

SCOPE OF ACCREDITATION

Materials Testing Laboratories

Element Materials Technology Portland - Milwaukie
4949 SE Johnson Creek Blvd
Portland, OR 97222

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7000 Rev A - AUDIT CRITERIA FOR NADCAP ACCREDITATION

AC7101/1 Rev H - Nadcap Audit Criteria for Materials Testing Laboratories – General Requirements for All Laboratories (to be used on audits on/AFTER 10-Dec-2023)

AC7101/2 Rev E - Nadcap Audit Criteria for Materials Testing Laboratories – Chemical Analysis (to be used on audits on/after 30 August 2020)

- (F) Atomic or Optical Emission Spectroscopy (AES or OES)
 - (F3) Atomic Emission Spectroscopy – Spark/Arc (S/A–OES)
- (G) Elemental Analysis (Combustion or Fusion)
 - (G1) Carbon
 - (G2) Hydrogen
 - (G3) Nitrogen
 - (G4) Oxygen
 - (G5) Sulfur

(S) X–Ray Fluorescence (XRF)

(V) Mass Spectrometry

Specify the Alloy Base for Accreditation

- Co Base
- Fe Base
- Ni Base
- Ti Base

AC7101/3 Rev D - Nadcap Audit Criteria for Materials Testing Laboratories – Mechanical Testing (to be used on audits on/after 4 December 2016)

- (A) Room Temperature Tensile
- (B) Elevated Temperature Tensile
- (C) Stress Rupture
- (N) Impact

AC7101/4 Rev F - Nadcap Audit Criteria for Materials Testing Laboratories – Metallography and Microindentation Hardness (to be used on/after 14 August, 2016)

(L0) Metallographic Evaluation

(L11) Grain Size

(L2) Near Surface Examinations – Alloy Depletion

(L3) Near Surface Examinations – Oxidation/Corrosion

(L4) Near Surface Examinations – Casting (Mold) Reactions Layers

(L6) Near Surface Examinations – Nitriding

(L7) Near Surface Examinations – IGA, IGO

(L8) Near Surface Examinations – Alpha Case: Wrought Titanium

(L9) Near Surface Examinations – Alpha Case: Cast Titanium

AC7101/5 Rev E - Nadcap Audit Criteria for Materials Testing Laboratories – Hardness Testing (Macro) (to be used on audits on/AFTER 07-May-2023)

(M2) Rockwell Hardness

AC7101/7 Rev D - Nadcap Audit Criteria for Materials Testing Laboratories – Mechanical Testing Specimen Preparation (to be used on audits on/after 15 May 2016)

(Z) Standard Specimen Machining

(Z3) Cast Specimens

AC7101/14 Rev NA - Nadcap Audit Criteria for Materials Testing Laboratories – Proficiency Testing and Internal Round Robin Requirements for ALL Laboratories (to be used on audits on/AFTER 10-Dec-2023)

AC7110/13 Rev B - Nadcap Audit Criteria for Evaluation of Welds (to be used on audits BEFORE 05-May-2024)

NOTE: IF YOU ARE SELECTING THE AC7110/13 CHECKLIST YOU MUST ALSO SELECT AC7101/4 – Nadcap Audit Criteria for Materials Testing Laboratories – Metallography and Microhardness. You must also select AC7110/13S

Supplement A – Metallurgical Evaluation of Welder / Welding Operator Qualifications (identify if this process is used)

Supplement B – Metallurgical Evaluation of Fusion Welds (identify if this process is used)

AC7110/13S Rev D - Nadcap Supplemental Audit Criteria for Evaluation of Welds to be used on audits ON OR AFTER 11 January 2015)

U11 The Boeing Company

ISO/IEC - Currently accredited by an ILAC approved source

Lab Type - Lab Type

Independent

Uncontrolled If Printed