SCOPE OF ACCREDITATION

Materials Testing Laboratories

Element Teesside
Holwick Road
Middlesbrough, Ts2 1Qs
United Kingdom

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7000 Rev A - AUDIT CRITERIA FOR NADCAP ACCREDITATION

AC7101/1 Rev G - Nadcap Audit Criteria for Materials Testing Laboratories – General Requirements for All Laboratories (to be used on audits BEFORE 10-Dec-2023)

AC7101/2 Rev E - Nadcap Audit Criteria for Materials Testing Laboratories – Chemical Analysis (to be used on audits on/after 30 August 2020)

(F) Atomic or Optical Emission Spectroscopy (AES or OES)
- (F2) Atomic Emission Spectroscopy – Inductively Coupled Plasma (ICP–OES/AES)
- (F3) Atomic Emission Spectroscopy – Spark/Arc (S/A–OES)

(G) Elemental Analysis (Combustion or Fusion)
- (G1) Carbon
- (G2) Hydrogen
- (G3) Nitrogen
- (G4) Oxygen
- (G5) Sulfur

Specify the Alloy Base for Accreditation
- Al Base
- Co Base
- Fe Base
- Ni Base
- Ti Base

AC7101/3 Rev D - Nadcap Audit Criteria for Materials Testing Laboratories – Mechanical Testing (to be used on audits on/after 4 December 2016)

(A) Room Temperature Tensile
(B) Elevated Temperature Tensile
(N) Impact

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(XN) Bend Testing

AC7101/4 Rev F - Nadcap Audit Criteria for Materials Testing Laboratories – Metallography and Microindentation Hardness (to be used on/after 14 August, 2016)

(L0) Metallographic Evaluation
(L1) Microindentation (Interior)
(L10) Near Surface Examinations – Carburization / Decarburization
(L11) Grain Size
(L12) Inclusion Rating
(L13) Replication
(L2) Near Surface Examinations – Alloy Depletion
(L5) Near Surface Examinations – Microindentation (Surface–Case Depth)
(L7) Near Surface Examinations – IGA, IGO
(L8) Near Surface Examinations – Alpha Case: Wrought Titanium
(L9) Near Surface Examinations – Alpha Case: Cast Titanium
(XL) Macro Examination

AC7101/5 Rev E - Nadcap Audit Criteria for Materials Testing Laboratories – Hardness Testing (Macro) (to be used on audits on/AFTER 07-May-2023)

(M1) Brinell Hardness
(M2) Rockwell Hardness
(M3) Vickers Hardness

AC7101/6 Rev D - Nadcap Audit Criteria for Materials Testing Laboratories – Corrosion (to be used on/after 1 July 2018)

(Q1) Detecting susceptibility to intergranular attack in austenitic stainless steel
  (Q1–1) Oxalic Acid Etch Test
  (Q1–4A) Copper–Copper Sulfate– 16% Sulfuric Acid Test “Strauss test” (bend test)

AC7101/7 Rev D - Nadcap Audit Criteria for Materials Testing Laboratories – Mechanical Testing Specimen Preparation (to be used on audits on/after 15 May 2016)

(Z) Standard Specimen Machining
(Z3) Cast Specimens
(Z4) Special Preparation

AC7101/9 Rev C - Nadcap Audit Criteria for Materials Testing Laboratories – Specimen Heat Treating (to be used on/after15 January 2017)

AC7110/13 Rev B - Nadcap Audit Criteria for Evaluation of Welds (to be used on audits BEFORE 05-May-2024)

NOTE: IF YOU ARE SELECTING THE AC7110/13 CHECKLIST YOU MUST ALSO SELECT

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AC7101/4 – Nadcap Audit Criteria for Materials Testing Laboratories – Metallography and Microhardness. You must also select AC7110/13S

Supplement A – Metallurgical Evaluation of Welder / Welding Operator Qualifications (identify if this process is used)

Supplement B – Metallurgical Evaluation of Fusion Welds (identify if this process is used)

Supplement C – Metallurgical Evaluation of Electron Beam / Laser Welds (identify if this process is used)

Supplement D – Metallurgical Evaluation of Resistance Welds (identify if this process is used)

Supplement E – Bend Test Evaluation of Fusion Welds (for other testing purposes)

Supplement E – Bend Test Evaluation of Welder/Welding Operator Qualification Welds

AC7110/13S Rev E - Nadcap Supplemental Audit Criteria for Evaluation of Welds (to be used on audits on/AFTER 13-Aug-2023)

U10 GE Aviation
U13 Bombardier
U2 Pratt & Whitney
U20 GKN Aerospace – Sweden
U3 Rolls Royce
U8 Airbus Commercial Aircraft

ISO/IEC - Currently accredited by an ILAC approved source

Lab Type - Lab Type

Independent

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