DIRECT SHIP AUTHORIZATION	
ADDITION	20		DESIGN CAPABLE	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
APP-VII	7		SUPPLIER INSPECTION DELEGATION PROGRAM	
CORE CAP	JH		VALVES	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New Jersey

AIR CRUISERS COMPANY, LLC
1747 State Route 34 South
Wall Township, NJ 07727
USA

CONTACT: *ALBERTO GONZALEZ*
PHONE: *732-681-3527*
FAX: *732-681-9163*
E-MAIL: *alberto.gonzalez2@safrangroup.com*

SUPPLIER CODE: *0000402734* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	RC		RUBBER FLOATS, LIFERAFTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New Jersey

ROLLER BEARING CO OF AMERICA
400 SULLIVAN WAY
WEST TRENTON, NJ 08628
USA

CONTACT: *MARC MANCISIDOR*
PHONE: *7145463131*
FAX: *609-882-5533*
E-MAIL: *mmancisidor@rbcbearings.com*

SUPPLIER CODE: *0000477574*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-II	2		SPECIAL REQUIREMENTS FOR ANTI-FRICTION BEARING	
CORE CAP	ZL		BEARINGS (ANTI-FRICTION) QPS-109	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New Jersey

BREEZE-EASTERN LLC
35 MELANIE LN
WHIPPANY, NJ 07981
USA

CONTACT: *CHRISTINE HAWK*
PHONE: *973-602-1096*
FAX:
E-MAIL: *Hawk@Breeze-Eastern.com*

SUPPLIER CODE: *0000416641*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
CORE CAP	HL		HOISTS	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	ZA		MISCELLANEOUS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New Mexico

SUN COUNTRY INDUSTRIES
6801 GRUBER NORTH EAST
ALBUQUERQUE, NM 87109
USA

CONTACT: *DAN SCHROEDER*
PHONE: *505-998-1967*
FAX: *505-344-1533*
E-MAIL: *DSCHROEDER@SUNCOUNTRYINDUSTRIES.COM*

SUPPLIER CODE: *0000473438* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ		THERMAL FIT ASSEMBLY	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4467	IO		HARDNESS TESTING	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New York

North Shore Components, Inc.
9 SAWGRASS DRIVE
Bellport, NY 11713
USA

CONTACT: *JANET KUNTZ*
PHONE: *631-803-3703*
FAX: *631-803-3776*
E-MAIL: *janetk@nscomponents.com*

SUPPLIER CODE: *0000480436*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New York

B W ELLIOTT MANUFACTURING COMPANY
11 BECKWITH AVE
Binghamton, NY 13901
USA

CONTACT: *BARRILYN POLHAMUS*
PHONE: *607-772-0404 ext*
FAX: *607-772-0459*
E-MAIL: *barrilyn.polhamus@elliottmfg.com*

SUPPLIER CODE: *0000475967*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	HK		CONTROLS, MECHANICAL (STICK ASSYS)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New York

DAVIS AIRCRAFT PRODUCT CO INC
1150 WALNUT AVE
BOHEMIA, NY 11716
USA

CONTACT: *CHRIS BENNETT*
PHONE: *631-563-1500X130*
FAX:
E-MAIL: *SHIPPING@DAVISAIRCRAFTPRODUCTS.COM*

SUPPLIER CODE: *0000453383* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	HQ		GROUND SUPPORT EQUIPMENT (COMPLEX)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New York

BE AEROSPACE INC
355 KNICKERBOCKER AVE
BOHEMIA, NY 11716
USA

CONTACT: *ANITHA KALLA*
PHONE: *631-256-2172*
FAX:
E-MAIL: *anitha.kalla@collins.com*

SUPPLIER CODE: *0000477869*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New York

HERCULES HEAT TREAT CORP.
101-113 CLASSON AVENUE
BROOKLYN, NY 11205
USA

CONTACT: *KENNETH RIZZO*
PHONE: *718-625-1266*
FAX: *718-875-0582*
E-MAIL: *ken@herculesht.com*

SUPPLIER CODE: *0000422917*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4140	XB		HEAT TREAT LOW ALLOY STEEL, SEC. 2	
4140	XH		HEAT TREAT STAINLESS STEEL, SECT. 3	
4140	XI		HEAT TREAT MAR-AGING AND PH STEELS, SECT. 4	
4140	XJ		HEAT TREAT TOOL STEEL SECT. 5	
4467	IO		HARDNESS TESTING	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	XL		HEAT TREAT STEEL (MIL-H-6875)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New York

G.W. LISK COMPANY, INC.
2 South Street
Clifton Springs, NY 14432
USA

CONTACT: *BRETT ARNOLD*
PHONE: *315-462-9824*
FAX: *315-462-7661*
E-MAIL: *BArnold@gwlisk.com*

SUPPLIER CODE: *0000414813*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	KB		ELECTRICAL ASSEMBLY (SIMPLE) SWITCHES/TRANSFORMERS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New York

DUCOMMUN AEROSTRUCTURES NY INC
171 Stacey Rd
COXSACKIE, NY 12051
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000476803* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ	X	THERMAL FIT ASSEMBLY	COOLING METHOD ONLY
4089	IB1	X	INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	RESTRICTED TO FOLLOWING INSPECTORS: LEVEL III JOHN BALTRUSITIS; LEVEL II ROBERT ENGELHART, ROBERT DA
4113	RW	X	PREPARATION OF METALS FOR RESISTANCE WELDING	RESTRICTED TO TITANIUM ONLY. LINES 1, 3 AND 5 ARE APPROVED.BVAR-CA-2018-032, PMC F-00473 REV C
4115	NC		WELDING, SPOT	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	PROCEDURE WI-00125 REV Z, BVAR-CA-2017-033, BVAR-CA-476803-000000000000000000000000000000000000000000000000000032
4139	XA5	X	HEAT TREATMENT ALUM ALLOY 2024 LESS THAN .036 INCH (HAND/SPECIAL QUENCH)-(INCLUDES XA1,XA2,XA3,XA4)	RESTRICTED TO SOLUTION HEAT TREAT OVENS #2 & #25.
4139	XA8	X	AGING ONLY OF ALL ALLOYS	RESTRICTED TO AGING OVENS #1, #13, #18 & #20.
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	BVAR-CA-2017-033, PMC F-00484A
4207	ND	X	WELDING, FUSION OF TITANIUM	QUALIFIED WELDERS: MICHAEL VALLESE, KYLE ALGIE, RICHARD MILLER.
4207	ND1		CLEANING FOR FUSION WELDING TITANIUM	PROCEDURE WI-00125Z, F-00484D, F-00504D, BVAR-CA-2017-033
4359	NE	X	WELDING, HELIARC OF STEEL	QUALIFIED WELDER: MICHAEL VALLESE. RESTRICTED FOR HEAT RESISTANT ALLOYS ONLY.
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4404	NF	X	WELDING, HELIARC OF ALUMINUM	QUALIFIED WELDER: MICHAEL VALLESE.
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4462	SN6	X	FORMING TITANIUM SHEET -STRESS RELIEVING PER BPS4462	RESTRICTED TO STRESS RELIEF OVEN #3.
4462	SN1		FORMING TITANIUM SHEET - COLD FORMING	
4462	SN2		FORMING TITANIUM SHEET - HOT FORMING	
4462	SN4		CLEANING & DESCALING OF TITANIUM MATERIAL TO SECTION I	LINES 1, 3 AND 5 ARE APPROVED.
4467	IO		HARDNESS TESTING	
ADDITION	20	X	DESIGN CAPABLE	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	NI		WELDING, SEAM, MIL-W-6858	
CORE CAP	SA		SHEET METAL ASSEMBLIES (COMPLEX)	
CORE CAP	SB		SHEET METAL ASSEMBLIES (SIMPLE)	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

CORE CAP	SC	SHEET METAL DETAILS
CORE CAP	SD	FORMING, STRETCH
CORE CAP	SK	FORMING, DROP HAMMER
CORE CAP	SO	FORMING, ROLL
CORE CAP	TE	WELDMENTS (COMPLEX) STEEL
CORE CAP	TF	WELDMENTS (COMPLEX) ALUMINUM
CORE CAP	TG	WELDMENTS (SIMPLE) STEEL
CORE CAP	TH	WELDMENTS (SIMPLE) ALUMINUM
SQRM	0	MEETS MIN SQRM

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New York

LUMINESCENT SYSTEMS INC.
130 COMMERCE WAY
EAST AURORA, NY 14052
USA

CONTACT: *BRETT TAYLOR*
PHONE: *716-655-0800*
FAX: *716-655-0309*
E-MAIL: *Brett.Taylor@astronics.com*

SUPPLIER CODE: *0000478287* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	KE		ELECTRICAL, EDGELITE PANELS/INTEGRALLY LIT	
CORE CAP	KL		ELECTRO-LUMINESCENT PANELS/DISPLAYS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New York

MOOG INC
400 Jamison Road
East Aurora, NY 14052-0018
USA

CONTACT: *ANDY STEVENSON*
PHONE: *682-610-7769*
FAX: *7166874869*
E-MAIL: *astevenson4@moog.com*

SUPPLIER CODE: *0000461626* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4592	IUID1		IUID: LABEL / NAMEPLATE	
ADDITION	20		DESIGN CAPABLE	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
CORE CAP	KA		ELECTRICAL ASSEMBLY (COMPLEX)	
CORE CAP	KN		ELECTROSTATIC DISCHARGE CONTROL PROGRAM (DOD-STD-1686A)	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New York

BAE SYSTEMS CONTROLS, INC.
HURON CAMPUS, 1098 CLARK ST
ENDICOTT, NY 13760
USA

CONTACT: *JOEL BAUTISTA*
PHONE: *714-990-6300*
FAX: *607-770-2318*
E-MAIL: *JBautista@appliedcomposites.com*

SUPPLIER CODE: *0000477200* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	12		SUPPLIER DESIGNED COMPUTER SOFTWARE	
ADDITION	20		DESIGN CAPABLE	
CORE CAP	KA		ELECTRICAL ASSEMBLY (COMPLEX)	
CORE CAP	KB		ELECTRICAL ASSEMBLY (SIMPLE) SWITCHES/TRANSFORMERS	
CORE CAP	KN		ELECTROSTATIC DISCHARGE CONTROL PROGRAM (DOD-STD-1686A)	
CORE CAP	KO		SOLDERING TECHNOLOGY (MIL-STD-2000A REQUIREMENTS)	
CORE CAP	WA		SOFTWARE	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New York

SKF USA
ONE MAROCO RD
FALCONER, NY 14733-0263
USA

CONTACT: *BRAD PENHOLLOW*
PHONE: *716-661-2692*
FAX: *7166612196*
E-MAIL: *Brad.Penhollow@skf.com*

SUPPLIER CODE: *0000477249* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
ADDITION	21		INSPECTION DELEGATION	
APP-II	2	X	SPECIAL REQUIREMENTS FOR ANTI-FRICTION BEARING	
APP-VI	6	X	CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	ZL		BEARINGS (ANTI-FRICTION) QPS-109	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New York

ANDREA SYSTEMS LLC
140 FINN COURT
FARMINGDALE, NY 11735
USA

CONTACT: *A/R UNKNOWN*
PHONE:
FAX:
E-MAIL: *poldham@andreasystems.com*

SUPPLIER CODE: *0000455381*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
ADDITION	26		CANADA SELECTED	
CORE CAP	KN		ELECTROSTATIC DISCHARGE CONTROL PROGRAM (DOD-STD-1686A)	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New York

PEERLESS AEROSPACE FASTENER CO
141 EXECUTIVE BOULEVARD
FARMINGDALE, NY 11735
USA

CONTACT: *JANET TRIFARO*
PHONE: *631-420-8200*
FAX: *631-420-9617*
E-MAIL: *janet.trifaro@peerlessaerospace.com*

SUPPLIER CODE: *0000444497*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New York

TELEPHONICS CORP
815 BROAD HOLLOW RD
FARMINGDALE, NY 11735
USA

CONTACT: *ALEX LASOT*
PHONE: *631-755-7209*
FAX: *5165496538*
E-MAIL: *lasot@Telephonics.com*

SUPPLIER CODE: *0000478475*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	KA		ELECTRICAL ASSEMBLY (COMPLEX)	
CORE CAP	KB		ELECTRICAL ASSEMBLY (SIMPLE) SWITCHES/TRANSFORMERS	
CORE CAP	KM		CABLE ASSEMBLIES, WIRING/DATA BUS HARNESSES	
CORE CAP	KN		ELECTROSTATIC DISCHARGE CONTROL PROGRAM (DOD-STD-1686A)	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New York

AMETEK HUGHES- TREITLER
300 ENDO BOULEVARD
GARDEN CITY, NY 11575
USA

CONTACT: *DUMA LEBRUN*
PHONE: *516-227-4428*
FAX:
E-MAIL: *duma.lebrun@ametek.com*

SUPPLIER CODE: *0000445705*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New York

SIGMA AEROSPACE METALS
365 OSER AVENUE
HAUPPAUGE, NY 11788
USA

CONTACT: *CHRIS MOCCIA*
PHONE: *631-791-9837*
FAX: *631-231-7446*
E-MAIL: *chris@sigmaaero.com*

SUPPLIER CODE: *0000479262*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZRV		DISTRIBUTOR: VALUE ADDED	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New York

CURTISS WRIGHT CONTROLS INC
400 Oser Ave. Suite 200
Hauppauge, NY 11788
USA

CONTACT: *ADAM GHISHAN*
PHONE: *4809684441*
FAX: *4809685026*
E-MAIL: *aghishan@curtisswright.com*

SUPPLIER CODE: *0000455456*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20	X	DESIGN CAPABLE	
APP-VI	6	X	CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	JF		TRANSDUCERS/TRANSMITTERS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New York

PEERLESS ELECTRONICS INC
85 Adams Ave
Hauppauge, NY 11788
USA

CONTACT: *Ed Combs*
PHONE: *516-594-3520*
FAX: *8002228096*
E-MAIL: *ecombs@peerlesselectronics.com*

SUPPLIER CODE: *0000444489*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	BPN		DISTRIBUTOR PROVIDING BHT PART NUMBERED ITEMS MANUFACTURED BY BHT APPROVED SOURCES.	
CORE CAP	ZA		MISCELLANEOUS	
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New York

JAMESTOWN ELECTRO PLATING
105 WATER STREET
JAMESTOWN, NY 14702-1137
USA

CONTACT: *ROB OGDEN*
PHONE: *716-664-5406*
FAX: *716-664-4309*
E-MAIL: *rogden@jamestownelectroplate.com*

SUPPLIER CODE: *0000483895* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4556	PQ1		ELECTRODEPOSITION OF NODULAR THIN DENSE CHROME (CLASS 1)	RE-EVALUATED 4/19/2021 AND APPROVED FOR BPS4556.
4556	PQ2		ELECTRODEPOSITION OF NODULAR THIN DENSE CHROME (CLASS 2)	RE-EVALUATED 4/19/2021 AND APPROVED FOR BPS4556.
APP-VI	6	X	CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0	X	MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New York

TACTAIR FLUID CONTROLS INC
4806 W TAFT RD
LIVERPOOL, NY 13088
USA

CONTACT: *BILL LUCAS*
PHONE: *315-552-2282*
FAX: *3154575595*
E-MAIL: *blucas@tactair.com*

SUPPLIER CODE: *0000438272* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4592	IUID1		IUID: LABEL / NAMEPLATE	
ADDITION	20		DESIGN CAPABLE	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	JH		VALVES	
CORE CAP	ZG		HYDRAULIC ACTUATORS/UNITS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New York

TRANSAERO INC.
35 MELVILLE PARK ROAD
Melville, NY 11747
USA

CONTACT: *John Oconnor*
PHONE: *631-962-1522*
FAX: *6315774165*
E-MAIL: *oconnor@transaeroinc.com*

SUPPLIER CODE: *0000430686*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New York

JAMAICA BEARINGS CO., INC.
1700 JERICHO TURNPIKE
NEW HYDE PARK, NY 11040
USA

CONTACT: *EMILY HOFFMANN*
PHONE: *516-326-1350*
FAX: *516-326-2045*
E-MAIL: *ehoffmann@jamaicabearings.com*

SUPPLIER CODE: *0000478353* ***CLASS:*** *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-II	2		SPECIAL REQUIREMENTS FOR ANTI-FRICTION BEARING	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	BPN		DISTRIBUTOR PROVIDING BHT PART NUMBERED ITEMS MANUFACTURED BY BHT APPROVED SOURCES.	
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New York

L3HARRIS TECHNOLOGIES INC
1500 NEW HORIZONS BLVD
NORTH AMITYVILLE, NY 11707
USA

CONTACT: *DOLORES FANTZ*
PHONE: *631-630-4252*
FAX: *6312185513*
E-MAIL: *dolores.fantz@l3harris.com*

SUPPLIER CODE: *0000476790*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
ADDITION	21		INSPECTION DELEGATION	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
APP-IV	4		SPECIAL REQUIREMENTS FOR ELECTRICAL AND ELECTRONIC ITEMS	
CORE CAP	HC		ANTENNAS	
CORE CAP	KB		ELECTRICAL ASSEMBLY (SIMPLE) SWITCHES/TRANSFORMERS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New York

ADVANCED COATING TECHNIQUES INC
313 WYANDANCH AVE
NORTH BABYLON, NY 11703
USA

CONTACT: *LEANDRO APARICIO*
PHONE: *631-643-4555*
FAX: *6316431412*
E-MAIL: *leandroa@optonline.net*

SUPPLIER CODE: *0000417634*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4001	PA		ANODIZE CHROMIC ACID	
4007	QJ1		PASSIVATION, PROCEDURE I	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	
4089	IB4		INSPECTION, FLUORESCENT PENETRANT (POST-EMULSIFIED) CASTINGS/FORGINGS; INCLUDES IB2.	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4389	QE9		PRE PENETRANT ETCH TITANIUM	
4389	QE7		PRE PENETRANT ETCH ALUMINUM	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New York

NORWICH AERO PRODUCTS INC
50 O'Hara Drive
Norwich, NY 13815
USA

CONTACT: *ANGELICA YEPIZ*
PHONE: *1-52-664-231-...*
FAX: *6073362610*
E-MAIL: *Angelica.Yepiz@auxitrolweston.com*

SUPPLIER CODE: *0000428822*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	KD		ELECTRICAL INSTRUMENTS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New York

ITT ENIDINE INC
7 CENTRE DRIVE
ORCHARD PARK, NY 14127-2281
USA

CONTACT: *ADAM WALESZCZAK*
PHONE: *716-740-9170*
FAX:
E-MAIL: *adam.waleszczak@itt.com*

SUPPLIER CODE: *0000479381*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ		THERMAL FIT ASSEMBLY	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4352	PH0		SECTION I, GENERAL	
4352	PH8		SECTION XII, MISCELLANEOUS	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4570	RP	X	INSTALLATION OF ADHESIVE BONDED FASTENERS ON COMPOSITE AND METALLIC STRUCTURES	RESTRICTED TO SECTION I AND SECTION III ONLY. (BONDING OF NUTPLATES)
4592	IUID5		IUID: INK JET	
4592	IUID2		IUID: DOT PEEN	
4594	ZM2		RETENTION OF BEARINGS UTILIZING RETAINING COMPOUNDS	
ADDITION	20		DESIGN CAPABLE	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New York

GOODRICH CORP
104 OTIS ST
ROME, NY 13441
USA

CONTACT: *CHELSEA PETTINELLI*
PHONE: *315-838-1264*
FAX: *315-793-1209*
E-MAIL: *chelsea.pettinelli@utas.utc.com*

SUPPLIER CODE: *0000476262* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4089	IB4		INSPECTION, FLUORESCENT PENETRANT (POST-EMULSIFIED) CASTINGS/FORGINGS; INCLUDES IB2.	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4310	QI		APPLICATION OF SOLID FILM LUBRICANT	
4403	AQ	X	BONDING, ADHESIVE, EPOXY-BASED	RESTRICTED TO BONDING OF BALANCE WEIGHTS
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL AND MICROHARDNESS TESTING
4514	MN	X	MACHINING, DRILLING & TRIMMING CARBON FIBER COMPOSITES	RESTRICTED TO MACHINING OF DRIVE SHAFTS AND THIN COMPOSITE STRUCTURE
4595	RFID		RFID: TAG	
ADDITION	20		DESIGN CAPABLE	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	ZJ		ITEMS NORMALLY PURCHASED-IN-ASSEMBLY	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New York

CPN/DENELEX GROUP
101 CHRISTOPHER ST
RONKONKOMA, NY 11779
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000416266*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New York

BETATRONIX INC
125 COMAC STREET
RONKONKOMA, NY 11779
USA

CONTACT: *BRIAN ROSENGRANT*
PHONE: *631-582-6740-...*
FAX: *631-582-6038*
E-MAIL: *BRosengrant@betatronix.com*

SUPPLIER CODE: *0000407639*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
ADDITION	21		INSPECTION DELEGATION	
CORE CAP	HZ		POTENTIOMETERS (RESISTORS)	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New York

BJG ELECTRONICS INC
141 Remington Blvd
Ronkonkoma, NY 11779
USA

CONTACT: *ALEX ONCE*
PHONE: *631-737-1234*
FAX: *321-634-5222*
E-MAIL: *aonce@bjgelectronics.com*

SUPPLIER CODE: *0000475847*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZRV		DISTRIBUTOR: VALUE ADDED	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New York

M-TRON COMPONENTS INC.
1891 LAKELAND AVE
RONKONKOMA, NY 11779
USA

CONTACT: *Laura Boehmke*
PHONE: *800-437-7766-...*
FAX: *6314675104*
E-MAIL: *lboehmke@mtroncomponents.com*

SUPPLIER CODE: *0000413563*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	BPN		DISTRIBUTOR PROVIDING BHT PART NUMBERED ITEMS MANUFACTURED BY BHT APPROVED SOURCES.	
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New York

EAST/WEST INDUSTRIES, INC.
2002 Orville Drive North
RONKONKOMA, NY 11779
USA

CONTACT: *LISA MARTINO*
PHONE: *631-981-5900*
FAX: *6319815990*
E-MAIL: *lmartino@eastwestindustries.com*

SUPPLIER CODE: *0000407151* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	SA		SHEET METAL ASSEMBLIES (COMPLEX)	
CORE CAP	SB		SHEET METAL ASSEMBLIES (SIMPLE)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New York

INDUSTRIAL METALS INTERNATIONAL LTD
2065 FIFTH AVENUE
RONKONKOMA, NY 11779
USA

CONTACT: *AIMEE OKAMOTO*
PHONE: *631-981-1300x311*
FAX: *631-981-1339*
E-MAIL: *aokamoto@industrialmetals.com*

SUPPLIER CODE: *0000425748*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New York

AMPHENOL AEROSPACE OPERATIONS
40-60 DELAWARE ST
SIDNEY, NY 13838
USA

CONTACT: *DAN WILSON*
PHONE: *607-437-0316*
FAX: *607-563-5692*
E-MAIL: *dwilson@Amphenol-aao.com*

SUPPLIER CODE: *0000475913*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New York

ANOPLATE
459 PULASKI ST
SYRACUSE, NY 13204-1134
USA

CONTACT: *Chris Koch*
PHONE: *315-471-6143-...*
FAX: *3154716143-143*
E-MAIL: *ckoch@anoplate.com*

SUPPLIER CODE: *0000400043*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4001	PA		ANODIZE CHROMIC ACID	
4006	PB	X	CADMIUM PLATE	TANKS #2-83 & 2-87 AS THESE MEET THE EMBRITTLEMENT, ADHESION, AND CORROSION TESTING REQUIREMENTS
4007	QJ1		PASSIVATION, PROCEDURE I	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4182	QB2		CHEMICAL FILM TREATMENT, CLASS 3	
4310	QI		APPLICATION OF SOLID FILM LUBRICANT	
4352	PH1C		SECTION II, METHOD 1B - ANODIZE	
4554	PO		ZINC-NICKEL ALLOY PLATING	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New York

MAGELLAN AEROSPACE USA, INC
165 FIELD ST
WEST BABYLON, NY 11704-1299
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000400591* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4001	PA		ANODIZE CHROMIC ACID	
4006	PB		CADMIUM PLATE	
4007	QJ1		PASSIVATION, PROCEDURE I	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4312	PI		SELECTIVE BRUSH CADMIUM PLATING	
4389	QE11		PREPENETRANT ETCH OF WROUGHT ALUMINUM ALLOYS BPS 4389	
4389	QE9		PRE PENETRANT ETCH TITANIUM	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4453	IH2		INSPECTION, CONDUCTIVITY, OF 2024-T3, T4, T42 BARE AND PRIMED ALUMINUM ALLOY TUBING FOR HEAT TREAT	
4456	QH		ANTI-FRETTING TREATMENT FOR TITANIUM ALLOYS	
4467	IO		HARDNESS TESTING	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New York

Burton Industries Inc
243 Wyandanch Ave
West Babylon, NY 11704-1501
USA

CONTACT: *MACIEJ BOBER*
PHONE: *631-643-6660-126*
FAX: *5166436665*
E-MAIL: *maciej@heatreat.com*

SUPPLIER CODE: *0000400096*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4139	XA2		HEAT TREATMENT OF ALUMINUM ALLOY THICKER THAN .100 INCH (INCLUDE FORGINGS & XA1)	
4139	XA4		HT ALL ALUM ALLOY SERIE LESS THAN .100 IN, INCLUDE 2024 NOTLESS THAN .036 IN (INCLUDE XA1,XA2,XA3)	
4140	XB		HEAT TREAT LOW ALLOY STEEL, SEC. 2	
4140	XH	X	HEAT TREAT STAINLESS STEEL, SECT. 3	
4140	XI		HEAT TREAT MAR-AGING AND PH STEELS, SECT. 4	
4140	XJ	X	HEAT TREAT TOOL STEEL SECT. 5	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO	X	HARDNESS TESTING	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	XL		HEAT TREAT STEEL (MIL-H-6875)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New York

ARKWIN INDUSTRIES INC
686 MAIN ST
WESTBURY, NY 11590
USA

CONTACT: *ADAM NGUYEN*
PHONE: *516-55-2640*
FAX: *516-334-6786*
E-MAIL: *anguyen@arkwin.com*

SUPPLIER CODE: *0000463699* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4595	RFID		RFID: TAG	
ADDITION	20		DESIGN CAPABLE	
CORE CAP	JH		VALVES	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: New York

AIRCRAFT PROTECTIVE SYSTEMS
88 URBAN ST
WESTBURY, NY 11590
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000482280* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA

STATE: New York

AMETEK ROTRON INC
55 HASBROUCK LN
WOODSTOCK, NY 12498
USA

CONTACT: *CHRIS RODRIGUE*
PHONE: *845-679-1352*
FAX:
E-MAIL: *chris.rodrigue@ametek.com*

SUPPLIER CODE: *0000417974*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: North Carolina

KEARFOTT CORPORATION
2858 US HIGHWAY 70 W
BLACK MOUNTAIN, NC 28711-9111
USA

CONTACT: *AUSTIN WADE*
PHONE: *828-350-5595*
FAX: *828-686-3567*
E-MAIL: *a.wade@kearfott.com*

SUPPLIER CODE: *0000477649*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4001	PA	X	ANODIZE CHROMIC ACID	RESTRICTED TO IN-HOUSE PROCESSING.
4182	QB1	X	CHEMICAL FILM TREATMENT, CLASS 1A	RESTRICTED TO IN-HOUSE PROCESSING.
ADDITION	20		DESIGN CAPABLE	
ADDITION	21		INSPECTION DELEGATION	
APP-IV	4		SPECIAL REQUIREMENTS FOR ELECTRICAL AND ELECTRONIC ITEMS	
CORE CAP	HD		ACTUATORS/RELAYS, ELECTRICAL	
CORE CAP	KA		ELECTRICAL ASSEMBLY (COMPLEX)	
CORE CAP	KB		ELECTRICAL ASSEMBLY (SIMPLE) SWITCHES/TRANSFORMERS	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	ZA	X	MISCELLANEOUS	RESTRICTED TO MOTORS, SYNCHROS, AND RESOLVERS.
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: North Carolina

FLEET READINESS CENTER EAST
PSC BOX 8021
CHERRY POINT, NC 28533-0021
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000479550*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0	X	MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: North Carolina

TRIUMPH ACTUATION SYSTEMS, LLC
4520 HAMPTON RD
CLEMMONS, NC 27012
USA

CONTACT: *CARL MILNER*
PHONE: *336-714-1329*
FAX: *9197669040*
E-MAIL: *cfmilner@triumphgroup.com*

SUPPLIER CODE: *0000449202*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
ADDITION	28		APPROVED SUB-TIER DELEGATION PROGRAM	
CORE CAP	HH		STRAPS/TENSION, MAIN ROTOR, TIE-BAR	
CORE CAP	JH		VALVES	
CORE CAP	JI		PUMPS	
CORE CAP	ZG		HYDRAULIC ACTUATORS/UNITS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled if P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: North Carolina

FIRSTMARK AEROSPACE
1176 TELECOM DRIVE
CREEDMOOR, NC 27522
USA

CONTACT: *Brandon Nevels*
PHONE: *919-956-4397*
FAX: *919-682-3786*
E-MAIL: *bnevels@firstmarkaerospace.com*

SUPPLIER CODE: *0000424312*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	KA		ELECTRICAL ASSEMBLY (COMPLEX)	
CORE CAP	KB		ELECTRICAL ASSEMBLY (SIMPLE) SWITCHES/TRANSFORMERS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: North Carolina

MSC INDUSTRIAL SUPPLY CO
525 Harbour Place Dr
Davidson, NC 28036
USA

CONTACT: *CARL GRUMMONS*
PHONE: *817-590-2637*
FAX: *8175900296*
E-MAIL: *branchfwo@mscdirect.com*

SUPPLIER CODE: *0000475905*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: North Carolina

PUROLATOR FACET INC
8439 TRIAD DR
GREENSBORO, NC 27409
USA

CONTACT: *JOSH KERSEY*
PHONE: *336-217-3836*
FAX: *3366684452*
E-MAIL: *josh.kersey@purolator-facet.com*

SUPPLIER CODE: *0000476879* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
ADDITION	21		INSPECTION DELEGATION	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
CORE CAP	HE1		FILTERS, FLUID/AIR	
CORE CAP	HI		CONNECTORS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: North Carolina

ORO MANUFACTURING CO
5000 STITT ST
MONROE, NC 28110
USA

CONTACT: *CHARLENE PIGG*
PHONE: *704-283-2186*
FAX: *704-283-0269*
E-MAIL: *engineering@oromfg.com*

SUPPLIER CODE: *0000477421* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	17		DIRECT SHIP AUTHORIZATION	
ADDITION	20		DESIGN CAPABLE	
CORE CAP	SA	X	SHEET METAL ASSEMBLIES (COMPLEX)	RESTRICTED TO 205-072-701-013 ONLY
CORE CAP	TD		SEAT ASSEMBLIES (PILOT, COPILOT, TROOP)	
CORE CAP	ZA	X	MISCELLANEOUS	RESTRICTED TO 205-070-793-001 ONLY.
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: North Carolina

THE TIMKEN COMPANY
1510 US 221
SOUTH RUTHERFORDTON, NC 28139
USA

CONTACT: *BRANDON SANE*
PHONE: *828-286-1438*
FAX: *603-443-5202*
E-MAIL: *steven.brandon.sane@timken.com*

SUPPLIER CODE: *0000476486*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
APP-II	2	X	SPECIAL REQUIREMENTS FOR ANTI-FRICTION BEARING	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	ZL		BEARINGS (ANTI-FRICTION) QPS-109	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: North Carolina

NATIONAL PEENING
1902 WEINIG ST
STATESVILLE, NC 28677
USA

CONTACT: *CHUCK ANASTAS*
PHONE: *704-872-0113*
FAX:
E-MAIL: *chuck.anastas@sintoamerica.com*

SUPPLIER CODE: *0000426643*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4409	QG1		SHOT PEENING, METHOD I	
4409	QG2		SHOT PEEN, METHOD II	
AMS2	QG3		SHOT PEENING, COMPUTERIZED METHOD (AMS2432)	MACHINE #100 AND #101 ONLY
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: North Carolina

MACHINE SPECIALTIES INC
6511 FRANZ WARNER PARKWAY
WHITSETT, NC 27377-9215
USA

CONTACT: *CHRISSY FLOWERS*
PHONE: *336-603-1919*
FAX: *336 603-1920*
E-MAIL: *christina.flowers@machspec.com*

SUPPLIER CODE: *0000479125* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4001	PA		ANODIZE CHROMIC ACID	
4006	PB		CADMIUM PLATE	
4007	QJ1		PASSIVATION, PROCEDURE I	
4012	MJ		THERMAL FIT ASSEMBLY	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4162	ZM1		INSTALLATION AND RETENTION OF BEARINGS THROUGH STAKING	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4310	QI		APPLICATION OF SOLID FILM LUBRICANT	
4312	PI		SELECTIVE BRUSH CADMIUM PLATING	
4352	PH1H		SECTION II, METHOD V - BRUSH-ON ACID TREATMENT	
4352	PH4D		SECTION V, METHOD IV - DRY ABRASIVE BLASTING	
4352	PH4F		SECTION VI, METHOD III - BRUSH-ON ACID TREATMENT	
4352	PH7B	X	SECTION XI - NON-METALLIC MATERIALS	RESTRICTED TO SECTION 2.2 AND 2.7.1 (G. HAATAJA 9/9/2015)
4352	PH8		SECTION XII, MISCELLANEOUS	
4387	PD3		HARD ANODIZE (PTFE, TFE SEALED)	
4387	PD1		HARD ANODIZE	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4408	AT	X	BONDING MACHINED PARTS	RESTRICTED TO PART NUMBER 540-011-153-017.
4409	QG1		SHOT PEENING, METHOD I	
4446	AL	X	BONDING, COMPOSITE	RESTRICTED TO SYSTEM XIII ONLY.
4465	QL1		FLUIDIZED OR ELECTRO-STATIC EPOXY POWDER COATING (BPS 4465,TYPE I)	
4467	IO		HARDNESS TESTING	
4528	KR	X	ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	ELECTRICAL BONDING AND GROUNDING IS RESTRICTED TO METHOD III AND V ONLY (G. HAATAJA 3/28/2016)
4548	QO		HIGH INTERFERANCE FIT BUSHING INSTALLATION FOR FATIGUE LIFEIMPROVEMENT	
4555	PM		THIN SULFURIC ACID ANODIZE	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

4558	QU		INSTALLATION OF NUT PLATES UTILIZING COLD EXPANSION	
4570	RP	X	INSTALLATION OF ADHESIVE BONDED FASTENERS ON COMPOSITE AND METALLIC STRUCTURES	RESTRICTED TO METAL SUBSTRATES ONLY.
4592	IUID2		IUID: DOT PEEN	
4592	IUID1		IUID: LABEL / NAMEPLATE	
4594	ZM2		RETENTION OF BEARINGS UTILIZING RETAINING COMPOUNDS	
4595	RFID	X	RFID: TAG	LIMITED TO CODESOURCE IN DENTON, TX. MACHINE SPECIALTIES MAY NOT CHANGE ENCODED TAG SUPPLIERS WITHO
4600	SR3		STRESS RELIEF OF WELDED ASSEMBLIES - METHOD III	
4600	SR5		THERMAL STRAIGHTENING OF WELDED ASSEMBLIES – METHOD B	
AMS2	QG3		SHOT PEENING, COMPUTERIZED METHOD (AMS2432)	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	CIP: WP 88 REV F (5/31/2018), CHECKLIST: FORM 40-9-1 REV D (6/1/2018)
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	APPROVED SAMPLING PLAN: QP 35 APPENDIX B - INSPECTION BLUE CARD REV Q

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: North Carolina

FENWAL SAFETY SYSTEMS DIV OF KIDDE
4200 AIRPORT DR NW
WILSON, NC 27896
USA

CONTACT: *COURTNEY RASCOE*
PHONE: *252-293-7219*
FAX: *252-246-7181*
E-MAIL: *courtney.rascoe@collins.com*

SUPPLIER CODE: *0000478300*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	KB		ELECTRICAL ASSEMBLY (SIMPLE) SWITCHES/TRANSFORMERS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: North Carolina

KIDDE AEROSPACE
4200 AIRPORT DR, NW
WILSON, NC 27896-9643
USA

CONTACT: *CHRIS GEORGOULIAS*
PHONE: *252-293-7331*
FAX:
E-MAIL: *chris.georgoulias@utas.utc.com*

SUPPLIER CODE: *0000478355*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
CORE CAP	HN		FIRE EXTINGUISHERS, AIRCRAFT	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: North Dakota

TECHNOLOGY APPLICATIONS GRP
810 S 48TH ST
GRAND FORKS, ND 58201
USA

CONTACT: *AXEL WHITNEY*
PHONE: *701-746-1818*
FAX: *7017461910*
E-MAIL: *awhitney@tagnite.com*

SUPPLIER CODE: *0000429839*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4596	QZ1		ANODIC TREATMENT OF MAGNESIUM - TAGNITE	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6	X	CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	NO FLIGHT SAFETY
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: North Dakota

MID-AMERICA AEROTECH, INC.
159 8TH AVENUE NW
WEST FARGO, ND 58078-1047
USA

CONTACT: *DIXIE CALLAHAN*
PHONE: *701-282-7782*
FAX: *701-282-4041*
E-MAIL: *dixie@midamericaaviation.com*

SUPPLIER CODE: *0000483688*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Ohio

MEGGITT AIRCRAFT BRAKING SYSTEMS
1204 MASSILLON ROAD
AKRON, OH 44306
USA

CONTACT: *AMY HILL*
PHONE: *859-936-3748*
FAX: *330-796-9805*
E-MAIL: *Amy.Hill@meggitt.com*

SUPPLIER CODE: *0000477229*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Ohio

GODFREY & WING LLC
220 CAMPUS DRIVE
Aurora, OH 44202
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000489798* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4432	QD		IMPREGNATION	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Ohio

PARKER HANNIFIN CORP AIRCRAFT WHEEL
1160 CENTER RD
AVON, OH 44011
USA

CONTACT: *CARMEN PELLEGRINO*
PHONE: *440-937-1221*
FAX: *440-937-5409*
E-MAIL: *carmen.pellegrino@parker.com*

SUPPLIER CODE: *0000477451*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Ohio

CUTTING DYNAMICS INC
980 JAYCOX RD
AVON, OH 44011-1352
USA

CONTACT: *ADAM KOESTLER*
PHONE: *440-249-4150 ...*
FAX: *440-937-4742*
E-MAIL: *akoestler@cuttingdynamics.com*

SUPPLIER CODE: *0000473124*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ	X	THERMAL FIT ASSEMBLY	RESTRICTED TO APPLICATIONS THAT DO NOT REQUIRE STRESS RELIEF AND DO NOT REQUIRE HEATING OF ANY PARTS
4139	XA4	X	HT ALL ALUM ALLOY SERIE LESS THAN .100 IN, INCLUDE 2024 NOTLESS THAN .036 IN (INCLUDE XA1,XA2,XA3)	RESTRICTED TO AGING 6XXX ALUMINUM ALLOYS ONLY
4139	XA7	X	HOT STRAIGHTENING OF ALUMINUM ALLOY	
4403	AQ	X	BONDING, ADHESIVE, EPOXY-BASED	APPROVED FOR PREP AND BOND OF AL, TI, NYLON, RUBBER, AND BUFFER PADS (HAND SAND ONLY).
4462	SN2		FORMING TITANIUM SHEET - HOT FORMING	
4462	SN1		FORMING TITANIUM SHEET - COLD FORMING	
4462	SN2		FORMING TITANIUM SHEET - HOT FORMING	
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL TESTING ONLY
4570	RP	X	INSTALLATION OF ADHESIVE BONDED FASTENERS ON COMPOSITE AND METALLIC STRUCTURES	RESTRICTED TO NUTPLATE BONDING ONLY. NOT APPROVED FOR NUTPLATE REMOVAL
CORE CAP	BB		TOOLING (SMALL WELDMENTS)	
CORE CAP	BC		TOOLING (LARGE DIES, DRILL JIGS, FIXTURES)	
CORE CAP	BD		TOOLING (SMALL DIES, DRILL JIGS, FIXTURES)	
CORE CAP	BH		TOOLING (LARGE 5-AXIS)	
CORE CAP	SA		SHEET METAL ASSEMBLIES (COMPLEX)	
CORE CAP	SB		SHEET METAL ASSEMBLIES (SIMPLE)	
CORE CAP	SC		SHEET METAL DETAILS	
CORE CAP	SG		FORMING, SPINNING	
CORE CAP	TB		TUBE BENDING	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Ohio

WODIN INC
5441 PERKINS RD
BEDFORD HEIGHTS, OH 44146
USA

CONTACT: *ANN MARIE MYERS*
PHONE: *440-469-4222*
FAX: *440-439-7560*
E-MAIL: *amm@wodin.com*

SUPPLIER CODE: *0000432474*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4017	DA6	X	FORGING LOW ALLOY STEEL, UPSETTER	RESTRICTED TO INDUCTION HEATING
4017	DD6	X	FORGING TOOL STEEL, UPSETTER	RESTRICTED TO INDUCTION HEATING
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Ohio

VOSS INDUSTRIES, LLC
1000 West Bagley Road
Berea, OH 44017
USA

CONTACT: *JEFF HODGE*
PHONE: *216-716-7497*
FAX:
E-MAIL: *JHodge@vossind.com*

SUPPLIER CODE: *0000431804*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Ohio

DEARBORN INC
678 FRONT ST
BEREA, OH 44017
USA

CONTACT: *MARK ROMELFANGER*
PHONE: *440-234-1353*
FAX:
E-MAIL: *mromelfanger@dearborninc.com*

SUPPLIER CODE: *0000483939*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Ohio

METAL IMPROVEMENT CO
11131 LUSCHEK DR
BLUE ASH, OH 45241
USA

CONTACT: *BRIAN BROWN*
PHONE: *513-489-6484*
FAX: *51348964 99*
E-MAIL: *brian.brown@cwst.com*

SUPPLIER CODE: *0000400335*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4409	QG1	X	SHOT PEENING, METHOD I	RESTRICTED TO MACHINES 1011, 1014, 1017, 1021, 1022, 1026 (I.D.), 1031, 1032, 1033, 1038, 1046, 1051
4409	QG2	X	SHOT PEEN, METHOD II	RESTRICTED TO MACHINES 1012, 1013, 1027 (I.D.), 1043, 1049,& 1051.
AMS2	QG3		SHOT PEENING, COMPUTERIZED METHOD (AMS2432)	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Ohio

NORTH JACKSON SPECIALTY STEEL
2058 S BAILEY RD
Bridgeville, OH 44451
USA

CONTACT: *ALISSA FIORETTO*
PHONE: *716-366-1000*
FAX: *905-319-3432*
E-MAIL: *a.fioretto@univstainless.com*

SUPPLIER CODE: *0000483652* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Ohio

GRIND ALL INC.
1113 INDUSTRIAL PARKWAY N.
BRUNSWICK, OH 44212
USA

CONTACT: *HENRY MATOUSEK*
PHONE: *330-220-1600*
FAX: *330-220-1640*
E-MAIL: *hank@grindall.com*

SUPPLIER CODE: *0000478920*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0	X	MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Ohio

CANTON DROP FORGE & MFG CO
4575 Southway St SW
CANTON, OH 44706
USA

CONTACT: *Craig Barnthson*
PHONE: *817-280-5191-N/A*
FAX: *330-477-2046*
E-MAIL: *cbarnthson@bellflight.com*

SUPPLIER CODE: *0000476642*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4017	DA3		FORGING LOW ALLOY STEEL, HAMMER	
4017	DA8		FORGING LOW ALLOY STEEL, OPEN FRAME	
4017	DD3		FORGING TOOL STEEL, HAMMER	
4017	DD8		FORGING TOOL STEEL, OPEN FRAME	
4017	DE3		FORGING CORROSION RESISTANT & PH STEEL, HAMMER	
4017	DE8		FORGING CORROSION RESISTANT & PH STEEL, OPEN FRAME	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4467	IO	X	HARDNESS TESTING	RESTRICTED TO BRINELL AND MICRO HARDNESS INSPECTION ONLY.
APP-III	3	X	SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
APP-VI	6	X	CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	LG	X	LAB, METALLOGRAPHY (CAPA, ONLY, REF. QPS-104)	
CORE CAP	LH	X	LAB, MICROHARDNESS TEST. (BPS 4467, REF. QPS-104)	
CORE CAP	XL	X	HEAT TREAT STEEL (MIL-H-6875)	RESTRICTED TO FCE OF09
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Ohio

L-3 COM ELECTRODYNAMICS INC BOTH PO
3975 McMann Rd
Cincinnati, OH 45245
USA

CONTACT: *MARITZA RIVERA*
PHONE: *513-943-2287*
FAX: *847-660-1885*
E-MAIL: *Maritza.Rivera@L3T.com*

SUPPLIER CODE: *0000477325*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0	X	MEETS MIN SQRM	RESTRICTED TO PN 212-075-369-001 & 212-075-399-001

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Ohio

ACUREN TEST INC
502 W CRESENTVILLE RD
CINCINNATI, OH 45246
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000481525* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4424	IG1		IMMERSION ULTRASONIC INPECTON	
4424	IG4		CONTACT ULTRASONIC INSPECTION	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Ohio

CTL AEROSPACE
5616 SPELLMIRE DR
CINCINNATI, OH 45246
USA

CONTACT: *BILL SCHMIDT*
PHONE: *513-870-6780*
FAX:
E-MAIL: *bschmidt@ctlaerospace.com*

SUPPLIER CODE: *0000405999*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4352	PH7B	X	SECTION XI - NON-METALLIC MATERIALS	
4403	AQ	X	BONDING, ADHESIVE, EPOXY-BASED	
4449	AE3		BONDED STRUCTURES, FLAT, HI-TEMP BPS 4449	
4469	EE		PLASTICS, COMPRESSION MOLDED	
4511	AM2		LAMINATE COMPOSITE STRUCTURES	
4512	AM1		PROCESSING SPECIFICATION FOR 250 F.DEGREE TO 325 F.DEGREE CURE LAMINATE COMPOSITE STRUCTURES	
4514	MN		MACHINING, DRILLING & TRIMMING CARBON FIBER COMPOSITES	
4523	AM5		SANDWICH COMPONENTS USING POLYMETHACRYLIC IMIDE FOAM CORE	
ADDITION	21		INSPECTION DELEGATION	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Ohio

HOWMET AEROSPACE INC.
1600 HARVARD AVE
CLEVELAND, OH 44105
USA

CONTACT: *BOB ZIMMERLY*
PHONE: *216-641-4393*
FAX: *216-641-5345*
E-MAIL: *robert.zimmerly@howmet.com*

SUPPLIER CODE: *0000475827* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4017	DB2		FORGING ALUMINUM, HYDRAULIC PRESS	
4017	DB4		FORGING ALUMINUM, MECHANICAL PRESS	
4089	IB4		INSPECTION, FLUORESCENT PENETRANT (POST-EMULSIFIED) CASTINGS/FORGINGS; INCLUDES IB2.	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4139	LJ	X	LAB INTERGRANULAR CORROSION TESTING (ASTM G 110, REF QPS-104)	RESTRICTED TO LOT TESTING ONLY AND ARE NOT APPROVED TO PERFORM PROTOTYPE EVALUATIONS
4139	XA2		HEAT TREATMENT OF ALUMINUM ALLOY THICKER THAN .100 INCH (INCLUDE FORGINGS & XA1)	
4389	QE11		PREPENETRANT ETCH OF WROUGHT ALUMINUM ALLOYS BPS 4389	
4399	ID		INSPECTION, ULTRASONIC, OF FORGINGS & WROUGHT STOCK (MIL-STD-2154)	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO	X	HARDNESS TESTING	
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	IL		INSPECTION, FINAL DIMENSIONAL LAY-OUT APPROVAL (QPS-104)	
CORE CAP	LA	X	LAB, ROOM TEMP. TENSILE TESTING (ASTM E8, REF. QPS-104)	RESTRICTED TO LOT TESTING ONLY AND ARE NOT APPROVED TO PERFORM PROTOTYPE EVALUATIONS
CORE CAP	LG	X	LAB, METALLOGRAPHY (CAPA, ONLY, REF. QPS-104)	RESTRICTED TO LOT TESTING ONLY AND ARE NOT APPROVED TO PERFORM PROTOTYPE EVALUATIONS
CORE CAP	LK	X	LAB, STRESS CORROSION TESTING (ASTM G44, REF. QPS-104)	RESTRICTED TO LOT TESTING ONLY AND ARE NOT APPROVED TO PERFORM PROTOTYPE EVALUATIONS
SQRM	0		MEETS MIN SQRM	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Ohio

WHITCRAFT (CLEVELAND)
23555 EUCLID AVE, STE 106
CLEVELAND, OH 44117-0187
USA

CONTACT: *AMANDA POLZER*
PHONE: *216-692-5455*
FAX: *2166925540*
E-MAIL: *apolzer@whitcraftgroup.com*

SUPPLIER CODE: *0000476388*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4017	DA4		FORGING LOW ALLOY STEEL, MECHANICAL PRESS	
4017	DA6		FORGING LOW ALLOY STEEL, UPSETTER	
4017	DB4		FORGING ALUMINUM, MECHANICAL PRESS	
4017	DB6		FORGING ALUMINUM, UPSETTER	
4017	DC4		FORGING TITANIUM (EXCEPT 10-2-3 ALLOY), MECHANICAL PRESS	
4017	DC6		FORGING TITANIUM (EXCEPT 10-2-3 ALLOY), UPSETTER	
4017	DD4		FORGING TOOL STEEL, MECHANICAL PRESS	
4017	DD6		FORGING TOOL STEEL, UPSETTER	
4017	DE4		FORGING CORROSION RESISTANT & PH STEEL, MECHANICAL PRESS	
4017	DE6		FORGING CORROSION RESISTANT & PH STEEL, UPSETTER	
4017	DN4		FORGING 10-2-3 TITANIUM, MECHANICAL PRESS	
4017	DN6		FORGING 10-2-3 TITANIUM, UPSETTER	
4140	XI		HEAT TREAT MAR-AGING AND PH STEELS, SECT. 4	
4389	QE2		CHEMICAL MILLING LOW ALLOY STEELS	
4389	QE3		CHEMICAL MILLING STAINLESS AND HIGH ALLOY STEELS	
4389	QE5		CHEMICAL MILLING OF TITANIUM	
4389	QE6		CHEMICAL MILLING FORGINGS	
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	IL	X	INSPECTION, FINAL DIMENSIONAL LAY-OUT APPROVAL (QPS-104)	#281 INSPECTOR MARK BLOUGH APPROVED
CORE CAP	XL		HEAT TREAT STEEL (MIL-H-6875)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Ohio

ELEMENT MATERIALS TECHNOLOGY
5405 SCHAAF ROAD
CLEVELAND, OH 44131
USA

CONTACT: *ANDREW KEARNS*
PHONE: *216-525-8045*
FAX: *2165241459*
E-MAIL: *Andrew.Kearns@Element.com*

SUPPLIER CODE: *0000472208*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4139	LJ	X	LAB INTERGRANULAR CORROSION TESTING (ASTM G 110, REF QPS-104)	RESTRICTED TO INTERGRANULAR CORROSION TESTING ONLY. NO HT CAPABILITY.
4431	LW		TESTING OF WELD SAMPLES	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO		HARDNESS TESTING	
ADDITION	70		NADCAP AC7004 / ISO 17025	ISO 17025 ACCREDITTED LAB
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
APP-VI	6	X	CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	RESTRICTED TO 212-010-311-101 & 212-010-311-107. CIP: SP 230 REV 3, CHECKLIST: CGF Q028 REV 0
CORE CAP	LA		LAB, ROOM TEMP. TENSILE TESTING (ASTM E8, REF. QPS-104)	
CORE CAP	LB		LAB, ELEVATED TEMP. TENSILE TESTING (ASTM E21, REF. QPS-104)	
CORE CAP	LC		LAB, STRESS RUPTURE TESTING (ASTM E139/E292 REF. QPS-104)	
CORE CAP	LD		LAB, IMPACT TESTING (ASTM E23, REF. QPS-104)	
CORE CAP	LE		LAB, FATIGUE TESTING (ASTM E466, REF. QPS-104)	
CORE CAP	LF		LAB, FRACTURE TOUGHNESS DETERMINATION (ASTM E399, REF. QPS-104)	
CORE CAP	LG		LAB, METALLOGRAPHY (CAPA, ONLY, REF. QPS-104)	
CORE CAP	LH		LAB, MICROHARDNESS TEST. (BPS 4467, REF. QPS-104)	
CORE CAP	LK		LAB, STRESS CORROSION TESTING (ASTM G44, REF. QPS-104)	
CORE CAP	LL		LAB, WET CHEM. ANALYSIS (AMS 2350, REF QPS-104)	
CORE CAP	LM		LAB, QUANTITATIVE SPECTRO (AMS 2350, REF. QPS-104)	
CORE CAP	LN		LAB, HYDROGEN ANALYSIS (CAPABILITY ONLY, REF. QPS-104)	
CORE CAP	LO		LAB, NITROGEN ANALYSIS (CAPABILITY ONLY REF. QPS-104)	
CORE CAP	LP		LAB, OXYGEN ANALYSIS (CAPABILITY ONLY REF. QPS-104)	
CORE CAP	LQ		LAB, BORON ANALYSIS (CAPABILITY ONLY REF. QPS-104)	
SQRM	0		MEETS MIN SQRM	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Ohio

Parker Engineered Materials Group
6035 Parkland Blvd
Cleveland, OH 44124
USA

CONTACT: *DANA ORTEGA*
PHONE: *801-972-3000*
FAX: *800-233-3900*
E-MAIL: *DANA.ORTEGA@PARKER.COM*

SUPPLIER CODE: *0000477261*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	RA		RUBBER, MOLDED (SEALS, BOOTS, ETC.)	
CORE CAP	RB		RUBBER, DIE CUT PRODUCTS (GASKETS, SHEET)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Ohio

PARKER HANNIFIN CORPORATION
6035 Parkland Blvd
Cleveland, OH 44124
USA

CONTACT: *ALICIA CARRASCO*
PHONE: *949-851-3475*
FAX: *239-304-1085*
E-MAIL: *acarrasco@parker.com*

SUPPLIER CODE: *0000477632*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
ADDITION	FAR21		"Rebuild or Alter Supplier Designed Product to Approved Data	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	ZA	X	MISCELLANEOUS	CODE ZA IS RESTRICTED TO FUEL CAP ASSYS & ADAPTERS.
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Ohio

GENERAL METAL HEAT TREATING INC
941 ADDISON ROAD
CLEVELAND, OH 44103
USA

CONTACT: *KATIE CHURCHIN*
PHONE: *216-391-0886*
FAX: *2163910890*
E-MAIL: *katie@generalmetalheat.com*

SUPPLIER CODE: *0000400234*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4140	XB		HEAT TREAT LOW ALLOY STEEL, SEC. 2	
4140	XI		HEAT TREAT MAR-AGING AND PH STEELS, SECT. 4	
4467	IO		HARDNESS TESTING	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	CIP: D.CONTROLLED PARTS, SPECIAL CONTROL MEASURES, CHECKLIST: D. CONTROLLED PARTS AUDIT CHECKLIST
CORE CAP	XL		HEAT TREAT STEEL (MIL-H-6875)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Ohio

SIFCO FORGE GROUP
970 E 64TH ST
CLEVELAND, OH 44103
USA

CONTACT: *ANGIE POLENZ*
PHONE: *216-881-8600 X14*
FAX:
E-MAIL: *APolenz@sifco.com*

SUPPLIER CODE: *0000477699*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4007	QJ2		PASSIVATION, PROCEDURE II	
4017	DA3		FORGING LOW ALLOY STEEL, HAMMER	
4017	DA6		FORGING LOW ALLOY STEEL, UPSETTER	
4017	DA8		FORGING LOW ALLOY STEEL, OPEN FRAME	
4017	DC3		FORGING TITANIUM(EXCEPT 10-2-3 ALLOY), HAMMER	
4017	DC6		FORGING TITANIUM (EXCEPT 10-2-3 ALLOY), UPSETTER	
4017	DD3		FORGING TOOL STEEL, HAMMER	
4017	DD6		FORGING TOOL STEEL, UPSETTER	
4017	DE3		FORGING CORROSION RESISTANT & PH STEEL, HAMMER	
4017	DE6		FORGING CORROSION RESISTANT & PH STEEL, UPSETTER	
4017	DN3		FORGING 10-2-3 TITANIUM, HAMMER	
4017	DN4		FORGING 10-2-3 TITANIUM, MECHANICAL PRESS	
4017	DN6		FORGING 10-2-3 TITANIUM, UPSETTER	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB4		INSPECTION, FLUORESCENT PENETRANT (POST-EMULSIFIED) CASTINGS/FORGINGS; INCLUDES IB2.	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4140	XI	X	HEAT TREAT MAR-AGING AND PH STEELS, SECT. 4	RESTRICTED TO FCE'S 3555, 807 FOR SOLUTION HT AND FCD'S 2063, 5781 FOR PRECIP. HARDEN, CODE
4212	XF	X	HEAT TREAT TITANIUM	3555(+-25F) AGING:2063,2157,3555,5781,5782,8001(+-15F) BETASOLUTION TREATING: 3555(+-25F) CODE: XI
4389	QE6	X	CHEMICAL MILLING FORGINGS	LIMITED TO LOW ALLOY, STANLESS/CORROSION RESISTANT AND TITANIUM ALLOYS
4467	IO		HARDNESS TESTING	
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	CIP: QP-055 REV D, 8/7/2019 CHECKLIST: QA-FM-035 REV NC, 8/7/2019 APPROVED
APP-VIII	8		DIGITAL DESIGN MEDIA CONTROL AND USE REQUIREMENTS	
CORE CAP	IL	X	INSPECTION, FINAL DIMENSIONAL LAY-OUT APPROVAL (QPS-104)	APPROVED INSPECTOR # 83 MARK WANDERSLEBAN CODE: QE6 IS LIMITED TO CHEMICAL MILLING OF LOW ALLOY, ST
CORE CAP	XL		HEAT TREAT STEEL (MIL-H-6875)	
CORE CAP	XM	X	HEAT TREAT TITANIUM (MIL-H-81200)	3555(+-25F) AGING:2063,2157,3555,5781,5782,8001(+-15F) BETASOLUTION TREATING: 3555(+-25F) CODE: XI

Uncontrolled

SQRM	0	MEETS MIN SQRM

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Ohio

COLUMBUS JACK
2222 S THIRD ST
COLUMBUS, OH 43207-2402
USA

CONTACT: *JOE CULLER*
PHONE: *567-703-8969*
FAX:
E-MAIL: *jculler@tronair.com*

SUPPLIER CODE: *0000476688*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	HP		GROUND SUPPORT EQUIPMENT, SIMPLE	
CORE CAP	HQ		GROUND SUPPORT EQUIPMENT (COMPLEX)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Ohio

AUTO-VALVE INC
1707 GUENTHER RD
DAYTON, OH 45417
USA

CONTACT: *AMIE NAPIER*
PHONE: *937-529-2012*
FAX: *937-854-3039*
E-MAIL: *napiera@autovalve.com*

SUPPLIER CODE: *0000424481* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	16		SPC / ALTERNATE SAMPLING	
ADDITION	16		SPC / ALTERNATE SAMPLING	
ADDITION	20		DESIGN CAPABLE	
ADDITION	20		DESIGN CAPABLE	
ADDITION	21		INSPECTION DELEGATION	
ADDITION	21		INSPECTION DELEGATION	
APP-VII	7		SUPPLIER INSPECTION DELEGATION PROGRAM	
APP-VII	7		SUPPLIER INSPECTION DELEGATION PROGRAM	
CORE CAP	JH		VALVES	
CORE CAP	JH		VALVES	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Ohio

PREMIER AEROSPACE GROUP LLC DBA
2127 TROY ST
DAYTON, OH 45404-2162
USA

CONTACT: *HARRY WATSON*
PHONE: *937-233-8300*
FAX:
E-MAIL: *hbwatson@randmachine.com*

SUPPLIER CODE: *0000408266*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4098	NB		BRAZING, SILVER	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL HARDNESS ONLY
4508	NK		RESISTANCE WELDING OF OIL JET SCREENS	
ADDITION	20		DESIGN CAPABLE	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	MG		MACHINING (SPECIAL TYPE)	
CORE CAP	NI		WELDING, SEAM, MIL-W-6858	
CORE CAP	SB		SHEET METAL ASSEMBLIES (SIMPLE)	
CORE CAP	SC		SHEET METAL DETAILS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Ohio

GLOBE MOTORS, INC.
2275 STANLEY AVE
DAYTON, OH 45404
USA

CONTACT: *DANI DARNELL*
PHONE: *(937) 229-8549*
FAX: *9374611017*
E-MAIL: *dani.darnell@alliedmotion.com*

SUPPLIER CODE: *0000476949*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
CORE CAP	HD		ACTUATORS/RELAYS, ELECTRICAL	
CORE CAP	JI		PUMPS	
CORE CAP	KB		ELECTRICAL ASSEMBLY (SIMPLE) SWITCHES/TRANSFORMERS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Ohio

INDUSTRIAL GRINDING INC
2306 ONTARIO AVE
DAYTON, OH 45414
USA

CONTACT: *Jerry Duff*
PHONE: *937-277-6579*
FAX: *9372774536*
E-MAIL: *jduff@industrialgrinding.com*

SUPPLIER CODE: *0000471478* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	ZA		MISCELLANEOUS	
SQRM	0	X	MEETS MIN SQRM	
SQRM	0	X	MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Ohio

LORD CORPORATION
4644 Wadsworth Rd
Dayton, OH 45414
USA

CONTACT: *ARMIN SELIMOVIC*
PHONE: *814-868-4675*
FAX: *8144547445*
E-MAIL: *armin.selimovic@parker.com*

SUPPLIER CODE: *0000477231*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4007	QJ1		PASSIVATION, PROCEDURE I	
4012	MJ		THERMAL FIT ASSEMBLY	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4162	ZM1		INSTALLATION AND RETENTION OF BEARINGS THROUGH STAKING	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4310	QI		APPLICATION OF SOLID FILM LUBRICANT	
4312	PI		SELECTIVE BRUSH CADMIUM PLATING	
4357	AAD	X	REMOVAL OF ORGANIC FINISHES TYPE IV	RESTRICTED TO CLOSE CABINET CLASS 1 PLASTIC MEDIA BLASTING ONLY.
4384	QC		PHOSPHATIZING OF METALS	
4445	ME		MACHINING (ROLLED THREADS)	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4456	QH	X	ANTI-FRETTING TREATMENT FOR TITANIUM ALLOYS	RESTRICTED TO TOUCH UP ANTIFRETTING TREATMENT
4465	QL1		FLUIDIZED OR ELECTRO-STATIC EPOXY POWDER COATING (BPS 4465,TYPE I)	
4467	IO		HARDNESS TESTING	
ADDITION	18		DELEGATED MRB AUTHORITY	
ADDITION	20		DESIGN CAPABLE	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	HH		STRAPS/TENSION, MAIN ROTOR, TIE-BAR	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	RA		RUBBER, MOLDED (SEALS, BOOTS, ETC.)	
CORE CAP	ZN		BEARINGS (ELASTOMERIC) QPS-102	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	

SQRM	0	MEETS MIN SQRM

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Ohio

PROJECTS UNLIMITED INC
6300 SAND LAKE RD
DAYTON, OH 45414
USA

CONTACT: *ANDREA BROERMAN*
PHONE: *937-918-2279*
FAX: *9379182241*
E-MAIL: *broerman@pui.com*

SUPPLIER CODE: *0000411305*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4352	PH7B		SECTION XI - NON-METALLIC MATERIALS	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4439	KQ		SOLDERING OF ELECTRICAL AND ELECTRONIC EQUIPMENT, GENERAL REQUIREMENTS.	
4458	AP		STRUCTURAL ADHESIVE BONDING USING INTERMEDIATE -HIGH PERFORM SUPPORTED AND UNSUPPORTED ADHESIVE FILM	
4495	QP	X	CONFORMAL COATING	RESTRICTED TO AR COATING
4528	KR		ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	
4592	IUID1		IUID: LABEL / NAMEPLATE	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
APP-IV	4		SPECIAL REQUIREMENTS FOR ELECTRICAL AND ELECTRONIC ITEMS	
CORE CAP	BPN	X	DISTRIBUTOR PROVIDING BHT PART NUMBERED ITEMS MANUFACTURED BY BHT APPROVED SOURCES.	RESTRICTED TO DETAIL PART NUMBERS OF CURRENTLY OR PREVIOUSLY AWARDED TOP LEVEL ASSEMBLY PART NUMBERS
CORE CAP	KA		ELECTRICAL ASSEMBLY (COMPLEX)	
CORE CAP	KB		ELECTRICAL ASSEMBLY (SIMPLE) SWITCHES/TRANSFORMERS	
CORE CAP	KN		ELECTROSTATIC DISCHARGE CONTROL PROGRAM (DOD-STD-1686A)	
CORE CAP	KO		SOLDERING TECHNOLOGY (MIL-STD-2000A REQUIREMENTS)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Ohio

MDF ENTERPRISES LLC UNIVERSAL TOOL
821 HALL AVENUE
DAYTON, OH 45404
USA

CONTACT: *KATIE CURTIS*
PHONE: *937-222-4608-15*
FAX: *937-222-4600*
E-MAIL: *curtisk@universal-systems.net*

SUPPLIER CODE: *0000436701*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	13		SUB-CONTRACT TOOLING	
ADDITION	20	X	DESIGN CAPABLE	
APP-VI	6	X	CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	BC		TOOLING (LARGE DIES, DRILL JIGS, FIXTURES)	
CORE CAP	BD		TOOLING (SMALL DIES, DRILL JIGS, FIXTURES)	
CORE CAP	BF		TOOLS, SERVICE	
CORE CAP	BG		TOOL CASTINGS	
CORE CAP	HP		GROUND SUPPORT EQUIPMENT, SIMPLE	
CORE CAP	HQ		GROUND SUPPORT EQUIPMENT (COMPLEX)	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Ohio

MATERION
14710 W. Portage River South Rd
Elmore, OH 43416
USA

CONTACT: *LAURA KEARSEY*
PHONE: *216-692-3041*
FAX:
E-MAIL: *Laura.Kearsey@materion.com*

SUPPLIER CODE: *0000487943* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Ohio

PARKER HANNIFIN CORPORATION FLUID
711 TAYLOR STREET
ELYRIA, OH 44035
USA

CONTACT: *ASHLEY STUHLDREHER*
PHONE: *440-284-6228*
FAX: *440-322-6094*
E-MAIL: *ashley.stuhldreher@parker.com*

SUPPLIER CODE: *0000477447*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4592	IUID1		IUID: LABEL / NAMEPLATE	
ADDITION	20		DESIGN CAPABLE	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	FAA CERT # HO5R916M LIMITED INSTRUMENT/LIMITED ACCESSORY
CORE CAP	JH		VALVES	
CORE CAP	JI		PUMPS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Ohio

LEAR ROMEC
PO BOX 4014
ELYRIA, OH 44036
USA

CONTACT: *CHELSEA LEE*
PHONE: *425-895-4030*
FAX: *4402840221*
E-MAIL: *CHELSEA.LEE@CREANEAE.COM*

SUPPLIER CODE: *0000477202*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
CORE CAP	JI		PUMPS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Ohio

H.C. STARCK SOLUTIONS EUCLID LLC
21801 Tungsten Rd.|
Euclid, OH 44117
USA

CONTACT: *ALYSSA NGUYEN*
PHONE: *602-632-3628*
FAX: *617-630-5979*
E-MAIL: *alyssa.nguyen@hcstarcksolutions.com*

SUPPLIER CODE: *0000477186* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	SM		FORMING, SINTERED PARTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Ohio

Bodycote IMT Inc.
443 EAST HIGH STREET
LONDON, OH 43140-9501
USA

CONTACT: *Craig Barnthson*
PHONE: *817-280-5191-N/A*
FAX: *270-365-0101*
E-MAIL: *cbarnthson@bellflight.com*

SUPPLIER CODE: *0000479329*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4531	QT		HOT ISOSTATIC PRESSING OF CASTINGS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Ohio

Element Materials Technology
6840 LAKE ABRAM DR
MIDDLEBURG HTS, OH 44130
USA

CONTACT: *GARY WHITE*
PHONE: *4402433311*
FAX: *2162433379*
E-MAIL: *gwhite@orbitndt.com*

SUPPLIER CODE: *0000400457*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	
4089	IB4		INSPECTION, FLUORESCENT PENETRANT (POST-EMULSIFIED) CASTINGS/FORGINGS; INCLUDES IB2.	
4089	QE10		PREPENETRANT ETCH OF WROUGHT ALUMINUM ALLOYS BPS 4089	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4399	ID		INSPECTION, ULTRASONIC, OF FORGINGS & WROUGHT STOCK (MIL-STD-2154)	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Ohio

AERO FLUID PRODUCTS
313 GILLETT ST
PAINESVILLE, OH 44077
USA

CONTACT: *ALBERT TAS*
PHONE: *440-392-6641*
FAX:
E-MAIL: *atas@aerofp.com*

SUPPLIER CODE: *0000476361* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	JH		VALVES	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Ohio

AERO FLUID PRODUCTS DBA DUKES AEROS
313 GILLETT ST.
PAINESVILLE, OH 44077
USA

CONTACT: *AUSTIN GAULT*
PHONE: *440-352-2556*
FAX:
E-MAIL: *agault@aerofp.com*

SUPPLIER CODE: *0000406296*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
ADDITION	21		INSPECTION DELEGATION	
CORE CAP	JH		VALVES	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Ohio

ALLEN AIRCRAFT PRODUCTS INC
6168 WOODBINE
RAVENNA, OH 44266
USA

CONTACT: *BRANDON BROWN*
PHONE: *330-296-9621 ...*
FAX: *3302965532*
E-MAIL: *brandonb@allenaircraft.com*

SUPPLIER CODE: *0000475776*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	JH		VALVES	
CORE CAP	JI		PUMPS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Ohio

LITE METALS COMPANY
700 N WALNUT ST
RAVENNA, OH 44266
USA

CONTACT: *PAULA JAROSZ*
PHONE: *330-296-6110*
FAX: *330-296-8637*
E-MAIL: *paula@litemetals.com*

SUPPLIER CODE: *0000441339* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	
4139	XA8		AGING ONLY OF ALL ALLOYS	AGE ALUMINUM CASTINGS TO T6
4163	CA		CASTINGS, SAND (ALUMINUM)	
4163	CB		CASTINGS, SAND (MAGNESIUM)	
4163	CJ	X	CASTINGS (HI STRENGTH ALUM. PREM.QUAL.	REQUIRES ENGINEERING CONCURRENCE PRIOR TO PLACEMENT
4163	CZ	X	CASTINGS (COMPLETE BY FOUNDRY)	RESTRICTED TO P/NS 205-031-247-001/-002
4309	IF1		INSPECTION, RADIOGRAPHIC	
4309	IF2	X	INSPECTION, RADIOGRAPHIC (FINAL INSP.REF. QPS-104) MUST BE ACCOMPLISHED BY BHTI-APPROVED INTERPRETER	APPROVED INTERPRETER IS #150 BRIAN SAVAGE, #109 MIKE SPARROW
4389	QE7		PRE PENETRANT ETCH ALUMINUM	
4467	IO	X	HARDNESS TESTING	
4470	NJ4		WELDING (IN-PROCESS, CASTINGS) MAGNESIUM AZ91/AZ92/ZE41	
APP-I	1	X	SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	OFFLOAD APPROVAL RESTRICTED TO THE 214-040-411-001C FOR RE-TARGETING ONLY.
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	IL		INSPECTION, FINAL DIMENSIONAL LAY-OUT APPROVAL (QPS-104)	
CORE CAP	LA	X	LAB, ROOM TEMP. TENSILE TESTING (ASTM E8, REF. QPS-104)	APPROVAL TO TEST CAST BARS (INCLUDING MAP, MAC, MAF CASTINGS)
CORE CAP	LM		LAB, QUANTITATIVE SPECTRO (AMS 2350, REF. QPS-104)	
CORE CAP	QM		CHROME PICKLE TREATMENT (TYPE I) MIL-M-3171	
CORE CAP	XG		HEAT TREAT MAGNESIUM, MIL-M-6857	
SQRM	0		MEETS MIN SQRM	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Ohio

SAINT-GOBAIN PERFORMANCE PLASTICS
31500 SOLON ROAD
SOLON, OH 44139
USA

CONTACT: *CHERYL PARKER*
PHONE: *330-593-1435*
FAX: *330-296-7955*
E-MAIL: *cheryl.parker@saint-gobain.com*

SUPPLIER CODE: *0000483382*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4528	KR		ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	AUDITED 8-8-16 DSLATTON
ADDITION	20		DESIGN CAPABLE	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Ohio

AERO CONTROLEX
4223 MONTICELLO BLVD
SOUTH EUCLID, OH 44121
USA

CONTACT: *BRIAN FYFE*
PHONE: *216-923-3743*
FAX:
E-MAIL: *bfyfe@aerocontrolex.com*

SUPPLIER CODE: *0000477086*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	HK		CONTROLS, MECHANICAL (STICK ASSYS)	
CORE CAP	JH		VALVES	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Ohio

FALLS FILTRATION TECHNOLOGIES INC
115 East Steels Corners Rd
Stow, OH 44224
USA

CONTACT: *ANDY BLAIR*
PHONE: *330-388-0288*
FAX: *330-928-0122*
E-MAIL: *ablair@fallsfti.com*

SUPPLIER CODE: *0000475703*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL HARDNESS TESTING
ADDITION	20		DESIGN CAPABLE	
CORE CAP	HE1		FILTERS, FLUID/AIR	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Ohio

LEE'S GRINDING INC.
15620 FOLTZ PARKWAY
STRONGSVILLE, OH 44149
USA

CONTACT: *BILL GOOCH*
PHONE: *440-572-4610 x10*
FAX: *440-572-2411*
E-MAIL: *bill@leesgrinding.com*

SUPPLIER CODE: *0000473383*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MG		MACHINING (SPECIAL TYPE)	
CORE CAP	MG		MACHINING (SPECIAL TYPE)	
SQRM	0		MEETS MIN SQRM	
SQRM	0		MEETS MIN SQRM	
SQRM	ACS		APPROVED CLASSIFIED SUBTIER	
SQRM	ACS		APPROVED CLASSIFIED SUBTIER	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Ohio

GOODRICH CORP AIRCRAFT WHEELS &
101 WACO
TROY, OH 45373-3872
USA

CONTACT: *BECKY SIVON*
PHONE: *9374403224*
FAX: *9374403831*
E-MAIL: *BECKY.SIVON@UTAS.UTC.COM*

SUPPLIER CODE: *0000476950*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Ohio

AMERICAN ADVANCED ASSEMBLIES
37 HAROLDS WAYS
TROY, OH 45373
USA

CONTACT: *CHRIS HUFFORD*
PHONE: *937-552-9393*
FAX:
E-MAIL: *chufford@aaassemblies.com*

SUPPLIER CODE: *0000487764*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4439	KQ	X	SOLDERING OF ELECTRICAL AND ELECTRONIC EQUIPMENT, GENERAL REQUIREMENTS.	RESTRICTED TO HAND SOLDERING ONLY.
APP-IV	4		SPECIAL REQUIREMENTS FOR ELECTRICAL AND ELECTRONIC ITEMS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Ohio

PRECISION GEAR LLC
1900 MIDWAY DR
TWINSBURG, OH 44087
USA

CONTACT: *JERRY KEARNS*
PHONE: *234-212-3441*
FAX: *3304870618*
E-MAIL: *JEREMY.KEARNS@REXNORD.COM*

SUPPLIER CODE: *0000484189*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Ohio

SAFRAN POWER USA, LLC
8380 DARROW RD
TWINSBURG, OH 44087-2329
USA

CONTACT: *ADAM BRUGMANN*
PHONE: *330-487-2010*
FAX: *3309951118*
E-MAIL: *adam.brugmann@safrangroup.com*

SUPPLIER CODE: *0000477235*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	12		SUPPLIER DESIGNED COMPUTER SOFTWARE	
ADDITION	20	X	DESIGN CAPABLE	
APP-VI	6	X	CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Ohio

GOODRICH DE-ICING AND SPECIALTY
1555 CORPORATE WOODS PARKWAY
UNIONTOWN, OH 44685
USA

CONTACT: *ANDREA ZAMPELLI*
PHONE: *330-374-2131*
FAX: *3303742137*
E-MAIL: *andrea.zampelli@collins.com*

SUPPLIER CODE: *0000478328*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4424	IG5	X	TAP HAMMER INSPECTION	LIMITED TO TAP INSPECTION OF TAIL ROTOR HEATER BLANKET TO ABRASION STRIPS.
4424	IG4	X	CONTACT ULTRASONIC INSPECTION	APPROVED TO PERFORM RESONANCE ULTRASONIC INSPECTION AT THE ABOVE FACILITY PROVIDED;1.GARY WHITE OF O
4424	IG7		INFRARED/THERMAL IMAGING	
ADDITION	20		DESIGN CAPABLE	
CORE CAP	RA		RUBBER, MOLDED (SEALS, BOOTS, ETC.)	
CORE CAP	RB		RUBBER, DIE CUT PRODUCTS (GASKETS, SHEET)	
CORE CAP	RC		RUBBER FLOATS, LIFERAFTS	
CORE CAP	ZA		MISCELLANEOUS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Ohio

GRIMES AEROSPACE COMPANY
550 STATE ROUTE 55
URBANA, OH 43078
USA

CONTACT: *AISHWARYARAYKAR RAYKAR*
PHONE: *779-585-3955*
FAX: *6022313618*
E-MAIL: *AISHWARYARAYKAR.RAYKAR@Honeywell.com*

SUPPLIER CODE: *0000478295*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
APP-IV	4	X	SPECIAL REQUIREMENTS FOR ELECTRICAL AND ELECTRONIC ITEMS	
CORE CAP	KA		ELECTRICAL ASSEMBLY (COMPLEX)	
CORE CAP	KB		ELECTRICAL ASSEMBLY (SIMPLE) SWITCHES/TRANSFORMERS	
CORE CAP	KD		ELECTRICAL INSTRUMENTS	
CORE CAP	KN		ELECTROSTATIC DISCHARGE CONTROL PROGRAM (DOD-STD-1686A)	
CORE CAP	KO		SOLDERING TECHNOLOGY (MIL-STD-2000A REQUIREMENTS)	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Ohio

GE AVIATION SYSTEMS LLC
740 E NATIONAL RD
VANDALIA, OH 45377
USA

CONTACT: *Ken Turner*
PHONE: *937-415-0276*
FAX: *6162417858*
E-MAIL:

SUPPLIER CODE: *0000477210*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4439	KQ		SOLDERING OF ELECTRICAL AND ELECTRONIC EQUIPMENT, GENERAL REQUIREMENTS.	
ADDITION	20		DESIGN CAPABLE	
CORE CAP	HJ		CONTROLS, REGULATORS, ELECTRICAL	
CORE CAP	KA		ELECTRICAL ASSEMBLY (COMPLEX)	
CORE CAP	KB		ELECTRICAL ASSEMBLY (SIMPLE) SWITCHES/TRANSFORMERS	
CORE CAP	KN		ELECTROSTATIC DISCHARGE CONTROL PROGRAM (DOD-STD-1686A)	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Ohio

AL-FE HEAT TREATING - OHIO, INC
979 SEVILLE ROAD
WADSWORTH, OH 44281
USA

CONTACT: *BRYAN FRASURE*
PHONE: *330-336-0211*
FAX: *330-336-0910*
E-MAIL: *bryan.frasure@aalberts-st.us*

SUPPLIER CODE: *0000485230*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4139	XA1		HEAT TREATMENT OF ALUMINUM ALLOY CASTINGS.	
4139	XA2		HEAT TREATMENT OF ALUMINUM ALLOY THICKER THAN .100 INCH (INCLUDE FORGINGS & XA1)	
4139	XA8		AGING ONLY OF ALL ALLOYS	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL AND BRINELL TESTING ONLY.
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Ohio

TITANIUM METALS CORPORATION
4832 Richmond Rd Suite # 100
Warrensville Heights, OH 44128
USA

CONTACT: *FRANK TAYLOR*
PHONE: *740-537-5676*
FAX:
E-MAIL: *frank.taylor@timet.com*

SUPPLIER CODE: *0000408917*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4017	DC8		FORGING TITANIUM (EXCEPT 10-2-3 ALLOY), OPEN FRAME	
4017	DN8		FORGING 10-2-3 TITANIUM, OPEN FRAME	
4399	ID		INSPECTION, ULTRASONIC, OF FORGINGS & WROUGHT STOCK (MIL-STD-2154)	
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	DR		FORMING TITANIUM (P/N ITEMS)	
CORE CAP	DT		FORMING OF TITANIUM PLATE & BILLET	
CORE CAP	DV		WROUGHT PROD. FORMS, NONFERROUS (P/N ITEMS)	
CORE CAP	LA		LAB, ROOM TEMP. TENSILE TESTING (ASTM E8, REF. QPS-104)	
CORE CAP	LG		LAB, METALLOGRAPHY (CAPA, ONLY, REF. QPS-104)	
CORE CAP	LN		LAB, HYDROGEN ANALYSIS (CAPABILITY ONLY, REF. QPS-104)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Oklahoma

APEX ENGINEERING INTERNATIONAL, LLC
414 CHAMBER LOOP DR
ADA, OK 74820
USA

CONTACT: *BRANDON CHILDS*
PHONE: *316-977-8116*
FAX: *3162623118*
E-MAIL: *Brandon.Childs@HMdunn.com*

SUPPLIER CODE: *0000478010*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4182	QB2		CHEMICAL FILM TREATMENT, CLASS 3	
4339	MK1		MACHINING OF HONEYCOMB CORE, ALUMINUM	
4339	MK2		MACHINING OF HONEYCOMB CORE,NON-METALLIC	
4352	PH1D		SECTION II, METHOD II - SULFURIC/SODIUM DICHROMATE ETCH	
4352	PH1G		SECTION II, METHOD IV - PHOSPHORIC ACID ANODIZE	
4352	PH1H		SECTION II, METHOD V - BRUSH-ON ACID TREATMENT	
4366	AI		BONDED REINFORCED FIBERGLAS STRUCTURES BPS 4366	
4383	AR		BONDING,LOW DENSITY INSERT MATERIAL WITH HONEYCOMB SANDWICHCONSTRUCTION	
4389	QE1		CHEMICAL MILLING ALUMINUM	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4408	AT		BONDING MACHINED PARTS	
4425	AS		BONDING, SPLICING HONEYCOMB CORES & INSTALLING INSERTS	
4437	AJ		BONDED REINFORCED FIBERGLAS STRUCTURES BPS 4437	
4458	AP		STRUCTURAL ADHESIVE BONDING USING INTERMEDIATE -HIGH PERFORM SUPPORTED AND UNSUPPORTED ADHESIVE FILM	
4460	AW		BOND.FAB.,STRUC.COMP. USING HI & INTER TEMP CURING UNI.DIR.FIBER REINF.EPOXY PRE-IMPREG.COMP.MATL.	
4511	AM2		LAMINATE COMPOSITE STRUCTURES	
4514	MN		MACHINING, DRILLING & TRIMMING CARBON FIBER COMPOSITES	
ADDITION	21		INSPECTION DELEGATION	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	SA		SHEET METAL ASSEMBLIES (COMPLEX)	
CORE CAP	SB		SHEET METAL ASSEMBLIES (SIMPLE)	
CORE CAP	SC		SHEET METAL DETAILS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Oklahoma

FLIGHT SAFETY INTERNATIONAL
700 N. 9th Street
BROKEN ARROW, OK 74012
USA

CONTACT: *ALAN SMITH*
PHONE: *918-259-3485*
FAX: *9182515597*
E-MAIL: *Alan.Smith@flightsafety.com*

SUPPLIER CODE: *0000413271* ***CLASS:*** *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZE		TRAINING UNITS	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Oklahoma

VALCO MANUFACTURING COMPANY
1009 Boren Rd
DUNCAN, OK 73533
USA

CONTACT: *BRENT ARMOR*
PHONE: *5802554300*
FAX:
E-MAIL: *brent@valcomfg.com*

SUPPLIER CODE: *0000431500* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4139	XA5		HEAT TREATMENT ALUM ALLOY 2024 LESS THAN .036 INCH (HAND/SPECIAL QUENCH)-(INCLUDES XA1,XA2,XA3,XA4)	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4453	IH2		INSPECTION, CONDUCTIVITY, OF 2024-T3, T4, T42 BARE AND PRIMED ALUMINUM ALLOY TUBING FOR HEAT TREAT	
4462	SN1		FORMING TITANIUM SHEET - COLD FORMING	
4462	SN4		CLEANING & DESCALING OF TITANIUM MATERIAL TO SECTION I	
4467	IO	X	HARDNESS TESTING	ROCKWELL HARDNESS ONLY.
ADDITION	27		CANADA CLASSIFIED	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	SB		SHEET METAL ASSEMBLIES (SIMPLE)	
CORE CAP	SC		SHEET METAL DETAILS	
CORE CAP	SK		FORMING, DROP HAMMER	
CORE CAP	XL	X	HEAT TREAT STEEL (MIL-H-6875)	STRESS RELIEVE, TEMPERING, AND PRECIPITATION HARDENING ONLY.
CORE CAP	ZA		MISCELLANEOUS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Oklahoma

MINGO AEROSPACE, LLC
11310 E 81st St N
OWASSO, OK 74055
USA

CONTACT: *MARK MERCER*
PHONE: *918-272-7371*
FAX: *918-272-1068*
E-MAIL: *mmercer@mingoaero.com*

SUPPLIER CODE: *0000487814*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4463	QK	X	DEPOSITION OF TUNGSTEN CARBIDE COATINGS	RESTRICTED TO HVOF
4551	QR		DEPOSITION OF CHROMIUM CARBIDE COATINGS	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Oklahoma

SAFRAN VENTILATION SYSTEMS OKLAHOMA
12037 N. HWY. 99
SEMINOLE, OK 74868
USA

CONTACT: *DAVE WYATT*
PHONE: *405-382-0731*
FAX: *405-382-0737*
E-MAIL: *Dave.wyatt@safrangroup.com*

SUPPLIER CODE: *0000401055*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Oklahoma

CND LLC
470739 HIGHWAY 51
STILWELL, OK 74960
USA

CONTACT: *BILLY BUTLER*
PHONE: *918-696-3151*
FAX: *918-797-2013*
E-MAIL: *billy.butler@cherokee-corp.com*

SUPPLIER CODE: *0000478240* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4182	QB2	X	CHEMICAL FILM TREATMENT, CLASS 3	RESTRICTED TO BRUSH METHOD FOR TOUCH-UP OF HARNESS CONNNECTORS. NOT AUDITED TO SPA FORM 1.19.4.
4439	KQ	X	SOLDERING OF ELECTRICAL AND ELECTRONIC EQUIPMENT, GENERAL REQUIREMENTS.	RESTRICTED TO HAND SOLDERING.
4528	KR	X	ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	RESTRICTED TO HARNESS TESTING AND IS NOT AUDITED TO SPA FORM 1.89.
APP-IV	4		SPECIAL REQUIREMENTS FOR ELECTRICAL AND ELECTRONIC ITEMS	
CORE CAP	KM		CABLE ASSEMBLIES, WIRING/DATA BUS HARNESSES	
CORE CAP	KN		ELECTROSTATIC DISCHARGE CONTROL PROGRAM (DOD-STD-1686A)	
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Oklahoma

M&M MANUFACTURING
13914 E Admiral Place, Suite A
TULSA, OK 74116
USA

CONTACT: *JEREMY VINSON*
PHONE: *539-999-8324*
FAX:
E-MAIL:

SUPPLIER CODE: *0000490337*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Oklahoma

HELICOMB INTERNATIONAL, INC.
1402 S 69TH E AVE
TULSA, OK 74112-6603
USA

CONTACT: *AUDREY CORTE*
PHONE: *918-576-7936*
FAX: *918-834-4451*
E-MAIL: *audrey.corte@pccairframe.com*

SUPPLIER CODE: *0000424724*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4182	QB2		CHEMICAL FILM TREATMENT, CLASS 3	
4328	AC		BONDED STRUCTURES, CONTOURED, HI TEMP ALSO INCLUDES BPSS 4408, 4448, 4449 AND 4520.	
4328	AE1		BONDED STRUCTURES, FLAT, HI-TEMP BPS 4328	
4339	MK1		MACHINING OF HONEYCOMB CORE, ALUMINUM	
4339	MK2	X	MACHINING OF HONEYCOMB CORE,NON-METALLIC	
4352	PH7B	X	SECTION XI - NON-METALLIC MATERIALS	CODE PH7B RESTRICTED TO 214-020-210-127.
4352	PH1D		SECTION II, METHOD II - SULFURIC/SODIUM DICHROMATE ETCH	
4352	PH1G		SECTION II, METHOD IV - PHOSPHORIC ACID ANODIZE	
4352	PH4E		SECTION VI, METHOD II - PHOSPHATE/FLUORIDE TREATMENT	
4364	AA		BONDING REINFORCED PLASTIC STRUCTURES	
4366	AI		BONDED REINFORCED FIBERGLAS STRUCTURES BPS 4366	
4383	AR		BONDING,LOW DENSITY INSERT MATERIAL WITH HONEYCOMB SANDWICHCONSTRUCTION	
4402	AH		BONDING MACHINED PARTS BPS 4402	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4408	AT		BONDING MACHINED PARTS	
4424	IG4		CONTACT ULTRASONIC INSPECTION	
4424	IG5		TAP HAMMER INSPECTION	
4425	AS		BONDING, SPLICING HONEYCOMB CORES & INSTALLING INSERTS	
4437	AJ		BONDED REINFORCED FIBERGLAS STRUCTURES BPS 4437	
4446	AL	X	BONDING, COMPOSITE	BPS 4446 IS RESTRICTED TO NOT BOND BUFFER OR ANTI-FRETTING PADS TO A SUBSTRATE.
4448	AE2		BONDED STRUCTURES, FLAT, HI-TEMP BPS 4448	
4449	AE3		BONDED STRUCTURES, FLAT, HI-TEMP BPS 4449	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4456	QH		ANTI-FRETTING TREATMENT FOR TITANIUM ALLOYS	
4458	AP		STRUCTURAL ADHESIVE BONDING USING INTERMEDIATE -HIGH PERFORM SUPPORTED AND UNSUPPORTED ADHESIVE FILM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

4460	AW	BOND.FAB.,STRUC.COMP. USING HI & INTER TEMP CURING UNI.DIR.FIBER REINF.EPOXY PRE-IMPREG.COMP.MATL.
4491	AY	BONDING, FABRICATION OF POLYAMIDE PREPREG. LAMINATED & HONEYCOMB SANDWICH STRUCTURES
4511	AM2	LAMINATE COMPOSITE STRUCTURES
4512	AM1	PROCESSING SPECIFICATION FOR 250 F.DEGREE TO 325 F.DEGREE CURE LAMINATE COMPOSITE STRUCTURES
4514	MN	MACHINING, DRILLING & TRIMMING CARBON FIBER COMPOSITES
4518	AM4	SANDWICH COMPOSITE STRUCTURES USING EPOXY RESIN IMPREGNATEDFABRIC AND UNIDIRECTIONAL TAPE
CORE CAP	LV1	TESTING OF 299-947-315 MATERIAL PER 299-947-299.
CORE CAP	LV2	TESTING OF 299-947-315 MATERIAL PER 299-947-399.
SQRM	0	MEETS MIN SQRM

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Oklahoma

WALDEN'S MACHINE LLC
3030 N. ERIE
TULSA, OK 74115
USA

CONTACT: *AMY WEIESENBACH*
PHONE: *918-836-6317 ...*
FAX: *918-836-5456*
E-MAIL: *Amy.Weiesnbach@pccairframe.com*

SUPPLIER CODE: *0000436268*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ	X	THERMAL FIT ASSEMBLY	
4162	ZM1	X	INSTALLATION AND RETENTION OF BEARINGS THROUGH STAKING	PERFORMING ROLL STAKING
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO	X	HARDNESS TESTING	
4548	QO		HIGH INTERFERANCE FIT BUSHING INSTALLATION FOR FATIGUE LIFEIMPROVEMENT	
4592	IUID1		IUID: LABEL / NAMEPLATE	
4595	RFID		RFID: TAG	
APP-VI	6	X	CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0	X	MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Oklahoma

SOUTHWEST UNITED INDUSTRIES, INC.
422 S ST LOUIS AVE
TULSA, OK 74120
USA

CONTACT: *BENJAMIN HARRIS*
PHONE: *918-587-4161*
FAX:
E-MAIL: *ben.harris@pccairframe.com*

SUPPLIER CODE: *0000425307*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4092	IC	X	INSPECTION, NITAL ETCH	DAVID SYBENGA, DERRICK UNGUREAN, JAMES LEIFERMAN EXP 08/08/2000000000000000000000000000000000000000000000000000000000000025
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4357	AAD		REMOVAL OF ORGANIC FINISHES TYPE IV	
4463	QK	X	DEPOSITION OF TUNGSTEN CARBIDE COATINGS	
4467	IO	X	HARDNESS TESTING	
4522	QX	X	DEPOSITION OF ALUMINUM BRONZE COATINGS	
4551	QR		DEPOSITION OF CHROMIUM CARBIDE COATINGS	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	LU1		HYDROGEN EMBRITTLEMENT TESTING	
CORE CAP	MG		MACHINING (SPECIAL TYPE)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Oklahoma

LIMCO AIREPAIR INC
5304 S LAWTON AVE
TULSA, OK 74107
USA

CONTACT: *ANDRE OP'T HOF*
PHONE: *336-209-7453*
FAX:
E-MAIL: *andreo@tat-technologies.com*

SUPPLIER CODE: *0000414499*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4592	IUID1		IUID: LABEL / NAMEPLATE	
ADDITION	20		DESIGN CAPABLE	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
CORE CAP	HX		OIL COOLERS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Oregon

SELMET INC
33992 SE Seven Mile Lane
ALBANY, OR 97322
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000413925* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	LEVEL II & III WATER WASHABLE FPI AVAILABLE
4163	CL1		CASTINGS, INVESTMENT (TITANIUM)	
4163	CZ		CASTINGS (COMPLETE BY FOUNDRY)	
4309	IF1		INSPECTION, RADIOGRAPHIC	
4309	IF2	X	INSPECTION, RADIOGRAPHIC (FINAL INSP.REF. QPS-104) MUST BE ACCOMPLISHED BY BHTI-APPROVED INTERPRETER	FINAL XRAY INTERPRETERS: JABIN GILLISPIE #210, JIM LITZIE #227, CRYSTEL WEIS #271
4389	QE9		PRE PENETRANT ETCH TITANIUM	
4470	NJ6		WELDING (IN-PROCESS,CASTINGS) TITANIUM 6-4 ALLOY	
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	LG		LAB, METALLOGRAPHY (CAPA, ONLY, REF. QPS-104)	
CORE CAP	LM		LAB, QUANTITATIVE SPECTRO (AMS 2350, REF. QPS-104)	
CORE CAP	XM		HEAT TREAT TITANIUM (MIL-H-81200)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Oregon

TI SQUARED TECHNOLOGIES
3900 WESTERN WAY
Albany, OR 97321
USA

CONTACT: *CADE BURCH*
PHONE: *541-367-2929*
FAX:
E-MAIL: *CBURCH@TISQUAREDTECH.COM*

SUPPLIER CODE: *0000487962* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-III	3	X	SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	CASTINGS
APP-III	3	X	SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	CASTINGS
APP-VI	6	X	CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	MAKES A CONTROLLED ITEM
APP-VI	6	X	CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	MAKES A CONTROLLED ITEM
SQRM	0		MEETS MIN SQRM	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Oregon

KITTYHAWK PRODUCTS OR LLC
301 S. REDWOOD
CANBY, OR 97013
USA

CONTACT: *MELISSA MARQUEZ-SILVA*
PHONE: *714-614-4623*
FAX:
E-MAIL: *melissa@kittyhawkinc.com*

SUPPLIER CODE: *0000488480*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4531	QT	X	HOT ISOSTATIC PRESSING OF CASTINGS	RESTRICTED TO ALUMINUM, TITANIUM, AND PH GRADE STEEL ONLY.NO MAGNESIUM WITHOUT TUS RE-SUBMISSION.
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Oregon

MEGGITT-OREGON INC.
2010 LAFAYETTE AVE
MCMINNVILLE, OR 97128
USA

CONTACT: *ALICIA HARVEY*
PHONE: *503-472-0045*
FAX: *503-472-0045*
E-MAIL: *alicia.harvey@meggitt.com*

SUPPLIER CODE: *0000456316* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
ADDITION	21		INSPECTION DELEGATION	
CORE CAP	RA		RUBBER, MOLDED (SEALS, BOOTS, ETC.)	
CORE CAP	RB		RUBBER, DIE CUT PRODUCTS (GASKETS, SHEET)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Oregon

OECO CORP
4607 S E INTL WAY
MILWAUKIE, OR 97222
USA

CONTACT: *TRAVIS FROST*
PHONE: *971-233-7384*
FAX: *5036536310*
E-MAIL: *travis.frost@meggitt.com*

SUPPLIER CODE: *0000461480*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	HJ		CONTROLS, REGULATORS, ELECTRICAL	
CORE CAP	JA		POWER SUPPLIES	
CORE CAP	KB		ELECTRICAL ASSEMBLY (SIMPLE) SWITCHES/TRANSFORMERS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Oregon

OECO, LLC
4607 SE INTERNATIONAL WAY
Milwaukie, OR 97222
USA

CONTACT: *ANN KREBS*
PHONE: *971-204-9729*
FAX: *8059638122*
E-MAIL: *ann.krebs@meggitt.com*

SUPPLIER CODE: *0000461410*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	HD		ACTUATORS/RELAYS, ELECTRICAL	
CORE CAP	HY		GENERATORS/ALTERNATORS	
CORE CAP	KA		ELECTRICAL ASSEMBLY (COMPLEX)	
CORE CAP	KB		ELECTRICAL ASSEMBLY (SIMPLE) SWITCHES/TRANSFORMERS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Oregon

MOTOR CONTROL TECHNOLOGY LLC
1045 S Industrial Parkway Suite 1
Newberg, OR 97132
USA

CONTACT: *HANS KEISLER*
PHONE: *831-359-6114*
FAX:
E-MAIL:

SUPPLIER CODE: *0000490790*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Oregon

ERICKSON INC.
5550 S. Macadam Ave
Portland, OR 97239
USA

CONTACT: *AMANDA MATHEWS*
PHONE: *541-665-7242*
FAX: *541-664-9592*
E-MAIL: *amathews@ericksoninc.com*

SUPPLIER CODE: *0000480381* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	
4089	IB4		INSPECTION, FLUORESCENT PENETRANT (POST-EMULSIFIED) CASTINGS/FORGINGS; INCLUDES IB2.	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4352	PH0		SECTION I, GENERAL	
4352	PH5A		SECTION VII, METHOD I - DRY ABRASIVE BLASTING	
4359	NE	X	WELDING, HELIARC OF STEEL	RESTRICTED TO WELDING ALLOY GROUP I, CARBON AND LOW ALLOY STEELS.
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4439	KQ	X	SOLDERING OF ELECTRICAL AND ELECTRONIC EQUIPMENT, GENERAL REQUIREMENTS.	RESTRICTED TO HAND SOLDERING ONLY OF WIRING HARNESSES AND CABLE ASSEMBLIES. DSLATTON
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO		HARDNESS TESTING	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
APP-IV	4		SPECIAL REQUIREMENTS FOR ELECTRICAL AND ELECTRONIC ITEMS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	KP	X	SOLDERING TECHNOLOGY (MIL-STD-2000A, RESTRICTED APPROVAL)	RESTRICTED TO HAND SOLDERING TO J-001.
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	MF		MACHINING (SCREW MACHINE DETAILS)	
CORE CAP	SB		SHEET METAL ASSEMBLIES (SIMPLE)	
CORE CAP	SC		SHEET METAL DETAILS	
SQRM	0		MEETS MIN SQRM	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Oregon

IMR KHA-PORTLAND
5687A SE INTERNATIONAL WY
PORTLAND, OR 97222-4645
USA

CONTACT: *ALEXIS PUERTA*
PHONE: *503-653-2904*
FAX: *503-653-9591*
E-MAIL: *alexis.puerta@imrtest.com*

SUPPLIER CODE: *0000411597* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4431	LW		TESTING OF WELD SAMPLES	
4431	LW		TESTING OF WELD SAMPLES	
4467	IO		HARDNESS TESTING	
4467	IO		HARDNESS TESTING	
APP-III	3	X	SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
APP-III	3	X	SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
CORE CAP	LA		LAB, ROOM TEMP. TENSILE TESTING (ASTM E8, REF. QPS-104)	
CORE CAP	LA		LAB, ROOM TEMP. TENSILE TESTING (ASTM E8, REF. QPS-104)	
CORE CAP	LB		LAB, ELEVATED TEMP. TENSILE TESTING (ASTM E21, REF. QPS-104)	
CORE CAP	LB		LAB, ELEVATED TEMP. TENSILE TESTING (ASTM E21, REF. QPS-104)	
CORE CAP	LC		LAB, STRESS RUPTURE TESTING (ASTM E139/E292 REF. QPS-104)	
CORE CAP	LC		LAB, STRESS RUPTURE TESTING (ASTM E139/E292 REF. QPS-104)	
CORE CAP	LD		LAB, IMPACT TESTING (ASTM E23, REF. QPS-104)	
CORE CAP	LD		LAB, IMPACT TESTING (ASTM E23, REF. QPS-104)	
CORE CAP	LG		LAB, METALLOGRAPHY (CAPA, ONLY, REF. QPS-104)	
CORE CAP	LG		LAB, METALLOGRAPHY (CAPA, ONLY, REF. QPS-104)	
CORE CAP	LH		LAB, MICROHARDNESS TEST. (BPS 4467, REF. QPS-104)	
CORE CAP	LH		LAB, MICROHARDNESS TEST. (BPS 4467, REF. QPS-104)	
CORE CAP	LL		LAB, WET CHEM. ANALYSIS (AMS 2350, REF QPS-104)	
CORE CAP	LL		LAB, WET CHEM. ANALYSIS (AMS 2350, REF QPS-104)	
CORE CAP	LM	X	LAB, QUANTITATIVE SPECTRO (AMS 2350, REF. QPS-104)	
CORE CAP	LM	X	LAB, QUANTITATIVE SPECTRO (AMS 2350, REF. QPS-104)	
CORE CAP	LN		LAB, HYDROGEN ANALYSIS (CAPABILITY ONLY, REF. QPS-104)	

CORE CAP	LN	LAB, HYDROGEN ANALYSIS (CAPABILITY ONLY, REF. QPS-104)
CORE CAP	LO	LAB, NITROGEN ANALYSIS (CAPABILITY ONLY REF. QPS-104)
CORE CAP	LO	LAB, NITROGEN ANALYSIS (CAPABILITY ONLY REF. QPS-104)
CORE CAP	LP	LAB, OXYGEN ANALYSIS (CAPABILITY ONLY REF. QPS-104)
CORE CAP	LP	LAB, OXYGEN ANALYSIS (CAPABILITY ONLY REF. QPS-104)
SQRM	0	MEETS MIN SQRM
SQRM	0	MEETS MIN SQRM

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Oregon

PCC SCHLOSSER
345 N E HEMLOCK
REDMOND, OR 97756
USA

CONTACT: *AMANDA YOUNESSIAN*
PHONE: *541-316-2640*
FAX: *541-504-3370*
E-MAIL: *Amanda.Younessian@pccstructurals.com*

SUPPLIER CODE: *0000477607*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	
4163	CL1		CASTINGS, INVESTMENT (TITANIUM)	
4163	CL2		CASTINGS, INVESTMENT, (TITANIUM) 299-947-364.	
4163	CZ		CASTINGS (COMPLETE BY FOUNDRY)	
4212	XF		HEAT TREAT TITANIUM	
4309	IF1A		DIGITAL/COMPUTED RADIOGRAPHY	
4309	IF1		INSPECTION, RADIOGRAPHIC	
4309	IF2	X	INSPECTION, RADIOGRAPHIC (FINAL INSP.REF. QPS-104) MUST BE ACCOMPLISHED BY BHTI-APPROVED INTERPRETER	
4389	QE9		PRE PENETRANT ETCH TITANIUM	
4470	NJ6		WELDING (IN-PROCESS,CASTINGS) TITANIUM 6-4 ALLOY	
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	IL	X	INSPECTION, FINAL DIMENSIONAL LAY-OUT APPROVAL (QPS-104)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	XM		HEAT TREAT TITANIUM (MIL-H-81200)	
SQRM	0		MEETS MIN SQRM	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Oregon

ATI CAST PRODUCTS, SALEM OPERATIONS
859 7TH STREET SW
SALEM, OR 97304
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000472784*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA

STATE: Pennsylvania

SPECIALTY RING PRODUCTS INC
2374 STATE RD
BENSALEM, PA 19020
USA

CONTACT: *ALEX JENNINGS*
PHONE: *215-245-7060*
FAX: *2152457065*
E-MAIL: *alex@specialtyring.com*

SUPPLIER CODE: *0000425965*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4017	DB5		FORGING ALUMINUM, RING MILL	
4017	DA5		FORGING LOW ALLOY STEEL, RING MILL	
4017	DC5		FORGING TITANIUM(EXCEPT 10-2-3 ALLOY), RING MILL	
4017	DD5		FORGING TOOL STEEL, RING MILL	
4017	DE5		FORGING CORROSION RESISTANT & PH STEEL, RING MILL	
4467	IO		HARDNESS TESTING	
ADDITION	21		INSPECTION DELEGATION	
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	IL	X	INSPECTION, FINAL DIMENSIONAL LAY-OUT APPROVAL (QPS-104)	
CORE CAP	XL		HEAT TREAT STEEL (MIL-H-6875)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled if P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Pennsylvania

HANNER INDUSTRIES INC
2520 FORD RD
BRISTOL, PA 19007
USA

CONTACT: *DENNIS LIOTTA*
PHONE: *215-785-5260*
FAX:
E-MAIL: *dl@hannerdhs.com*

SUPPLIER CODE: *0000407002* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	93		WAIVER TO REQUIRED CERTIFICATION / REGISTRATION	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0	X	MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Pennsylvania

LORD CORPORATION
124 GRANT ST
CAMBRIDGE SPRINGS, PA 16403-1014
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000484440*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
ADDITION	20		DESIGN CAPABLE	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Pennsylvania

ROBERT WOOLER CO
RT 152 LIMEKILN PIKE
DRESHER, PA 19025
USA

CONTACT: *FRED MEYER*
PHONE: *2155427600*
FAX: *2155420250*
E-MAIL:

SUPPLIER CODE: *0000400670*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4140	XB		HEAT TREAT LOW ALLOY STEEL, SEC. 2	
4140	XH		HEAT TREAT STAINLESS STEEL, SECT. 3	
4140	XI		HEAT TREAT MAR-AGING AND PH STEELS, SECT. 4	
4140	XJ		HEAT TREAT TOOL STEEL SECT. 5	
4467	IO	X	HARDNESS TESTING	
CORE CAP	XL		HEAT TREAT STEEL (MIL-H-6875)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled if P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Pennsylvania

LORD CORP
2455 Robinson Road
ERIE, PA 16509-4675
USA

CONTACT: *ALICIA MCLAUGHLIN*
PHONE: *877-275-5673 x66*
FAX:
E-MAIL: *alicia.mclaughlin@parker.com*

SUPPLIER CODE: *0000477230* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4007	QJ1		PASSIVATION, PROCEDURE I	
4012	MJ		THERMAL FIT ASSEMBLY	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4162	ZM1		INSTALLATION AND RETENTION OF BEARINGS THROUGH STAKING	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4310	QI		APPLICATION OF SOLID FILM LUBRICANT	
4312	PI		SELECTIVE BRUSH CADMIUM PLATING	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4456	QH	X	ANTI-FRETTING TREATMENT FOR TITANIUM ALLOYS	RESTRICTED TO TOUCH UP ANTIFRETTING TREATMENT. APPROVED OVENS: R106, R107, AND R341.
4465	QL1	X	FLUIDIZED OR ELECTRO-STATIC EPOXY POWDER COATING (BPS 4465,TYPE I)	RESTRICTED TO ELECTROSTATIC APPLICATION.
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL HARDNESS MEASUREMENT
4528	KR		ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	
4548	QO		HIGH INTERFERANCE FIT BUSHING INSTALLATION FOR FATIGUE LIFEIMPROVEMENT	
4574	RTM1		RESIN TRANSFER MOLDING OF BMI RESINS (CLASS I)	
4574	RTM2		RESIN TRANSFER MOLDING OF BMI RESINS (CLASS II)	
4592	IUID1		IUID: LABEL / NAMEPLATE	
4592	IUID2		IUID: DOT PEEN	
4595	RFID		RFID: TAG	
ADDITION	17		DIRECT SHIP AUTHORIZATION	
ADDITION	18		DELEGATED MRB AUTHORITY	
ADDITION	20		DESIGN CAPABLE	
ADDITION	28		APPROVED SUB-TIER DELEGATION PROGRAM	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	HH		STRAPS/TENSION, MAIN ROTOR, TIE-BAR	

CORE CAP	MA	MACHINING (ASSEMBLIES, LARGE)
CORE CAP	MB	MACHINING (ASSEMBLIES, SMALL)
CORE CAP	MC	MACHINING (DETAILS, LARGE)
CORE CAP	MD	MACHINING (DETAILS, SMALL)
CORE CAP	RA	RUBBER, MOLDED (SEALS, BOOTS, ETC.)
CORE CAP	ZB	SPRINGS
CORE CAP	ZN	BEARINGS (ELASTOMERIC) QPS-102
CORE CAP	ZZ	SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS
SQRM	0	MEETS MIN SQRM

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Pennsylvania

AMERICAN TINNING & GALVANIZING CO
552 WEST 12TH STREET
ERIE, PA 16501-1507
USA

CONTACT: *HENRY MOFFATT*
PHONE: *814-456-7053*
FAX: *814-459-3297*
E-MAIL: *hmoffatt@galvanizeit.com*

SUPPLIER CODE: *0000472684*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4001	PA		ANODIZE CHROMIC ACID	
4006	PB		CADMIUM PLATE	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4182	QB2		CHEMICAL FILM TREATMENT, CLASS 3	
4555	PM		THIN SULFURIC ACID ANODIZE	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	BVAR	X	BVAR APPROVAL AS LISTED	BVAR-FW-2017-224 BPS 4555
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Pennsylvania

MODERN INDUSTRIES INC
613 W 11TH ST
ERIE, PA 16512
USA

CONTACT: *THOMAS FEENEY*
PHONE: *8144558061*
FAX: *8144534382*
E-MAIL:

SUPPLIER CODE: *0000447966*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4140	XB		HEAT TREAT LOW ALLOY STEEL, SEC. 2	
4140	XH		HEAT TREAT STAINLESS STEEL, SECT. 3	
4140	XI		HEAT TREAT MAR-AGING AND PH STEELS, SECT. 4	
4467	IO		HARDNESS TESTING	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Pennsylvania

ERIE PLATING CO
656 W 12TH ST
ERIE, PA 16501
USA

CONTACT: *JOHN JOHNSON*
PHONE: *814-453-7531 ...*
FAX: *8144559103*
E-MAIL: *jjohnson@erieplating.com*

SUPPLIER CODE: *0000400221*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4001	PA		ANODIZE CHROMIC ACID	
4006	PB	X	CADMIUM PLATE	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4501	QQ		ELECTROPOLISHING OF METALS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Pennsylvania

TECH MET INC.
15 ALLEGHENY SQUARE
GLASSPORT, PA 15045
USA

CONTACT: *DAN SCHUTZER*
PHONE: *412-618-8277*
FAX:
E-MAIL: *dschutzer@techmetinc.com*

SUPPLIER CODE: *0000485372* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4389	QE3		CHEMICAL MILLING STAINLESS AND HIGH ALLOY STEELS	QUALIFIED FOR THREE TYPES (DEFINED BY TECH MET): TYPE 2, TYPE3, AND TYPE 5
4389	QE5		CHEMICAL MILLING OF TITANIUM	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Pennsylvania

EATON AEROSPACE
24 E GLENOLDEN AVE
GLENOLDEN, PA 19036
USA

CONTACT: *JESUS TESISTECO*
PHONE: *+52 622 165 2239*
FAX: *6105224900*
E-MAIL: *JesusETesisteco@eaton.com*

SUPPLIER CODE: *0000477748* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4098	NB	X	BRAZING, SILVER	RESTRICTED TO TORCH METHOD ONLY. SPA-941122 DEVIATION TO NB FOR VARIATION.
ADDITION	20		DESIGN CAPABLE	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
APP-IV	4		SPECIAL REQUIREMENTS FOR ELECTRICAL AND ELECTRONIC ITEMS	
CORE CAP	HE1		FILTERS, FLUID/AIR	
CORE CAP	HP		GROUND SUPPORT EQUIPMENT, SIMPLE	
CORE CAP	HS		INSTRUMENTS, MECHANICAL	
CORE CAP	KB		ELECTRICAL ASSEMBLY (SIMPLE) SWITCHES/TRANSFORMERS	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Pennsylvania

KAYDON RING & SEAL BOTH PO
20 INDUSTRIAL DRIVE
HANOVER, PA 17331
USA

CONTACT: *BRIAN BUCK*
PHONE: *140-547-7700 ...*
FAX: *410-576-9059*
E-MAIL: *bbuck@kaydon.com*

SUPPLIER CODE: *0000477168*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	JL		SEALS, LUBRICATING/COMPLEX/MAGNETIC	
CORE CAP	RB		RUBBER, DIE CUT PRODUCTS (GASKETS, SHEET)	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Pennsylvania

AMETEK AEROSPACE AND DEFENSE,
343 GODSHALL DR
HARLEYSVILLE, PA 19438
USA

CONTACT: *APRIL BROWN*
PHONE: *607-763-4725*
FAX: *2152571888*
E-MAIL: *april.brown@ametek.com*

SUPPLIER CODE: *0000475904*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	12		SUPPLIER DESIGNED COMPUTER SOFTWARE	
ADDITION	20		DESIGN CAPABLE	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
CORE CAP	HS		INSTRUMENTS, MECHANICAL	
CORE CAP	KB		ELECTRICAL ASSEMBLY (SIMPLE) SWITCHES/TRANSFORMERS	
CORE CAP	KD		ELECTRICAL INSTRUMENTS	
CORE CAP	KN		ELECTROSTATIC DISCHARGE CONTROL PROGRAM (DOD-STD-1686A)	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Pennsylvania

TYCO ELECTRONICS CORP,
P O BOX 3608
HARRISBURG, PA 17105
USA

CONTACT: *DARREN JONES*
PHONE: *316-755-6033*
FAX: *717-986-5918*
E-MAIL: *darren.jones@te.com*

SUPPLIER CODE: *0000476692* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	HE2		FILTERS, ELECTRONIC	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Pennsylvania

TE CONNECTIVITY CORPORATION
PO BOX 3608
HARRISBURG, PA 17105
USA

CONTACT: *CHERYL PINCI*
PHONE: *8005265076*
FAX: *717-986-5918*
E-MAIL: *cip1@tycoelectronics.com*

SUPPLIER CODE: *0000477008* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
ADDITION	21		INSPECTION DELEGATION	
CORE CAP	HD		ACTUATORS/RELAYS, ELECTRICAL	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Pennsylvania

LABORATORY TESTING INC
2331 TOPAZ DR
HATFIELD, PA 19440
USA

CONTACT: *DOMINIC POPP*
PHONE: *215-997-9080 ...*
FAX: *2152499656*
E-MAIL: *dpopp@labtesting.com*

SUPPLIER CODE: *0000412223*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4431	LW		TESTING OF WELD SAMPLES	
4467	IO		HARDNESS TESTING	
APP-III	3	X	SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
CORE CAP	LA		LAB, ROOM TEMP. TENSILE TESTING (ASTM E8, REF. QPS-104)	
CORE CAP	LB		LAB, ELEVATED TEMP. TENSILE TESTING (ASTM E21, REF. QPS-104)	
CORE CAP	LC		LAB, STRESS RUPTURE TESTING (ASTM E139/E292 REF. QPS-104)	
CORE CAP	LD		LAB, IMPACT TESTING (ASTM E23, REF. QPS-104)	
CORE CAP	LE		LAB, FATIGUE TESTING (ASTM E466, REF. QPS-104)	
CORE CAP	LF		LAB, FRACTURE TOUGHNESS DETERMINATION (ASTM E399, REF. QPS-104)	
CORE CAP	LG		LAB, METALLOGRAPHY (CAPA, ONLY, REF. QPS-104)	
CORE CAP	LH	X	LAB, MICROHARDNESS TEST. (BPS 4467, REF. QPS-104)	
CORE CAP	LK		LAB, STRESS CORROSION TESTING (ASTM G44, REF. QPS-104)	
CORE CAP	LL		LAB, WET CHEM. ANALYSIS (AMS 2350, REF QPS-104)	
CORE CAP	LM		LAB, QUANTITATIVE SPECTRO (AMS 2350, REF. QPS-104)	
CORE CAP	LN		LAB, HYDROGEN ANALYSIS (CAPABILITY ONLY, REF. QPS-104)	
CORE CAP	LO		LAB, NITROGEN ANALYSIS (CAPABILITY ONLY REF. QPS-104)	
CORE CAP	LP		LAB, OXYGEN ANALYSIS (CAPABILITY ONLY REF. QPS-104)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Pennsylvania

SOLAR ATMOSPHERES OF WESTERN PA INC
30 INDUSTRIAL RD
HERMITAGE, PA 16148
USA

CONTACT: *JUSTIN HOFFMAN*
PHONE: *866-982-0660 ...*
FAX:
E-MAIL: *justin@solaratm.com*

SUPPLIER CODE: *0000484690*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4140	XB		HEAT TREAT LOW ALLOY STEEL, SEC. 2	
4140	XH		HEAT TREAT STAINLESS STEEL, SECT. 3	
4140	XI		HEAT TREAT MAR-AGING AND PH STEELS, SECT. 4	
4140	XJ		HEAT TREAT TOOL STEEL SECT. 5	
4212	XF		HEAT TREAT TITANIUM	
4467	IO		HARDNESS TESTING	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Pennsylvania

PRECISION DEFENSE SERVICES INC
1 QUALITY WAY
IRWIN, PA 15642-4262
USA

CONTACT: *BILL KRAUSE*
PHONE: *724-863-1100*
FAX: *724-863-3308*
E-MAIL: *bakrause@pdsindustries.com*

SUPPLIER CODE: *0000428914*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ	X	THERMAL FIT ASSEMBLY	RESTR THRM FIT INSTL REQRNG COOLING METH ONLY, DON'T REQ HEAT OF PRTS OR STRESS RELIEF AFTR THRM FIT
4312	PI		SELECTIVE BRUSH CADMIUM PLATING	
4467	IO		HARDNESS TESTING	
4548	QO		HIGH INTERFERANCE FIT BUSHING INSTALLATION FOR FATIGUE LIFEIMPROVEMENT	
ADDITION	13		SUB-CONTRACT TOOLING	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	BA		TOOLING (LARGE WELDMENTS)	
CORE CAP	BB		TOOLING (SMALL WELDMENTS)	
CORE CAP	BJ		TOOLING (SMALL 5-AXIS)	
CORE CAP	BK		TOOLING (LARGE 3D INSPECTION)	
CORE CAP	BR		TOOLING (SMALL 5-AXIS NC MACHINE)	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Pennsylvania

EXTRUDE HONE LLC
235 INDUSTRY BLVD
IRWIN, PA 15642
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000450674*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-I	1	X	SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA

STATE: Pennsylvania

SPS TECHNOLOGIES INC
301 HIGHLAND AVE
JENKINTOWN, PA 19046
USA

CONTACT: *ADAM EYTH*
PHONE: *215-572-3257*
FAX:
E-MAIL: *aeyth@spstech.com*

SUPPLIER CODE: *0000477593*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20	X	DESIGN CAPABLE	
APP-VI	6	X	CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Pennsylvania

GREENE TWEED AND CO LLC
1684 S Broad St, PO Box 1307
Lansdale, PA 19446
USA

CONTACT: *Joe Froelich*
PHONE: *215-256-9521-...*
FAX: *267-649-7823*
E-MAIL: *jfroelich@gtweed.com*

SUPPLIER CODE: *0000476971*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	JL		SEALS, LUBRICATING/COMPLEX/MAGNETIC	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Pennsylvania

REX HEAT TREAT
951 W 8th Street
Lansdale, PA 19446
USA

CONTACT: *SPENCER FREUND*
PHONE: *1-800-220-4739*
FAX: *2158552028*
E-MAIL: *spencer.freund@rexht.com*

SUPPLIER CODE: *0000400587* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ	X	THERMAL FIT ASSEMBLY	
4139	XA4		HT ALL ALUM ALLOY SERIE LESS THAN .100 IN, INCLUDE 2024 NOTLESS THAN .036 IN (INCLUDE XA1,XA2,XA3)	
4140	XB		HEAT TREAT LOW ALLOY STEEL, SEC. 2	
4140	XH		HEAT TREAT STAINLESS STEEL, SECT. 3	
4140	XI		HEAT TREAT MAR-AGING AND PH STEELS, SECT. 4	
4212	XF		HEAT TREAT TITANIUM	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO		HARDNESS TESTING	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	VHT		HEAT TREATING WAIVER	
CORE CAP	XL		HEAT TREAT STEEL (MIL-H-6875)	
CORE CAP	XM		HEAT TREAT TITANIUM (MIL-H-81200)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Pennsylvania

LATROBE SPECIALTY STEEL LLC
2626 S LIGONIER
LATROBE, PA 15650-0031
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000477196*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZA	X	MISCELLANEOUS	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Pennsylvania

PETERS' HEAT TREATING INC
11010
Meadville, PA 16335
USA

CONTACT: *MARK KIMMEL*
PHONE: *814-333-1782*
FAX:
E-MAIL:

SUPPLIER CODE: *0000490223*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4139	XA2		HEAT TREATMENT OF ALUMINUM ALLOY THICKER THAN .100 INCH (INCLUDE FORGINGS & XA1)	
4139	XA6		HTALUM ALLOY, COLD STABILIZATION	
4140	XB		HEAT TREAT LOW ALLOY STEEL, SEC. 2	
4140	XH		HEAT TREAT STAINLESS STEEL, SECT. 3	
4140	XI		HEAT TREAT MAR-AGING AND PH STEELS, SECT. 4	
4140	XJ	X	HEAT TREAT TOOL STEEL SECT. 5	RESTRICTED TO OIL HARDENING STEELS WITH GREATER THAN 0.020" STOCK REMOVAL.
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4453	IH2		INSPECTION, CONDUCTIVITY, OF 2024-T3, T4, T42 BARE AND PRIMED ALUMINUM ALLOY TUBING FOR HEAT TREAT	
4467	IO		HARDNESS TESTING	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Pennsylvania

ACUTEC PRECISION MACHINING
13555 BROADWAY
MEADVILLE, PA 16335
USA

CONTACT: *MARY HOLLEY-SMITH*
PHONE: *8143362214*
FAX: *814-337-5675*
E-MAIL: *mholley@acutecprecision.com*

SUPPLIER CODE: *0000484017* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4007	QJ1		PASSIVATION, PROCEDURE I	
4012	MJ		THERMAL FIT ASSEMBLY	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4092	IC	X	INSPECTION, NITAL ETCH	RESTRICTED TO CHRIS WISE EXPIRING SEP 14, 2024.
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4310	QI		APPLICATION OF SOLID FILM LUBRICANT	
4352	PH7B		SECTION XI - NON-METALLIC MATERIALS	
4352	PH8		SECTION XII, MISCELLANEOUS	
4357	AAD		REMOVAL OF ORGANIC FINISHES TYPE IV	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4465	QL1		FLUIDIZED OR ELECTRO-STATIC EPOXY POWDER COATING (BPS 4465,TYPE I)	
4467	IO		HARDNESS TESTING	
4583	PAC		PASSIVATION- CITRIC ACID METHOD	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Pennsylvania

ACUTEC PRECISION AEROSPACE
13555 BROADWAY DRIVE
MEADVILLE, PA 16335
USA

CONTACT: *ALLEN SIMPSON*
PHONE: *814-336-2214*
FAX:
E-MAIL: *asimpson@acutecprecision.com*

SUPPLIER CODE: *0000433503* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4007	QJ1		PASSIVATION, PROCEDURE I	
4012	MJ		THERMAL FIT ASSEMBLY	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	TRANSFERRED FROM INACTIVE SUPPLIER CODE 484017 (NAME CHANGE)
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4092	IC	X	INSPECTION, NITAL ETCH	ADDED TO CORRECT A DELETION BY MISTAKE. RESTRICTED TO CHIRS WISE EXPIRING SEP 14, 2024
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	TRANSFERRED FROM INACTIVE SUPPLIER CODE 484017 (NAME CHANGE)
4310	QI		APPLICATION OF SOLID FILM LUBRICANT	TRANSFERRED FROM INACTIVE SUPPLIER CODE 484017 (NAME CHANGE)
4352	PH7B		SECTION XI - NON-METALLIC MATERIALS	
4352	PH8		SECTION XII, MISCELLANEOUS	
4357	AAD		REMOVAL OF ORGANIC FINISHES TYPE IV	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4465	QL1		FLUIDIZED OR ELECTRO-STATIC EPOXY POWDER COATING (BPS 4465,TYPE I)	
4467	IO		HARDNESS TESTING	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MA	X	MACHINING (ASSEMBLIES, LARGE)	RESTRICTED TO SIMPLE ASSY OF ROSAN/HELICOIL INSERTS AT THISTIME
CORE CAP	MB	X	MACHINING (ASSEMBLIES, SMALL)	RESTRICTED TO SIMPLE ASSY OF ROSAN/HELICOIL INSERTS AT THISTIME
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Pennsylvania

PARADIGM AEROSPACE
226 AIRPORT ROAD
Mount Pleasant, PA 15666
USA

CONTACT: *CARA EVANGELISTA*
PHONE: *724-887-4413 ...*
FAX: *7248873977*
E-MAIL: *carae@paradigm-aero.com*

SUPPLIER CODE: *0000477025*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	11	X	SUBCONTRACT WORK (CUSTOMIZING) ON BHTI AIRCRAFT (QPS 110)	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Pennsylvania

TRIUMPH CONTROLS INC
205 CHURCH RD
NORTH WALES, PA 19454
USA

CONTACT: *ANDREA MATICKA*
PHONE: *843-708-2850*
FAX: *215-699-2595*
E-MAIL: *amaticka@triumphgroup.com*

SUPPLIER CODE: *0000478474* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	17		DIRECT SHIP AUTHORIZATION	
ADDITION	20		DESIGN CAPABLE	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
CORE CAP	HK		CONTROLS, MECHANICAL (STICK ASSYS)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Pennsylvania

EHMKE MANUFACTURING COMPANY, INC.
4200 MACALESTER STREET
PHILADELPHIA, PA 19124
USA

CONTACT: *DANIEL NGUYEN*
PHONE: *215-324-4200*
FAX: *215-324-4210*
E-MAIL: *dnguyen@ehmkemfg.com*

SUPPLIER CODE: *0000479418*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	FA		UPHOLSTERY AND FABRICS (COMPLEX)	
CORE CAP	FB		UPHOLSTERY AND FABRICS (SIMPLE)	
CORE CAP	FC		UPHOLSTERY, VACUUM-FORMED (FOAM FILLED)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Pennsylvania

THE BOEING COMPANY
PO BOX 16858
PHILADELPHIA, PA 19142
USA

CONTACT: *ANDREW MORLANDO*
PHONE: *610-591-3429*
FAX: *6105915301*
E-MAIL: *andrew.j.morlando@boeing.com*

SUPPLIER CODE: *0000416013*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	BPN		DISTRIBUTOR PROVIDING BHT PART NUMBERED ITEMS MANUFACTURED BY BHT APPROVED SOURCES.	
CORE CAP	ZA		MISCELLANEOUS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Pennsylvania

HOWMET CASTINGS AND SERVICES, INC
201 Isabella Street
Pittsburgh, PA 15212
USA

CONTACT: *AMANDA FANNIN*
PHONE: *757-825-6810*
FAX: *757-896-3492*
E-MAIL: *Amanda.Fannin@howmet.com*

SUPPLIER CODE: *0000477062*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	
4089	IB4		INSPECTION, FLUORESCENT PENETRANT (POST-EMULSIFIED) CASTINGS/FORGINGS; INCLUDES IB2.	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4163	CL1		CASTINGS, INVESTMENT (TITANIUM)	
4163	CL2		CASTINGS, INVESTMENT, (TITANIUM) 299-947-364.	
4309	IF1		INSPECTION, RADIOGRAPHIC	
4309	IF2	X	INSPECTION, RADIOGRAPHIC (FINAL INSP.REF. QPS-104) MUST BE ACCOMPLISHED BY BHTI-APPROVED INTERPRETER	
4389	QE9		PRE PENETRANT ETCH TITANIUM	
4470	NJ6		WELDING (IN-PROCESS,CASTINGS) TITANIUM 6-4 ALLOY	
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	XM		HEAT TREAT TITANIUM (MIL-H-81200)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Pennsylvania

AGAPE PRECISION MANUFACTURING, LLC
320 Circle of Progress Drive
Pottstown, PA 19464
USA

CONTACT: *BRAD REINHART*
PHONE: *484-942-9309*
FAX:
E-MAIL:

SUPPLIER CODE: *0000489444*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Pennsylvania

HEXCEL CORPORATION
172 Industrial Park Rd
POTTSVILLE, PA 17901
USA

CONTACT: *ALEXANDER MARTZ*
PHONE: *570-429-1741*
FAX:
E-MAIL: *alexander.martz@hexcel.com*

SUPPLIER CODE: *0000477036*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4339	MK1		MACHINING OF HONEYCOMB CORE, ALUMINUM	
4339	MK2		MACHINING OF HONEYCOMB CORE,NON-METALLIC	
4408	AT	X	BONDING MACHINED PARTS	
4424	IG5	X	TAP HAMMER INSPECTION	
4424	IG6		HIGH INTENSITY LIGHT	
4425	AS		BONDING, SPLICING HONEYCOMB CORES & INSTALLING INSERTS	
4458	AP		STRUCTURAL ADHESIVE BONDING USING INTERMEDIATE -HIGH PERFORM SUPPORTED AND UNSUPPORTED ADHESIVE FILM	
4460	AW		BOND.FAB.,STRUC.COMP. USING HI & INTER TEMP CURING UNI.DIR.FIBER REINF.EPOXY PRE-IMPREG.COMP.MATL.	
4511	AM2		LAMINATE COMPOSITE STRUCTURES	
ADDITION	26		CANADA SELECTED	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	ZI		ALUMINUM HONEYCOMB CORE	
CORE CAP	ZK		PLASTIC HONEYCOMB CORE	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Pennsylvania

PIONEER MACHINE & TOOLING COMPANY
515 MILDRED AVENUE
PRIMOS, PA 19018
USA

CONTACT: *JAMES CHOE*
PHONE: *610-529-7925*
FAX: *6106236026*
E-MAIL: *JIM.Y.CHOE@PMTCOPA.COM*

SUPPLIER CODE: *0000471690* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	MG		MACHINING (SPECIAL TYPE)	
CORE CAP	MG		MACHINING (SPECIAL TYPE)	
SQRM	0		MEETS MIN SQRM	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Pennsylvania

SOLAR ATMOSPHERES
1969 CLEARVIEW RD
SOUDERTON, PA 18964
USA

CONTACT: *EDWARD BULLARD*
PHONE: *215-721-1502 x12*
FAX: *2157236460*
E-MAIL: *Ed@solaratm.com*

SUPPLIER CODE: *0000473686*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4140	XB		HEAT TREAT LOW ALLOY STEEL, SEC. 2	
4140	XI		HEAT TREAT MAR-AGING AND PH STEELS, SECT. 4	
4212	XF	X	HEAT TREAT TITANIUM	TI CASTINGS ONLY, NO WATER QUENCH ONSITE.
4420	XE1	X	CARBURIZE STEEL (CLASS A)	VAC CARBURIZER HT-103 ONLY
4420	XE2	X	CARBURIZE STEEL (CLASS B)	VAC CARBURIZER HT-103 ONLY
4467	IO		HARDNESS TESTING	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Pennsylvania

HAMILL MFG CO
500 PLEASANT VALLEY RD
TRAFFORD, PA 15085-2700
USA

CONTACT: *Andrea Calcagno*
PHONE: *724-744-2131-...*
FAX: *724-744-3121*
E-MAIL: *andrea.calcagno@hamillmfg.com*

SUPPLIER CODE: *0000462491* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Pennsylvania

QAI AEROSPACE
903 Mckee Road
White Oak, PA 15131
USA

CONTACT: *BOB SIEBER*
PHONE: *412-346-0168*
FAX: *4123460169*
E-MAIL: *bobs@qaiaero.com*

SUPPLIER CODE: *0000401193*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Pennsylvania

WESTMORELAND MECHANICAL TESTING
221 WESTMORELAND DRIVE
YOUNGSTOWN, PA 15696
USA

CONTACT: *ADRIAN ROSSI*
PHONE: *724-537-3131*
FAX: *7245373151*
E-MAIL: *a.rossi@wmtr.com*

SUPPLIER CODE: *0000400675*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4139	LJ		LAB INTERGRANULAR CORROSION TESTING (ASTM G 110, REF QPS-104)	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO		HARDNESS TESTING	
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
CORE CAP	LA		LAB, ROOM TEMP. TENSILE TESTING (ASTM E8, REF. QPS-104)	
CORE CAP	LB		LAB, ELEVATED TEMP. TENSILE TESTING (ASTM E21, REF. QPS-104)	
CORE CAP	LC		LAB, STRESS RUPTURE TESTING (ASTM E139/E292 REF. QPS-104)	
CORE CAP	LD		LAB, IMPACT TESTING (ASTM E23, REF. QPS-104)	
CORE CAP	LE		LAB, FATIGUE TESTING (ASTM E466, REF. QPS-104)	
CORE CAP	LF		LAB, FRACTURE TOUGHNESS DETERMINATION (ASTM E399, REF. QPS-104)	
CORE CAP	LG		LAB, METALLOGRAPHY (CAPA, ONLY, REF. QPS-104)	
CORE CAP	LH		LAB, MICROHARDNESS TEST. (BPS 4467, REF. QPS-104)	
CORE CAP	LK		LAB, STRESS CORROSION TESTING (ASTM G44, REF. QPS-104)	
CORE CAP	LL		LAB, WET CHEM. ANALYSIS (AMS 2350, REF QPS-104)	
CORE CAP	LM		LAB, QUANTITATIVE SPECTRO (AMS 2350, REF. QPS-104)	
CORE CAP	LN		LAB, HYDROGEN ANALYSIS (CAPABILITY ONLY, REF. QPS-104)	
CORE CAP	LO		LAB, NITROGEN ANALYSIS (CAPABILITY ONLY REF. QPS-104)	
CORE CAP	LP		LAB, OXYGEN ANALYSIS (CAPABILITY ONLY REF. QPS-104)	
CORE CAP	LQ		LAB, BORON ANALYSIS (CAPABILITY ONLY REF. QPS-104)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Rhode Island

TRI MACK PLASTICS MFG CORP
55 BROADCOMMON RD -UNIT 1
BRISTOL, RI 02809-2827
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000417136* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4487	ED1		PLASTICS, INJECTION MOLDING OF THERMOPLASTIC PARTS; CLASS I& II	
4487	ED2		PLASTICS, INJECTION MOLDING OF THERMOPLASTIC PARTS; CLASS III	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Rhode Island

IMPCO INC
PO BOX 14666
EAST PROVIDENCE, RI 02914
USA

CONTACT: *BARBRA FETZER*
PHONE: *330-562-1440*
FAX: *4015215690*
E-MAIL: *BFETZER@GODFREYWING.COM*

SUPPLIER CODE: *0000426642*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4432	QD		IMPREGNATION	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Rhode Island

MAGNETIC SEAL LLC PO BOX 445
365 MARKET ST
WARREN, RI 02885
USA

CONTACT: *JOHN HAUPT*
PHONE: *602-757-4398*
FAX: *401-247-2805*
E-MAIL: *JHAUPT@MARSAEROUSA.COM*

SUPPLIER CODE: *0000440407*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
ADDITION	21		INSPECTION DELEGATION	
CORE CAP	JL		SEALS, LUBRICATING/COMPLEX/MAGNETIC	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: South Carolina

AEROLITE AMERICA LLC
1012 Market Street
Ft. Mill, SC 29708
USA

CONTACT: *HANS BRETSCHER*
PHONE: *803-802-4442*
FAX: *803 802 4452*
E-MAIL: *hans.bretscher@aeroliteamerica.com*

SUPPLIER CODE: *0000485762*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: South Carolina

WOVEN ELECTRONICS, LLC
1001 Old Stage Rd
Simpsonville, SC 29681
USA

CONTACT: *ANGELA TALLEY*
PHONE: *864-962-2170*
FAX: *864-963-1761*
E-MAIL: *Angela.Talley@collins.com*

SUPPLIER CODE: *0000435640*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4439	KQ	X	SOLDERING OF ELECTRICAL AND ELECTRONIC EQUIPMENT, GENERAL REQUIREMENTS.	RESTRICTED TO HAND SOLDERING ONLY
4528	KR	X	ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	RESTRICTED. SEE SMART TOOL E-DOCS FOR APPROVED COMPLETED VARIATION REQUESTS
ADDITION	20		DESIGN CAPABLE	
ADDITION	21		INSPECTION DELEGATION	
APP-IV	4		SPECIAL REQUIREMENTS FOR ELECTRICAL AND ELECTRONIC ITEMS	
CORE CAP	KA		ELECTRICAL ASSEMBLY (COMPLEX)	
CORE CAP	KB		ELECTRICAL ASSEMBLY (SIMPLE) SWITCHES/TRANSFORMERS	
CORE CAP	KM		CABLE ASSEMBLIES, WIRING/DATA BUS HARNESSES	
CORE CAP	ZA		MISCELLANEOUS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: South Carolina

FORM FIT AND FUNCTION, LLC
350 SEMINOLE DRIVE
SPARTANBURG, SC 29301
USA

CONTACT: *AGNES GODZIK*
PHONE: *973-442-2290*
FAX: *973-989-8576*
E-MAIL: *AGNES@F3ENGINEERING.COM*

SUPPLIER CODE: *0000482790*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ	X	THERMAL FIT ASSEMBLY	SUPPLIER TO BE RESTRICTED TO COOLING PROCEDURE ONLY.
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	NOT PROCESSING TITANIUM OR MAGNESIUM AT THIS TIME.
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	NOT PROCESSING TITANIUM OR MAGNESIUM AT THIS TIME.
4310	QI		APPLICATION OF SOLID FILM LUBRICANT	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4467	IO	X	HARDNESS TESTING	SUPPLIER TO BE RESTRICTED TO HARDNESS TESTING ONLY.
4583	PAC		PASSIVATION- CITRIC ACID METHOD	
ADDITION	13		SUB-CONTRACT TOOLING	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	HP		GROUND SUPPORT EQUIPMENT, SIMPLE	
CORE CAP	HQ		GROUND SUPPORT EQUIPMENT (COMPLEX)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: South Dakota

FREEMAN CO
8TH & WALNUT ST
YANKTON, SD 57078
USA

CONTACT: *CHRIS THORKILDSEN*
PHONE: *605-665-7456*
FAX: *605-665-7882*
E-MAIL: *ChrisThorkildsen@freemancom.com*

SUPPLIER CODE: *0000449248* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4007	QJ1		PASSIVATION, PROCEDURE I	
4012	MJ		THERMAL FIT ASSEMBLY	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4139	XA1	X	HEAT TREATMENT OF ALUMINUM ALLOY CASTINGS.	RESTRICTED TO FULL AND PARTIAL ANNEALING IN FURNACE 1A, ONLY
4162	ZM1		INSTALLATION AND RETENTION OF BEARINGS THROUGH STAKING	
4352	PH1E		SECTION II, METHOD III - WET ABRASIVE BLAST	
4352	PH1H		SECTION II, METHOD V - BRUSH-ON ACID TREATMENT	
4402	AH		BONDING MACHINED PARTS BPS 4402	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4408	AT		BONDING MACHINED PARTS	
4419	ST		SWAGING AND INTERNAL THREADING OF ALUM TUBES	
4445	ME	X	MACHINING (ROLLED THREADS)	RESTRICTED TO ALLOY GROUPS 1, 2, & 4
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4453	IH2		INSPECTION, CONDUCTIVITY, OF 2024-T3, T4, T42 BARE AND PRIMED ALUMINUM ALLOY TUBING FOR HEAT TREAT	
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL HARDNESS TESTING
4592	IUID1		IUID: LABEL / NAMEPLATE	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	TA		TUBE SWAGING	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Tennessee

WYSONG ENTERPRISES, INC.
2695 HIGHWAY 75
BLOUNTVILLE, TN 37617
USA

CONTACT: *DAVID BRILLHART*
PHONE: *423-325-6900*
FAX: *423-325-6905*
E-MAIL: *DBRILLHART@WYSONGUSA.COM*

SUPPLIER CODE: *0000485699*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	11		SUBCONTRACT WORK (CUSTOMIZING) ON BHTI AIRCRAFT (QPS 110)	
CORE CAP	ZO		AIRCRAFT CUSTOMIZING	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Tennessee

TEXTRON EDWARDS & ASSOC INC
PO BOX 3689
BRISTOL, TN 37625
USA

CONTACT: *BILLY WINTERS*
PHONE: *423-391-3819*
FAX: *4235388469-4235383539*
E-MAIL: *bwinters@edwards-assoc.com*

SUPPLIER CODE: *0000300021*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB4		INSPECTION, FLUORESCENT PENETRANT (POST-EMULSIFIED) CASTINGS/FORGINGS; INCLUDES IB2.	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4424	IG4		CONTACT ULTRASONIC INSPECTION	
ADDITION	11		SUBCONTRACT WORK (CUSTOMIZING) ON BHTI AIRCRAFT (QPS 110)	
ADDITION	FAR21		"Rebuild or Alter Supplier Designed Product to Approved Data	
CORE CAP	ZO		AIRCRAFT CUSTOMIZING	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Tennessee

BELL - PINEY FLATS
PO BOX 3689
BRISTOL, TN 37625
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000600003*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	BPN		DISTRIBUTOR PROVIDING BHT PART NUMBERED ITEMS MANUFACTURED BY BHT APPROVED SOURCES.	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA

STATE: Tennessee

WIREMASTERS
1788 NORTHPOINTE ROAD
Columbia, TN 38401
USA

CONTACT: *CHRIS GORDON*
PHONE: *615-791-0281*
FAX: *615-791-6182*
E-MAIL: *cgordon@wiremasters.net*

SUPPLIER CODE: *0000431856*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	BPN		DISTRIBUTOR PROVIDING BHT PART NUMBERED ITEMS MANUFACTURED BY BHT APPROVED SOURCES.	
CORE CAP	ZRV		DISTRIBUTOR: VALUE ADDED	
SQRM	0		MEETS MIN SQRM	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Tennessee

FLOATS AND FUEL CELLS
4010 PILOT DR. SUITE 103
MEMPHIS, TN 38118
USA

CONTACT: *BRIDGET PECORARO*
PHONE: *901-849-6550*
FAX: *901-842-7135*
E-MAIL: *bpecoraro@ffcfuelcells.com*

SUPPLIER CODE: *0000486385*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Tennessee

BHTI
423 CENTURY COURT
PINEY FLATS, TN 37686
USA

CONTACT: *Grant McDaniel*
PHONE: *337-237-6070*
FAX: *423-538-8469*
E-MAIL: *gmcdaniel01@BellFlight.com*

SUPPLIER CODE: *0000300232* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4339	MK1		MACHINING OF HONEYCOMB CORE, ALUMINUM	
4339	MK2		MACHINING OF HONEYCOMB CORE,NON-METALLIC	
4352	PH0		SECTION I, GENERAL	
4352	PH1D		SECTION II, METHOD II - SULFURIC/SODIUM DICHROMATE ETCH	
4352	PH1H		SECTION II, METHOD V - BRUSH-ON ACID TREATMENT	
4352	PH2C	X	SECTION III, METHOD III - PREPERATION OF EXPANDED COPPER METAL	
4352	PH4D	X	SECTION V, METHOD IV - DRY ABRASIVE BLASTING	
4352	PH4F	X	SECTION VI, METHOD III - BRUSH-ON ACID TREATMENT	
4352	PH5A	X	SECTION VII, METHOD I - DRY ABRASIVE BLASTING	
4352	PH7B	X	SECTION XI - NON-METALLIC MATERIALS	
4352	PH8		SECTION XII, MISCELLANEOUS	
4383	AR		BONDING,LOW DENSITY INSERT MATERIAL WITH HONEYCOMB SANDWICHCONSTRUCTION	
4402	AH		BONDING MACHINED PARTS BPS 4402	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4424	IG5	X	TAP HAMMER INSPECTION	
4425	AS		BONDING, SPLICING HONEYCOMB CORES & INSTALLING INSERTS	
4437	AJ		BONDED REINFORCED FIBERGLAS STRUCTURES BPS 4437	
4446	AL		BONDING, COMPOSITE	
4449	AE3		BONDED STRUCTURES, FLAT, HI-TEMP BPS 4449	
4458	AP		STRUCTURAL ADHESIVE BONDING USING INTERMEDIATE -HIGH PERFORM SUPPORTED AND UNSUPPORTED ADHESIVE FILM	
4478	AZ		BONDING, FABRICATION OF ROOM TEMP. CURING LAMINATED COMPONENTS	
4510	AV1		HANDLING & USEAGE OF FIRE EXTINGUISHANT POWDER	
4511	AM2	X	LAMINATE COMPOSITE STRUCTURES	
4512	AM1		PROCESSING SPECIFICATION FOR 250 F.DEGREE TO 325 F.DEGREE CURE LAMINATE COMPOSITE STRUCTURES	
4518	AM4		SANDWICH COMPOSITE STRUCTURES USING EPOXY RESIN IMPREGNATEDFABRIC AND UNIDIRECTIONAL TAPE	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

4570	RP	X	INSTALLATION OF ADHESIVE BONDED FASTENERS ON COMPOSITE AND METALLIC STRUCTURES
ADDITION	17		DIRECT SHIP AUTHORIZATION
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145
SQRM	0		MEETS MIN SQRM

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Tennessee

AERONAUTICAL ACCESSORIES
423 CENTURY COURT
Piney Flats, TN 37686
USA

CONTACT: *BRETT ONKS*
PHONE: *4233913626*
FAX: *423-538-8469*
E-MAIL: *BOnks01@BellFlight.com*

SUPPLIER CODE: *0000600007* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ	X	THERMAL FIT ASSEMBLY	
4113	RW	X	PREPARATION OF METALS FOR RESISTANCE WELDING	
4139	XA2	X	HEAT TREATMENT OF ALUMINUM ALLOY THICKER THAN .100 INCH (INCLUDE FORGINGS & XA1)	
4139	XA8		AGING ONLY OF ALL ALLOYS	
4302	EF		PLASTICS, STRETCHED ACRYLIC, FORMED--WINDOWS, WINDSHIELDS, ETC.	
4351	EB		PLASTICS, CAST ACRYLIC, FORMED - WINDOWS, WINDSHIELDS, ETC.(ALSO BPS 4302)	
4352	PH5A		SECTION VII, METHOD I - DRY ABRASIVE BLASTING	
4352	PH7B		SECTION XI - NON-METALLIC MATERIALS	
4352	PH8		SECTION XII, MISCELLANEOUS	
4402	AH		BONDING MACHINED PARTS BPS 4402	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4408	AT		BONDING MACHINED PARTS	
4425	AS	X	BONDING, SPLICING HONEYCOMB CORES & INSTALLING INSERTS	RESTRICTIONS NOTED IN FINAL AUDIT COMMENTS
4446	AL		BONDING, COMPOSITE	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4458	AP		STRUCTURAL ADHESIVE BONDING USING INTERMEDIATE -HIGH PERFORM SUPPORTED AND UNSUPPORTED ADHESIVE FILM	
4467	IO		HARDNESS TESTING	
4514	MN		MACHINING, DRILLING & TRIMMING CARBON FIBER COMPOSITES	
4528	KR		ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	
4542	QF		COLD EXPANDING OF FATIGUE CRITICAL HOLES IN METALS	
4546	EC2		PLASTICS, VACUUM MOLDED BPS 4546	
ADDITION	17		DIRECT SHIP AUTHORIZATION	
ADDITION	19		STANDARD REPAIR (FW)	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

ADDITION	20		DESIGN CAPABLE
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS
CORE CAP	BPN		DISTRIBUTOR PROVIDING BHT PART NUMBERED ITEMS MANUFACTURED BY BHT APPROVED SOURCES.
CORE CAP	EK	X	PLASTICS, POLYCARBONATE FORMED WINDOWS/WINDSHIELDS
CORE CAP	EL		PLASTIC ASSEMBLIES, SIMPLE
CORE CAP	HQ		GROUND SUPPORT EQUIPMENT (COMPLEX)
CORE CAP	TB		TUBE BENDING
CORE CAP	TC		TUBULAR ASSEMBLY (SKID GEAR, CONTROL TUBES, ETC.)
SQRM	0		MEETS MIN SQRM

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Tennessee

HY-TEC SPECIALTY COATINGS, LLC
677 INDUSTRIAL PARK ROAD
Piney Flats, TN 37686
USA

CONTACT: *MATT WOLFE*
PHONE: *423-538-5005*
FAX: *4235389090*
E-MAIL: *matt@hyteccoatings.com*

SUPPLIER CODE: *0000472326*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4357	AAD	X	REMOVAL OF ORGANIC FINISHES TYPE IV	
4465	QL2		FLUIDIZED OR ELECTRO-STATIC NYLON POWDER COATING (BPS 4465,TYPE II)	
CORE CAP	BVAR		BVAR APPROVAL AS LISTED	BVAR-FW-2017-248 FOR BPS 4465
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Tennessee

SCHMIEDE CORPORATION
1865 Riley Creek Rd
TULLAHOMA, TN 37388
USA

CONTACT: *ANGIE ROACH*
PHONE: *931-455-4801-X*
FAX: *9314551703*
E-MAIL: *aroach@schmiedecorp.com*

SUPPLIER CODE: *0000420154*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	MG		MACHINING (SPECIAL TYPE)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

EXECUTIVE TECHNICAL SERV
4141 LINDBERG DR
ADDISON, TX 75001
USA

CONTACT: *THERESA TENUTE*
PHONE: *2142391202*
FAX: *9729913271*
E-MAIL:

SUPPLIER CODE: *0000410902*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
CORE CAP	KE		ELECTRICAL, EDGELITE PANELS/INTEGRALLY LIT	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

HEADS UP TECHNOLOGIES 2033 CHENNAUL
4550 Excel Parkway, #400
Addison, TX 75001
USA

CONTACT: *LUKE DILL*
PHONE: *972-759-5081*
FAX:
E-MAIL: *ldill@heads-up.com*

SUPPLIER CODE: *0000420583*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0	X	MEETS MIN SQRM	RESTRICTED TO 429 PROGRAM CABIN LIGHTING

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

CYTEC ENGINEERED MATERIALS INC
4300 JACKSON ST
Alpharetta, TX 75402
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000476876*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	LV1		TESTING OF 299-947-315 MATERIAL PER 299-947-299.	
CORE CAP	LV2		TESTING OF 299-947-315 MATERIAL PER 299-947-399.	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

DRIVER LEASING, INC
2801 W Loop 335
Amarillo, TX 79108
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000489650*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0	X	MEETS MIN SQRM	PRESSURE WASH ONLY, ON SITE AT BELL ONLY 901-033-552-131/132 ONLY

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

AMARILLO MASTERCRAFT IND INC DBA AM
501 S MADISON
AMARILLO, TX 79101
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000476236* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	13		SUB-CONTRACT TOOLING	
CORE CAP	BB		TOOLING (SMALL WELDMENTS)	
CORE CAP	BD		TOOLING (SMALL DIES, DRILL JIGS, FIXTURES)	
CORE CAP	BF		TOOLS, SERVICE	
SQRM	0		MEETS MIN SQRM	

Uncontrolled if P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

PROGRESSIVE INC
1030 COMMERCIAL BLVD N DEPT 0362
ARLINGTON, TX 76001-7197
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000442955* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ	X	THERMAL FIT ASSEMBLY	RESTRICTED TO COOLING PROCESS ONLY
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4453	IH2		INSPECTION, CONDUCTIVITY, OF 2024-T3, T4, T42 BARE AND PRIMED ALUMINUM ALLOY TUBING FOR HEAT TREAT	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled if P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

AV TECH INDUSTRIES
1180 CORPORATE DRIVE WEST
ARLINGTON, TX 76006-6804
USA

CONTACT: *Greg Dover*
PHONE: *817-640-4031*
FAX: *8176491355*
E-MAIL: *kgdover@av-techind.com*

SUPPLIER CODE: *0000476094* ***CLASS:*** *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZP		DIRECT-TO-STOCK DISTRIBUTOR	
CORE CAP	ZRV		DISTRIBUTOR: VALUE ADDED	KITTING CAPABILITY VERY GOOD

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

INNOVATIVE TOOLING SERVICES
1200 GAMBREL RD
ARLINGTON, TX 76014
USA

CONTACT: *ERNEST BENEFIEL*
PHONE: *8008327009*
FAX: *9726605491*
E-MAIL: *greggb@innovativetooling.com*

SUPPLIER CODE: *0000444612*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

ASC INDUSTRIES INC PO BOX 200728
1227 CORPORATE DR W
ARLINGTON, TX 76006
USA

CONTACT: *CRAIG BOOTH*
PHONE: *817-640-1300*
FAX: *817-649-2685*
E-MAIL: *craig@ascintl.com*

SUPPLIER CODE: *0000475597*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20	X	DESIGN CAPABLE	
APP-VI	6	X	CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	CONTROLLED ITEMS RESTRICTED TO SOURCE CONTROLLED ITEMS FROMSPS ONLY
CORE CAP	BPN		DISTRIBUTOR PROVIDING BHT PART NUMBERED ITEMS MANUFACTURED BY BHT APPROVED SOURCES.	
CORE CAP	ZA		MISCELLANEOUS	
CORE CAP	ZP		DIRECT-TO-STOCK DISTRIBUTOR	
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

AE PETSCHE INC
1501 NOLAN RYAN EXPRESSWAY
ARLINGTON, TX 76011
USA

CONTACT: *CHRISTOPHER PETIT*
PHONE: *602-687-4531*
FAX: *8172772887*
E-MAIL: *cpetit@aepetsche.com*

SUPPLIER CODE: *0000477463*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-IV	4		SPECIAL REQUIREMENTS FOR ELECTRICAL AND ELECTRONIC ITEMS	
CORE CAP	ZP		DIRECT-TO-STOCK DISTRIBUTOR	
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	
CORE CAP	ZRV		DISTRIBUTOR: VALUE ADDED	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

CURBELL PLASTICS INC
2001 Timberlake Drive
ARLINGTON, TX 76011
USA

CONTACT: *RYAN SHINABERRY*
PHONE: *800-772-7401*
FAX: *7272340876*
E-MAIL: *RShinabery@curbellplastics.com*

SUPPLIER CODE: *0000477860*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

TEXAS ALMET, L.P.
2800 E RANDOL MILL RD
ARLINGTON, TX 76011
USA

CONTACT: *CHIP BAY*
PHONE: *817-649-7056*
FAX: *817-649-3154*
E-MAIL: *cbay@texasalmet.com*

SUPPLIER CODE: *0000430003*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4339	MK1		MACHINING OF HONEYCOMB CORE, ALUMINUM	
4339	MK2		MACHINING OF HONEYCOMB CORE,NON-METALLIC	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

AF TECHNOLOGIES
2801 E RANDOL MILL ROAD
ARLINGTON, TX 76011
USA

CONTACT: *AL AKHTAR*
PHONE: *817-649-2500*
FAX: *8176493500*
E-MAIL: *al@aftechno.com*

SUPPLIER CODE: *0000400515*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-IV	4	X	SPECIAL REQUIREMENTS FOR ELECTRICAL AND ELECTRONIC ITEMS	
CORE CAP	KM		CABLE ASSEMBLIES, WIRING/DATA BUS HARNESSES	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

ALIGN AEROSPACE
301 E STEPHENS ST, STE 150
ARLINGTON, TX 76018
USA

CONTACT: *BRANDY FITCHETT*
PHONE: *817-719-2424*
FAX: *817-719-2488*
E-MAIL: *Brandy.fitchett@alignaero.com*

SUPPLIER CODE: *0000477767* ***CLASS:*** *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

GRACOROBERTS
3200 AVENUE E EAST
ARLINGTON, TX 76011
USA

CONTACT: *CHRIS JENSEN*
PHONE: *817-534-1127*
FAX: *817-534-1127*
E-MAIL: *cjensen@gracoroberts.com*

SUPPLIER CODE: *0000476960*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZP		DIRECT-TO-STOCK DISTRIBUTOR	
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

FUTURE METALS INC TEXAS
3751 NEW YORK AVE, STE. 100
ARLINGTON, TX 76014
USA

CONTACT: *ANDROY SENEGAR*
PHONE: *817-201-3297*
FAX:
E-MAIL: *asenegar@futuremetals.com*

SUPPLIER CODE: *0000476909*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

BODYCOTE THERMAL
428 DODSON LAKE DRIVE
ARLINGTON, TX 76012
USA

CONTACT: *BARBARA ELLIS*
PHONE: *817-265-5878*
FAX:
E-MAIL: *BARBARA.ELLIS@BODYCOTE.COM*

SUPPLIER CODE: *0000486615*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	15		CERTIFIED SUB-TIER APPROVAL	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

CIRCUIT SYSTEMS COMPANY, INC.
5301 W. PIONEER PARKWAY
ARLINGTON, TX 76013
USA

CONTACT: *CINDY LITTLEJOHN*
PHONE: *817-861-6575*
FAX: *817 446-4288*
E-MAIL: *CLITTLEJOHN@CIRSYSCO.COM*

SUPPLIER CODE: *0000476670* ***CLASS:*** *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

SYSTEMS INTEGRATION INC
7316 BUSINESS PLACE
ARLINGTON, TX 76001
USA

CONTACT: *BERNIE FRITZ*
PHONE: *8174681494*
FAX: *817-468-7975*
E-MAIL: *bfritz@sitexas.com*

SUPPLIER CODE: *0000475813* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	13		SUB-CONTRACT TOOLING	
CORE CAP	BA		TOOLING (LARGE WELDMENTS)	
CORE CAP	BB		TOOLING (SMALL WELDMENTS)	
CORE CAP	BC		TOOLING (LARGE DIES, DRILL JIGS, FIXTURES)	
CORE CAP	BD		TOOLING (SMALL DIES, DRILL JIGS, FIXTURES)	
CORE CAP	BJ		TOOLING (SMALL 5-AXIS)	
CORE CAP	BL		TOOLING (SMALL 3D INSPECTION)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

ATHENA MANUFACTURING LP
15900 BRATTON LANE
AUSTIN, TX 78728
USA

CONTACT: *ANASTASIA CLINE*
PHONE: *512-928-2693*
FAX: *512-928-2741*
E-MAIL: *cline.anastasia@athenamfg.com*

SUPPLIER CODE: *0000476528*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4359	NE	X	WELDING, HELIARC OF STEEL	RESTRICTED TO WELDING ALLOY GROUP I (CARBON & LOW ALLOY STEELS) BY WELDERS KYLE NAYLOR AND LARRY BAL
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4404	NF		WELDING, HELIARC OF ALUMINUM	
4462	SN1	X	FORMING TITANIUM SHEET - COLD FORMING	RESTRICTED TO FORMING COMMERCIALLY PURE TITANIUM PARTS AT ROOM TEMPERATURE ONLY.ALL OTHER BPS REQUIR
4467	IO		HARDNESS TESTING	
4528	KR		ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	
4542	QF		COLD EXPANDING OF FATIGUE CRITICAL HOLES IN METALS	
4570	RP	X	INSTALLATION OF ADHESIVE BONDED FASTENERS ON COMPOSITE AND METALLIC STRUCTURES	RESTRICTED TO SECTION I AND SECTION III ONLY.
4594	ZM2		RETENTION OF BEARINGS UTILIZING RETAINING COMPOUNDS	
ADDITION	20		DESIGN CAPABLE	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	SB		SHEET METAL ASSEMBLIES (SIMPLE)	
CORE CAP	SC		SHEET METAL DETAILS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

IEC CORPORATION
3100 LONGHORN BLVD
AUSTIN, TX 78758-7696
USA

CONTACT: *BEATRICE MCQUEEN*
PHONE: *512-836-0547*
FAX: *512-834-1082*
E-MAIL:

SUPPLIER CODE: *0000425706*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

TJ MACHINE & TOOL LTD
11220 S FM 730
Azle, TX 76020
USA

CONTACT: *BRANDY FERGUSON*
PHONE: *817-454-6590*
FAX: *817-766-7592*
E-MAIL:

SUPPLIER CODE: *0000489585*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

G & S MACHINE & MFG CO
2804 RENEE ST
BEDFORD, TX 76021
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000415625*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4003	QA1		CHEMICAL TREATMENT OF MAGNESIUM - DOW #7	
4012	MJ	X	THERMAL FIT ASSEMBLY	
4162	ZM1		INSTALLATION AND RETENTION OF BEARINGS THROUGH STAKING	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO		HARDNESS TESTING	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	BB		TOOLING (SMALL WELDMENTS)	
CORE CAP	BD		TOOLING (SMALL DIES, DRILL JIGS, FIXTURES)	
CORE CAP	BF		TOOLS, SERVICE	
CORE CAP	GD		GEARS, DETAIL (NON-PRIMARY)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	SB		SHEET METAL ASSEMBLIES (SIMPLE)	
CORE CAP	SC		SHEET METAL DETAILS	
CORE CAP	ZD		SHIMS	
CORE CAP	ZY		SIMPLE ASSEMBLIES (VARIOUS MATERIALS)	
SQRM	0	X	MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

NDE LABS HOLDINGS LLC
1189 MERCEDES ST
BENBROOK, TX 76126
USA

CONTACT: *DANIEL ROBERTSON*
PHONE: *817-249-4760*
FAX:
E-MAIL: *daniel@ndelabs.com*

SUPPLIER CODE: *0000447359*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4309	IF1		INSPECTION, RADIOGRAPHIC	
4399	ID		INSPECTION, ULTRASONIC, OF FORGINGS & WROUGHT STOCK (MIL-STD-2154)	
4424	IG1		IMMERSION ULTRASONIC INPECTON	
4424	IG2		SQUIRTER ULTRASONIC INSPECTION	
4424	IG3		REFLECTOR PLATE ULTRASONIC INSPECTION	
4424	IG4		CONTACT ULTRASONIC INSPECTION	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4492	IM		INSPECTION, FLUOROSCOPIC/RADIOGRAPHIC	
4553	IN		EDDY CURRENT FLAW DETECTION	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled if Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

RE DYE MFG CORP
207 W Williams St
Breckenridge, TX 76424
USA

CONTACT: *CINDA CREAGER*
PHONE: *2545592268*
FAX: *2545592119*
E-MAIL: *cguillen@dyemfg.com*

SUPPLIER CODE: *0000478277* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ		THERMAL FIT ASSEMBLY	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4162	ZM1		INSTALLATION AND RETENTION OF BEARINGS THROUGH STAKING	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4312	PI	X	SELECTIVE BRUSH CADMIUM PLATING	RESTRICED TO THE FOLLOWING PERSONNEL FOR SELECTIVE BRUSH PLATING: CLIFFORD FLATT, GARY PEVEY, PATRIC
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4465	QL1		FLUIDIZED OR ELECTRO-STATIC EPOXY POWDER COATING (BPS 4465,TYPE I)	
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL HARDNESS TESTING.
4583	PAC		PASSIVATION- CITRIC ACID METHOD	
4594	ZM2		RETENTION OF BEARINGS UTILIZING RETAINING COMPOUNDS	
4595	RFID		RFID: TAG	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	BB		TOOLING (SMALL WELDMENTS)	
CORE CAP	KB	X	ELECTRICAL ASSEMBLY (SIMPLE) SWITCHES/TRANSFORMERS	RESTRICTED TO PART NUMBERS 212-075-447-001,-003, AND -101 CABLE.
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	SB		SHEET METAL ASSEMBLIES (SIMPLE)	
CORE CAP	ZA		MISCELLANEOUS	
SQRM	0		MEETS MIN SQRM	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

EXEL COATINGS & FABRICATION
2595 COUNTY ROAD 229
BRECKENRIDGE, TX 76424
USA

CONTACT: *BRYAN BURNS*
PHONE: *254-246-0824*
FAX: *2545596088*
E-MAIL: *bryan.exelcoatings@yahoo.com*

SUPPLIER CODE: *0000409072*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4138	PS	X	CHEMICAL CLEANING OF AIRCRAFT MATERIALS	KLEAN STRIP ACETONE APPROVED FOR USE BY BVAR-FW-2017-052
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	ZA	X	MISCELLANEOUS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

REM CHEMICALS INC
2107 LONGWOOD DR
BRENHAM, TX 77833
USA

CONTACT: *JEFF TATEM*
PHONE: *860-621-6755 ...*
FAX: *9792770309*
E-MAIL: *jtatem@remchem.com*

SUPPLIER CODE: *0000478176* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4578	QV	X	SUPERFINISHING- CHEMICALLY ASSISTED TUMBLING	ISOTROPIC SUPERFINSH (ISF)
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

THOMAS INSTRUMENT AND MACHINING COM
3440 FIRST STREET
BROOKSHIRE, TX 77423
USA

CONTACT: *DEAN ARNESON*
PHONE: *937-478-9118*
FAX:
E-MAIL: *dean.arneson@thomasinstrument.com*

SUPPLIER CODE: *0000430408*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

UNITED AVIATION ACCESSORIES, INC.
2075 S. Burleson Blvd.
Burleson, TX 76028
USA

CONTACT: *CHRISTA TACKETT*
PHONE: *817-447-8000*
FAX: *8174478129*
E-MAIL: *ctackett@uaatexas.com*

SUPPLIER CODE: *0000431195*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4434	AU		BONDING POLYCARBONATES	
ADDITION	13	X	SUB-CONTRACT TOOLING	
CORE CAP	BF	X	TOOLS, SERVICE	
CORE CAP	FA		UPHOLSTERY AND FABRICS (COMPLEX)	
CORE CAP	FB		UPHOLSTERY AND FABRICS (SIMPLE)	
CORE CAP	ZA		MISCELLANEOUS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

MILLER CO DIV OF UAA
2075 S.BURLESON BLVD
BURLESON, TX 76028
USA

CONTACT: *CHRIS MILLER*
PHONE: *8174478000 X107*
FAX: *8174478129*
E-MAIL: *cmiller@uaatexas.com*

SUPPLIER CODE: *0000422916*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4113	RW	X	PREPARATION OF METALS FOR RESISTANCE WELDING	RESTR. STAINLESS STEEL, TITANIUM. SS CLEAN MECH./CHEM. METH. T CLEAN RESTR. WIRE BRSHING W/ SS BRUSH
4115	NC		WELDING, SPOT	
4139	XA4	X	HT ALL ALUM ALLOY SERIE LESS THAN .100 IN, INCLUDE 2024 NOTLESS THAN .036 IN (INCLUDE XA1,XA2,XA3)	DROP BOTTOM FURNACE, AFTR QUENCHING PARTS, PRT REMAIN IN TANK TILL FURNACE TEMP REDUCED 150F OR LESS
4359	NE		WELDING, HELIARC OF STEEL	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	THIS WAS THE INITIAL AUDIT TO ADD BPS 4403 CATEGORY CODE AQ.
4404	NF		WELDING, HELIARC OF ALUMINUM	
4408	AT	X	BONDING MACHINED PARTS	RESTRICTED TO PART NO: 206-061-505 AND 444-064-001
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4462	SN1	X	FORMING TITANIUM SHEET - COLD FORMING	RESTRICTED TO SPIN FORMING ONLY
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL HARDNESS TESTING ONLY
APP-I	1	X	SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
CORE CAP	HP		GROUND SUPPORT EQUIPMENT, SIMPLE	
CORE CAP	NI		WELDING, SEAM, MIL-W-6858	
CORE CAP	SB		SHEET METAL ASSEMBLIES (SIMPLE)	
CORE CAP	SC		SHEET METAL DETAILS	
CORE CAP	SE		FORMING, EXPLOSIVE	
CORE CAP	SG		FORMING, SPINNING	
CORE CAP	TB		TUBE BENDING	
CORE CAP	TG		WELDMENTS (SIMPLE) STEEL	
CORE CAP	TH		WELDMENTS (SIMPLE) ALUMINUM	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

PMR GLOBAL, INC
4290 E FM 1187
BURLESON, TX 76028
USA

CONTACT: *DANIEL JENCO*
PHONE: *817-484-1100 x10*
FAX:
E-MAIL: *daniel.jenco@pmrglobal.com*

SUPPLIER CODE: *0000425187* ***CLASS:*** *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	BPN		DISTRIBUTOR PROVIDING BHT PART NUMBERED ITEMS MANUFACTURED BY BHT APPROVED SOURCES.	
CORE CAP	ZA	X	MISCELLANEOUS	
CORE CAP	ZB		SPRINGS	
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

STUART INDUSTRIES, LTD
5700 HIGHPOINT PKWY
BURLESON, TX 76028
USA

CONTACT: *Bob Good*
PHONE: *817-477-2644*
FAX:
E-MAIL: *bobby@stuartind.com*

SUPPLIER CODE: *0000428226*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZP		DIRECT-TO-STOCK DISTRIBUTOR	
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

ELECTRO PLATE CIRCUITRY INC
1430 CENTURY DR
CARROLLTON, TX 75006
USA

CONTACT: *GLORIA GARCIA*
PHONE: *972 466-5021*
FAX: *9724468632*
E-MAIL: *gloriag@eplate.com*

SUPPLIER CODE: *0000451657*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-IV	4		SPECIAL REQUIREMENTS FOR ELECTRICAL AND ELECTRONIC ITEMS	
CORE CAP	KG		PRINTED WIRING BOARDS PROTO (MIL-STD-275)	
CORE CAP	KH		PRINTED WIRING BOARDS, SIMPLE (MIL-STD-275)	
CORE CAP	KI		PRINTED WIRING BOARDS, COMPLEX (BHT SPEC. 299-947-138 AND/OR MIL-P-55110C)	
CORE CAP	KJ		PRINTED WIRING BOARDS MULTI-LAYER (MIL-P-55110C)	
CORE CAP	LS		TESTING OF CIRCUIT BOARDS PER MIL-P-55110C	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

RSI INC
3330 EARHART, STE 211
CARROLLTON, TX 75006
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000477536* ***CLASS:*** *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZP		DIRECT-TO-STOCK DISTRIBUTOR	
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

RESEARCH & ADVANCED METHODS
808E 6 TH STREET
CISCO, TX 76437
USA

CONTACT: *BECKY COCKRUM*
PHONE: *254-442-1008 x10*
FAX: *254-442-1009*
E-MAIL: *Becky.Cockrum@raminc-cisco.com*

SUPPLIER CODE: *0000478422* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4351	EB		PLASTICS, CAST ACRYLIC, FORMED - WINDOWS, WINDSHIELDS, ETC.(ALSO BPS 4302)	
4352	PH0		SECTION I, GENERAL	
4352	PH7B	X	SECTION XI - NON-METALLIC MATERIALS	RAM IS APPROVED FOR SANDING OF NYLON AND GRIT BLASTING EPOXY/GLASS KMC-DSS
4403	AQ	X	BONDING, ADHESIVE, EPOXY-BASED	RESTRICTED TO THE FOLLOWING PART NUMBER:430-061-812-101,412-040-318-101 AND 412-040-318-103
4469	EE		PLASTICS, COMPRESSION MOLDED	RESTRICTED TO APPLICATION OF ADHESIVE FOR FILLING OF VOIDS ETC
4478	AZ	X	BONDING, FABRICATION OF ROOM TEMP. CURING LAMINATED COMPONENTS	
4487	ED1	X	PLASTICS, INJECTION MOLDING OF THERMOPLASTIC PARTS; CLASS I& II	
4487	ED2		PLASTICS, INJECTION MOLDING OF THERMOPLASTIC PARTS; CLASS III	
4514	MN	X	MACHINING, DRILLING & TRIMMING CARBON FIBER COMPOSITES	RESTRICTED TO DRILLING, MILLING, AND ROUTING ONLY.
4546	EC2		PLASTICS, VACUUM MOLDED BPS 4546	
ADDITION	20	X	DESIGN CAPABLE	
APP-VI	6	X	CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	ZY		SIMPLE ASSEMBLIES (VARIOUS MATERIALS)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled if P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

Z TECHNOLOGIES LLC
3920 Williamson Rd Suite 600
Crowley, TX 76036
USA

CONTACT: *DEBBIE SCHULTZ*
PHONE: *817-483-1008*
FAX: *817-483-1115*
E-MAIL: *debbie.schultz@ztechnologies.com*

SUPPLIER CODE: *0000417196*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	12		SUPPLIER DESIGNED COMPUTER SOFTWARE	
ADDITION	12		SUPPLIER DESIGNED COMPUTER SOFTWARE	
SQRM	0		MEETS MIN SQRM	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

SOUTHWEST HEATER & CONTROLS
10610 CONTROL PLACE
Dallas, TX 75238
USA

CONTACT: *CHRIS HAWKINGS*
PHONE: *214-340-7500*
FAX: *214-221-5544*
E-MAIL: *chawkins@swhc.com*

SUPPLIER CODE: *0000425011*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

ALLIED COMPOSITE TECHNOLOGIES INC
10828 SHADY TRAIL
DALLAS, TX 75220
USA

CONTACT: *Liz Hill*
PHONE: *817-300-7575*
FAX: *2142561511*
E-MAIL: *lhill@alliedplastic.org*

SUPPLIER CODE: *0000475797* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZRV		DISTRIBUTOR: VALUE ADDED	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

ALLIED COMPOSITE PLASTICS INC
10828 SHADY TRAIL
DALLAS, TX 75220
USA

CONTACT: *Liz Hill*
PHONE: *817-300-7575*
FAX: *972-247-5275*
E-MAIL: *lhill@alliedplastic.org*

SUPPLIER CODE: *0000476589*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

TECHNI TOOL INCORPORATED
10935 ALDER CIRCLE
DALLAS, TX 75238
USA

CONTACT: *ANNETTE PYBUS*
PHONE: *972-723-7876-N/A*
FAX: *972-412-8902*
E-MAIL: *ANNETTE@TECHNITOOLINC.COM*

SUPPLIER CODE: *0000429841* ***CLASS:*** *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

ROCHERSTER SENSORS, LLC
11616 HARRY HINES BLVD
DALLAS, TX 75229
USA

CONTACT: *BUCHANAN UPTMORE*
PHONE: *972-845-4178*
FAX: *9726201403*
E-MAIL: *buptmore@rochestersensors.com*

SUPPLIER CODE: *0000441283*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20	X	DESIGN CAPABLE	
APP-VI	6	X	CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	HS		INSTRUMENTS, MECHANICAL	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

EARLE M JORGENSEN CO
2030 W Commerce St.
Dallas, TX 75208
USA

CONTACT: *JOE BAKER*
PHONE: *214-869-8710*
FAX: *214-263-6513*
E-MAIL: *jbaker@emjmetals.com*

SUPPLIER CODE: *0000477153*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	DW	X	WROUGHT PROD. FORMS, FERROUS (P/N ITEMS)	RESTRICTED TO P/NS 204-040-397-021Z, 204-040-786-003Z,206-040-140-011P, 214-040-081-3P, 204-040-786-

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

BOEING DISTRIBUTION, INC
2750 REGENT BLVD
DALLAS, TX 75261-9048
USA

CONTACT: *ANTHONY LOPEZ*
PHONE: *314-820-8107*
FAX: *972-586-1381*
E-MAIL: *Anthony.f.Lopez@boeing.com*

SUPPLIER CODE: *0000478067*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	BPN		DISTRIBUTOR PROVIDING BHT PART NUMBERED ITEMS MANUFACTURED BY BHT APPROVED SOURCES.	
CORE CAP	ZRV		DISTRIBUTOR: VALUE ADDED	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

M3 ASSOCIATES
4567 S WESTMORELAND
DALLAS, TX 75237
USA

CONTACT: *Yvonne McCullough*
PHONE: *214-339-2117*
FAX: *2143311457*
E-MAIL: *m3assoc@swbell.net*

SUPPLIER CODE: *0000462354*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

NICOL SCALES INC
7239 ENVOY COURT
Dallas, TX 75247
USA

CONTACT: *JIM BUDKE*
PHONE: *214-428-8181*
FAX: *2144288127*
E-MAIL: *j.budke@nicolscales.com*

SUPPLIER CODE: *0000427955*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZA	X	MISCELLANEOUS	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

CORDER MFG CO
815 CADE PARKWAY
DALLAS, TX 75217
USA

CONTACT: *JULES CORDER*
PHONE: *214-286-8175*
FAX: *9722868185*
E-MAIL: *jules.corder@cordermfg.com*

SUPPLIER CODE: *0000425158*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4462	SN1	X	FORMING TITANIUM SHEET - COLD FORMING	
4462	SN1	X	FORMING TITANIUM SHEET - COLD FORMING	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
SQRM	0		MEETS MIN SQRM	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

D'AMBROGI CO
9439 HARGROVE
DALLAS, TX 75220
USA

CONTACT: *ROBERT LIMON*
PHONE: *2143515524*
FAX: *2143576754*
E-MAIL: *robert@dambrogi.com*

SUPPLIER CODE: *0000476747* ***CLASS:*** *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

DENISON INDUSTRIES
22 FIELDER ST
DENISON, TX 75020
USA

CONTACT: *BRANDON STROBL*
PHONE: *903-786-6542*
FAX:
E-MAIL: *bstrobl@denisonindustries.com*

SUPPLIER CODE: *0000484307* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4139	XA1	X	HEAT TREATMENT OF ALUMINUM ALLOY CASTINGS.	SOLUTION CYCLE RESTRICTED TO FURNACES D, E AND 46035 F.
4163	CA		CASTINGS, SAND (ALUMINUM)	
4163	CJ		CASTINGS (HI STRENGTH ALUM. PREM.QUAL.	
4309	IF1		INSPECTION, RADIOGRAPHIC	
4309	IF2	X	INSPECTION, RADIOGRAPHIC (FINAL INSP.REF. QPS-104) MUST BE ACCOMPLISHED BY BHTI-APPROVED INTERPRETER	RESTRICTED TO #280 MATTHEW CAPSHAW
4389	QE7		PRE PENETRANT ETCH ALUMINUM	
4467	IO		HARDNESS TESTING	
4470	NJ1		WELDING (IN-PROCESS CASTINGS) ALUMINUM 356/A356/357 ALLOYS	
APP-III	3	X	SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
APP-VI	6	X	CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	IL	X	INSPECTION, FINAL DIMENSIONAL LAY-OUT APPROVAL (QPS-104)	RESTRICTED TO NICHOLAS WIMBISH #299
CORE CAP	LA		LAB, ROOM TEMP. TENSILE TESTING (ASTM E8, REF. QPS-104)	
CORE CAP	LG		LAB, METALLOGRAPHY (CAPA, ONLY, REF. QPS-104)	
CORE CAP	LM		LAB, QUANTITATIVE SPECTRO (AMS 2350, REF. QPS-104)	
SQRM	0		MEETS MIN SQRM	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

MAYDAY MANUFACTURING ALSO DBA
3100 JIM CHRISTAL ROAD
Denton, TX 76207
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000477045* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4001	PA		ANODIZE CHROMIC ACID	
4006	PB		CADMIUM PLATE	
4007	QJ1	X	PASSIVATION, PROCEDURE I	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	QE10		PREPENETRANT ETCH OF WROUGHT ALUMINUM ALLOYS BPS 4089	
4089	QE12		PREPENETRANT ETCH OF TITANIUM ALLOYS	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4139	XA2	X	HEAT TREATMENT OF ALUMINUM ALLOY THICKER THAN .100 INCH (INCLUDE FORGINGS & XA1)	
4139	XA8		AGING ONLY OF ALL ALLOYS	
4140	XI	X	HEAT TREAT MAR-AGING AND PH STEELS, SECT. 4	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4310	QI	X	APPLICATION OF SOLID FILM LUBRICANT	
4312	PI	X	SELECTIVE BRUSH CADMIUM PLATING	
4352	PH1A	X	SECTION II, METHOD I - ANODIZE	
4357	AAD		REMOVAL OF ORGANIC FINISHES TYPE IV	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4462	SN4	X	CLEANING & DESCALING OF TITANIUM MATERIAL TO SECTION I	RESTRICTED TO CLEANING AND DESCALING OF TITANIUM ONLY
4465	QL1		FLUIDIZED OR ELECTRO-STATIC EPOXY POWDER COATING (BPS 4465,TYPE I)	
4467	IO	X	HARDNESS TESTING	
4554	PO		ZINC-NICKEL ALLOY PLATING	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

MAYDAY MANUFACTURING CO
3100 JIM CHRISTAL ROAD
DENTON, TX 76207
USA

CONTACT: *ALEIVA ESTRADA*
PHONE: *940-898-8301*
FAX: *940-898-8305*
E-MAIL: *aestrada@maydaymfg.com*

SUPPLIER CODE: *0000477283*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ	X	THERMAL FIT ASSEMBLY	THERMAL FIT - RESTRICTED TO COLD FIT ONLY. W. DAVIS 11/10/11
4162	ZM1		INSTALLATION AND RETENTION OF BEARINGS THROUGH STAKING	
4465	QL1		FLUIDIZED OR ELECTRO-STATIC EPOXY POWDER COATING (BPS 4465,TYPE I)	FLUIDIZED BED, TYPE 1 ONLY
4467	IO	X	HARDNESS TESTING	HARDNESS TESTING - ROCKWELL ONLY
ADDITION	20		DESIGN CAPABLE	
ADDITION	21		INSPECTION DELEGATION	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	BVAR		BVAR APPROVAL AS LISTED	BPS 4050 CLEAR COAT
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	MO		MACHINING, PLASTICS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

SAFRAN ELECTRICAL & POWER USA, LLC
3790 RUSSELL NEWMAN BLVD
DENTON, TX 76208
USA

CONTACT: *ALAN HUMPHRIES*
PHONE: *940-272-5769*
FAX: *940-270-5716*
E-MAIL: *alan.humphries@safrangroup.com*

SUPPLIER CODE: *0000480402*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4182	QB2	X	CHEMICAL FILM TREATMENT, CLASS 3	RESTRICTED TO BRUSH METHOD FOR TOUCH UP OF HARNESS CONNECTORS.
4439	KQ	X	SOLDERING OF ELECTRICAL AND ELECTRONIC EQUIPMENT, GENERAL REQUIREMENTS.	LABINAL IS APPROVED TO USE 500 DEGREE F SOLDER POT.
4528	KR		ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	
APP-IV	4		SPECIAL REQUIREMENTS FOR ELECTRICAL AND ELECTRONIC ITEMS	
CORE CAP	KA		ELECTRICAL ASSEMBLY (COMPLEX)	
CORE CAP	KF		ELECTRICAL, INSTRUMENT PANELS (COMPLETE)	
CORE CAP	KM		CABLE ASSEMBLIES, WIRING/DATA BUS HARNESSES	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

AVIALL SERVICES INC
2750 REGENT BLVD
DFW AIRPORT, TX 75261-9048
USA

CONTACT: *JEFF GOFORTH*
PHONE: *214-422-0853*
FAX: *972-586-1381*
E-MAIL: *william.goforth2@boeing.com*

SUPPLIER CODE: *0000475909*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	BPN		DISTRIBUTOR PROVIDING BHT PART NUMBERED ITEMS MANUFACTURED BY BHT APPROVED SOURCES.	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

OMEGA RESEARCH INC.
1205 TEXAS STAR PKWY, SUITE 100
EULESS, TX 76040
USA

CONTACT: *DEBORAH SMITH*
PHONE: *940-648-5828 ...*
FAX: *9406481760*
E-MAIL: *dsmith@omegaresearchinc.com*

SUPPLIER CODE: *0000429404* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4387	LT	X	LABORATORY ABRASION RESISTANCE TESTING--TABER ABRASER.	APPROVED FOR TESTING ONLY FORT WORTH LOCATION
CORE CAP	LH	X	LAB, MICROHARDNESS TEST. (BPS 4467, REF. QPS-104)	APPROVED FOR TESTING ONLY FORT WORTH LOCATION
CORE CAP	LU1	X	HYDROGEN EMBRITTLEMENT TESTING	APPROVED FOR TESTING ONLY FORTH WORTH LOCATION
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

AADFW, INC.
1350 WESTPARK WAY
EULESS, TX 76040-6730
USA

CONTACT: *BILLY BROWN*
PHONE: *817-540-0153*
FAX:
E-MAIL: *BILLY@AADFWINC.COM*

SUPPLIER CODE: *0000412497*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4139	LJ		LAB INTERGRANULAR CORROSION TESTING (ASTM G 110, REF QPS-104)	
4431	LW		TESTING OF WELD SAMPLES	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4453	IH2		INSPECTION, CONDUCTIVITY, OF 2024-T3, T4, T42 BARE AND PRIMED ALUMINUM ALLOY TUBING FOR HEAT TREAT	
4467	IO		HARDNESS TESTING	
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
CORE CAP	LA		LAB, ROOM TEMP. TENSILE TESTING (ASTM E8, REF. QPS-104)	
CORE CAP	LB		LAB, ELEVATED TEMP. TENSILE TESTING (ASTM E21, REF. QPS-104)	
CORE CAP	LC		LAB, STRESS RUPTURE TESTING (ASTM E139/E292 REF. QPS-104)	
CORE CAP	LD		LAB, IMPACT TESTING (ASTM E23, REF. QPS-104)	
CORE CAP	LG		LAB, METALLOGRAPHY (CAPA, ONLY, REF. QPS-104)	
CORE CAP	LH		LAB, MICROHARDNESS TEST. (BPS 4467, REF. QPS-104)	
CORE CAP	LM		LAB, QUANTITATIVE SPECTRO (AMS 2350, REF. QPS-104)	
CORE CAP	LN		LAB, HYDROGEN ANALYSIS (CAPABILITY ONLY, REF. QPS-104)	
CORE CAP	LO		LAB, NITROGEN ANALYSIS (CAPABILITY ONLY REF. QPS-104)	
CORE CAP	LP		LAB, OXYGEN ANALYSIS (CAPABILITY ONLY REF. QPS-104)	
CORE CAP	LU1		HYDROGEN EMBRITTLEMENT TESTING	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

AERO DYNAMIX INC
3227 W EULESS BLVD SUITE 100
EULESS, TX 76040
USA

CONTACT: *JIM DARR*
PHONE: *817-571-0729*
FAX: *817-283-5432*
E-MAIL: *JDARR@AERODYNAMIX.COM*

SUPPLIER CODE: *0000405032*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

EULESS AERO COMPONENTS INC
PO BOX 519
EULESS, TX 76039
USA

CONTACT: *CHRIS BAUMANN*
PHONE: *817-267-1371*
FAX: *817-545-2429*
E-MAIL: *cbaumann@eulessaero.com*

SUPPLIER CODE: *0000410364*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

WOMACK MACHINE SUPPLY CO.
13835 SENLAC DR
FARMERS BRANCH, TX 75234
USA

CONTACT: *BOB MITCHELL*
PHONE: *972-884-1521*
FAX: *214-630-5314*
E-MAIL: *b.mitchell@womack-machine.com*

SUPPLIER CODE: *0000477895*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

S & E AIRPARTS INC
12061 KATY RD STE 309
FORT WORTH, TX 76244
USA

CONTACT: *RYAN STARR*
PHONE: *817-337-1727*
FAX: *817-337-1738*
E-MAIL: *rstarr@seairpartsinc.com*

SUPPLIER CODE: *0000418564*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	93		WAIVER TO REQUIRED CERTIFICATION / REGISTRATION	AS9120 WAIVER
CORE CAP	ZP		DIRECT-TO-STOCK DISTRIBUTOR	
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

AERO-GLEN INTERNATIONAL, LLC
13751 INDEPENDENCE PARKWAY
FORT WORTH, TX 76177
USA

CONTACT: *ANGELICA GURMENT*
PHONE: *817-328-6600*
FAX: *972-456-1015*
E-MAIL: *agurment@aeroglen.com*

SUPPLIER CODE: *0000485716*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	BPN		DISTRIBUTOR PROVIDING BHT PART NUMBERED ITEMS MANUFACTURED BY BHT APPROVED SOURCES.	
CORE CAP	ZRV		DISTRIBUTOR: VALUE ADDED	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

ACT SUPPLY CORP-TX SOUTHLAKE
1931 BOMAR AVENUE
FORT WORTH, TX 76103
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000477964*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

PARKER HANNIFIN CORP STRATOFLEX
220 ROBERTS CUT OFF
FORT WORTH, TX 76114
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000477704* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	TB		TUBE BENDING	
CORE CAP	ZA		MISCELLANEOUS	
CORE CAP	ZH		HOSE ASSEMBLIES	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

BENZ AIRBORNE SYSTEMS
2400 HANDLEY EDERVILLE RD
FORT WORTH, TX 76118
USA

CONTACT: *BUD COLEMAN*
PHONE: *8172800000*
FAX: *8172809999*
E-MAIL: *bud@benzairborne.com*

SUPPLIER CODE: *0000414828*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	KD		ELECTRICAL INSTRUMENTS	
CORE CAP	KN		ELECTROSTATIC DISCHARGE CONTROL PROGRAM (DOD-STD-1686A)	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

TTI, INCORPORATED.
2441 NORTHEAST PAKWAY
FORT WORTH, TX 76106
USA

CONTACT: *Alicia Mendoza*
PHONE: *817-834-2202*
FAX: *8175954040*
E-MAIL: *alicia.mendoza@ttiinc.com*

SUPPLIER CODE: *0000477730*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	BPN		DISTRIBUTOR PROVIDING BHT PART NUMBERED ITEMS MANUFACTURED BY BHT APPROVED SOURCES.	
CORE CAP	HZ		POTENTIOMETERS (RESISTORS)	
CORE CAP	JIT		JUST-IN-TIME DISTRIBUTOR	
CORE CAP	ZRV		DISTRIBUTOR: VALUE ADDED	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

GREER AERO LLC
2501 E. LOOP 820 N.
FORT WORTH, TX 76118
USA

CONTACT: *BOB BURTON*
PHONE: *817-222-1414 x10*
FAX: *8172221075*
E-MAIL: *bburton@greerindustriesinc.com*

SUPPLIER CODE: *0000476974* ***CLASS:*** *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

MOTION INDUSTRIES INC.
2589 NE 33rd Street
Fort Worth, TX 76111
USA

CONTACT: *Brian McFarland*
PHONE: *205 957 5250*
FAX: *817-834-6636*
E-MAIL: *Brian.McFarland@motion-ind.com*

SUPPLIER CODE: *0000424706*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

WESCO AIRCRAFT HARDWARE CORP., DBA
2601 Meacham Blvd., Suite 400
Fort Worth, TX 76137
USA

CONTACT: *ADRIANA SANCHEZ*
PHONE: *661-362-6821*
FAX:
E-MAIL: *Adriana.Sanchez@incora.com*

SUPPLIER CODE: *0000477870* ***CLASS:*** *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	BPN		DISTRIBUTOR PROVIDING BHT PART NUMBERED ITEMS MANUFACTURED BY BHT APPROVED SOURCES.	
CORE CAP	JIT		JUST-IN-TIME DISTRIBUTOR	
CORE CAP	ZP		DIRECT-TO-STOCK DISTRIBUTOR	
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

NATIVE TOOL & MACHINING, INC
2654 GRAVEL DRIVE BLD#6
FORT WORTH, TX 76118
USA

CONTACT: *HARRISON BEGAY*
PHONE: *817-284-8530*
FAX: *817-284-8530*
E-MAIL: *nativetooling@msn.com*

SUPPLIER CODE: *0000484450*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	13	X	SUB-CONTRACT TOOLING	
CORE CAP	BA		TOOLING (LARGE WELDMENTS)	
CORE CAP	BB		TOOLING (SMALL WELDMENTS)	
CORE CAP	BD		TOOLING (SMALL DIES, DRILL JIGS, FIXTURES)	
CORE CAP	BF		TOOLS, SERVICE	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

MOSITES RUBBER COMPANY, INC.
2720 Tillar Street
Fort Worth, TX 76107
USA

CONTACT: *JOHN FIDDLER*
PHONE: *817-335-3451*
FAX: *8178701564*
E-MAIL: *jfiddler@mositesrubber.com*

SUPPLIER CODE: *0000477338*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	13		SUB-CONTRACT TOOLING	
CORE CAP	BN		TOOLING, LIMITED (RUBBER / SLINGS / ETC.)	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

SPENRO INDUSTRIAL SUPPLY
2828-2830 SE LOOP 820, BLDG 6
FORT WORTH, TX 76140
USA

CONTACT: *ADAM FOLVAG*
PHONE: *817-566-7441*
FAX: *817-615-4851*
E-MAIL: *adam@spenro.com*

SUPPLIER CODE: *0000426205* ***CLASS:*** *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

APPLIED AVIONICS, INC.
3201 SANDY LN
FORT WORTH, TX 76112
USA

CONTACT: *RUBEN VAZQUEZ*
PHONE: *817-451-1141*
FAX: *817-654-3405*
E-MAIL: *ruben.vazquez@appliedavionics.com*

SUPPLIER CODE: *0000475683* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	KB		ELECTRICAL ASSEMBLY (SIMPLE) SWITCHES/TRANSFORMERS	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

BELL TEXTRON INC.
3225 BELL FLIGHT BLVD
FORT WORTH, TX 76118
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000300036*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	BPN		DISTRIBUTOR PROVIDING BHT PART NUMBERED ITEMS MANUFACTURED BY BHT APPROVED SOURCES.	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

SOLIDIFORM INC
3928 LAWNWOOD
FORT WORTH, TX 76111
USA

CONTACT: *CLAUDIA ANDRE*
PHONE: *817-831-2626*
FAX: *817-831-8258*
E-MAIL: *candre@solidiform.com*

SUPPLIER CODE: *0000477663*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4163	CA		CASTINGS, SAND (ALUMINUM)	
4163	CD		CASTINGS, INVESTMENT (ALUM.ALLOYS)	
4163	CJ		CASTINGS (HI STRENGTH ALUM. PREM.QUAL.	
4163	CZ		CASTINGS (COMPLETE BY FOUNDRY)	
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL HARDNESS TESTING.
4470	NJ1	X	WELDING (IN-PROCESS CASTINGS) ALUMINUM 356/A356/357 ALLOYS	APPROVED WELDER: LEOBARDO LOERA W1
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	IL	X	INSPECTION, FINAL DIMENSIONAL LAY-OUT APPROVAL (QPS-104)	APPROVED INSPECTORS: RICHARD MATHIS #111, JOSE AGUERO # 259, RICHARD FOSTER #
CORE CAP	LM		LAB, QUANTITATIVE SPECTRO (AMS 2350, REF. QPS-104)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

AAXON AERO LLC D.B.A AAXON LABS
4113 MURRAY AVE
FORT WORTH, TX 76117
USA

CONTACT: *CHRIS MOON*
PHONE: *817-514-6900*
FAX: *817-514-6901*
E-MAIL: *chris@aaxonlabs.com*

SUPPLIER CODE: *0000458759*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4007	QJ1		PASSIVATION, PROCEDURE I	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB2	X	INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	RESTRICTED TO SMALL MACHINED AND/OR SHEET METAL PARTS
4089	QE10		PREPENETRANT ETCH OF WROUGHT ALUMINUM ALLOYS BPS 4089	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
ADDITION	70		NADCAP AC7004 / ISO 17025	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

TW METALS
4909 SUN VALLEY DR
FORT WORTH, TX 76119
USA

CONTACT: *DAN SCHAEFFEL*
PHONE:
FAX: *817-468-8861*
E-MAIL: *dan.schaeffel@twmetals.com*

SUPPLIER CODE: *0000477816*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

HAR-CONN AEROSPACE, INC.
5000 AUGUSTA DR
FORT WORTH, TX 76106
USA

CONTACT: *DUSTIN BUSBY*
PHONE: *817-626-5437*
FAX: *8176259521*
E-MAIL: *DUSTIN.BUSBY@HCAEROSPACE.COM*

SUPPLIER CODE: *0000447063* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4001	PA		ANODIZE CHROMIC ACID	
4007	QJ1		PASSIVATION, PROCEDURE I	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4182	QB2		CHEMICAL FILM TREATMENT, CLASS 3	
4387	PD1		HARD ANODIZE	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

METAL SUPERMARKETS
5007 MARTIN LUTHER KING FRWY
FORT WORTH, TX 76119
USA

CONTACT: *DOUGLAS GILLINGHAM*
PHONE: *817-496-9595*
FAX: *8174928058*
E-MAIL: *dgillingham@metalsupermarkets.com*

SUPPLIER CODE: *0000408352*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

SAWYER MOTORSPORTS & DEVELOPMENT
5009 RONDO DRIVE
FORT WORTH, TX 76106
USA

CONTACT: *BRAD SAWYER*
PHONE: *817-926-1517*
FAX: *817-921-5423*
E-MAIL: *brad@sawyercomposite.com*

SUPPLIER CODE: *0000426243*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4352	PH7B	X	SECTION XI - NON-METALLIC MATERIALS	RESTRICTED TO DRY ABRASIVE BLASTING OF CARBON AND GLASS EPOXY LAMINATES ONLY
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4458	AP	X	STRUCTURAL ADHESIVE BONDING USING INTERMEDIATE -HIGH PERFORM SUPPORTED AND UNSUPPORTED ADHESIVE FILM	CAN'T INDEP. PERF. PROC. CONT. TEST OR PERF. PRCHSR/RECERT.TEST RAW MAT. PRCHSR NO ASS. FOR PRMR AP
4511	AM2	X	LAMINATE COMPOSITE STRUCTURES	CAN'T INDEP. PERF. PROC. CONT. TEST OR PERF. PRCHSR/RECERT.TEST RAW MAT.
4514	MN		MACHINING, DRILLING & TRIMMING CARBON FIBER COMPOSITES	
ADDITION	13	X	SUB-CONTRACT TOOLING	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

AERO COMPONENTS INC
5124 KALTENBRUN ROAD
FORT WORTH, TX 76119
USA

CONTACT: *CHRIS RODRIGUEZ*
PHONE: *817-572-3003 ...*
FAX:
E-MAIL: *crodriguez@foreaero.com*

SUPPLIER CODE: *0000470904*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4328	AC		BONDED STRUCTURES, CONTOURED, HI TEMP ALSO INCLUDES BPSS 4408, 4448, 4449 AND 4520.	
4328	AE1		BONDED STRUCTURES, FLAT, HI-TEMP BPS 4328	
4339	MK1		MACHINING OF HONEYCOMB CORE, ALUMINUM	
4339	MK2		MACHINING OF HONEYCOMB CORE,NON-METALLIC	
4352	PH1D		SECTION II, METHOD II - SULFURIC/SODIUM DICHROMATE ETCH	
4352	PH1G		SECTION II, METHOD IV - PHOSPHORIC ACID ANODIZE	
4352	PH1H		SECTION II, METHOD V - BRUSH-ON ACID TREATMENT	
4352	PH4D		SECTION V, METHOD IV - DRY ABRASIVE BLASTING	
4352	PH5A		SECTION VII, METHOD I - DRY ABRASIVE BLASTING	
4366	AI		BONDED REINFORCED FIBERGLAS STRUCTURES BPS 4366	
4383	AR		BONDING,LOW DENSITY INSERT MATERIAL WITH HONEYCOMB SANDWICHCONSTRUCTION	
4402	AH		BONDING MACHINED PARTS BPS 4402	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4424	IG6		HIGH INTENSITY LIGHT	
4424	IG5		TAP HAMMER INSPECTION	
4425	AS		BONDING, SPLICING HONEYCOMB CORES & INSTALLING INSERTS	
4437	AJ		BONDED REINFORCED FIBERGLAS STRUCTURES BPS 4437	
4449	AE3		BONDED STRUCTURES, FLAT, HI-TEMP BPS 4449	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4453	IH2	X	INSPECTION, CONDUCTIVITY, OF 2024-T3, T4, T42 BARE AND PRIMED ALUMINUM ALLOY TUBING FOR HEAT TREAT	
4458	AP		STRUCTURAL ADHESIVE BONDING USING INTERMEDIATE -HIGH PERFORM SUPPORTED AND UNSUPPORTED ADHESIVE FILM	
4478	AZ		BONDING, FABRICATION OF ROOM TEMP. CURING LAMINATED COMPONENTS	
4511	AM2		LAMINATE COMPOSITE STRUCTURES	
4512	AM1		PROCESSING SPECIFICATION FOR 250 F.DEGREE TO 325 F.DEGREE CURE LAMINATE COMPOSITE STRUCTURES	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

4514	MN	X	MACHINING, DRILLING & TRIMMING CARBON FIBER COMPOSITES	APPROVAL DOES NOT INCLUDE WATERJET CUTTING.
4528	KR		ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	
4570	RP		INSTALLATION OF ADHESIVE BONDED FASTENERS ON COMPOSITE AND METALLIC STRUCTURES	
SQRM	0		MEETS MIN SQRM	

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

AVIATION PRODUCTS INC
5621 E. ROSEDALE
FORT WORTH, TX 76112-6929
USA

CONTACT: *TRACY CANGLEY*
PHONE: *817-457-2040*
FAX:
E-MAIL: *tracy@aviationproducts.com*

SUPPLIER CODE: *0000426593*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4352	PH4F		SECTION VI, METHOD III - BRUSH-ON ACID TREATMENT	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4408	AT		BONDING MACHINED PARTS	NON-CALIBRATED PRESSES CANNOT BE USED BECAUSE AP DOES NOT CURRENTLY HAVE A CALIBRATED PRESS
4446	AL		BONDING, COMPOSITE	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

CENTRAL TEXAS H.T. & TESTING INCORP
5801 DENTON HWY
FORT WORTH, TX 76148-3758
USA

CONTACT: *DAVID ROHRBACH*
PHONE: *817-788-8511*
FAX:
E-MAIL: *DavidR@centexlab.com*

SUPPLIER CODE: *0000420336* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	
4089	IB4		INSPECTION, FLUORESCENT PENETRANT (POST-EMULSIFIED) CASTINGS/FORGINGS; INCLUDES IB2.	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4139	XA1		HEAT TREATMENT OF ALUMINUM ALLOY CASTINGS.	
4139	XA2		HEAT TREATMENT OF ALUMINUM ALLOY THICKER THAN .100 INCH (INCLUDE FORGINGS & XA1)	
4139	XA4		HT ALL ALUM ALLOY SERIE LESS THAN .100 IN, INCLUDE 2024 NOTLESS THAN .036 IN (INCLUDE XA1,XA2,XA3)	
4309	IF1		INSPECTION, RADIOGRAPHIC	
4309	IF2	X	INSPECTION, RADIOGRAPHIC (FINAL INSP.REF. QPS-104) MUST BE ACCOMPLISHED BY BHTI-APPROVED INTERPRETER	APPROVED INTERPRETERS ARE #15, TED RILEY AND #31, DAVID ROHRBACH
4389	QE7		PRE PENETRANT ETCH ALUMINUM	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO		HARDNESS TESTING	
APP-III	3	X	SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
CORE CAP	LA	X	LAB, ROOM TEMP. TENSILE TESTING (ASTM E8, REF. QPS-104)	RESTRICTED TO SEPARATELY AND INTEGRALLY CAST TEST BARS & FOR EXCISED BARS FOR LOT CONTROL ONLY
CORE CAP	XG		HEAT TREAT MAGNESIUM, MIL-M-6857	
SQRM	0		MEETS MIN SQRM	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

AMI METALS INC
586 N BEACH ST
FORT WORTH, TX 76111-5940
USA

CONTACT: *CASSANDRA LOYA*
PHONE: *817-831-9586 x16*
FAX: *8178313819*
E-MAIL: *cloya@amimetals.com*

SUPPLIER CODE: *0000475593*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	JIT		JUST-IN-TIME DISTRIBUTOR	
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

WILSON CO
6323 Airport Freeway, Suite A
Fort Worth, TX 76117
USA

CONTACT: *DAVID MCELROY*
PHONE: *817-595-2244 ...*
FAX: *817-589-1063*
E-MAIL: *DMCELROY@WILSON-COMPANY.COM*

SUPPLIER CODE: *0000477886*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZRV		DISTRIBUTOR: VALUE ADDED	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

ESSNER MANUFACTURING LP
6651 WILL ROGERS BLVD
FORT WORTH, TX 76140
USA

CONTACT: *ANA RAMIREZ*
PHONE: *817-529-6156*
FAX: *817-568-2625*
E-MAIL: *aramirez@essner.com*

SUPPLIER CODE: *0000434759*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ		THERMAL FIT ASSEMBLY	
4139	XA5	X	HEAT TREATMENT ALUM ALLOY 2024 LESS THAN .036 INCH (HAND/SPECIAL QUENCH)-(INCLUDES XA1,XA2,XA3,XA4)	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4182	QB2		CHEMICAL FILM TREATMENT, CLASS 3	
4352	PH8		SECTION XII, MISCELLANEOUS	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4462	SN1	X	FORMING TITANIUM SHEET - COLD FORMING	RESTR TO COLD FORMING OPER ONLY. STRESS REL, CLEAN, & DESCALE OPER PERFORMED BY OUTSIDE SUPPLIERS
4467	IO		HARDNESS TESTING	
4528	KR		ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	
4570	RP		INSTALLATION OF ADHESIVE BONDED FASTENERS ON COMPOSITE AND METALLIC STRUCTURES	
CORE CAP	HQ		GROUND SUPPORT EQUIPMENT (COMPLEX)	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	SA		SHEET METAL ASSEMBLIES (COMPLEX)	
CORE CAP	SB		SHEET METAL ASSEMBLIES (SIMPLE)	
CORE CAP	SC		SHEET METAL DETAILS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

ALLIED ELECTRONICS, INC.
7151 JACK NEWELL BLVD. S.
FORT WORTH, TX 76118
USA

CONTACT: *GAIL TEDROW*
PHONE: *817-595-6451*
FAX: *817-838-4398*
E-MAIL: *gail.tedrow@alliedelec.com*

SUPPLIER CODE: *0000463789*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	DTS		DIRECT TO STOCK DISTRIBUTOR	
CORE CAP	JIT		JUST-IN-TIME DISTRIBUTOR	
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

RADIUS AEROSPACE - FORT WORTH INC
7445 E LANCASTER
FORT WORTH, TX 76112
USA

CONTACT: *ASHLEY TOLISON*
PHONE: *817-451-0620*
FAX: *817-451-2563*
E-MAIL: *amtolison@radiusaerospace.com*

SUPPLIER CODE: *0000464040*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4339	MK1		MACHINING OF HONEYCOMB CORE, ALUMINUM	
4339	MK2		MACHINING OF HONEYCOMB CORE,NON-METALLIC	
4352	PH1G		SECTION II, METHOD IV - PHOSPHORIC ACID ANODIZE	
4352	PH1H		SECTION II, METHOD V - BRUSH-ON ACID TREATMENT	
4352	PH4D		SECTION V, METHOD IV - DRY ABRASIVE BLASTING	
4352	PH4F		SECTION VI, METHOD III - BRUSH-ON ACID TREATMENT	
4352	PH5A		SECTION VII, METHOD I - DRY ABRASIVE BLASTING	
4366	AI		BONDED REINFORCED FIBERGLAS STRUCTURES BPS 4366	
4383	AR		BONDING,LOW DENSITY INSERT MATERIAL WITH HONEYCOMB SANDWICHCONSTRUCTION	
4402	AH		BONDING MACHINED PARTS BPS 4402	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4408	AT		BONDING MACHINED PARTS	
4424	IG5		TAP HAMMER INSPECTION	
4424	IG6		HIGH INTENSITY LIGHT	
4425	AS		BONDING, SPLICING HONEYCOMB CORES & INSTALLING INSERTS	
4437	AJ		BONDED REINFORCED FIBERGLAS STRUCTURES BPS 4437	
4446	AL		BONDING, COMPOSITE	
4448	AE2		BONDED STRUCTURES, FLAT, HI-TEMP BPS 4448	
4449	AE3		BONDED STRUCTURES, FLAT, HI-TEMP BPS 4449	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4458	AP		STRUCTURAL ADHESIVE BONDING USING INTERMEDIATE -HIGH PERFORM SUPPORTED AND UNSUPPORTED ADHESIVE FILM	
4460	AW		BOND.FAB.,STRUC.COMP. USING HI & INTER TEMP CURING UNI.DIR.FIBER REINF.EPOXY PRE-IMPREG.COMP.MATL.	
4467	IO		HARDNESS TESTING	
4478	AZ		BONDING, FABRICATION OF ROOM TEMP. CURING LAMINATED COMPONENTS	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

4510	AV1	HANDLING & USEAGE OF FIRE EXTINGUISHANT POWDER	
4511	AM2	LAMINATE COMPOSITE STRUCTURES	
4512	AM1	PROCESSING SPECIFICATION FOR 250 F.DEGREE TO 325 F.DEGREE CURE LAMINATE COMPOSITE STRUCTURES	
4514	MN	MACHINING, DRILLING & TRIMMING CARBON FIBER COMPOSITES	
4518	AM4	SANDWICH COMPOSITE STRUCTURES USING EPOXY RESIN IMPREGNATEDFABRIC AND UNIDIRECTIONAL TAPE	
4528	KR	ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	
4570	RP	INSTALLATION OF ADHESIVE BONDED FASTENERS ON COMPOSITE AND METALLIC STRUCTURES	
ADDITION	19	STANDARD REPAIR (FW)	
APP-I	1	SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6	CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	BVAR	BVAR APPROVAL AS LISTED	BVAR-FW-2018-006 BPS4352
CORE CAP	MA	MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB	MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC	MACHINING (DETAILS, LARGE)	
CORE CAP	MD	MACHINING (DETAILS, SMALL)	
CORE CAP	ZI	ALUMINUM HONEYCOMB CORE	
SQRM	0	MEETS MIN SQRM	

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

SOUTHWESTERN BRASS
806 N THROCKMORTON
FORT WORTH, TX 76106
USA

CONTACT: *Craig Barnthson*
PHONE: *817-280-5191-N/A*
FAX: *8173325693*
E-MAIL: *cbarnthson@bellflight.com*

SUPPLIER CODE: *0000425379*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

HOWELL INSTRUMENTS INC
8945 SOUTH FREEWAY
FORT WORTH, TX 76140
USA

CONTACT: *EVERETT MARTIN*
PHONE: *817-339-0149*
FAX: *817-336-7874*
E-MAIL: *emartin@howellinst.com*

SUPPLIER CODE: *0000424682*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	HP		GROUND SUPPORT EQUIPMENT, SIMPLE	
CORE CAP	HQ		GROUND SUPPORT EQUIPMENT (COMPLEX)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

ADVANCED AERO COATINGS
9004 TRINITY BLVD
FORT WORTH, TX 76118
USA

CONTACT: *FLOYD PITTMAN*
PHONE: *817-280-0467*
FAX:
E-MAIL: *floyd@aeroaac.com*

SUPPLIER CODE: *0000483052*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4007	QJ1		PASSIVATION, PROCEDURE I	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4182	QB2		CHEMICAL FILM TREATMENT, CLASS 3	
4310	QI		APPLICATION OF SOLID FILM LUBRICANT	
4555	PM		THIN SULFURIC ACID ANODIZE	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

BELL TEXTRON INC.
P O BOX 482
FORT WORTH, TX 76101
USA

CONTACT: *P.H. PENN*
PHONE: *8172802250*
FAX: *8172802321*
E-MAIL:

SUPPLIER CODE: *0000412209*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	12		SUPPLIER DESIGNED COMPUTER SOFTWARE	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

ADVANCED METAL PERFORMANCE LLC
6741 CORPORATION PARKWAY SUITE A
FT. WORTH, TX 76126
USA

CONTACT: *JOHN ALLEN*
PHONE: *972-816-3251*
FAX:
E-MAIL:

SUPPLIER CODE: *0000489141*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4409	QG1		SHOT PEENING, METHOD I	
4409	QG2		SHOT PEEN, METHOD II	
AMS2	QG3		SHOT PEENING, COMPUTERIZED METHOD (AMS2432)	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

S&P COATINGS LLC
9004 Trinity Blvd
Ft. Worth, TX 76118
USA

CONTACT: *Floyd Pittman*
PHONE: *940-367-5963*
FAX:
E-MAIL: *Floyd@sp-coatings.com*

SUPPLIER CODE: *0000482757*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4465	QL1		FLUIDIZED OR ELECTRO-STATIC EPOXY POWDER COATING (BPS 4465,TYPE I)	
4465	QL1		FLUIDIZED OR ELECTRO-STATIC EPOXY POWDER COATING (BPS 4465,TYPE I)	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

GENERAL DYNAMICS ORDNANCE &
1200 N GLENBROOK DR
GARLAND, TX 75040
USA

CONTACT: *ANGELA MOORE*
PHONE: *972-494-7755*
FAX: *972-272-6197*
E-MAIL: *angela.moore@gd-ots.com*

SUPPLIER CODE: *0000477116*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4017	DB1		FORGING ALUMINUM, PRECISION (PRESS)	
4017	DB2		FORGING ALUMINUM, HYDRAULIC PRESS	
4017	DB8		FORGING ALUMINUM, OPEN FRAME	
4017	DG1		FORGING MAGNESIUM, PRECISION (PRESS)	
4017	DG2		FORGING MAGNESIUM, HYDRAULIC PRESS	
4017	DG8		FORGING MAGNESIUM, OPEN FRAME	
4017	DZ		FORGING, COMPLETE BY FORGE SHOP	
4089	IB4	X	INSPECTION, FLUORESCENT PENETRANT (POST-EMULSIFIED) CASTINGS/FORGINGS; INCLUDES IB2.	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4139	LJ	X	LAB INTERGRANULAR CORROSION TESTING (ASTM G 110, REF QPS-104)	
4139	XA2		HEAT TREATMENT OF ALUMINUM ALLOY THICKER THAN .100 INCH (INCLUDE FORGINGS & XA1)	
4389	QE11		PREPENETRANT ETCH OF WROUGHT ALUMINUM ALLOYS BPS 4389	
4453	IH1	X	INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO	X	HARDNESS TESTING	
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	IL	X	INSPECTION, FINAL DIMENSIONAL LAY-OUT APPROVAL (QPS-104)	
CORE CAP	LA	X	LAB, ROOM TEMP. TENSILE TESTING (ASTM E8, REF. QPS-104)	
CORE CAP	LG	X	LAB, METALLOGRAPHY (CAPA, ONLY, REF. QPS-104)	
CORE CAP	LM	X	LAB, QUANTITATIVE SPECTRO (AMS 2350, REF. QPS-104)	
CORE CAP	QM		CHROME PICKLE TREATMENT (TYPE I) MIL-M-3171	
CORE CAP	XG		HEAT TREAT MAGNESIUM, MIL-M-6857	
SQRM	0		MEETS MIN SQRM	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

COURTER HALL CO
1910 N 1ST ST
GARLAND, TX 75040
USA

CONTACT: *BOB DEAN*
PHONE: *972-276-8531*
FAX: *9722729047*
E-MAIL: *bob@courterhall.com*

SUPPLIER CODE: *0000420816* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4554	PO		ZINC-NICKEL ALLOY PLATING	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	VCP		CHEMICAL PROCESSING WAIVER	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

BRALCO METALS-GARLAND
410 MARS ROAD
GARLAND, TX 75040
USA

CONTACT: *CHERYL THOMPSON*
PHONE: *214-291-4119*
FAX: *9722724485*
E-MAIL: *cthompson@bralco.com*

SUPPLIER CODE: *0000434157*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

ENFLITE LLC
105 COOPERATIVE WAY
GEORGETOWN, TX 78626
USA

CONTACT: *BILLY MAKOVY*
PHONE: *512-864-8115*
FAX: *512-868-3330*
E-MAIL: *billy@enflite.com*

SUPPLIER CODE: *0000412284*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

AIRBORN INTERCONNECT, INC.
3500 AIRBORN CIRCLE
GEORGETOWN, TX 78626-8215
USA

CONTACT: *DALE STAMPS*
PHONE: *814-873-0160*
FAX: *512-863-8259*
E-MAIL: *stampd@airborn.com*

SUPPLIER CODE: *0000486298*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-IV	4		SPECIAL REQUIREMENTS FOR ELECTRICAL AND ELECTRONIC ITEMS	
CORE CAP	KA		ELECTRICAL ASSEMBLY (COMPLEX)	
CORE CAP	KM		CABLE ASSEMBLIES, WIRING/DATA BUS HARNESSES	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

HARRIS COMPOSITES
600 HOLMES DR
GRANBURY, TX 76048
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000478084* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4339	MK2	X	MACHINING OF HONEYCOMB CORE,NON-METALLIC	HARRIS IS RESTRICTED FROM CRUSHING AND FORMING CORE MATERIAL.
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4425	AS	X	BONDING, SPLICING HONEYCOMB CORES & INSTALLING INSERTS	RESTRICTED TO SPLICING HONEYCOMB CORE ONLY.
4437	AJ		BONDED REINFORCED FIBERGLAS STRUCTURES BPS 4437	
4449	AE3	X	BONDED STRUCTURES, FLAT, HI-TEMP BPS 4449	HARRIS IS RESTRICTED FROM BOND PRIMER APPLICATION AND CURE.
4458	AP	X	STRUCTURAL ADHESIVE BONDING USING INTERMEDIATE -HIGH PERFORM SUPPORTED AND UNSUPPORTED ADHESIVE FILM	HARRIS IS RESTRICTED FROM BOND PRIMER APPLICATION AND CURE.
4478	AZ	X	BONDING, FABRICATION OF ROOM TEMP. CURING LAMINATED COMPONENTS	RESTRICTED TO PARTS WHICH REQUIRE NO MORE THAN 4 PLIES OF DRY GLASS FABRIC WETTED WITH RESIN.
4511	AM2		LAMINATE COMPOSITE STRUCTURES	
4512	AM1		PROCESSING SPECIFICATION FOR 250 F.DEGREE TO 325 F.DEGREE CURE LAMINATE COMPOSITE STRUCTURES	
4514	MN	X	MACHINING, DRILLING & TRIMMING CARBON FIBER COMPOSITES	RESTRICTED FROM WATERJET CUTTING.
4518	AM4		SANDWICH COMPOSITE STRUCTURES USING EPOXY RESIN IMPREGNATEDFABRIC AND UNIDIRECTIONAL TAPE	
4520	AM3		HIGH SERVICE TEMPERATURE RESIN, BMI SYSTEMS	
ADDITION	13		SUB-CONTRACT TOOLING	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
CORE CAP	LV3	X	CAPTIVE LABORATORY TESTING PER 299-947-299 TEST METHODS	RESTRICTED TO MATERIAL RECEIVING INSPECTION, SHELF LIFE EXTENSION, AND PROCESS CONTROL PANEL TESTING
CORE CAP	LV4	X	CAPTIVE LABORATORY TESTING PER 299-947-399 TEST METHODS	RESTRICTED TO MATERIAL RECEIVING INSPECTION, SHELF LIFE EXTENSION, AND PROCESS CONTROL PANEL TESTING
SQRM	0		MEETS MIN SQRM	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

AST MANUFACTURING
1000 AVENUE N
GRAND PRAIRIE, TX 75050
USA

CONTACT: *DAVID BEREUTER*
PHONE: *972-554-0383 x10*
FAX: *972-579-7839*
E-MAIL: *dbereuter@astmfg.com*

SUPPLIER CODE: *0000400741*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	93		WAIVER TO REQUIRED CERTIFICATION / REGISTRATION	
APP-I	1	X	SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
SQRM	0	X	MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

METAL IMPROVEMENT COMPANY
1450 AVENUE S
GRAND PRAIRIE, TX 75050
USA

CONTACT: *JOSE CRUZ*
PHONE: *9726418011*
FAX: *9726603692*
E-MAIL: *jose.cruz@cwst.com*

SUPPLIER CODE: *0000477304*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4409	QG1		SHOT PEENING, METHOD I	
4409	QG2		SHOT PEEN, METHOD II	
AMS2	QG3		SHOT PEENING, COMPUTERIZED METHOD (AMS2432)	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

CONTROL PRODUCTS CORPORATION
1513 W JEFFERSON
GRAND PRAIRIE, TX 75051
USA

CONTACT: *AMELIA MADRID*
PHONE: *214-204-3825*
FAX: *972-262-1653*
E-MAIL: *ameliam@cpctexas.com*

SUPPLIER CODE: *0000454791* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	KE		ELECTRICAL, EDGELITE PANELS/INTEGRALLY LIT	
CORE CAP	KL		ELECTRO-LUMINESCENT PANELS/DISPLAYS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

CONTROL PRODUCT CORPORATION
1801 W JEFFERSON
GRAND PRAIRIE, TX 75051
USA

CONTACT: *AMELIA MADRID*
PHONE: *214-204-3825*
FAX: *972-262-1653*
E-MAIL: *ameliam@cpctexas.com*

SUPPLIER CODE: *0000441560*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4001	PA		ANODIZE CHROMIC ACID	
4007	QJ1		PASSIVATION, PROCEDURE I	
4012	MJ		THERMAL FIT ASSEMBLY	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4162	ZM1	X	INSTALLATION AND RETENTION OF BEARINGS THROUGH STAKING	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4182	QB2		CHEMICAL FILM TREATMENT, CLASS 3	
4352	PH5A		SECTION VII, METHOD I - DRY ABRASIVE BLASTING	
4403	AQ	X	BONDING, ADHESIVE, EPOXY-BASED	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO	X	HARDNESS TESTING	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	MH		MACHINING (PHENOLIC)	
CORE CAP	MM		MACHINING (ACRYLIC)	
CORE CAP	MO		MACHINING, PLASTICS	
CORE CAP	SB		SHEET METAL ASSEMBLIES (SIMPLE)	
CORE CAP	SC		SHEET METAL DETAILS	
CORE CAP	ZA		MISCELLANEOUS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

AERO SPACE WELDERS INC
2470 DOREEN
GRAND PRAIRIE, TX 75050
USA

CONTACT: *DANNY MULLICAN*
PHONE: *972-988-9121*
FAX: *972-660-8618*
E-MAIL:

SUPPLIER CODE: *0000402115*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4098	NB	X	BRAZING, SILVER	RESTRICTED TO TORCH BRAZING
4207	ND	X	WELDING, FUSION OF TITANIUM	WELD PER BPS 4207 PROVIDED DETAILS OF WELDMENT RECEIVED PERE-CLEANED BY APPROVED CHEM PROCESOR
4359	NE	X	WELDING, HELIARC OF STEEL	RESTRICTED TO CLASS A & B WELDS
4404	NF	X	WELDING, HELIARC OF ALUMINUM	RESTRICTED TO CLASS A & B WELDS
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

UNIFLIGHT INC.
2617 AVIATION PKWY
GRAND PRAIRIE, TX 75052
USA

CONTACT: *GARY COPPEDGE*
PHONE: *9726232444*
FAX: *9726232414*
E-MAIL: *gcoppedge@uniflight.com*

SUPPLIER CODE: *0000431130*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	11		SUBCONTRACT WORK (CUSTOMIZING) ON BHTI AIRCRAFT (QPS 110)	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	A/C CUSTOMIZATION
CORE CAP	ZO		AIRCRAFT CUSTOMIZING	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

SAFRAN ELECTRONICS
2802 SAFRAN DR
GRAND PRAIRIE, TX 75052
USA

CONTACT: *ANITA ALMAZAN*
PHONE: *714-313-5495*
FAX:
E-MAIL: *anita.almazan@collins.com*

SUPPLIER CODE: *0000408291* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4528	KR		ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	APPROVED.
ADDITION	20		DESIGN CAPABLE	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	HD		ACTUATORS/RELAYS, ELECTRICAL	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

TEXSTARS LLC
802 AVE J E
GRAND PRAIRIE, TX 75050
USA

CONTACT: *BECKY DEAL*
PHONE: *972-647-1366*
FAX: *972-641-2800*
E-MAIL: *BDeal@ppg.com*

SUPPLIER CODE: *0000477774*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4138	PS	X	CHEMICAL CLEANING OF AIRCRAFT MATERIALS	THIS BPS IS HIGHLY RESTRICTED TO BASIC CLEANING OF A SINGLEPART.
4302	EF		PLASTICS, STRETCHED ACRYLIC, FORMED--WINDOWS, WINDSHIELDS, ETC.	
4351	EB		PLASTICS, CAST ACRYLIC, FORMED - WINDOWS, WINDSHIELDS, ETC.(ALSO BPS 4302)	
4352	PH7B		SECTION XI - NON-METALLIC MATERIALS	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4434	AU		BONDING POLYCARBONATES	
4487	EC1		PLASTICS, VACUUM MOLDED BPS 4487	
4487	ED1		PLASTICS, INJECTION MOLDING OF THERMOPLASTIC PARTS; CLASS I& II	
4487	ED2		PLASTICS, INJECTION MOLDING OF THERMOPLASTIC PARTS; CLASS III	
4546	EC2		PLASTICS, VACUUM MOLDED BPS 4546	
4552	EG		PLASTICS, BLOW-MOLDED	
4581	EP		PLASTICS, POLYCARBONATE WORKING AND MAINTENANCE	
4582	EQ		WORKING AND MAINTENANCE OF PLATICS, LAMINATES (POLYCARBONATE AND ACRYLICS)	
ADDITION	20		DESIGN CAPABLE	
CORE CAP	BE		TOOLING, COMPOSITE	
CORE CAP	EA		PLASTIC GASKETS, SEALS, HOSES, PLUGS, ETC.	
CORE CAP	EK		PLASTICS, POLYCARBONATE FORMED WINDOWS/WINDSHIELDS	
CORE CAP	EL		PLASTIC ASSEMBLIES, SIMPLE	
CORE CAP	EM		PLASTIC ASSEMBLIES, COMPLEX	
CORE CAP	FB		UPHOLSTERY AND FABRICS (SIMPLE)	
CORE CAP	FF		FOAM, MOLDED, RIGID & FLEXIBLE	
CORE CAP	KB		ELECTRICAL ASSEMBLY (SIMPLE) SWITCHES/TRANSFORMERS	
CORE CAP	MO		MACHINING, PLASTICS	
CORE CAP	SB		SHEET METAL ASSEMBLIES (SIMPLE)	
CORE CAP	SC		SHEET METAL DETAILS	
CORE CAP	ZA		MISCELLANEOUS	
CORE CAP	ZB		SPRINGS	
CORE CAP	ZD		SHIMS	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

CORE CAP	ZZ	SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS
SQRM	0	MEETS MIN SQRM

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

ASSOCIATED AIRCRAFT SUPPLY CO., LLC
3250 STONE MYERS PKWY
Grapevine, TX 76051
USA

CONTACT: *ARTHUR GUERRERO*
PHONE: *214-331-4381*
FAX: *2143314381*
E-MAIL: *aguerrero@associated-aircraft.com*

SUPPLIER CODE: *0000476023*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	BPN	X	DISTRIBUTOR PROVIDING BHT PART NUMBERED ITEMS MANUFACTURED BY BHT APPROVED SOURCES.	
CORE CAP	ZA		MISCELLANEOUS	
CORE CAP	ZP		DIRECT-TO-STOCK DISTRIBUTOR	
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

MASCO SERVICE CORPORATION
850 S DOOLEY ST
GRAPEVINE, TX 76051
USA

CONTACT: *Coby Sisco*
PHONE: *817-481-8205*
FAX: *8174888918*
E-MAIL: *cobysisco@mascoservice.com*

SUPPLIER CODE: *0000418817*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
ADDITION	FAR21		"Rebuild or Alter Supplier Designed Product to Approved Data "	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

BODYCOTE THERMAL PROCESSING, INC
4008 CLAY AVENUE, SUITE 200
Haltom City, TX 76117
USA

CONTACT: *ERNEST PENA*
PHONE: *817-737-6651*
FAX: *817-737-2221*
E-MAIL: *ernest.pena@bodycote.com*

SUPPLIER CODE: *0000436849*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4139	XA4	X	HT ALL ALUM ALLOY SERIE LESS THAN .100 IN, INCLUDE 2024 NOTLESS THAN .036 IN (INCLUDE XA1,XA2,XA3)	RESTRICTED TO NO LESS THAN 0.040 INCHES.
4139	XA8		AGING ONLY OF ALL ALLOYS	
4140	XB		HEAT TREAT LOW ALLOY STEEL, SEC. 2	
4140	XH		HEAT TREAT STAINLESS STEEL, SECT. 3	
4140	XI		HEAT TREAT MAR-AGING AND PH STEELS, SECT. 4	
4140	XJ		HEAT TREAT TOOL STEEL SECT. 5	
4212	XF	X	HEAT TREAT TITANIUM	RESTRICTED TO STRESS RELIEVING AND ANNEALING ONLY.
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO		HARDNESS TESTING	
ADDITION	13	X	SUB-CONTRACT TOOLING	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	BS		TOOLING, PROCESS (HEAT TREATING, PLATING, ETC.)	
CORE CAP	XM		HEAT TREAT TITANIUM (MIL-H-81200)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

ANODICS INC
4105 MURRAY AVENUE
HALTOM CITY, TX 76117
USA

CONTACT: *CLARK LOFTICE*
PHONE: *817-281-2743*
FAX:
E-MAIL: *anodicsinc@yahoo.com*

SUPPLIER CODE: *0000417302*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4001	PA		ANODIZE CHROMIC ACID	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

VANDERGRIFF TECHNOLOGIES INC
4209 Murray Ave
Haltom City, TX 76117
USA

CONTACT: *ERNIE VANDERGRIFF*
PHONE: *817-485-1248*
FAX: *8174857703*
E-MAIL: *ernie@vandergriff.net*

SUPPLIER CODE: *0000431548*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	
4089	IB4		INSPECTION, FLUORESCENT PENETRANT (POST-EMULSIFIED) CASTINGS/FORGINGS; INCLUDES IB2.	
4138	PS	X	CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4399	ID		INSPECTION, ULTRASONIC, OF FORGINGS & WROUGHT STOCK (MIL-STD-2154)	
4424	IG1		IMMERSION ULTRASONIC INPECTON	
4424	IG2		SQUIRTER ULTRASONIC INSPECTION	
4424	IG4		CONTACT ULTRASONIC INSPECTION	
4492	IM		INSPECTION, FLUOROSCOPIC/RADIOGRAPHIC	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

SUNSOURCE
1833 JOHANNA ST
HOUSTON, TX 77055
USA

CONTACT: *Lucas Tews*
PHONE: *630-317-2770*
FAX: *781-575-5725*
E-MAIL: *ltews@sunsrce.com*

SUPPLIER CODE: *0000475696*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

CURTISS WRIGHT CORPORATION
25 SOUTHBELT INDUSTRIAL DRIVE
HOUSTON, TX 77047
USA

CONTACT: *CHRISTOPHER OLESEN*
PHONE: *713-225-0010*
FAX:
E-MAIL: *Christopher.Olesen@cwst.com*

SUPPLIER CODE: *0000487317* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4463	QK		DEPOSITION OF TUNGSTEN CARBIDE COATINGS	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

HOUSTON PRECISION FASTENERS LLC
4923 CRANSWICK RD
HOUSTON, TX 77041-7723
USA

CONTACT: *AGUSTIN VACA*
PHONE: *713-462-2227*
FAX: *2167377290*
E-MAIL: *avaca@hpfasteners.com*

SUPPLIER CODE: *0000484451*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4445	ME	X	MACHINING (ROLLED THREADS)	EXPERIMENTAL PARTS. ON-SITE WILL BE REQUIRED FOR FULL APPROVAL,
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

HIGH TECH FINISHING
6201 ROYALTON ST
HOUSTON, TX 77081
USA

CONTACT: *LEE WHITLEY*
PHONE: *713-666-0550*
FAX: *713-666-0052*
E-MAIL: *l.whitley@htf.net*

SUPPLIER CODE: *0000481818*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	91		AS9100, EN9100, JISQ9100	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

FALCON CREST AVIATION SUPPLY
8318 BRANIFF
HOUSTON, TX 77061
USA

CONTACT: *Burley Gunter*
PHONE: *713-644-2290*
FAX: *713-644-0356*
E-MAIL: *bgunter@falconcrestaviation.com*

SUPPLIER CODE: *0000411697*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

LONE STAR HEAT TREATING CORP.
PO BOX 15621
HOUSTON, TX 77220
USA

CONTACT: *Dave Magee*
PHONE: *713-672-6616*
FAX: *7136729509*
E-MAIL: *dmagee@lsht.com*

SUPPLIER CODE: *0000400310*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4140	XB	X	HEAT TREAT LOW ALLOY STEEL, SEC. 2	RESTRICTED TO EM ATMOSPHERES ONLY
4140	XI	X	HEAT TREAT MAR-AGING AND PH STEELS, SECT. 4	RESTRICTED TO PRECIPITATION HARDENING OF PH STEELS
4140	XK		HEAT TREAT INDUCTION HARDEN, SECT. 6	
4467	IO	X	HARDNESS TESTING	RESTRICTED TO HARDNESS TESTING & MICRO HARDNESS TESTING
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0	X	MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

DELTA RIGGING & TOOLS
1149 W HURST BLVD
HURST, TX 76053-7403
USA

CONTACT: *DAVE ANDERSON*
PHONE: *817-994-9747*
FAX: *817-831-1302*
E-MAIL: *danderson@deltarigging.com*

SUPPLIER CODE: *0000408750*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	13		SUB-CONTRACT TOOLING	
CORE CAP	HP		GROUND SUPPORT EQUIPMENT, SIMPLE	
CORE CAP	HQ		GROUND SUPPORT EQUIPMENT (COMPLEX)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

AMWELL FABRICATION SERVICES INC
3601 BELL DRIVE BUILDING D
HURST, TX 76053
USA

CONTACT: *JEFF LYONS*
PHONE: *817-355-8823*
FAX:
E-MAIL: *j.lyons@amwellfab.com*

SUPPLIER CODE: *0000485165*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

AHLERS AEROSPACE INC
3621 RAIDER DRIVE
Hurst, TX 76053
USA

CONTACT: *LARRY AHLERS*
PHONE: *817-553-2155*
FAX: *817-553-2161*
E-MAIL: *stephanie@ahlersaerospace.com*

SUPPLIER CODE: *0000402982*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	KD		ELECTRICAL INSTRUMENTS	
CORE CAP	ZA		MISCELLANEOUS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

MAXIMUM INDUSTRIES INC
1408 WEST WALNUT HILL LN.
Irving, TX 75038
USA

CONTACT: *ANDREW ROCKFORD*
PHONE: *972-501-9990 ...*
FAX: *972-501-0572*
E-MAIL: *arockford@maximumind.com*

SUPPLIER CODE: *0000424135*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

POWELL ELECTRONICS
4500 FULLER DR STE 130
IRVING, TX 75038
USA

CONTACT: *BARBARA PESCATORE*
PHONE: *856-241-5635*
FAX: *972-719-5405*
E-MAIL: *bpescatore@powell.com*

SUPPLIER CODE: *0000477486*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	DTR		DISTRIBUTOR	
CORE CAP	ZP		DIRECT-TO-STOCK DISTRIBUTOR	
CORE CAP	ZRV		DISTRIBUTOR: VALUE ADDED	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

LEE COMPANY, THE TEXAS DISTRICT OFF
545 JOHN CARPENTER FWY, STE 875
IRVING, TX 75062
USA

CONTACT: *JACKIE ROMINSKI*
PHONE: *972-791-1010*
FAX: *972-791-1717*
E-MAIL: *rominskij@theleeco.com*

SUPPLIER CODE: *0000477209* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
ADDITION	21		INSPECTION DELEGATION	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

NEOVIA LOGISTICS SERVICES LLC
6363 NORTH STATE HIGHWAY 161 SUITE
IRVING, TX 75038
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000488048*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	3PL	X	APPROVED 3RD PARTY LOGISTICS PROVIDER	RESTRICTED TO CROSS DOCK ACTIVITY ONLY.

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA

STATE: Texas

GEXPRO
9500 NORTH ROYAL LN STE 130
IRVING, TX 75063
USA

CONTACT: *JEFF CLINE*
PHONE: *770-312-2004*
FAX: *972-649-3828*
E-MAIL: *jcline@gexproservices.com*

SUPPLIER CODE: *0000476903*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	BPN		DISTRIBUTOR PROVIDING BHT PART NUMBERED ITEMS MANUFACTURED BY BHT APPROVED SOURCES.	
CORE CAP	ZA		MISCELLANEOUS	
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	
SQRM	0		MEETS MIN SQRM	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

WEST PRECISION MACHINE
PO BOX 177097
IRVING, TX 75017
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000432144*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	13	X	SUB-CONTRACT TOOLING	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

FOAM FABRICATORS
900 E KELLER PKWY
KELLER, TX 76248
USA

CONTACT: *David Grabowski*
PHONE: *817-379-6520*
FAX: *817-431-3098*
E-MAIL: *kellersales@foamfabricatorsinc.com*

SUPPLIER CODE: *0000483259* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	
SQRM	0		MEETS MIN SQRM	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

MICO MACHINE CO
390 S REYNOLDS
LA GRANGE, TX 78945
USA

CONTACT: *BRENDA VARNER*
PHONE: *979-968-9528-28*
FAX: *979-968-5351*
E-MAIL: *shipping@micomachine.com*

SUPPLIER CODE: *0000478387*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO	X	HARDNESS TESTING	HARDNESS TESTING, RESTRICTED TO ROCKWELL TESTING PER SURVEY CONDUCTED 02/16/10. W. DAVIS
CORE CAP	BF		TOOLS, SERVICE	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	MH		MACHINING (PHENOLIC)	
CORE CAP	MM		MACHINING (ACRYLIC)	
CORE CAP	MO		MACHINING, PLASTICS	
CORE CAP	SB		SHEET METAL ASSEMBLIES (SIMPLE)	
CORE CAP	SC		SHEET METAL DETAILS	
CORE CAP	ZD		SHIMS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

TOOL PRODUCTS CO INC
1504 S I35 E
LANCASTER, TX 75134
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000477794*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

LGS TECHNOLOGIES LP
2950 West Wintergreen
Lancaster, TX 75134
USA

CONTACT: *ALBERT GUEVARA*
PHONE: *972-228-7056*
FAX: *972-284-5048*
E-MAIL: *aguevara@lgsco.com*

SUPPLIER CODE: *0000415520* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4138	PS	X	CHEMICAL CLEANING OF AIRCRAFT MATERIALS	RESTRICTED TO CLEANING OF AIRCRAFT MATERIALS IN TABLES IV AND V ONLY
ADDITION	20		DESIGN CAPABLE	
CORE CAP	EA		PLASTIC GASKETS, SEALS, HOSES, PLUGS, ETC.	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	MH		MACHINING (PHENOLIC)	
CORE CAP	MM		MACHINING (ACRYLIC)	
CORE CAP	MO		MACHINING, PLASTICS	
CORE CAP	MP1		ELECTRIC DISCHARGE MACHINING - WIRE CUT	
CORE CAP	RB		RUBBER, DIE CUT PRODUCTS (GASKETS, SHEET)	
CORE CAP	SB		SHEET METAL ASSEMBLIES (SIMPLE)	
CORE CAP	SC		SHEET METAL DETAILS	
CORE CAP	ZA		MISCELLANEOUS	
CORE CAP	ZD		SHIMS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled if Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

HARRIS MANUFACTURING SOLUTIONS
120 Valley Ridge Blvd
Lewisville, TX 75057
USA

CONTACT: *PATRICK SULLIVAN*
PHONE: *469-705-1304*
FAX: *(972) 221-7355*
E-MAIL:

SUPPLIER CODE: *0000489502*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

OWENS MACHINE AND TOOL COMPANY
561 N. COWAN #201
LEWISVILLE, TX 75057
USA

CONTACT: *DANITA GRILL*
PHONE: *972-219-2354*
FAX: *972-436-9496*
E-MAIL: *danita@owensmachine.com*

SUPPLIER CODE: *0000486810*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

AEROWINDTECH INC.
2411 FM 917, RM 200
Mansfield, TX 76063
USA

CONTACT: *MICHAEL LANDON*
PHONE: *817-832-0910*
FAX: *940-294-1429*
E-MAIL: *MICHAEL@AEROWINDTECH.COM*

SUPPLIER CODE: *0000481833*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

TRM GAMMA AEROSPACE ACQUISITION,
601 AIRPORT DR
MANSFIELD, TX 76063
USA

CONTACT: *ALAN LEEDS*
PHONE: *817-477-2193*
FAX:
E-MAIL: *aleeds@gammaaero.com*

SUPPLIER CODE: *0000416028* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4001	PA		ANODIZE CHROMIC ACID	
4012	MJ		THERMAL FIT ASSEMBLY	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4139	XA5		HEAT TREATMENT ALUM ALLOY 2024 LESS THAN .036 INCH (HAND/SPECIAL QUENCH)-(INCLUDES XA1,XA2,XA3,XA4)	
4140	XI		HEAT TREAT MAR-AGING AND PH STEELS, SECT. 4	
4162	ZM1		INSTALLATION AND RETENTION OF BEARINGS THROUGH STAKING	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4403	AQ	X	BONDING, ADHESIVE, EPOXY-BASED	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4462	SN6		FORMING TITANIUM SHEET -STRESS RELIEVING PER BPS4462	
4462	SN1	X	FORMING TITANIUM SHEET - COLD FORMING	
4462	SN2		FORMING TITANIUM SHEET - HOT FORMING	
4467	IO		HARDNESS TESTING	
4528	KR		ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	
4570	RP	X	INSTALLATION OF ADHESIVE BONDED FASTENERS ON COMPOSITE AND METALLIC STRUCTURES	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	HP		GROUND SUPPORT EQUIPMENT, SIMPLE	
CORE CAP	LA	X	LAB, ROOM TEMP. TENSILE TESTING (ASTM E8, REF. QPS-104)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	SA		SHEET METAL ASSEMBLIES (COMPLEX)	
CORE CAP	SB		SHEET METAL ASSEMBLIES (SIMPLE)	
CORE CAP	SC		SHEET METAL DETAILS	
CORE CAP	SD		FORMING, STRETCH	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

CORE CAP	SO	FORMING, ROLL
SQRM	0	MEETS MIN SQRM

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

V&G DYNAMIC MACHINE, LLC
701 Industrial Blvd.
Marble Falls, TX 78654
USA

CONTACT: *ADAM MANSURI*
PHONE: *830-560-9101*
FAX:
E-MAIL:

SUPPLIER CODE: *0000490344*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

SUPERIOR MACHINING & FAB INC
15551 West US HWY 82
MUENSTER, TX 76252
USA

CONTACT: *BRAD PIERCE*
PHONE: *940-759-5066-114*
FAX: *940-759-4928*
E-MAIL: *brad@superior-machining.net*

SUPPLIER CODE: *0000484151*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

UNIVERSAL MACHINING INDUSTRIES,
810 E DIVISION STREET
MUENSTER, TX 76252
USA

CONTACT: *BRANDY KLEMENT*
PHONE: *940-759-2430*
FAX: *940-759-2420*
E-MAIL: *shipping@universalmachiningind.com*

SUPPLIER CODE: *0000484152* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

CROW PRECISION COMPONENTS LLC
200 LUXTON ST
New York, TX 76104
USA

CONTACT: *CAROLINA CASTRO*
PHONE: *817-536-2861*
FAX: *817-531-2196*
E-MAIL: *carolinac@crowcomponents.com*

SUPPLIER CODE: *0000454046* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4017	DA3		FORGING LOW ALLOY STEEL, HAMMER	
4017	DA4		FORGING LOW ALLOY STEEL, MECHANICAL PRESS	
4017	DA8		FORGING LOW ALLOY STEEL, OPEN FRAME	
4017	DB2		FORGING ALUMINUM, HYDRAULIC PRESS	
4017	DB3		FORGING ALUMINUM, HAMMER	
4017	DB4		FORGING ALUMINUM, MECHANICAL PRESS	
4017	DB8		FORGING ALUMINUM, OPEN FRAME	
4017	DC3		FORGING TITANIUM(EXCEPT 10-2-3 ALLOY), HAMMER	
4017	DC4		FORGING TITANIUM (EXCEPT 10-2-3 ALLOY), MECHANICAL PRESS	
4017	DC8		FORGING TITANIUM (EXCEPT 10-2-3 ALLOY), OPEN FRAME	
4017	DD3		FORGING TOOL STEEL, HAMMER	
4017	DD4		FORGING TOOL STEEL, MECHANICAL PRESS	
4017	DD8		FORGING TOOL STEEL, OPEN FRAME	
4017	DE3		FORGING CORROSION RESISTANT & PH STEEL, HAMMER	
4017	DE4		FORGING CORROSION RESISTANT & PH STEEL, MECHANICAL PRESS	
4017	DE8		FORGING CORROSION RESISTANT & PH STEEL, OPEN FRAME	
4017	DF3		FORGING COPPER BASE ALLOY, HAMMER	
4017	DF4		FORGING COPPER BASE ALLOY, MECHANICAL PRESS	
4017	DF8		FORGING COPPER BASE ALLOY, OPEN FRAME	
4017	DG3		FORGING MAGNESIUM, HAMMER	
4017	DG4		FORGING MAGNESIUM, MECHANICAL PRESS	
4017	DG8		FORGING MAGNESIUM, OPEN FRAME	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB4	X	INSPECTION, FLUORESCENT PENETRANT (POST-EMULSIFIED) CASTINGS/FORGINGS; INCLUDES IB2.	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4139	XA3		HEAT TREATMENT OF ALL ALUMINUM ALLOY SERIES LESS THAN .100 INCH OTHER THAN 2024 (INCLUDE XA1,XA2)	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

4389	QE11		PREPENETRANT ETCH OF WROUGHT ALUMINUM ALLOYS BPS 4389	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	IL	X	INSPECTION, FINAL DIMENSIONAL LAY-OUT APPROVAL (QPS-104)	
CORE CAP	XL	X	HEAT TREAT STEEL (MIL-H-6875)	RESTRICTED TO FCE'S 8025 & 80252 FOR NORM & TEMPER
SQRM	0		MEETS MIN SQRM	

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

CUMBERLAND ADDITIVE, INC.
3813 Helios Way Suite B200
PFLUGERVILLE, TX 78660
USA

CONTACT: *BILL FREYVOGEL*
PHONE: *412-780-7515*
FAX:
E-MAIL: *Bill.Freyvogel@CAI-3D.com*

SUPPLIER CODE: *0000486163*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4580	EO2		PLASTICS, SELECTIVE LASER SINTERING THERMOPLASTIC PARTS, CLASS IB	
4580	EO4		PLASTICS, SELECTIVE LASER SINTERING THERMOPLASTIC PARTS, CLASS IIB	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

REGAL RESEARCH & MFG., LLC
1200 East Plano Parkway
Plano, TX 75074
USA

CONTACT: *JOE PHILLIPS*
PHONE: *972-272-0220*
FAX: *972-272-0220*
E-MAIL: *jphillips@regalresearch.com*

SUPPLIER CODE: *0000476310*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO		HARDNESS TESTING	
CORE CAP	HP		GROUND SUPPORT EQUIPMENT, SIMPLE	
CORE CAP	HQ		GROUND SUPPORT EQUIPMENT (COMPLEX)	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	SA		SHEET METAL ASSEMBLIES (COMPLEX)	
CORE CAP	SB		SHEET METAL ASSEMBLIES (SIMPLE)	
CORE CAP	SC		SHEET METAL DETAILS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

ADVANCED INTEGRATION TECHNOLOGY
2805 E. PLANO PARKWAY STE 100
PLANO, TX 75074
USA

CONTACT: *ANTHONY PERALEZ*
PHONE: *214-522-6363*
FAX: *9725226360*
E-MAIL: *tperalez@aint.com*

SUPPLIER CODE: *0000484819*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	13		SUB-CONTRACT TOOLING	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

LUMINATOR HOLDING LP
900 KLEIN ROAD
PLANO, TX 75074
USA

CONTACT: *DIANA SABEDRA*
PHONE: *972-516-3012*
FAX: *972-881-8900*
E-MAIL: *diana.sabedra@luminator.com*

SUPPLIER CODE: *0000477238*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	KB		ELECTRICAL ASSEMBLY (SIMPLE) SWITCHES/TRANSFORMERS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

QARBON AEROSPACE INC
300 AUSTIN BLVD
RED OAK, TX 75154
USA

CONTACT: *BILLIE JACKSON*
PHONE: *972-935-5115*
FAX: *972-946-4941*
E-MAIL: *billie.jackson@qarbonaerospace.com*

SUPPLIER CODE: *0000477857* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4339	MK1		MACHINING OF HONEYCOMB CORE, ALUMINUM	
4339	MK2		MACHINING OF HONEYCOMB CORE,NON-METALLIC	
4352	PH0		SECTION I, GENERAL	
4352	PH7B		SECTION XI - NON-METALLIC MATERIALS	
4383	AR		BONDING,LOW DENSITY INSERT MATERIAL WITH HONEYCOMB SANDWICHCONSTRUCTION	
4402	AH		BONDING MACHINED PARTS BPS 4402	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4424	IG2		SQUIRTER ULTRASONIC INSPECTION	
4424	IG4		CONTACT ULTRASONIC INSPECTION	
4425	AS		BONDING, SPLICING HONEYCOMB CORES & INSTALLING INSERTS	
4437	AJ		BONDED REINFORCED FIBERGLAS STRUCTURES BPS 4437	
4449	AE3		BONDED STRUCTURES, FLAT, HI-TEMP BPS 4449	
4458	AP		STRUCTURAL ADHESIVE BONDING USING INTERMEDIATE -HIGH PERFORM SUPPORTED AND UNSUPPORTED ADHESIVE FILM	
4478	AZ		BONDING, FABRICATION OF ROOM TEMP. CURING LAMINATED COMPONENTS	
4511	AM2		LAMINATE COMPOSITE STRUCTURES	
4512	AM1		PROCESSING SPECIFICATION FOR 250 F.DEGREE TO 325 F.DEGREE CURE LAMINATE COMPOSITE STRUCTURES	
4514	MN		MACHINING, DRILLING & TRIMMING CARBON FIBER COMPOSITES	
4518	AM4		SANDWICH COMPOSITE STRUCTURES USING EPOXY RESIN IMPREGNATEDFABRIC AND UNIDIRECTIONAL TAPE	
4553	IN	X	EDDY CURRENT FLAW DETECTION	RESTRICTED TO USE ON MRB ACTIVITY ON ALUMINUM AND TITANIUM TO VERIFY NO CRACK IS PRESENT BEFORE OR A
4570	RP		INSTALLATION OF ADHESIVE BONDED FASTENERS ON COMPOSITE AND METALLIC STRUCTURES	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	BVAR	X	BVAR APPROVAL AS LISTED	BPS-4416 2017-227.
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

CORE CAP	MD	MACHINING (DETAILS, SMALL)
SQRM	0	MEETS MIN SQRM

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

MODY AEROSPACE
PO BOX 851562
RICHRDSON, TX 75081
USA

CONTACT: *MODY SALES OFFICE*
PHONE: *972-231-7851*
FAX: *2142318215*
E-MAIL: *MODYAEROSALES@MODYAERO.COM*

SUPPLIER CODE: *0000447928*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

M7 AEROSPACE LP
10823 NE ENTRANCE RD
SAN ANTONIO, TX 78216
USA

CONTACT: *Joe Norris*
PHONE: *210-824-9421-...*
FAX: *210-820-8656*
E-MAIL: *joe.norris@m7aero.com*

SUPPLIER CODE: *0000476458* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4001	PA		ANODIZE CHROMIC ACID	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	QE10		PREPENETRANT ETCH OF WROUGHT ALUMINUM ALLOYS BPS 4089	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4139	XA5		HEAT TREATMENT ALUM ALLOY 2024 LESS THAN .036 INCH (HAND/SPECIAL QUENCH)-(INCLUDES XA1,XA2,XA3,XA4)	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4182	QB2		CHEMICAL FILM TREATMENT, CLASS 3	
4357	AAD	X	REMOVAL OF ORGANIC FINISHES TYPE IV	'PLASTIC MEDIA BLASTING' IS RESTRICTED TO CLASS I (CLOSED CABINET) BLASTING
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4453	IH2		INSPECTION, CONDUCTIVITY, OF 2024-T3, T4, T42 BARE AND PRIMED ALUMINUM ALLOY TUBING FOR HEAT TREAT	
4467	IO	X	HARDNESS TESTING	ROCKWELL ONLY
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	SA		SHEET METAL ASSEMBLIES (COMPLEX)	
CORE CAP	SB		SHEET METAL ASSEMBLIES (SIMPLE)	
SQRM	0		MEETS MIN SQRM	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

M2 GLOBAL TECHNOLOGY, LTD
5714 EPSILON DRIVE
SAN ANTONIO, TX 78249
USA

CONTACT: *AJA RODRIGUEZ*
PHONE: *210-561-4855*
FAX: *2105614852*
E-MAIL: *arodriguez@m2global.com*

SUPPLIER CODE: *0000478151* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4001	PA		ANODIZE CHROMIC ACID	
4012	MJ		THERMAL FIT ASSEMBLY	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4139	XA5		HEAT TREATMENT ALUM ALLOY 2024 LESS THAN .036 INCH (HAND/SPECIAL QUENCH)-(INCLUDES XA1,XA2,XA3,XA4)	
4162	ZM1		INSTALLATION AND RETENTION OF BEARINGS THROUGH STAKING	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4182	QB2		CHEMICAL FILM TREATMENT, CLASS 3	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO		HARDNESS TESTING	
4528	KR		ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	
4542	QF		COLD EXPANDING OF FATIGUE CRITICAL HOLES IN METALS	
4558	QU		INSTALLATION OF NUT PLATES UTILIZING COLD EXPANSION	
4594	ZM2	X	RETENTION OF BEARINGS UTILIZING RETAINING COMPOUNDS	
ADDITION	21		INSPECTION DELEGATION	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	VHT		HEAT TREATING WAIVER	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

RAVE GEAR, LLC
425 STREMPEL ST
SEGUIN, TX 78155
USA

CONTACT: *ANTHONY STEPHENSON*
PHONE: *830-421-3295*
FAX: *8302036196*
E-MAIL: *tony.s@ravegears.com*

SUPPLIER CODE: *0000484418*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4092	IC	X	INSPECTION, NITAL ETCH	RESTRICTED TO THE FOLLOWING APPROVED INSPECTOR: KUSHAL PATEL EXPIRING FEB 2, 2024
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

KASPAR WIRE WORKS INC
HWY 95 NORTH
SHINER, TX 77984
USA

CONTACT: *ANABELLE WILLIAMS*
PHONE: *361-594-3327 ...*
FAX:
E-MAIL: *anabelle@kasparwireworks.com*

SUPPLIER CODE: *0000443139*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

ATEC, INC
12600 EXECUTIVE DRIVE
STAFFORD, TX 77477
USA

CONTACT: *ADAM SMITH*
PHONE: *281-276-2718*
FAX: *2812406514*
E-MAIL: *asmith@atec.com*

SUPPLIER CODE: *0000442943*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

GARDENWORTHY INC
PO BOX 131625
TYLER, TX 75713
USA

CONTACT: *Craig Barnthson*
PHONE: *817-280-5191-N/A*
FAX: *9035261278*
E-MAIL: *cbarnthson@bellflight.com*

SUPPLIER CODE: *0000424692* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZA	X	MISCELLANEOUS	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

KASPAR MACHINE LLC
12431 Wortham Bend Rd
Waco, TX 76708
USA

CONTACT: *CHIP HEJL*
PHONE: *254-715-4458*
FAX: *844-270-0772*
E-MAIL: *CHEJL@KORMACHINE.COM*

SUPPLIER CODE: *0000488820*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

MARATHONNORCO AEROSPACE INC.
8301 Imperial Dr
WACO, TX 76712
USA

CONTACT: *ASHLEY MONTGOMERY*
PHONE: *254-741-5432*
FAX: *254-741-5428*
E-MAIL: *amontgomery@mptc.com*

SUPPLIER CODE: *0000477262*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	HF		BATTERIES, AIRCRAFT	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

MARATHON NORCO AEROSPACE INC
8301 IMPERIAL DRIVE
WACO, TX 76712
USA

CONTACT: *ALLAN GROSS*
PHONE: *254-741-5306*
FAX:
E-MAIL: *agross@mptc.com*

SUPPLIER CODE: *0000440120*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	HF		BATTERIES, AIRCRAFT	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

NATIONAL SHOT PEENING, INC.
1020 B E. COLUMBIA ST
WEATHERFORD, TX 76086
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000426575*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4409	QG1	X	SHOT PEENING, METHOD I	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0	X	MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

WEATHERFORD AEROSPACE INC
1020 E COLUMBIA
WEATHERFORD, TX 76086
USA

CONTACT: *DEAN KLIX*
PHONE: *817-594-5464*
FAX:
E-MAIL: *dean.klix@weatherfordaerospace.com*

SUPPLIER CODE: *0000420923*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4089	IB1	X	INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB2	X	INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4089	IB3	X	INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	
4089	IB4	X	INSPECTION, FLUORESCENT PENETRANT (POST-EMULSIFIED) CASTINGS/FORGINGS; INCLUDES IB2.	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4389	QE1		CHEMICAL MILLING ALUMINUM	
4389	QE5		CHEMICAL MILLING OF TITANIUM	
4389	QE6		CHEMICAL MILLING FORGINGS	
4389	QE7		PRE PENETRANT ETCH ALUMINUM	
4389	QE9		PRE PENETRANT ETCH TITANIUM	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4462	SN6		FORMING TITANIUM SHEET -STRESS RELIEVING PER BPS4462	
4462	SN1		FORMING TITANIUM SHEET - COLD FORMING	
4462	SN2		FORMING TITANIUM SHEET - HOT FORMING	
4462	SN4		CLEANING & DESCALING OF TITANIUM MATERIAL TO SECTION I	
4467	IO	X	HARDNESS TESTING	RESTRICTED TO ROCKWELL HARNESS TESTING
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	SA		SHEET METAL ASSEMBLIES (COMPLEX)	
CORE CAP	SB		SHEET METAL ASSEMBLIES (SIMPLE)	
CORE CAP	SC		SHEET METAL DETAILS	
CORE CAP	SO		FORMING, ROLL	
CORE CAP	ZA	X	MISCELLANEOUS	RESTRICTED TO FILL AND DRAIN OF CROSS AND SKID TUBES PER B/P REQUIREMENTS
SQRM	0		MEETS MIN SQRM	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

RYAN MANUFACTURING CO INC
211 OLD AGNES RD
WEATHERFORD, TX 76088
USA

CONTACT: *Crystal Hansen*
PHONE: *817-613-1890*
FAX: *817-613-1891*
E-MAIL: *allcoatpowder@yahoo.com*

SUPPLIER CODE: *0000418480*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	ZA	X	MISCELLANEOUS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

PRODUCTION MACHINE & TOOL, LP
2450 BURKBURNETT RD.
WICHITA FALLS, TX 76306
USA

CONTACT: *MARK MCMULLEN*
PHONE: *940-767-9400 ...*
FAX: *940-767-9404*
E-MAIL: *markmc@production-machine.com*

SUPPLIER CODE: *0000488556*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Texas

ALUMA GRAPHICS INC
103 SECURITY CT
WYLIE, TX 75098
USA

CONTACT: *CARLA HARRIS*
PHONE: *972-442-3299*
FAX: *972-442-7499*
E-MAIL: *charris@alumagraphics.com*

SUPPLIER CODE: *0000404952*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZC		NAMEPLATES AND DECALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Utah

ACT AEROSPACE
425 NORTH 400 EAST
GUNNISON, UT 84634
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000411172* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ	X	THERMAL FIT ASSEMBLY	COOLING METHOD ONLY
4339	MK2		MACHINING OF HONEYCOMB CORE,NON-METALLIC	
4352	PH0		SECTION I, GENERAL	
4352	PH5A		SECTION VII, METHOD I - DRY ABRASIVE BLASTING	
4352	PH7B		SECTION XI - NON-METALLIC MATERIALS	
4366	AI		BONDED REINFORCED FIBERGLAS STRUCTURES BPS 4366	
4383	AR	X	BONDING,LOW DENSITY INSERT MATERIAL WITH HONEYCOMB SANDWICHCONSTRUCTION	
4403	AQ	X	BONDING, ADHESIVE, EPOXY-BASED	
4424	IG2		SQUIRTER ULTRASONIC INSPECTION	
4424	IG4		CONTACT ULTRASONIC INSPECTION	
4424	IG5		TAP HAMMER INSPECTION	
4424	IG6		HIGH INTENSITY LIGHT	
4425	AS		BONDING, SPLICING HONEYCOMB CORES & INSTALLING INSERTS	
4437	AJ		BONDED REINFORCED FIBERGLAS STRUCTURES BPS 4437	
4449	AE3		BONDED STRUCTURES, FLAT, HI-TEMP BPS 4449	
4458	AP	X	STRUCTURAL ADHESIVE BONDING USING INTERMEDIATE -HIGH PERFORM SUPPORTED AND UNSUPPORTED ADHESIVE FILM	
4469	EE		PLASTICS, COMPRESSION MOLDED	
4478	AZ	X	BONDING, FABRICATION OF ROOM TEMP. CURING LAMINATED COMPONENTS	
4510	AV1		HANDLING & USEAGE OF FIRE EXTINGUISHANT POWDER	
4511	AM2		LAMINATE COMPOSITE STRUCTURES	
4512	AM1		PROCESSING SPECIFICATION FOR 250 F.DEGREE TO 325 F.DEGREE CURE LAMINATE COMPOSITE STRUCTURES	
4514	MN		MACHINING, DRILLING & TRIMMING CARBON FIBER COMPOSITES	
4518	AM4		SANDWICH COMPOSITE STRUCTURES USING EPOXY RESIN IMPREGNATEDFABRIC AND UNIDIRECTIONAL TAPE	
4546	EC2		PLASTICS, VACUUM MOLDED BPS 4546	
4576	CV		"PROCESSING SPECIFICATION FOR VACUUM BAG CURING OF EPOXY RESIN SYSTEMS	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

ADDITION	13		SUB-CONTRACT TOOLING
CORE CAP	BB		TOOLING (SMALL WELDMENTS)
CORE CAP	BD		TOOLING (SMALL DIES, DRILL JIGS, FIXTURES)
CORE CAP	BE		TOOLING, COMPOSITE
CORE CAP	BF		TOOLS, SERVICE
CORE CAP	BH		TOOLING (LARGE 5-AXIS)
CORE CAP	BJ		TOOLING (SMALL 5-AXIS)
CORE CAP	BL		TOOLING (SMALL 3D INSPECTION)
CORE CAP	BM		TOOLING (CATIA)
CORE CAP	BN		TOOLING, LIMITED (RUBBER / SLINGS / ETC.)
CORE CAP	BP		TOOLING (LARGE 5-AXIS NC MACHINE)
CORE CAP	ZA	X	MISCELLANEOUS
SQRM	0		MEETS MIN SQRM

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Utah

AUTOMATION PRODUCTS GROUP INC
1025 WEST 1700 N
LOGAN, UT 84321-1713
USA

CONTACT: *JODY NIELSEN*
PHONE: *435-753-7300-...*
FAX: *435-753-7490*
E-MAIL: *jodyn@apgsensors.com*

SUPPLIER CODE: *0000476561*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	HD		ACTUATORS/RELAYS, ELECTRICAL	
CORE CAP	KB		ELECTRICAL ASSEMBLY (SIMPLE) SWITCHES/TRANSFORMERS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Utah

ZERO MANUFACTURING INC.
500 WEST 200 NORTH
NORTH SALT LAKE, UT 84054-0310
USA

CONTACT: *CAROLE WERNER*
PHONE: *801-298-5900*
FAX:
E-MAIL: *carole.werner@zerocases.com*

SUPPLIER CODE: *0000477904*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZA		MISCELLANEOUS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Utah

BARNES AEROSPACE OGDEN DIV BOTH PO
1025 S DEPOT DR
OGDEN, UT 84401-3241
USA

CONTACT: *ALICIA THOMPSON*
PHONE: *801-917-2038*
FAX: *801-625-1331*
E-MAIL: *athompson@barnesaero.com*

SUPPLIER CODE: *0000476884*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4113	RW		PREPARATION OF METALS FOR RESISTANCE WELDING	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4140	XI	X	HEAT TREAT MAR-AGING AND PH STEELS, SECT. 4	RESTRICTED TO FURNACE #FB2471.
4207	ND		WELDING, FUSION OF TITANIUM	
4207	ND1		CLEANING FOR FUSION WELDING TITANIUM	
4389	QE5	X	CHEMICAL MILLING OF TITANIUM	RESTRICTED TO ALPHA CASE REMOVAL AND CLEANING ONLY.
4462	SN1		FORMING TITANIUM SHEET - COLD FORMING	
4462	SN2		FORMING TITANIUM SHEET - HOT FORMING	
4462	SN3		FORMING TITANIUM SHEET - SUPERPLASTIC FORMING	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Utah

TRIUMPH GEAR SYSTEMS, INC
6125 SILVER CREEK DR
PARK CITY, UT 84098
USA

CONTACT: *CHRISTINA BELL*
PHONE: *435-649-1900 x33*
FAX:
E-MAIL: *cbell02@triumphgroup.com*

SUPPLIER CODE: *0000475678*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4003	QA1	X	CHEMICAL TREATMENT OF MAGNESIUM - DOW #7	
4012	MJ		THERMAL FIT ASSEMBLY	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4084	PF	X	BLACK OXIDE - ALLOY STEELS	
4084	PF1	X	BLACK OXIDE - CRES AND X-53 ALLOYS	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4089	IB3		INSPECTION, FLUORESCENT PENETRANT (WATER WASHABLE) CASTINGS; INCLUDES IB1.	
4089	IB4		INSPECTION, FLUORESCENT PENETRANT (POST-EMULSIFIED) CASTINGS/FORGINGS; INCLUDES IB2.	
4092	IC	X	INSPECTION, NITAL ETCH	PROCESS RESTRICTED TO CERTIFIED INSP K. GREENHALGH, M. ZIMMERMAN AND R. GONZALEZ EXPIRING 03/26/2022
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4140	XB		HEAT TREAT LOW ALLOY STEEL, SEC. 2	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4182	QB2		CHEMICAL FILM TREATMENT, CLASS 3	
4420	XE1		CARBURIZE STEEL (CLASS A)	
4420	XE2		CARBURIZE STEEL (CLASS B)	
4467	IO	X	HARDNESS TESTING	
4528	KR		ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	
4579	PE1		NON-CYANIDE COPPER PLATING	
4592	IUID1		IUID: LABEL / NAMEPLATE	
ADDITION	18		DELEGATED MRB AUTHORITY	
ADDITION	20		DESIGN CAPABLE	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
APP-I	1		SPECIAL REQUIREMENTS FOR OFFLOAD OF BELL PLANNING OPERATIONS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	GB		GEAR BOX ASSEMBLIES	
CORE CAP	GC		GEARS, DETAIL (PRIMARY/CRITICAL)	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

CORE CAP	GD	GEARS, DETAIL (NON-PRIMARY)
CORE CAP	ZG	HYDRAULIC ACTUATORS/UNITS
CORE CAP	ZZ	SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS
SQRM	0	MEETS MIN SQRM

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Utah

WENCOR, LLC
3577 S. MOUNTAIN VISTA PARKWAY
PROVO, UT 84606
USA

CONTACT: *DONNA BRODOWSKI*
PHONE: *678-490-0140 ...*
FAX: *678-490-0142*
E-MAIL: *dbrodowski@wencor.com*

SUPPLIER CODE: *0000478272*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Utah

PARKER HANNIFIN
2220 SOUTH 3600 WEST
SALT LAKE CITY, UT 84119
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000486770*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4487	ED2	X	PLASTICS, INJECTION MOLDING OF THERMOPLASTIC PARTS; CLASS III	RESTRICTED TO CLASS IIIA PARTS ONLY.
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Utah

TECHNOLOGY MARKETING INC. TMI
6122 STRATLER STREET
SALT LAKE CITY, UT 84107
USA

CONTACT: *CUSTOMER SERVICES*
PHONE: *801-265-0111*
FAX:
E-MAIL: *CUSTOMERSERVICE@TMI-SLC.COM*

SUPPLIER CODE: *0000429887* ***CLASS:*** *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Vermont

LUCAS INDUSTRIES
10 PRECISION DR
N SPRINGFIELD, VT 05150
USA

CONTACT: *ANGELA MORTON*
PHONE: *802-886-4644*
FAX: *8028664995*
E-MAIL: *amorton@lucasindustries.com*

SUPPLIER CODE: *0000434029*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4339	MK2		MACHINING OF HONEYCOMB CORE,NON-METALLIC	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4424	IG6		HIGH INTENSITY LIGHT	
4449	AE3	X	BONDED STRUCTURES, FLAT, HI-TEMP BPS 4449	RESTRICTED TO THE USE OF CURE TEMPERATURES ONLY. NO OTHER PROCESSING ALLOWED. ROHACELL PARTS ONLY.
4460	AW		BOND.FAB.,STRUC.COMP. USING HI & INTER TEMP CURING UNI.DIR.FIBER REINF.EPOXY PRE-IMPREG.COMP.MATL.	
4469	EE		PLASTICS, COMPRESSION MOLDED	
4511	AM2		LAMINATE COMPOSITE STRUCTURES	
4512	AM1		PROCESSING SPECIFICATION FOR 250 F.DEGREE TO 325 F.DEGREE CURE LAMINATE COMPOSITE STRUCTURES	
4514	MN		MACHINING, DRILLING & TRIMMING CARBON FIBER COMPOSITES	
4517	FCCM		PROCESSING REQUIREMENTS FOR THE FABRICATION OF COMPOSITE COMPONENTS IN A CLOSED-CAVITY MOLD.	
4518	AM4		SANDWICH COMPOSITE STRUCTURES USING EPOXY RESIN IMPREGNATEDFABRIC AND UNIDIRECTIONAL TAPE	
4523	AM5		SANDWICH COMPONENTS USING POLYMETHACRYLIC IMIDE FOAM CORE	
ADDITION	13		SUB-CONTRACT TOOLING	
CORE CAP	BA		TOOLING (LARGE WELDMENTS)	
CORE CAP	BB		TOOLING (SMALL WELDMENTS)	
CORE CAP	BC		TOOLING (LARGE DIES, DRILL JIGS, FIXTURES)	
CORE CAP	BE		TOOLING, COMPOSITE	
CORE CAP	BH		TOOLING (LARGE 5-AXIS)	
CORE CAP	BJ		TOOLING (SMALL 5-AXIS)	
CORE CAP	BK		TOOLING (LARGE 3D INSPECTION)	
CORE CAP	BL		TOOLING (SMALL 3D INSPECTION)	
CORE CAP	BM		TOOLING (CATIA)	
CORE CAP	BP		TOOLING (LARGE 5-AXIS NC MACHINE)	
CORE CAP	BR		TOOLING (SMALL 5-AXIS NC MACHINE)	
CORE CAP	FE		FOAM, MOLDED FILLER, FIRE SUPPRESSANT	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

CORE CAP	FF	FOAM, MOLDED, RIGID & FLEXIBLE	
CORE CAP	MO	MACHINING, PLASTICS	
SQRM	0	MEETS MIN SQRM	ACCEPT AUDIT

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Vermont

SIMMONDS PRECISION PRODUCTS INC.
100 PANTON RD
VERGENNES, VT 05491
USA

CONTACT: *AMY CROWNINGSHIELD*
PHONE: *802-877-4968*
FAX: *802 877 4114*
E-MAIL: *amy.crowningshield@goodrich.com*

SUPPLIER CODE: *0000477646*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4592	IUID1		IUID: LABEL / NAMEPLATE	
ADDITION	20		DESIGN CAPABLE	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	HJ		CONTROLS, REGULATORS, ELECTRICAL	
CORE CAP	KA		ELECTRICAL ASSEMBLY (COMPLEX)	
CORE CAP	KN		ELECTROSTATIC DISCHARGE CONTROL PROGRAM (DOD-STD-1686A)	
CORE CAP	KO		SOLDERING TECHNOLOGY (MIL-STD-2000A REQUIREMENTS)	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Virginia

MOOG INC.
1501 North Main Street
BLACKSBURG, VA 24060
USA

CONTACT: *BRADLEE CHRIST*
PHONE: *716-687-4319*
FAX:
E-MAIL: *bchrist2@moog.com*

SUPPLIER CODE: *0000478418*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4018	TQ		INSTALLATION AND TIGHTENING PROCEDURES FOR THREADED FASTENERS AND FITTINGS	
4592	IUID1		IUID: LABEL / NAMEPLATE	
ADDITION	20		DESIGN CAPABLE	
APP-IV	4		SPECIAL REQUIREMENTS FOR ELECTRICAL AND ELECTRONIC ITEMS	
CORE CAP	KA		ELECTRICAL ASSEMBLY (COMPLEX)	
CORE CAP	KM		CABLE ASSEMBLIES, WIRING/DATA BUS HARNESSES	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Virginia

EURO COMPOSITES
13213 AIRPORT DR
ELKWOOD, VA 22718-1703
USA

CONTACT: *Alwin Heil*
PHONE: *540-727-8533*
FAX: *5408296611*
E-MAIL: *alwin.heil@euro-composites.com*

SUPPLIER CODE: *0000400060*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4339	MK2		MACHINING OF HONEYCOMB CORE,NON-METALLIC	
4424	IG5		TAP HAMMER INSPECTION	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Virginia

XRI TESTING X-RAY INDUSTRIES INC
785 NORWOOD CR
HAMPTON, VA 23661
USA

CONTACT: *XRI SALES*
PHONE: *888-762-6104*
FAX:
E-MAIL: *XRISALES@XRITESTING.COM*

SUPPLIER CODE: *0000404431*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4309	IF1	X	INSPECTION, RADIOGRAPHIC	APPROVAL RESTRICTED TO RADIOGRAPHIC INSPECTION OF P/N'S 901-033-802
APP-III	3	X	SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	RESTRICTED TO CASTINGS FOR HOWMET HAMPTON CASTINGS
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Virginia

MARION MOLD & TOOL INC
176 Rifton Dr.
MARION, VA 24354
USA

CONTACT: *CHRIS KALBER*
PHONE: *276-783-6101*
FAX:
E-MAIL: *ckalber@marionmold.com*

SUPPLIER CODE: *0000413599* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	
SQRM	ACS		APPROVED CLASSIFIED SUBTIER	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Virginia

CAPEWELL
4298 Jeb Stuart Hwy
MEADOWS DAN, VA 24120
USA

CONTACT: *AMY JACKSON*
PHONE: *276-952-3114*
FAX: *9842424915*
E-MAIL: *orders@capewell.com*

SUPPLIER CODE: *0000465092*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	FB		UPHOLSTERY AND FABRICS (SIMPLE)	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Virginia

ADVANCED TECHNOLOGIES INC
875 MIDDLE GROUND BLVD
NEWPORT NEWS, VA 23606
USA

CONTACT: *MIKE KANE*
PHONE: *757-873-3017*
FAX: *7578733711*
E-MAIL: *mkane@ati-research.com*

SUPPLIER CODE: *0000406516*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4458	AP		STRUCTURAL ADHESIVE BONDING USING INTERMEDIATE -HIGH PERFORM SUPPORTED AND UNSUPPORTED ADHESIVE FILM	
4511	AM2		LAMINATE COMPOSITE STRUCTURES	
4512	AM1		PROCESSING SPECIFICATION FOR 250 F.DEGREE TO 325 F.DEGREE CURE LAMINATE COMPOSITE STRUCTURES	
4523	AM5		SANDWICH COMPONENTS USING POLYMETHACRYLIC IMIDE FOAM CORE	
CORE CAP	PR		PROTOTYPE PARTS, RESTRICTED	
SQRM	0	X	MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Virginia

SUMMIT HELICOPTERS INC
525 McClelland St
Salem, VA 24153
USA

CONTACT: *JOHN MILKO*
PHONE: *5409925500*
FAX: *5409925503*
E-MAIL: *summitsales@rbnet.com*

SUPPLIER CODE: *0000428536*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	11		SUBCONTRACT WORK (CUSTOMIZING) ON BHTI AIRCRAFT (QPS 110)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Washington

COMPOSITE SOLUTIONS CORP
14810 PUYALLUP ST. STE 100
BONNEY LAKE, WA 98390
USA

CONTACT: *AARON GRAM*
PHONE: *253-245-5166*
FAX: *253-939-4617*
E-MAIL: *GramA@compositesolutions.com*

SUPPLIER CODE: *0000425850*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4328	AC	X	BONDED STRUCTURES, CONTOURED, HI TEMP ALSO INCLUDES BPSS 4408, 4448, 4449 AND 4520.	
4328	AE1		BONDED STRUCTURES, FLAT, HI-TEMP BPS 4328	
4339	MK2	X	MACHINING OF HONEYCOMB CORE,NON-METALLIC	
4352	PH7B	X	SECTION XI - NON-METALLIC MATERIALS	RESTRICTED TO HAND SANDING OF EPOXIES AND BMIS
4364	AA	X	BONDING REINFORCED PLASTIC STRUCTURES	
4383	AR	X	BONDING,LOW DENSITY INSERT MATERIAL WITH HONEYCOMB SANDWICHCONSTRUCTION	RESTRICTED TO POST BOND OPERATIOND.
4403	AQ	X	BONDING, ADHESIVE, EPOXY-BASED	RESTRICTED TO SEALING FOR WATER LEAK CHECK FOR NDI
4424	IG6		HIGH INTENSITY LIGHT	
4425	AS		BONDING, SPLICING HONEYCOMB CORES & INSTALLING INSERTS	
4437	AJ		BONDED REINFORCED FIBERGLAS STRUCTURES BPS 4437	
4448	AE2		BONDED STRUCTURES, FLAT, HI-TEMP BPS 4448	
4478	AZ	X	BONDING, FABRICATION OF ROOM TEMP. CURING LAMINATED COMPONENTS	RESTRICTED TO FIBERGLASS WET LAY-UP TO COVER CORE EDGE FILL
4511	AM2	X	LAMINATE COMPOSITE STRUCTURES	
4514	MN		MACHINING, DRILLING & TRIMMING CARBON FIBER COMPOSITES	
4518	AM4		SANDWICH COMPOSITE STRUCTURES USING EPOXY RESIN IMPREGNATEDFABRIC AND UNIDIRECTIONAL TAPE	
4520	AM3		HIGH SERVICE TEMPERATURE RESIN, BMI SYSTEMS	
4523	AM5		SANDWICH COMPONENTS USING POLYMETHACRYLIC IMIDE FOAM CORE	
4528	KR		ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	
4570	RP	X	INSTALLATION OF ADHESIVE BONDED FASTENERS ON COMPOSITE AND METALLIC STRUCTURES	
ADDITION	13	X	SUB-CONTRACT TOOLING	
CORE CAP	BE		TOOLING, COMPOSITE	
SQRM	0		MEETS MIN SQRM	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Washington

GENERAL DYNAMICS OTS (AEROSPACE)
11714 N CREEK PKWY, N STE 200
BOTHELL, WA 98011-8250
USA

CONTACT: *Dale Fakkema*
PHONE: *425-420-9370*
FAX: *425-420-9400*
E-MAIL: *dale.fakkema@GD-OTS.com*

SUPPLIER CODE: *0000478412* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	HN		FIRE EXTINGUISHERS, AIRCRAFT	
CORE CAP	JA		POWER SUPPLIES	
CORE CAP	KA		ELECTRICAL ASSEMBLY (COMPLEX)	
CORE CAP	KB		ELECTRICAL ASSEMBLY (SIMPLE) SWITCHES/TRANSFORMERS	
CORE CAP	KM		CABLE ASSEMBLIES, WIRING/DATA BUS HARNESSES	
CORE CAP	KN		ELECTROSTATIC DISCHARGE CONTROL PROGRAM (DOD-STD-1686A)	
CORE CAP	WA		SOFTWARE	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Washington

HEXCEL CORPORATION
15062 STEELE RD
BURLINGTON, WA 98233
USA

CONTACT: *GREG HARVEY*
PHONE: *360-488-2394*
FAX:
E-MAIL: *Greg.Harvey@hexcel.com*

SUPPLIER CODE: *0000483976*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4339	MK2		MACHINING OF HONEYCOMB CORE,NON-METALLIC	
4425	AS	X	BONDING, SPLICING HONEYCOMB CORES & INSTALLING INSERTS	RESTRICTED TO CORE SPLICING ONLY.
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Washington

BODYCOTE IMT
4605 NW PACIFIC RIM BLVD
CAMAS, WA 98607
USA

CONTACT: *KELLY KEGG*
PHONE: *360-833-1120-...*
FAX:
E-MAIL: *kelly.kegg@bodycote.com*

SUPPLIER CODE: *0000400293* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4531	QT		HOT ISOSTATIC PRESSING OF CASTINGS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Washington

KORRY ELECTRONICS INC
11910 BEVERLY PARK RD.
EVERETT, WA 98204
USA

CONTACT: *ANTHONY MEIER*
PHONE: *571-224-8069*
FAX: *425-297-9700*
E-MAIL: *Anthony.Meier@korry.com*

SUPPLIER CODE: *0000477180* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4439	KQ	X	SOLDERING OF ELECTRICAL AND ELECTRONIC EQUIPMENT, GENERAL REQUIREMENTS.	RESTRICTED TO HAND SOLDERING ONLY.
4528	KR		ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	
ADDITION	20		DESIGN CAPABLE	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
APP-IV	4		SPECIAL REQUIREMENTS FOR ELECTRICAL AND ELECTRONIC ITEMS	
CORE CAP	KA		ELECTRICAL ASSEMBLY (COMPLEX)	
CORE CAP	KB		ELECTRICAL ASSEMBLY (SIMPLE) SWITCHES/TRANSFORMERS	
CORE CAP	KE		ELECTRICAL, EDGELITE PANELS/INTEGRALLY LIT	
CORE CAP	KF		ELECTRICAL, INSTRUMENT PANELS (COMPLETE)	
CORE CAP	KN		ELECTROSTATIC DISCHARGE CONTROL PROGRAM (DOD-STD-1686A)	
CORE CAP	KO		SOLDERING TECHNOLOGY (MIL-STD-2000A REQUIREMENTS)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	MO		MACHINING, PLASTICS	
CORE CAP	ZA		MISCELLANEOUS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Washington

INTEGRATED TECHNOLOGIES
1910 MERRILL CREEK PARKWAY
EVERETT, WA 98203
USA

CONTACT: *Brian Coxon*
PHONE: *425-293-0340*
FAX: *4254853981*
E-MAIL: *bcoxon@in-tec.com*

SUPPLIER CODE: *0000406939*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	LV1		TESTING OF 299-947-315 MATERIAL PER 299-947-299.	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Washington

AVTECHTYEE INC
6500 MERRILL CREEK PARKWAY
EVERETT, WA 98203
USA

CONTACT: *GUY ANDERSON*
PHONE: *425-249-5294*
FAX:
E-MAIL: *ganderson@avtechtyee.com*

SUPPLIER CODE: *0000477819* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4139	XA4		HT ALL ALUM ALLOY SERIE LESS THAN .100 IN, INCLUDE 2024 NOTLESS THAN .036 IN (INCLUDE XA1,XA2,XA3)	
4140	XI		HEAT TREAT MAR-AGING AND PH STEELS, SECT. 4	
4162	ZM1		INSTALLATION AND RETENTION OF BEARINGS THROUGH STAKING	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4419	ST		SWAGING AND INTERNAL THREADING OF ALUM TUBES	
4445	ME		MACHINING (ROLLED THREADS)	
4453	IH2		INSPECTION, CONDUCTIVITY, OF 2024-T3, T4, T42 BARE AND PRIMED ALUMINUM ALLOY TUBING FOR HEAT TREAT	
4467	IO		HARDNESS TESTING	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	TA		TUBE SWAGING	
CORE CAP	TC		TUBULAR ASSEMBLY (SKID GEAR, CONTROL TUBES, ETC.)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Washington

SAFRAN VENTILATION
7501 HARDESON RD
EVERETT, WA 98203
USA

CONTACT: *ALEJANDRA PONCE*
PHONE: *425-438-1378*
FAX: *425-423-8648*
E-MAIL: *alejandra.ponce-sanchez@safrangroup.com*

SUPPLIER CODE: *0000466057* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	17		DIRECT SHIP AUTHORIZATION	
ADDITION	20		DESIGN CAPABLE	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
CORE CAP	KA		ELECTRICAL ASSEMBLY (COMPLEX)	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Washington

EC NDT LLC
1020 S 344TH ST, STE 214
FEDERAL WAY, WA 98003
USA

CONTACT: *CARRIE SCHROEDER*
PHONE: *2538150797-X*
FAX: *2538150827*
E-MAIL: *INFO@EC-NDT.COM*

SUPPLIER CODE: *0000410132*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20	X	DESIGN CAPABLE	
APP-VI	6	X	CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	ZZ	X	SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Washington

AUTOMATIC PRODUCTS CO, INC
3440 WEST VALLEY HWY E
Kent, WA 98032
USA

CONTACT: *AL DISS*
PHONE: *253-872-0203*
FAX: *253-395-7988*
E-MAIL: *adis@automatic-products.com*

SUPPLIER CODE: *0000483608*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	
SQRM	ACS		APPROVED CLASSIFIED SUBTIER	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Washington

HYTEK FINISHES CO.
8127 S 216TH ST
KENT, WA 98032
USA

CONTACT: *BRUCE PLEAKE*
PHONE: *253-796-4554*
FAX: *2538727214*
E-MAIL: *bruce.pleake@hytekfinishes.com*

SUPPLIER CODE: *0000400266*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4001	PA		ANODIZE CHROMIC ACID	
4001	PA		ANODIZE CHROMIC ACID	
4003	QA1		CHEMICAL TREATMENT OF MAGNESIUM - DOW #7	
4003	QA1		CHEMICAL TREATMENT OF MAGNESIUM - DOW #7	
4006	PB		CADMIUM PLATE	
4006	PB		CADMIUM PLATE	
4007	QJ1		PASSIVATION, PROCEDURE I	
4007	QJ1		PASSIVATION, PROCEDURE I	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4310	QI		APPLICATION OF SOLID FILM LUBRICANT	
4310	QI		APPLICATION OF SOLID FILM LUBRICANT	
4312	PI		SELECTIVE BRUSH CADMIUM PLATING	
4312	PI		SELECTIVE BRUSH CADMIUM PLATING	
4384	QC		PHOSPHATIZING OF METALS	
4384	QC		PHOSPHATIZING OF METALS	
4387	PD1		HARD ANODIZE	
4387	PD1		HARD ANODIZE	
4389	QE11		PREPENETRANT ETCH OF WROUGHT ALUMINUM ALLOYS BPS 4389	
4389	QE11		PREPENETRANT ETCH OF WROUGHT ALUMINUM ALLOYS BPS 4389	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

4389	QE9	PRE PENETRANT ETCH TITANIUM
4389	QE9	PRE PENETRANT ETCH TITANIUM
4456	QH	ANTI-FRETTING TREATMENT FOR TITANIUM ALLOYS
4456	QH	ANTI-FRETTING TREATMENT FOR TITANIUM ALLOYS
APP-VI	6	CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS
APP-VI	6	CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS
SQRM	0	MEETS MIN SQRM
SQRM	0	MEETS MIN SQRM

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Washington

DABS MANUFACTURING & ASSEMBLY, INC
8622 S 228TH ST
KENT, WA 98031
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000481115* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4162	ZM1		INSTALLATION AND RETENTION OF BEARINGS THROUGH STAKING	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Washington

PACIFIC METALLURGICAL INC
925 5th Ave. S.
KENT, WA 98032
USA

CONTACT: *KEVIN BILLINGTON*
PHONE: *2538544241*
FAX: *2538544475*
E-MAIL: *kevin@pacmet.com*

SUPPLIER CODE: *0000400491* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4139	XA1		HEAT TREATMENT OF ALUMINUM ALLOY CASTINGS.	
4139	XA2		HEAT TREATMENT OF ALUMINUM ALLOY THICKER THAN .100 INCH (INCLUDE FORGINGS & XA1)	
4139	XA3		HEAT TREATMENT OF ALL ALUMINUM ALLOY SERIES LESS THAN .100 INCH OTHER THAN 2024 (INCLUDE XA1,XA2)	
4139	XA4		HT ALL ALUM ALLOY SERIE LESS THAN .100 IN, INCLUDE 2024 NOTLESS THAN .036 IN (INCLUDE XA1,XA2,XA3)	
4140	XI		HEAT TREAT MAR-AGING AND PH STEELS, SECT. 4	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4467	IO		HARDNESS TESTING	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	XL		HEAT TREAT STEEL (MIL-H-6875)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Washington

ASTRONICS ADVANCED ELECTRONIC
12950 WILLOWS RD NE
KIRKLAND, WA 98034
USA

CONTACT: *CHARLIE WRIGHT*
PHONE: *425-219-5554*
FAX: *4257024930*
E-MAIL: *Charlie.Wright@astronics.com*

SUPPLIER CODE: *0000478135*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	12		SUPPLIER DESIGNED COMPUTER SOFTWARE	
ADDITION	20		DESIGN CAPABLE	
CORE CAP	KA		ELECTRICAL ASSEMBLY (COMPLEX)	
CORE CAP	KB		ELECTRICAL ASSEMBLY (SIMPLE) SWITCHES/TRANSFORMERS	
CORE CAP	KM		CABLE ASSEMBLIES, WIRING/DATA BUS HARNESSES	
CORE CAP	KN		ELECTROSTATIC DISCHARGE CONTROL PROGRAM (DOD-STD-1686A)	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Washington

ELDEC AEROSPACE CORPORATION
16700 13TH AVE W
LYNNWOOD, WA 98046-9727
USA

CONTACT: *ALICIA HEIN*
PHONE: *425-743-8309*
FAX: *425-743-8371*
E-MAIL: *Alicia.Hein@craneae.com*

SUPPLIER CODE: *0000476823*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4592	IUID1		IUID: LABEL / NAMEPLATE	
ADDITION	12		SUPPLIER DESIGNED COMPUTER SOFTWARE	
ADDITION	20		DESIGN CAPABLE	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
CORE CAP	HJ		CONTROLS, REGULATORS, ELECTRICAL	
CORE CAP	JA		POWER SUPPLIES	
CORE CAP	KA		ELECTRICAL ASSEMBLY (COMPLEX)	
CORE CAP	KB		ELECTRICAL ASSEMBLY (SIMPLE) SWITCHES/TRANSFORMERS	
CORE CAP	KN		ELECTROSTATIC DISCHARGE CONTROL PROGRAM (DOD-STD-1686A)	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Washington

M.TORRES AMERICA, INC.
3400 188th Street SW, Suite 675
Lynnwood, WA 98037
USA

CONTACT: *ANTONIO RAMIREZ*
PHONE: *+34676623306*
FAX: *425-984-2735*
E-MAIL: *Antonio.Ramirez@mtorres.com*

SUPPLIER CODE: *0000481386*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	13	X	SUB-CONTRACT TOOLING	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Washington

SKF AIRFRAME NA
14341 FRYELANDS BLVD S E SUITE 101
MONROE, WA 98272
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000418215* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4139	XA4		HT ALL ALUM ALLOY SERIE LESS THAN .100 IN, INCLUDE 2024 NOTLESS THAN .036 IN (INCLUDE XA1,XA2,XA3)	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4419	ST		SWAGING AND INTERNAL THREADING OF ALUM TUBES	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4453	IH2		INSPECTION, CONDUCTIVITY, OF 2024-T3, T4, T42 BARE AND PRIMED ALUMINUM ALLOY TUBING FOR HEAT TREAT	
4467	IO		HARDNESS TESTING	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Washington

COLOR TECH
6304 215TH ST SW
MOUNTLAKE TERRACE, WA 98043
USA

CONTACT: *SCOTT SHUMATE*
PHONE: *425-275-9420*
FAX: *425-275-9423*
E-MAIL: *scotts@askogroup.com*

SUPPLIER CODE: *0000483655*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4310	QI		APPLICATION OF SOLID FILM LUBRICANT	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Washington

NORTHWEST HELICOPTERS LLC
1000 85TH AVENUE SE
OLYMPIA, WA 98501
USA

CONTACT: *ELLIOTT TORRES*
PHONE: *360-754-7200 ...*
FAX: *360-754-1761*
E-MAIL: *etorres@nwhelicopters.com*

SUPPLIER CODE: *0000428800*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	BPN		DISTRIBUTOR PROVIDING BHT PART NUMBERED ITEMS MANUFACTURED BY BHT APPROVED SOURCES.	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Washington

SOLOY LLC
450 PAT KENNEDY WAY S W
OLYMPIA, WA 98501-7298
USA

CONTACT: *JOE SOLOY*
PHONE: *360-754-7000*
FAX: *360-943-7659*
E-MAIL:

SUPPLIER CODE: *0000424215*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZA		MISCELLANEOUS	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Washington

PRIMUS INTERNATIONAL INC
701 MILWAUKEE AVE N
PACIFIC (KING), WA 98001
USA

CONTACT: *ALAN TORRI*
PHONE: *(253) 876-1582*
FAX: *253-876-1570*
E-MAIL: *alan.torri@pccairframe.com*

SUPPLIER CODE: *0000426950*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4012	MJ	X	THERMAL FIT ASSEMBLY	RESTRICTED TO COLD METHOD.
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Washington

NATIONAL PRECISION BEARING INC
8152 304TH AVENUE SE
PRESTON, WA 98050-0613
USA

CONTACT: *BRANDON COLLINS*
PHONE: *425-437-1014*
FAX: *425-222-5950*
E-MAIL: *brandon.collins@nationalprecision.com*

SUPPLIER CODE: *0000478434*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	
CORE CAP	ZRV		DISTRIBUTOR: VALUE ADDED	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Washington

TRIUMPH AEROSPACE SYSTEMS
22922 NE ALDER CREST DRIVE
REDMOND, WA 98053
USA

CONTACT: *SAM GUAGENTI*
PHONE: *847-989-0638*
FAX: *425-869-7470*
E-MAIL: *SJGUAGENTI@TRIUMPHGROUP.COM*

SUPPLIER CODE: *0000484860*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	ZG		HYDRAULIC ACTUATORS/UNITS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Washington

QUALITEL CORPORATION
4608 150TH AVENUE NE
REDMOND, WA 98052
USA

CONTACT: *Lisa Randolph*
PHONE: *425-423-8388*
FAX: *4257028885*
E-MAIL: *Lisa.randolph@qualitelcorp.com*

SUPPLIER CODE: *0000433835*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4495	QP	X	CONFORMAL COATING	QP-BPS-4459 IS RESTRICTED TO APPLYING CONFORMAL COATINGS BYTHE SPRAY METHOD ONLY.
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Washington

ASKO PROCESSING INC
434 N 35TH STREET
SEATTLE, WA 98103
USA

CONTACT: *CHRIS ARFMAN*
PHONE: *206-634-2080*
FAX: *2066340631*
E-MAIL: *chrisa@askogroup.com*

SUPPLIER CODE: *0000400047* ***CLASS:*** *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4001	PA		ANODIZE CHROMIC ACID	
4006	PB		CADMIUM PLATE	
4007	QJ1		PASSIVATION, PROCEDURE I	
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4084	PF		BLACK OXIDE - ALLOY STEELS	
4089	IB1	X	INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	DOES NOT INCLUDE STAINLESS/PH GRADE CASTINGS OR FORGINGS
4089	IB2	X	INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	DOES NOT INCLUDE STAINLESS/PH GRADE CASTINGS OR FORGINGS
4110	PE		COPPER PLATE	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	
4384	QC		PHOSPHATIZING OF METALS	
4387	PD1		HARD ANODIZE	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Washington

HEATCON COMPOSITE SYSTEMS
480 ANDOVER PARK E
SEATTLE, WA 98188-7610
USA

CONTACT: *CLINT MILLETT*
PHONE: *206-575-1333*
FAX: *206-575-0856*
E-MAIL: *cmillett@heatcon.com*

SUPPLIER CODE: *0000422218* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Washington

HEXCEL CORPORATION
19819 84TH AVE
SOUTH KENT, WA 98032-1298
USA

CONTACT: *ANTHONY RANKIN*
PHONE: *253-437-2234*
FAX:
E-MAIL: *anthony.rankin@hexcel.com*

SUPPLIER CODE: *0000462790* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4339	MK1		MACHINING OF HONEYCOMB CORE, ALUMINUM	
4339	MK2		MACHINING OF HONEYCOMB CORE,NON-METALLIC	
4352	PH0		SECTION I, GENERAL	
4352	PH5A		SECTION VII, METHOD I - DRY ABRASIVE BLASTING	
4352	PH7B		SECTION XI - NON-METALLIC MATERIALS	
4403	AQ		BONDING, ADHESIVE, EPOXY-BASED	
4408	AT		BONDING MACHINED PARTS	
4424	IG1		IMMERSION ULTRASONIC INPECTON	
4424	IG2		SQUIRTER ULTRASONIC INSPECTION	
4424	IG4		CONTACT ULTRASONIC INSPECTION	
4425	AS	X	BONDING, SPLICING HONEYCOMB CORES & INSTALLING INSERTS	RESTRICTED TO CORE SPLICING ONLY
4458	AP	X	STRUCTURAL ADHESIVE BONDING USING INTERMEDIATE -HIGH PERFORM SUPPORTED AND UNSUPPORTED ADHESIVE FILM	RESTRICTED FROM ADHESIVE PRIMING
4511	AM2		LAMINATE COMPOSITE STRUCTURES	
4512	AM1		PROCESSING SPECIFICATION FOR 250 F.DEGREE TO 325 F.DEGREE CURE LAMINATE COMPOSITE STRUCTURES	
4518	AM4		SANDWICH COMPOSITE STRUCTURES USING EPOXY RESIN IMPREGNATEDFABRIC AND UNIDIRECTIONAL TAPE	
4520	AM3		HIGH SERVICE TEMPERATURE RESIN, BMI SYSTEMS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Washington

TORAY COMPOSITE MATERIALS AMERICA,
19002 50TH AVE E
Tacoma, WA 98446
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000437414*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	LU2		ELECTRODEPOSITION OF NODULAR THIN DENSE CHROMIUM TESTING	
CORE CAP	LV1		TESTING OF 299-947-315 MATERIAL PER 299-947-299.	
CORE CAP	RAW1		299-947-315 CATEGORY 1 ATERIAL APPROVAL	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Washington

FATIGUE TECHNOLOGY INC
401 ANDOVER PARK E
TUKWILA, WA 98188
USA

CONTACT: *DALE MANNING*
PHONE: *703-677-5090*
FAX:
E-MAIL: *Dale.Manning@pccairframe.com*

SUPPLIER CODE: *0000476871*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4465	QL1		FLUIDIZED OR ELECTRO-STATIC EPOXY POWDER COATING (BPS 4465,TYPE I)	
4542	QF		COLD EXPANDING OF FATIGUE CRITICAL HOLES IN METALS	
4548	QO		HIGH INTERFERANCE FIT BUSHING INSTALLATION FOR FATIGUE LIFEIMPROVEMENT	
4558	QU		INSTALLATION OF NUT PLATES UTILIZING COLD EXPANSION	
ADDITION	20		DESIGN CAPABLE	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	6/15/2022
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Washington

ONBOARD SYSTEMS
13915 NW 3TH COURT
VANCOUVER, WA 98685
USA

CONTACT: *BRENDAN FITZPATRICK*
PHONE: *360-546-3072 ...*
FAX: *3605463073*
E-MAIL: *brendan@onboardsystems.com*

SUPPLIER CODE: *0000445537* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	HL		HOISTS	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Washington

NORTHWEST DYNAMICS, INC.
6709 NE 131ST AVE
VANCOUVER, WA 98682
USA

CONTACT: *JOSHUA BRADBURY*
PHONE: *360-253-3656*
FAX: *3602533657*
E-MAIL: *ndi.jb@comcast.net*

SUPPLIER CODE: *0000428757*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4595	RFID		RFID: TAG	
ADDITION	20		DESIGN CAPABLE	
ADDITION	21		INSPECTION DELEGATION	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Washington

UNIVERSITY SWAGING CORP
6525-240TH STREET SE, BLDG A
WOODINVILLE, WA 98072-9761
USA

CONTACT: *ABE PARDEE*
PHONE: *425-318-4500*
FAX: *425-318-4499*
E-MAIL: *Abe.Pardee@pccairframe.com*

SUPPLIER CODE: *0000431427* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4007	QJ1		PASSIVATION, PROCEDURE I	
4012	MJ	X	THERMAL FIT ASSEMBLY	RESRTICTED TO OVEN AND COLD THERMAL FITS
4075	IA		INSPECTION, MAGNETIC PARTICLE	
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4089	IB2		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)	
4089	QE10		PREPENETRANT ETCH OF WROUGHT ALUMINUM ALLOYS BPS 4089	
4138	PS		CHEMICAL CLEANING OF AIRCRAFT MATERIALS	
4139	XA4		HT ALL ALUM ALLOY SERIE LESS THAN .100 IN, INCLUDE 2024 NOTLESS THAN .036 IN (INCLUDE XA1,XA2,XA3)	
4139	XA5		HEAT TREATMENT ALUM ALLOY 2024 LESS THAN .036 INCH (HAND/SPECIAL QUENCH)-(INCLUDES XA1,XA2,XA3,XA4)	
4140	XI		HEAT TREAT MAR-AGING AND PH STEELS, SECT. 4	
4162	ZM1		INSTALLATION AND RETENTION OF BEARINGS THROUGH STAKING	
4182	QB1		CHEMICAL FILM TREATMENT, CLASS 1A	SEE BVAR-FW-2017-276 & BVAR-FW-2017-278
4352	PH10		SECTION XIII, METHOD I WET ABRASIVE BLAST	
4403	AQ	X	BONDING, ADHESIVE, EPOXY-BASED	
4419	ST		SWAGING AND INTERNAL THREADING OF ALUM TUBES	
4453	IH1		INSPECTION, CONDUCTIVITY, OF WROUGHT ALUMINUM ALLOY SHEET, BAR, PLATE, FORGINGS & EXTRUSIONS (HT)	
4453	IH2		INSPECTION, CONDUCTIVITY, OF 2024-T3, T4, T42 BARE AND PRIMED ALUMINUM ALLOY TUBING FOR HEAT TREAT	
4467	IO		HARDNESS TESTING	
4528	KR		ELECTRICAL BONDING AND GROUNDING OF A/C STRUCTURES	
4542	QF		COLD EXPANDING OF FATIGUE CRITICAL HOLES IN METALS	
4592	IUID1		IUID: LABEL / NAMEPLATE	
4594	ZM2		RETENTION OF BEARINGS UTILIZING RETAINING COMPOUNDS	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	BVAR		BVAR APPROVAL AS LISTED	SEE BVAR-FW-2017-274 (BPS 4050)
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

CORE CAP	MB	MACHINING (ASSEMBLIES, SMALL)
CORE CAP	MC	MACHINING (DETAILS, LARGE)
CORE CAP	MD	MACHINING (DETAILS, SMALL)
CORE CAP	SF	SWAGING - CABLE
CORE CAP	TA	TUBE SWAGING
CORE CAP	TB	TUBE BENDING
CORE CAP	TC	TUBULAR ASSEMBLY (SKID GEAR, CONTROL TUBES, ETC.)
CORE CAP	ZA	MISCELLANEOUS
SQRM	0	MEETS MIN SQRM

Uncontrolled If Printed

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Washington

LIFEPORT LLC
1610 HERITAGE ST
WOODLAND, WA 98674-9581
USA

CONTACT: *ADRIAN BONNET*
PHONE: *360-938-0524*
FAX:
E-MAIL: *abonnet@lifeport.com*

SUPPLIER CODE: *0000414342* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Washington

TRIUMPH ACTUATION SYSTEMS- YAKIMA L
2720 W WASHINGTON AVE
YAKIMA, WA 98903
USA

CONTACT: *BRET OLDHAM*
PHONE: *509-426-6440*
FAX: *6162417858*
E-MAIL: *bmoldham@triumphgroup.com*

SUPPLIER CODE: *0000478274* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	MA		MACHINING (ASSEMBLIES, LARGE)	
CORE CAP	MB		MACHINING (ASSEMBLIES, SMALL)	
CORE CAP	MC		MACHINING (DETAILS, LARGE)	
CORE CAP	MD		MACHINING (DETAILS, SMALL)	
CORE CAP	ZG		HYDRAULIC ACTUATORS/UNITS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: West Virginia

SMR ACQUISITION, DBA SMR
93 NETTIE FENWICK RD
FENWICK, WV 26202
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000476952* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
CORE CAP	RA		RUBBER, MOLDED (SEALS, BOOTS, ETC.)	
CORE CAP	RB		RUBBER, DIE CUT PRODUCTS (GASKETS, SHEET)	
CORE CAP	RC		RUBBER FLOATS, LIFERAFTS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA

STATE: West Virginia

TK INNOVATION
NO. 3 INDUSTRIAL PARK DRIVE
Wheeling, WV 26003
USA

CONTACT: *STEVE TRACY*
PHONE: *304-639-7885*
FAX: *304-232-1766*
E-MAIL: *steve@tkishims.com*

SUPPLIER CODE: *0000405154*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	

Uncontrolled If P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Wisconsin

CARLSON TOOL & MANUFACTURING CORP
W57 N 4386 DOERR WAY
CEDARBURG, WI 53012
USA

CONTACT: *ANDY VOIGT*
PHONE: *262-377-2020*
FAX: *262-376-2306*
E-MAIL: *AVOIGT@CARLSONTOOL.COM*

SUPPLIER CODE: *0000487166*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Wisconsin

FATHOM MANUFACTURING LLC
1050 Walnut Ridge Dr
Hartland, WI 53029
USA

CONTACT: *ANDREW SONIER*
PHONE: *386-310-3526*
FAX: *262-367-8544*
E-MAIL: *andrew.sonier@fathommfg.com*

SUPPLIER CODE: *0000487865*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0		MEETS MIN SQRM	INITIAL

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Wisconsin

MIDWEST THERMAL VAC
5727 95TH AVE
KENOSHA, WI 53144
USA

CONTACT: *JIM KOENES*
PHONE: *262-605-4848*
FAX: *262-605-4806*
E-MAIL: *jkoenes@mtvac.com*

SUPPLIER CODE: *0000483360*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Wisconsin

VULCAN GLOBAL MANUFACTURING
1400 W PIERCE ST
Milwaukee, WI 53204
USA

CONTACT: *ALEX ADCOX*
PHONE: *414-645-2040 ...*
FAX: *4146452638*
E-MAIL: *aadcox@vulcangms.com*

SUPPLIER CODE: *0000436305*

CLASS: *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
APP-III	3		SPECIAL REQUIREMENTS FOR CASTINGS, FORGINGS, EXTRUSIONS ANDWROUGHT MATERIAL	
CORE CAP	CP		LEAD CASTINGS	
CORE CAP	IL	X	INSPECTION, FINAL DIMENSIONAL LAY-OUT APPROVAL (QPS-104)	
CORE CAP	ZA	X	MISCELLANEOUS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Wisconsin

S3 AERODEFENSE, LLC
2101 W. CAMDEN RD.
MILWAUKEE, WI 53209
USA

CONTACT: *AMANDA SCHWARCK*
PHONE: *4143511506*
FAX:
E-MAIL:

SUPPLIER CODE: *0000489636*

CLASS: *ZC05*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	BPN		DISTRIBUTOR PROVIDING BHT PART NUMBERED ITEMS MANUFACTURED BY BHT APPROVED SOURCES.	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Wisconsin

DERCO AEROSPACE INC
8000 W TOWER AVE
MILWAUKEE, WI 53223
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000475819*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
CORE CAP	ZRN		DISTRIBUTOR: NON-VALUE ADDED	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Wisconsin

SPINCRAFT A STANDEX CO
2455 COMMERCE DR
NEW BERLIN, WI 53151
USA

CONTACT: *EILEEN ENDRES*
PHONE: *262-432-1827*
FAX:
E-MAIL: *eendres@spincraft.net*

SUPPLIER CODE: *0000426347* ***CLASS:*** *ZC01*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4089	IB1		INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATERWASHABLE)	
4113	RW	X	PREPARATION OF METALS FOR RESISTANCE WELDING	RESTRICTED TO CLEANING TITANIUM AND STAINLESS STEELS
4115	NC	X	WELDING, SPOT	RESTRICTED TO SPOT WELDING TITANIUM AND STAINLESS STEELS
4138	PS	X	CHEMICAL CLEANING OF AIRCRAFT MATERIALS	RESTRICTED TO CLEANING TITANIUM AND STAINLESS STEELS
4207	ND		WELDING, FUSION OF TITANIUM	
4212	XF	X	HEAT TREAT TITANIUM	RESTRICTED TO STRESS RELIEVING IN GRIEVE FURNACE #544
4462	SN1		FORMING TITANIUM SHEET - COLD FORMING	
4462	SN2	X	FORMING TITANIUM SHEET - HOT FORMING	RESTRICTED TO SPINCRAFT PROCEDURES #2441, REV.A (1-13-12) AND #2553, REV. A(1-13-12)
4592	IUID3		IUID: SILK SCREEN	
CORE CAP	NI		WELDING, SEAM, MIL-W-6858	
CORE CAP	SG		FORMING, SPINNING	
SQRM	0		MEETS MIN SQRM	

Uncontrolled if P

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Wisconsin

REXNORD INDUSTRIES LLC
5555 S. MOORLAND ROAD
NEW BERLIN, WI 53151
USA

CONTACT: *ANDREW YOCOM*
PHONE: *334-321-9137*
FAX: *262-796-4064*
E-MAIL: *andrew.yocom@rexnord.com*

SUPPLIER CODE: *0000477557*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
CORE CAP	ZA	X	MISCELLANEOUS	RESTRICTED TO THOMAS COUPLINGS, DISC PACKS, ETC.
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Wisconsin

NDT SOLUTIONS LLC
10-1 AIRPORT RD
NEW RICHMOND, WI 54017
USA

CONTACT: *ERIC LAHN*
PHONE: *833-999-6387*
FAX: *715-246-0466*
E-MAIL: *eric.lahn@ndts.com*

SUPPLIER CODE: *0000484385*

CLASS: *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
SQRM	0	X	MEETS MIN SQRM	SUPPORT EQUIPMENT TOOLING ONLY

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Wisconsin

ASTRONAUTICS CORPORATION OF AMERICA
135 W. FOREST HILL AVENUE
OAK CREEK, WI 53154
USA

CONTACT: *BARBARA HOFMANN*
PHONE: *602-331-3300 ...*
FAX: *414-447-8231*
E-MAIL: *B.Hofmann@astronautics.com*

SUPPLIER CODE: *0000476040* ***CLASS:*** *ZC02*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
ADDITION	20		DESIGN CAPABLE	
ADDITION	FAA		FAA REPAIR STATION APPROVAL TO PART 145	
CORE CAP	HR		GYROS	
CORE CAP	HS		INSTRUMENTS, MECHANICAL	
CORE CAP	KD		ELECTRICAL INSTRUMENTS	
CORE CAP	ZZ		SOURCE CONTROLLED OR SPECIFICATION CONTROLLED PARTS OR MATERIALS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled

Bell Helicopter
A Textron Company

APPROVED PROCESSING LIST

Use or disclosure of data in this section is subject to the restrictions on the title page

COUNTRY: USA
STATE: Wisconsin

PRECO INC
500 LASER DRIVE
SOMERSET, WI 54025
USA

CONTACT:
PHONE:
FAX:
E-MAIL:

SUPPLIER CODE: *0000480367*

CLASS: *ZC04*

Qual. Type	CODE	RSTR	DESCRIPTION	RESTRICTIONS / COMMENTS
4467	IO		HARDNESS TESTING	
4587	XP		LASER HARDENING OF ALLOY STEEL	RESTRICTED TO BLUE M OVEN UNIT ID #486
APP-VI	6		CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS	
SQRM	0		MEETS MIN SQRM	

Uncontrolled